

6674 9173

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

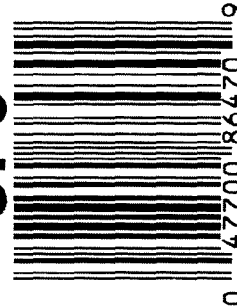
24"

CAPACITY

6

G6749173

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749173

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-18-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 1 2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>WMS</i>	6/18/08	<i>WMS</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/18/08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/19/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/24/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

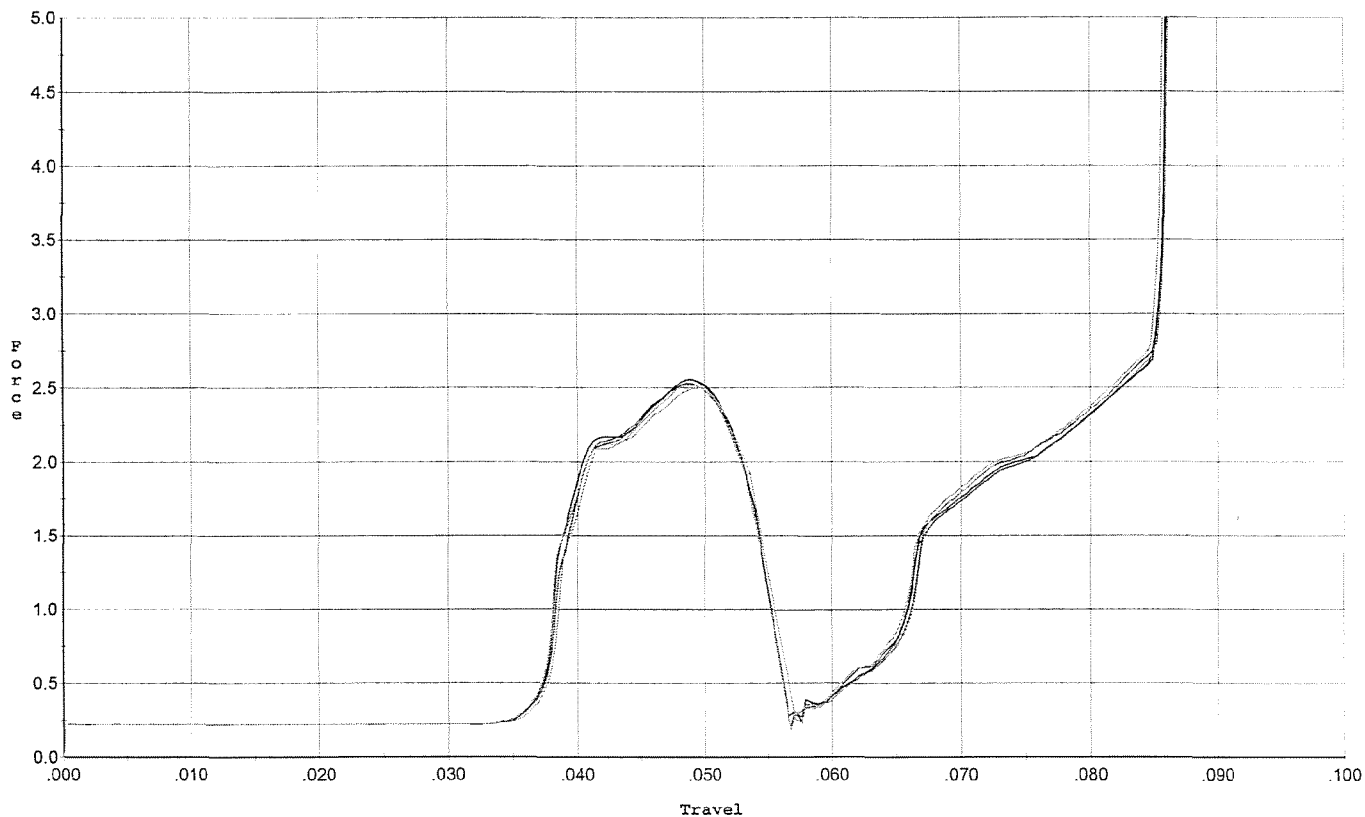
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5⁵</u>	7/7/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4⁵</u>	7/7/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/7/08	Fm
	J) ASSEMBLE STOCK		6/24/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-29-08	mtm
670	FINAL INSPECTION A) HEADSPACE		7/16/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.25</u> <u>2.27</u> <u>2.25</u> <u>2.34</u>	6/30/08	RP
	C) FUNCTION		7/14/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



