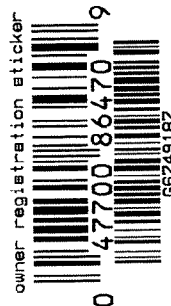


66749187

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



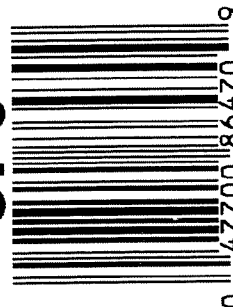
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749187

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749187

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	RP
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/18/08	unn
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/17/08	BZ
542	APPLY COATINGS (BARREL ACTION)		6/24/08	unn
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/25/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

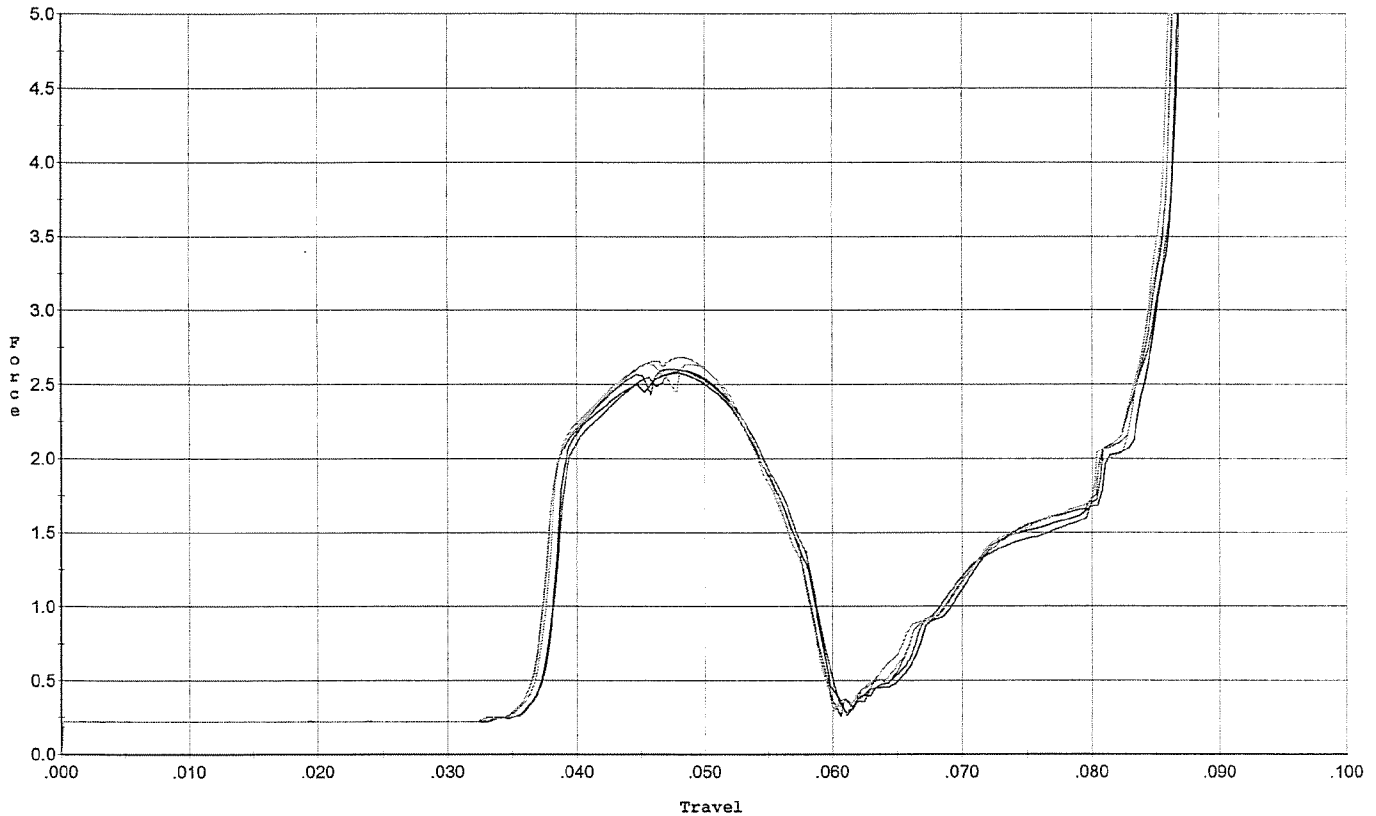
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4⁻⁵</u> <u>5</u> <u>5</u>	7/9/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		7-7-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		7-26-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/09/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.05</u> <u>2.07</u> <u>2.08</u> <u>2.06</u> <u>2.08</u>	7-8-08	SD
	C) FUNCTION		7/19/08	Fm
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



