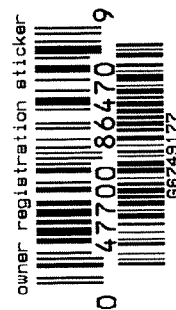


G6749177

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



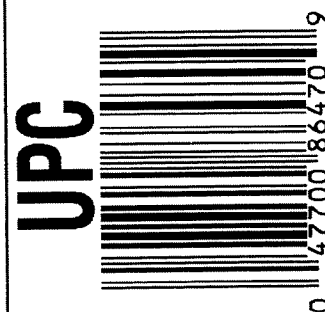
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749177



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749177

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	SP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	L.P.D.
472	SERIALIZE BOLT HANDLE		6-17-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/20/08	unad
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BT
542	APPLY COATINGS (BARREL ACTION)		6/27	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-8-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

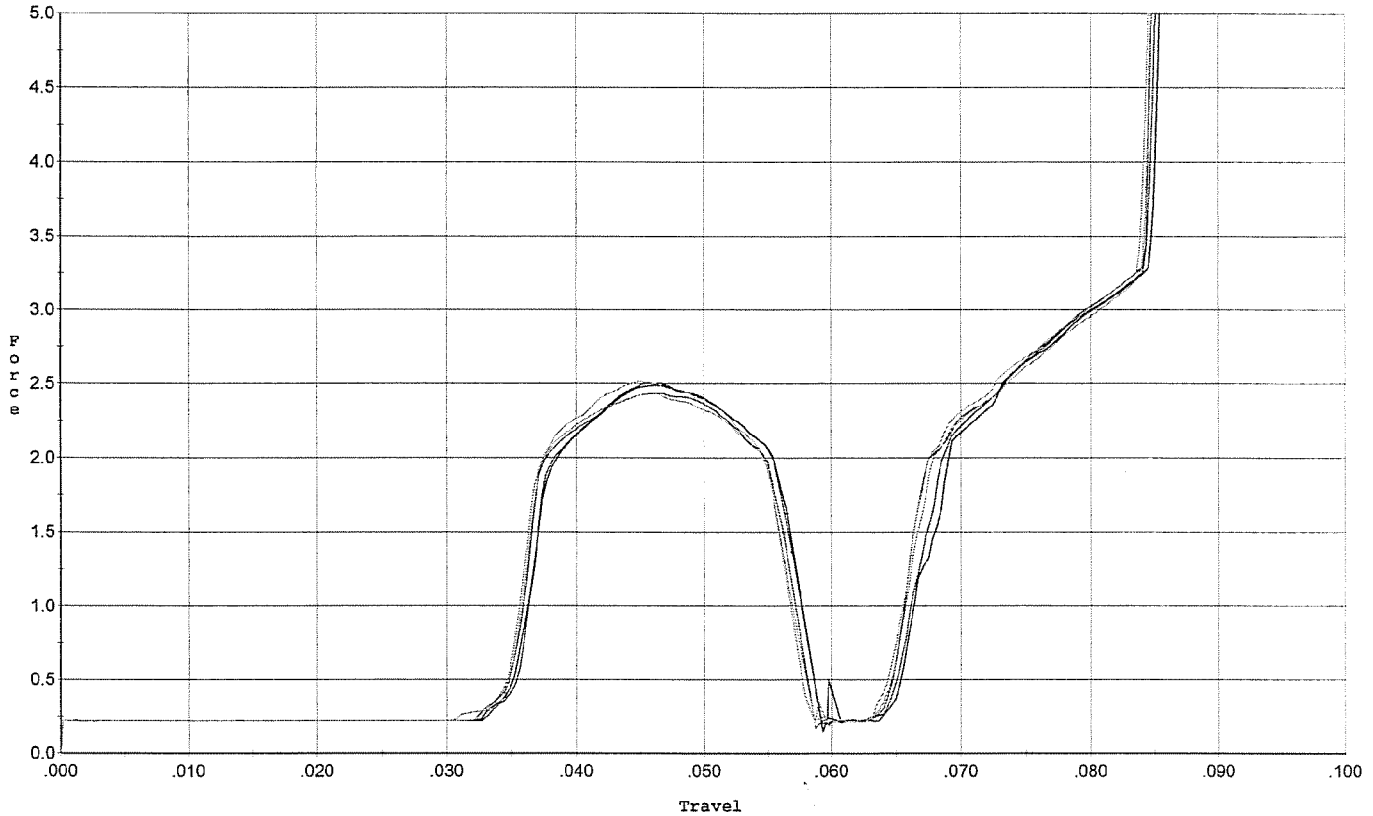
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7- 22 ²²	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	7-22	TL
	J) ASSEMBLE STOCK		7-8-08	BSW
	K) ASSEMBLE SWIVEL STUDS		7-28-08	KR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MEB
670	FINAL INSPECTION A) HEADSPACE		7-28-08	KR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.76</u> <u>2.75</u> <u>2.78</u> <u>2.90</u>	7-11-08	SD
	C) FUNCTION		7-28-08	KR
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