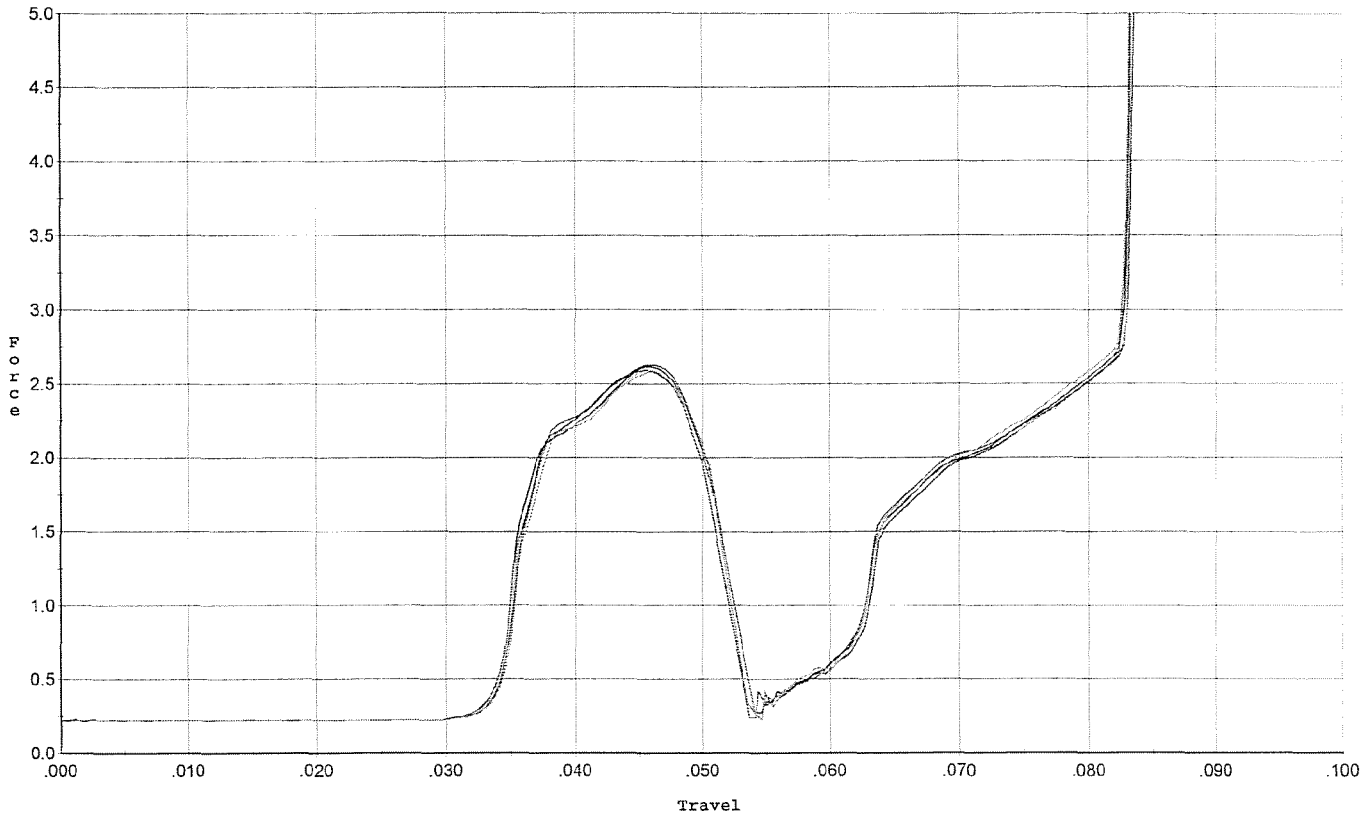
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.054	0.037	0.038	0.044		Set Trigger
2	2.555	0.054	0.037	0.038	0.044		Set Trigger
3	2.555	0.054	0.037	0.038	0.044		Set Trigger
4	2.499	0.054	0.037	0.038	0.043		Set Trigger
5	2.521	0.054	0.037	0.038	0.044		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