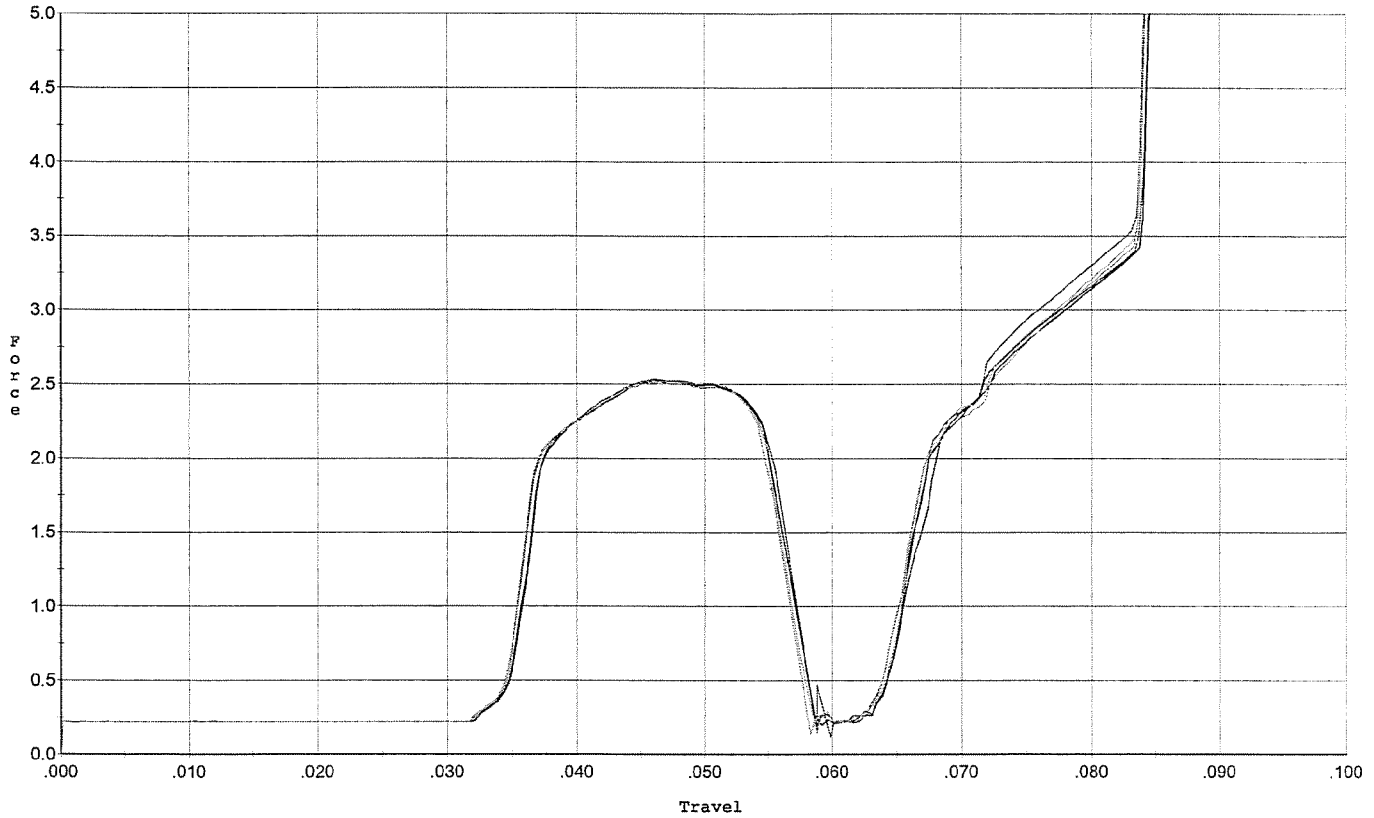
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.057	0.035	0.035	0.054		Set Trigger
2	2.489	0.057	0.033	0.035	0.054		Set Trigger
3	2.439	0.056	0.035	0.035	0.053		Set Trigger
4	2.512	0.055	0.034	0.035	0.053		Set Trigger
5	2.433	0.055	0.034	0.035	0.052		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