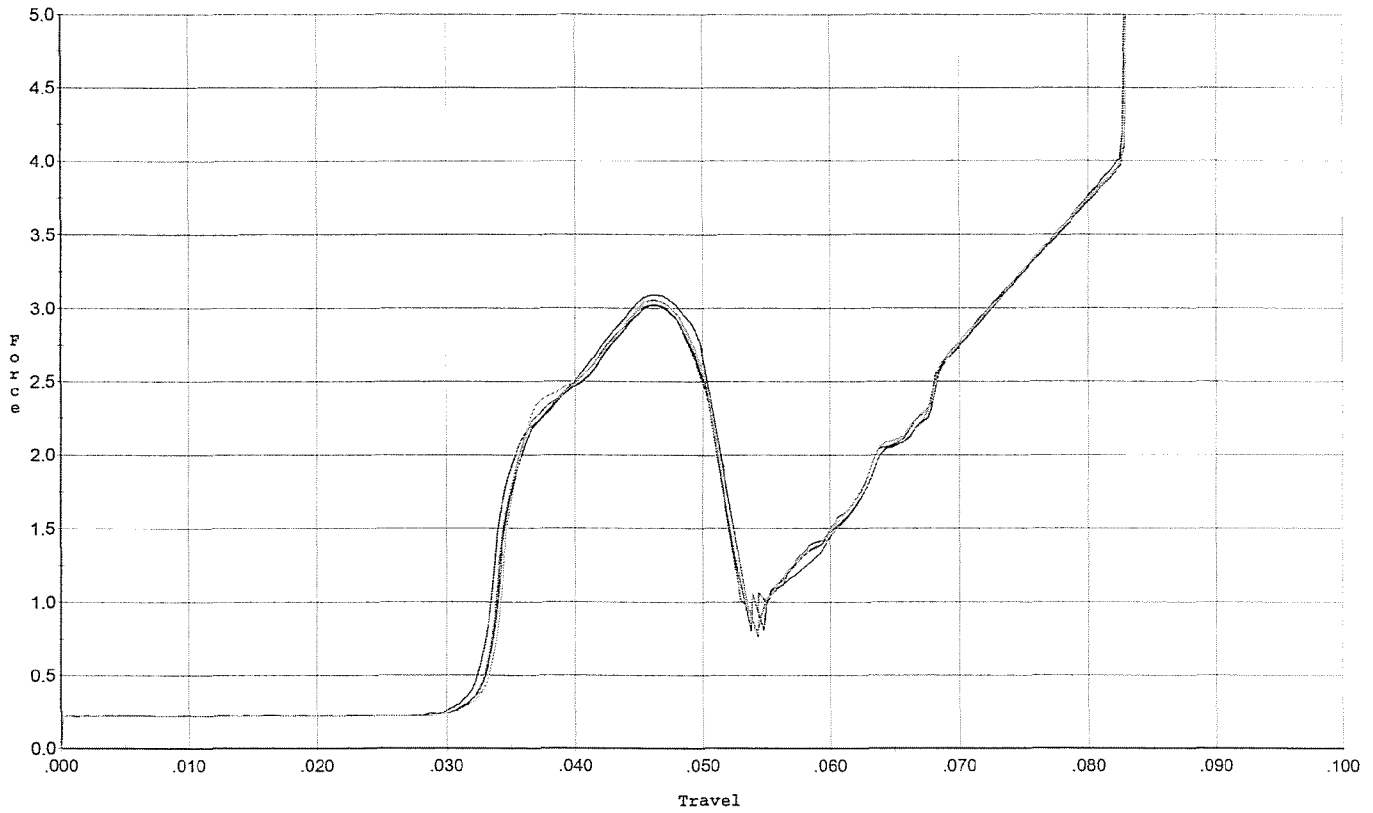
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.051	0.034	0.037	0.044		Set Trigger
2	2.617	0.051	0.034	0.037	0.045		Set Trigger
3	2.593	0.052	0.034	0.037	0.045		Set Trigger
4	2.592	0.051	0.034	0.037	0.043		Set Trigger
5	2.585	0.051	0.034	0.037	0.044		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