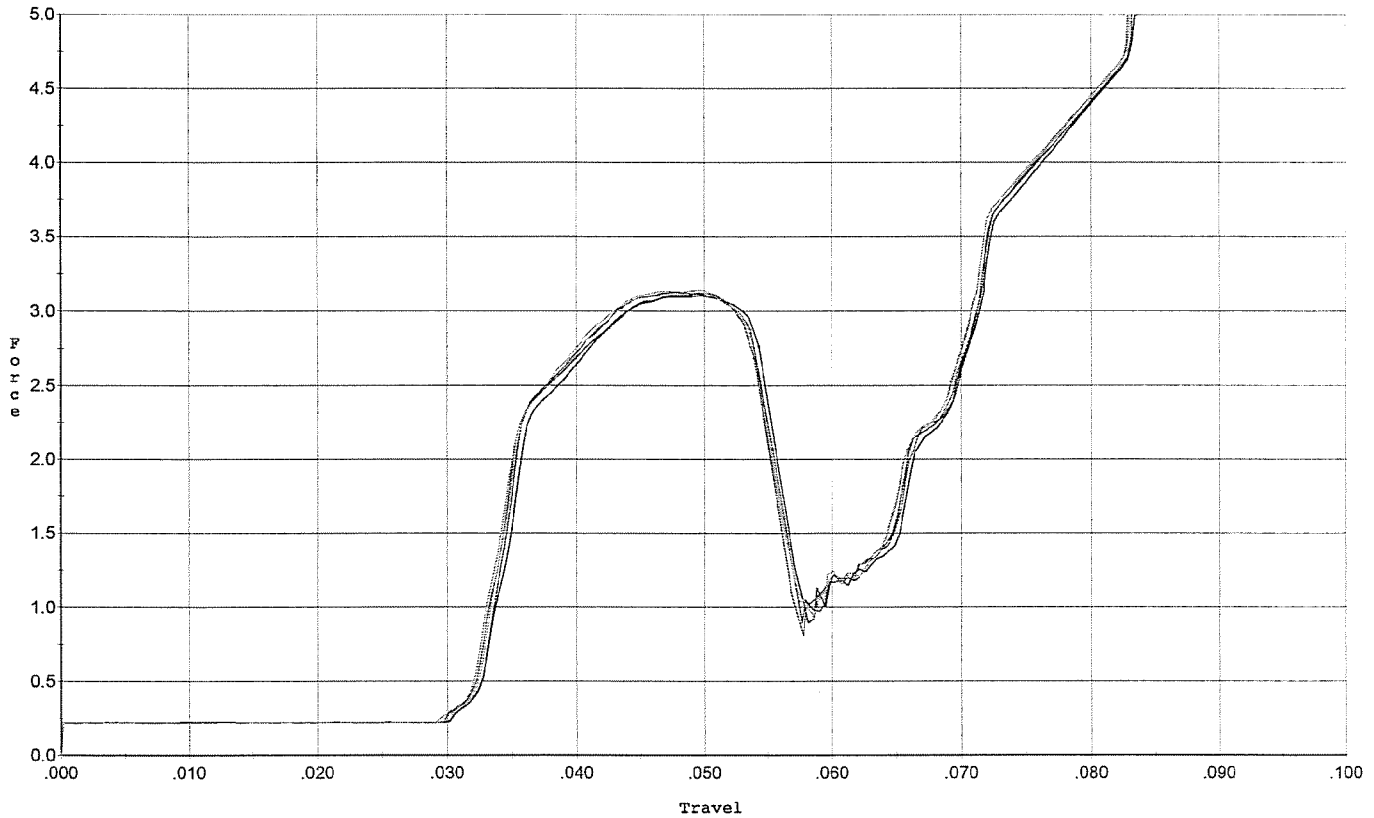
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.056	0.035	0.035	0.055		Set Trigger
2	2.532	0.057	0.033	0.035	0.056		Set Trigger
3	2.525	0.055	0.034	0.035	0.054		Set Trigger
4	2.511	0.055	0.034	0.035	0.054		Set Trigger
5	2.523	0.055	0.034	0.035	0.055		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