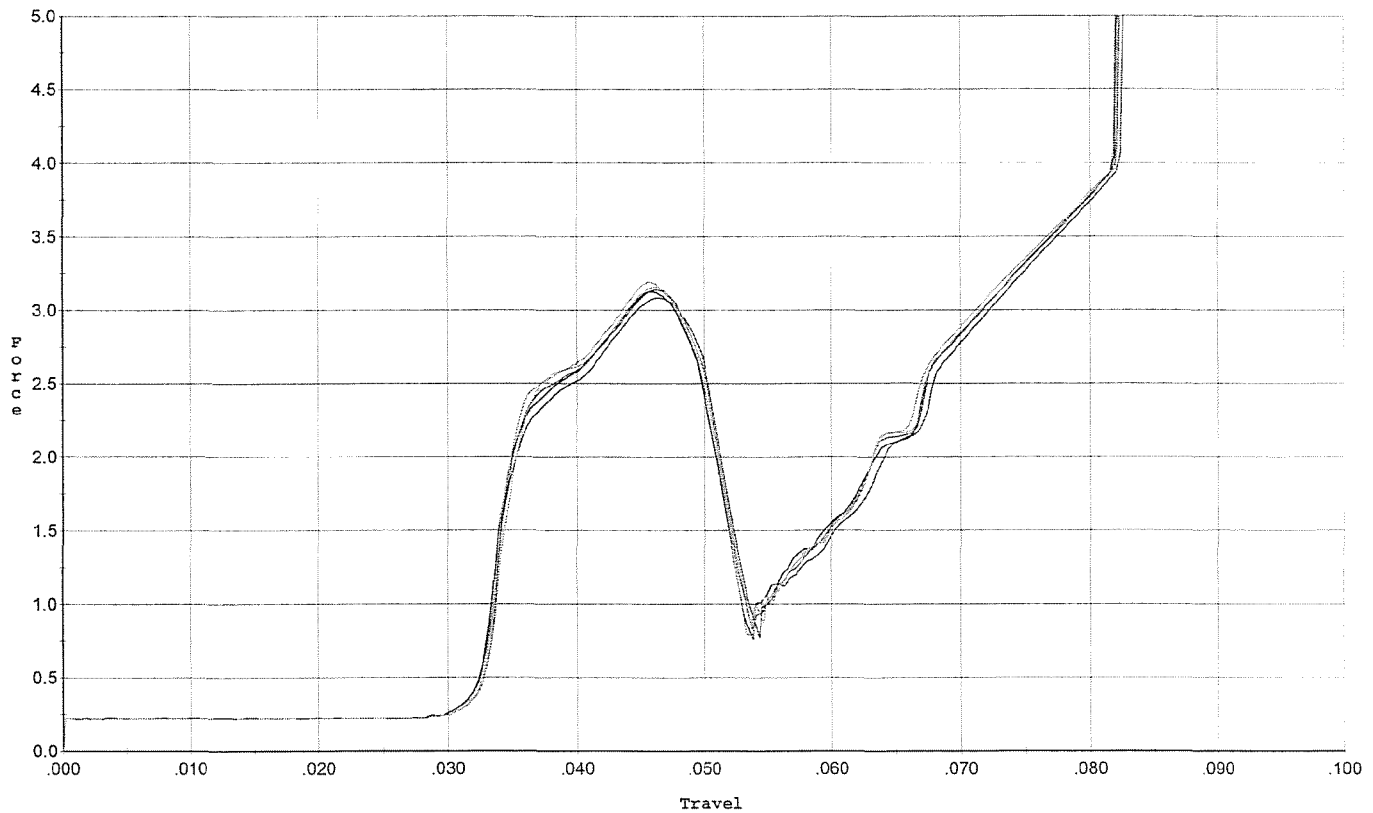
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.052	0.032	0.035	0.055		Set Trigger
2	3.019	0.050	0.033	0.036	0.051		Set Trigger
3	3.022	0.050	0.033	0.036	0.052		Set Trigger
4	3.061	0.050	0.033	0.036	0.051		Set Trigger
5	3.050	0.050	0.033	0.036	0.051		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



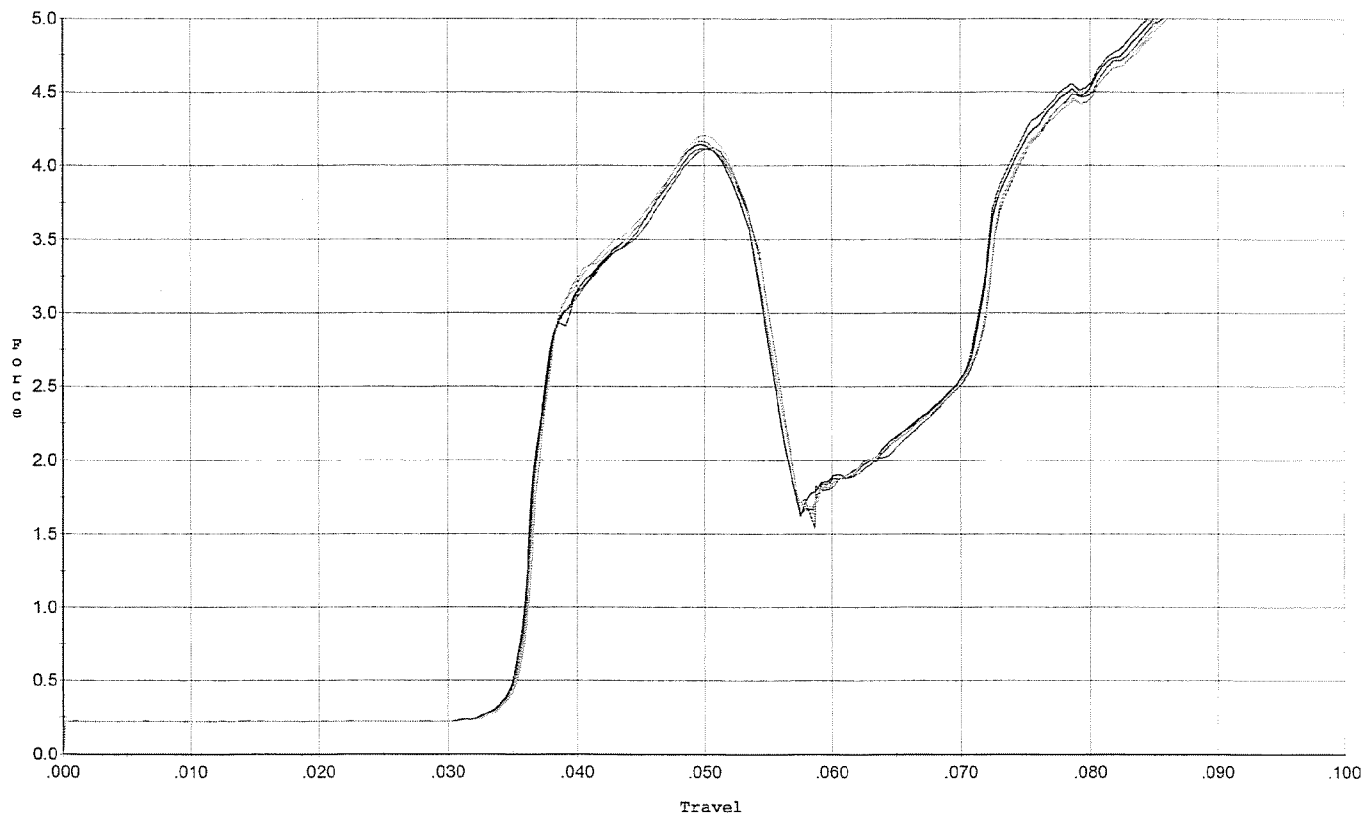
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.050	0.032	0.035	0.053		Set Trigger
2	3.129	0.051	0.032	0.035	0.054		Set Trigger
3	3.142	0.050	0.033	0.035	0.053		Set Trigger
4	3.159	0.050	0.033	0.035	0.053		Set Trigger
5	3.193	0.051	0.032	0.035	0.054		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