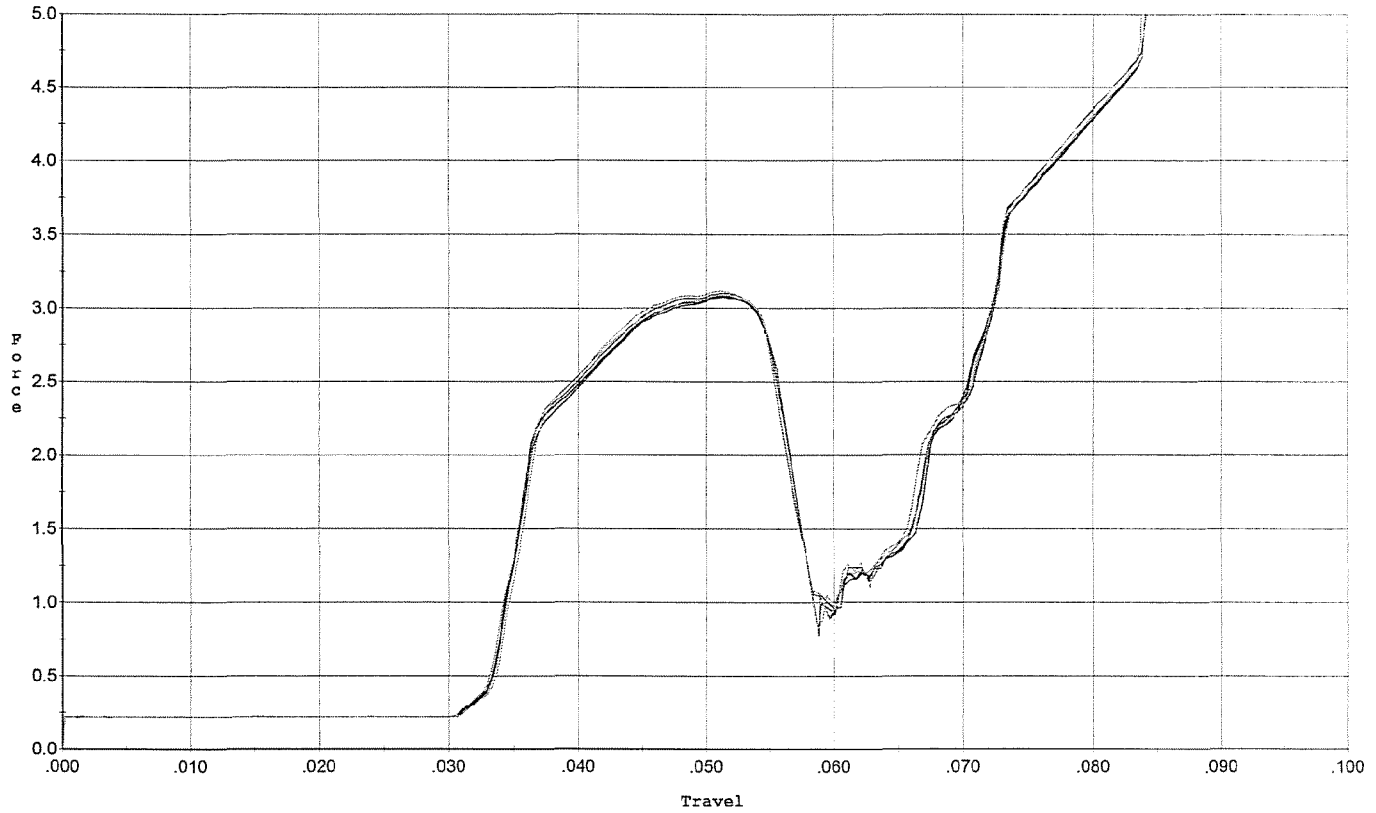
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.055	0.032	0.033	0.067		Set Trigger
2	3.117	0.054	0.033	0.033	0.066		Set Trigger
3	3.126	0.054	0.030	0.033	0.066		Set Trigger
4	3.131	0.054	0.032	0.033	0.066		Set Trigger
5	3.141	0.054	0.032	0.033	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