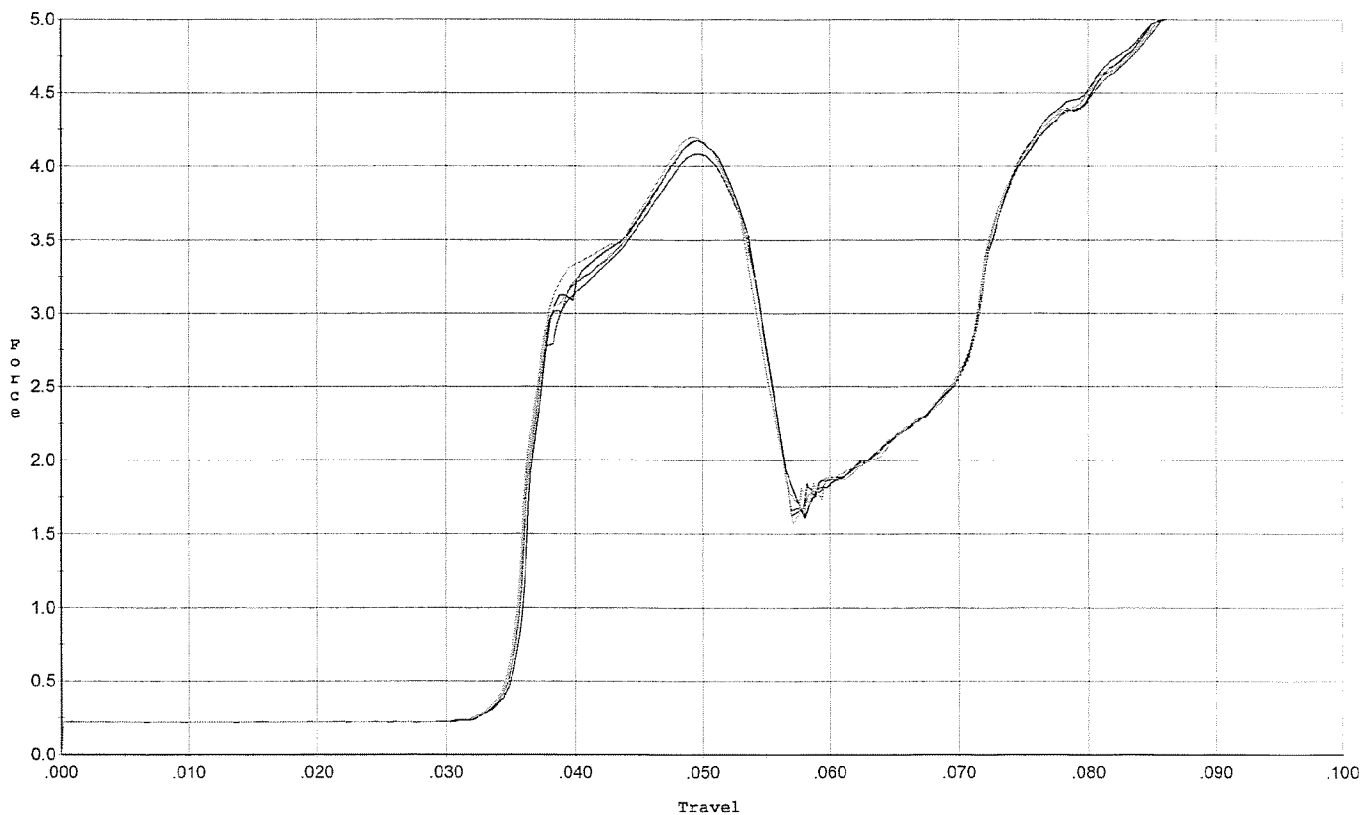
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.054	0.035	0.035	0.074		Set Trigger
2	4.147	0.054	0.035	0.035	0.073		Set Trigger
3	4.123	0.054	0.035	0.035	0.074		Set Trigger
4	4.209	0.054	0.035	0.035	0.075		Set Trigger
5	4.164	0.053	0.035	0.036	0.072		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Puch 6/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