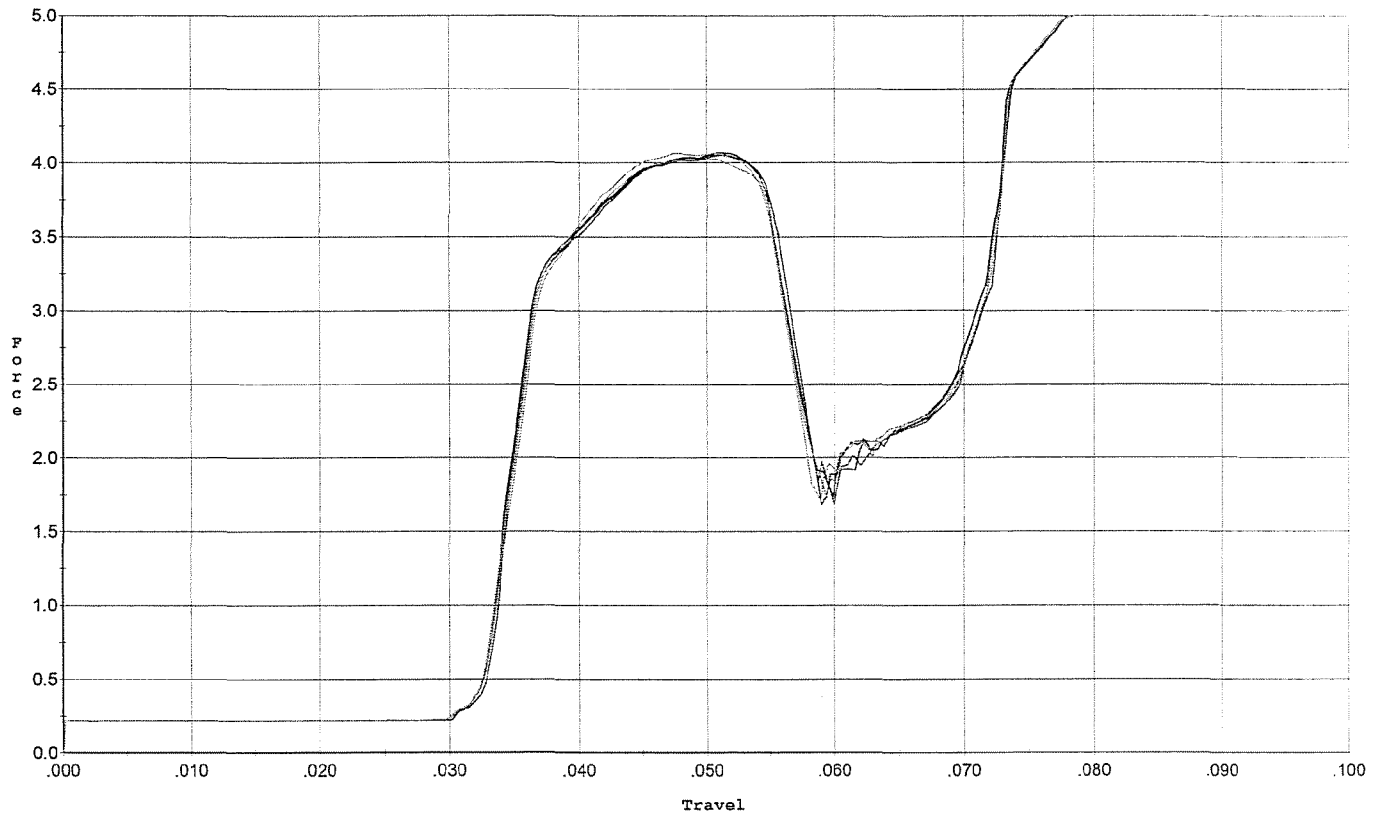
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.056	0.033	0.034	0.066		Set Trigger
2	3.082	0.055	0.033	0.034	0.064		Set Trigger
3	3.104	0.056	0.033	0.034	0.067		Set Trigger
4	3.090	0.056	0.033	0.034	0.066		Set Trigger
5	3.118	0.055	0.033	0.034	0.065		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



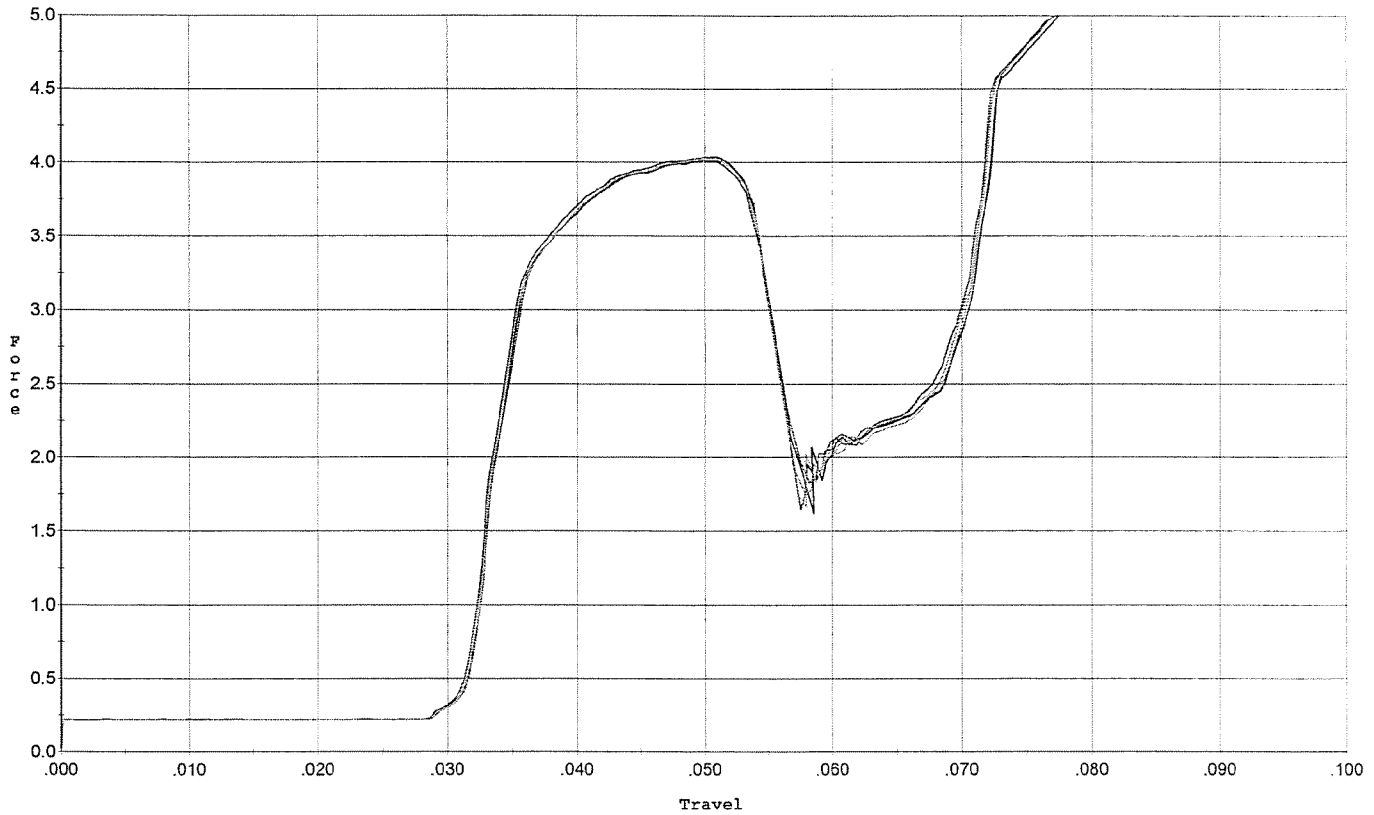
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.054	0.056	0.033	0.032	0.088		Set Trigger
2	4.067	0.055	0.033	0.032	0.087		Set Trigger
3	4.049	0.055	0.032	0.032	0.086		Set Trigger
4	4.065	0.055	0.032	0.032	0.087		Set Trigger
5	4.026	0.055	0.032	0.032	0.086		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