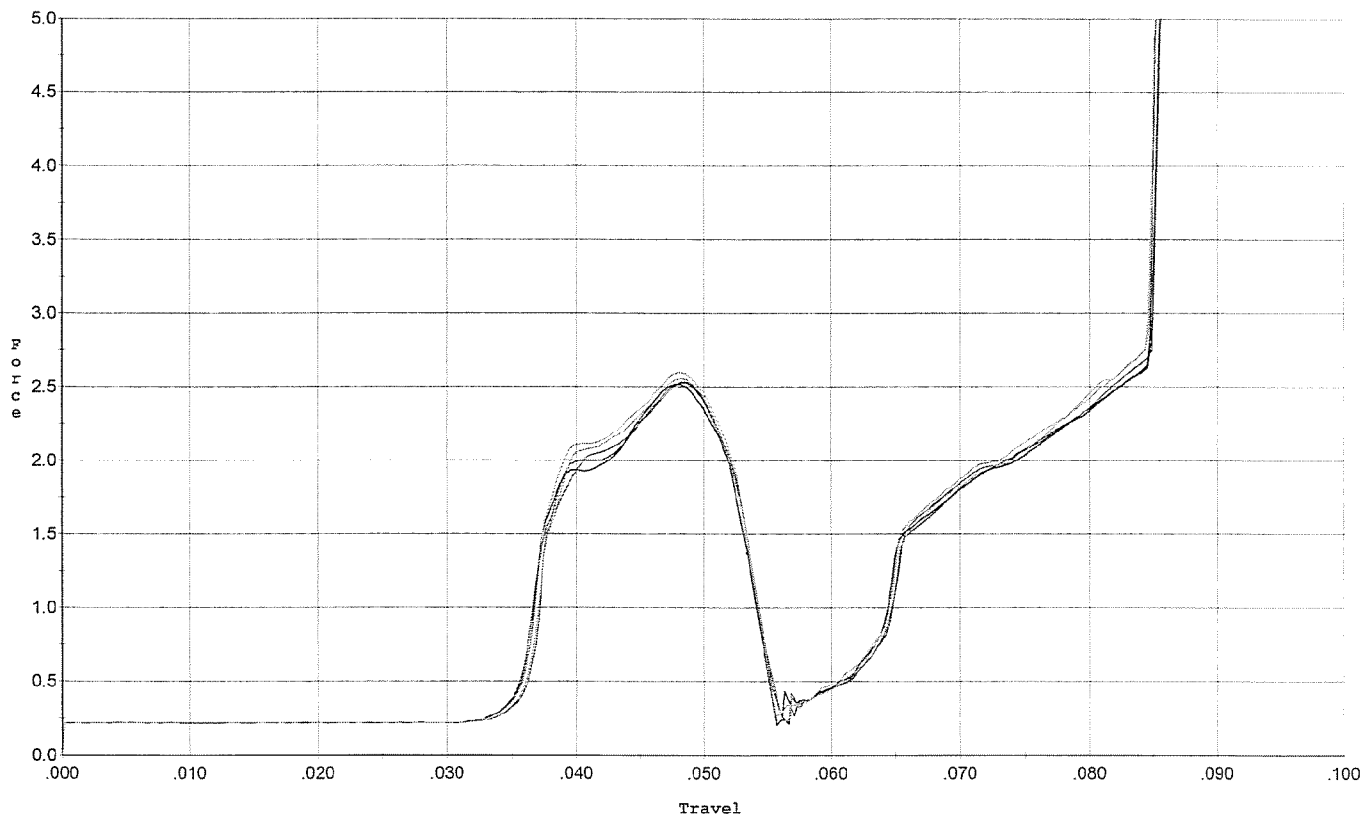
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.054	0.034	0.035	0.073		Set Trigger
2	4.177	0.054	0.035	0.035	0.074		Set Trigger
3	4.174	0.054	0.035	0.035	0.074		Set Trigger
4	4.181	0.054	0.034	0.035	0.075		Set Trigger
5	4.197	0.053	0.035	0.035	0.073		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