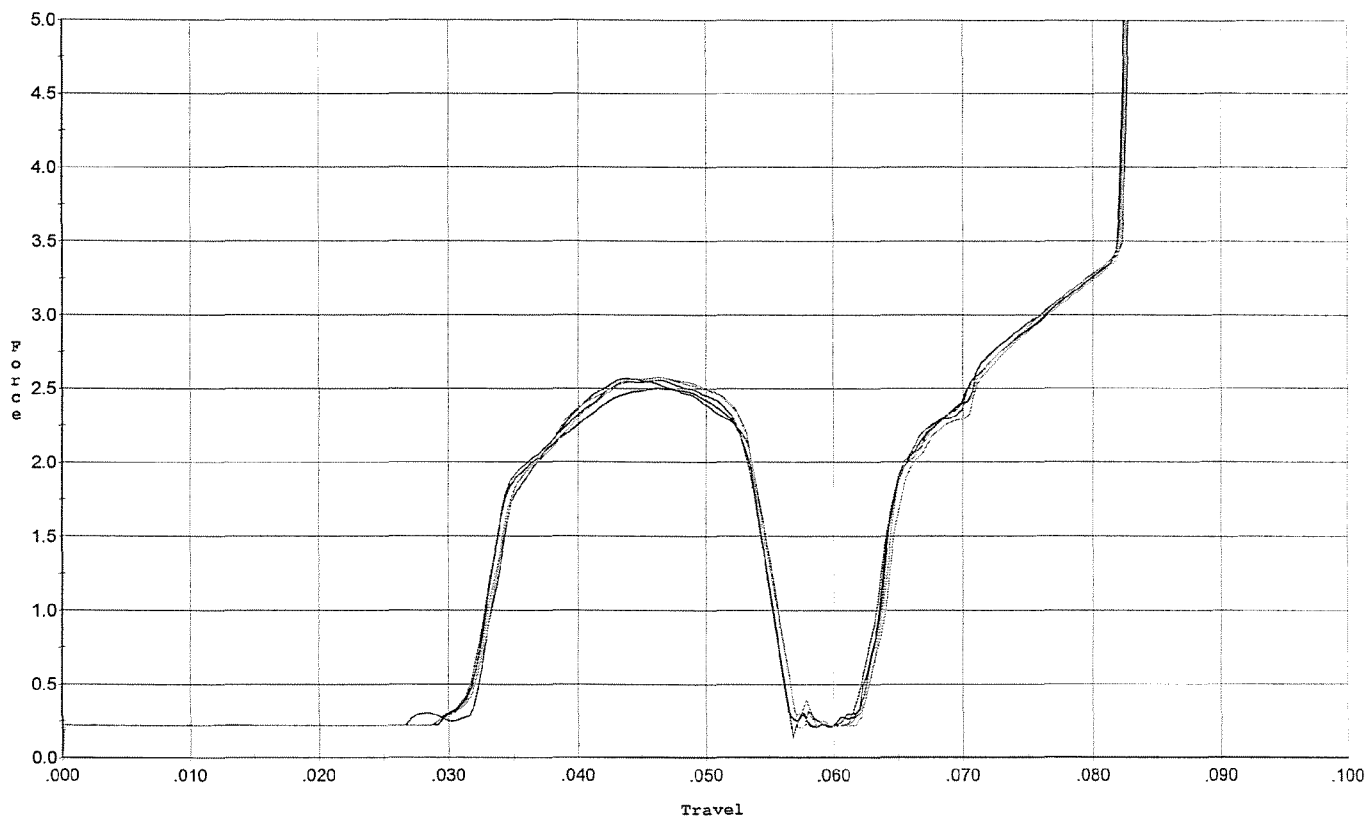
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.054	0.031	0.032	0.088		Set Trigger
2	4.039	0.054	0.031	0.032	0.086		Set Trigger
3	4.013	0.054	0.031	0.032	0.086		Set Trigger
4	4.033	0.054	0.031	0.032	0.087		Set Trigger
5	4.022	0.054	0.031	0.032	0.086		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Patch 4/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



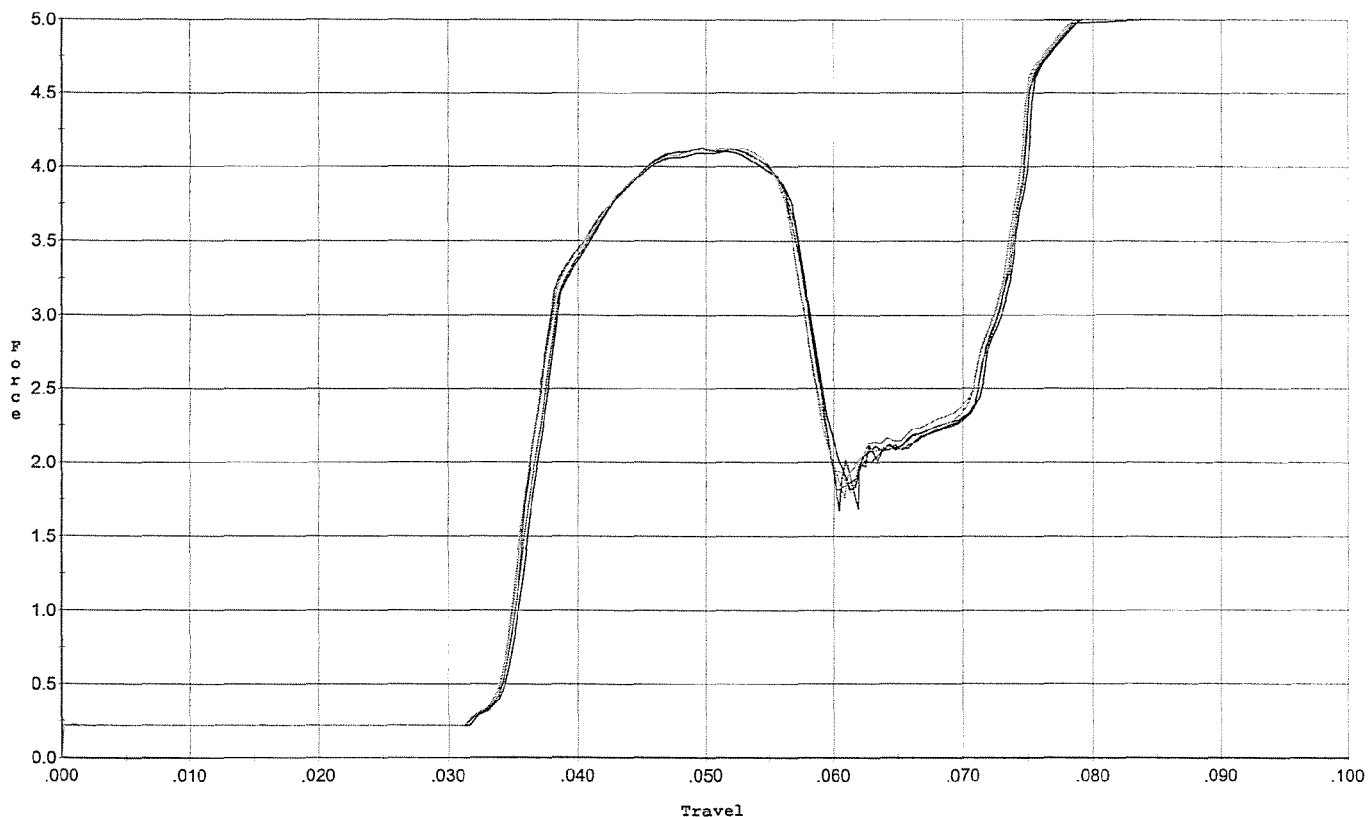
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.055	0.032	0.034	0.056		Set Trigger
2	2.504	0.054	0.032	0.033	0.054		Set Trigger
3	2.558	0.054	0.032	0.033	0.056		Set Trigger
4	2.572	0.055	0.032	0.034	0.056		Set Trigger
5	2.571	0.053	0.032	0.034	0.055		Set Trigger

Avg. 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.057	0.034	0.032	0.091		Set Trigger
2	4.120	0.057	0.034	0.033	0.089		Set Trigger
3	4.128	0.057	0.034	0.032	0.090		Set Trigger
4	4.127	0.056	0.034	0.033	0.089		Set Trigger
5	4.122	0.056	0.034	0.033	0.089		Set Trigger

Avg 4.12