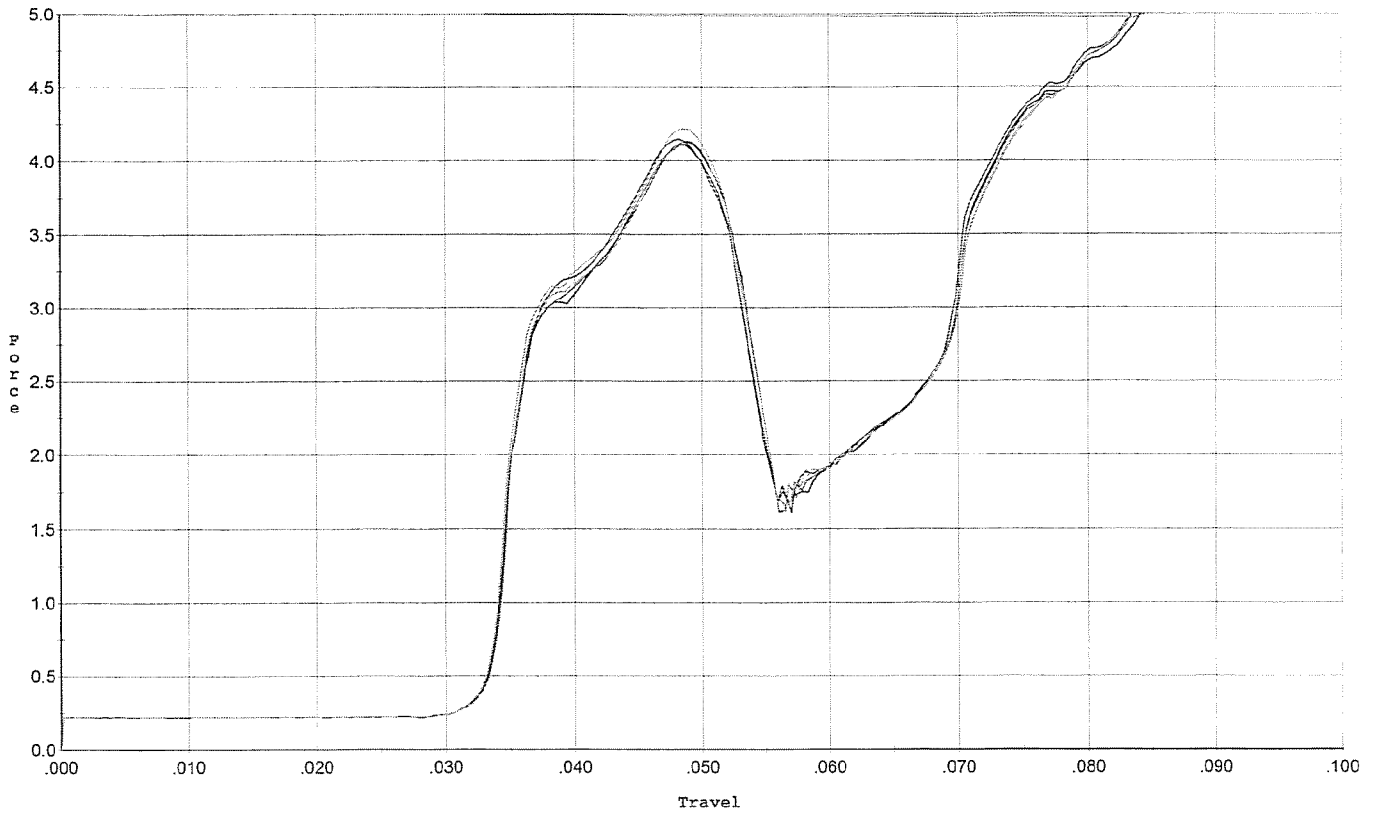
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.053	0.035	0.037	0.044		Set Trigger
2	2.518	0.053	0.036	0.037	0.044		Set Trigger
3	2.534	0.053	0.036	0.037	0.043		Set Trigger
4	2.601	0.053	0.035	0.037	0.045		Set Trigger
5	2.555	0.053	0.036	0.037	0.044		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.052	0.033	0.034	0.072		Set Trigger
2	4.130	0.053	0.033	0.034	0.074		Set Trigger
3	4.109	0.052	0.033	0.034	0.072		Set Trigger
4	4.136	0.053	0.033	0.034	0.074		Set Trigger
5	4.220	0.054	0.033	0.034	0.076		Set Trigger

Avg 4.14