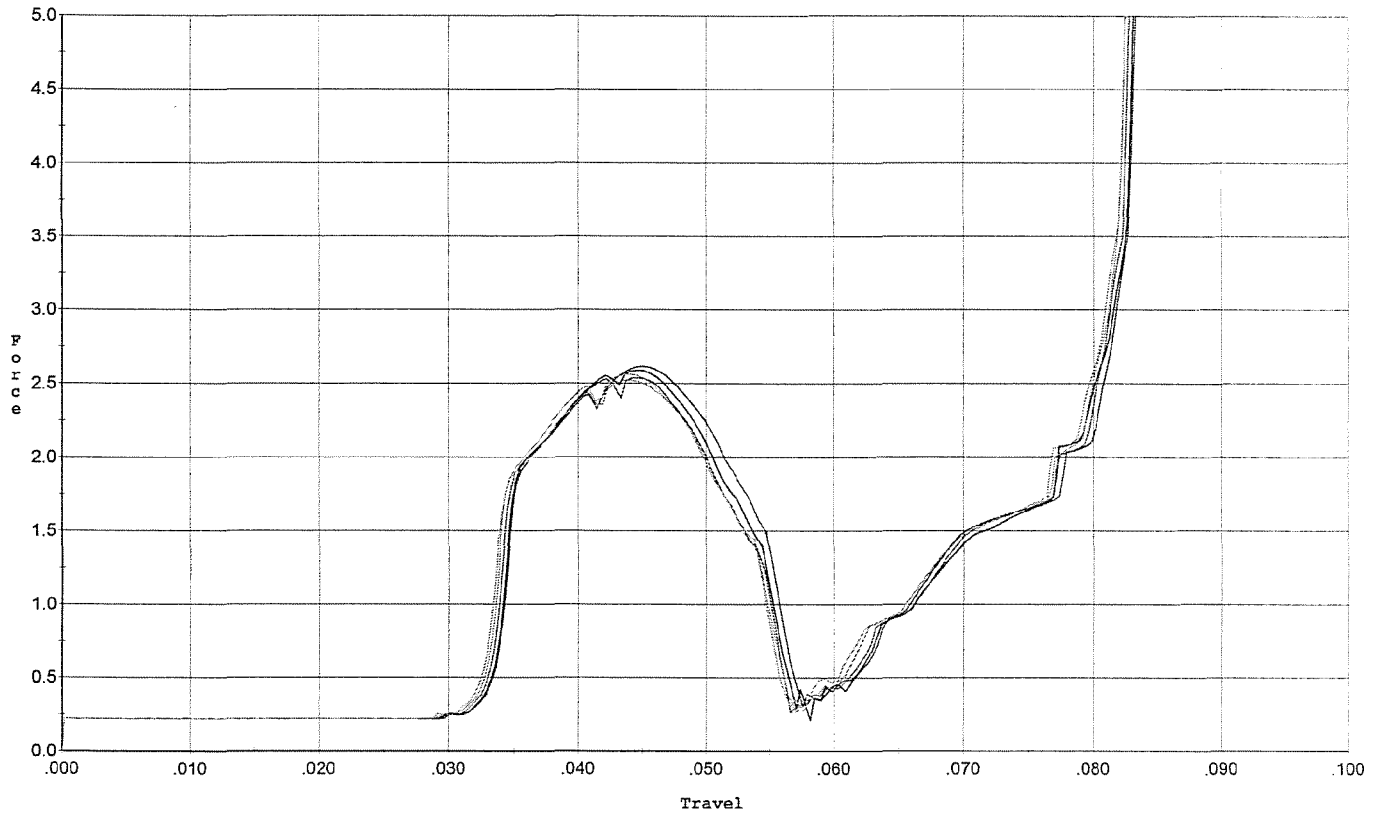
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.058	0.037	0.036	0.053		Set Trigger
2	2.576	0.058	0.037	0.036	0.053		Set Trigger
3	2.602	0.057	0.036	0.036	0.054		Set Trigger
4	2.658	0.058	0.036	0.036	0.054		Set Trigger
5	2.681	0.057	0.036	0.036	0.054		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



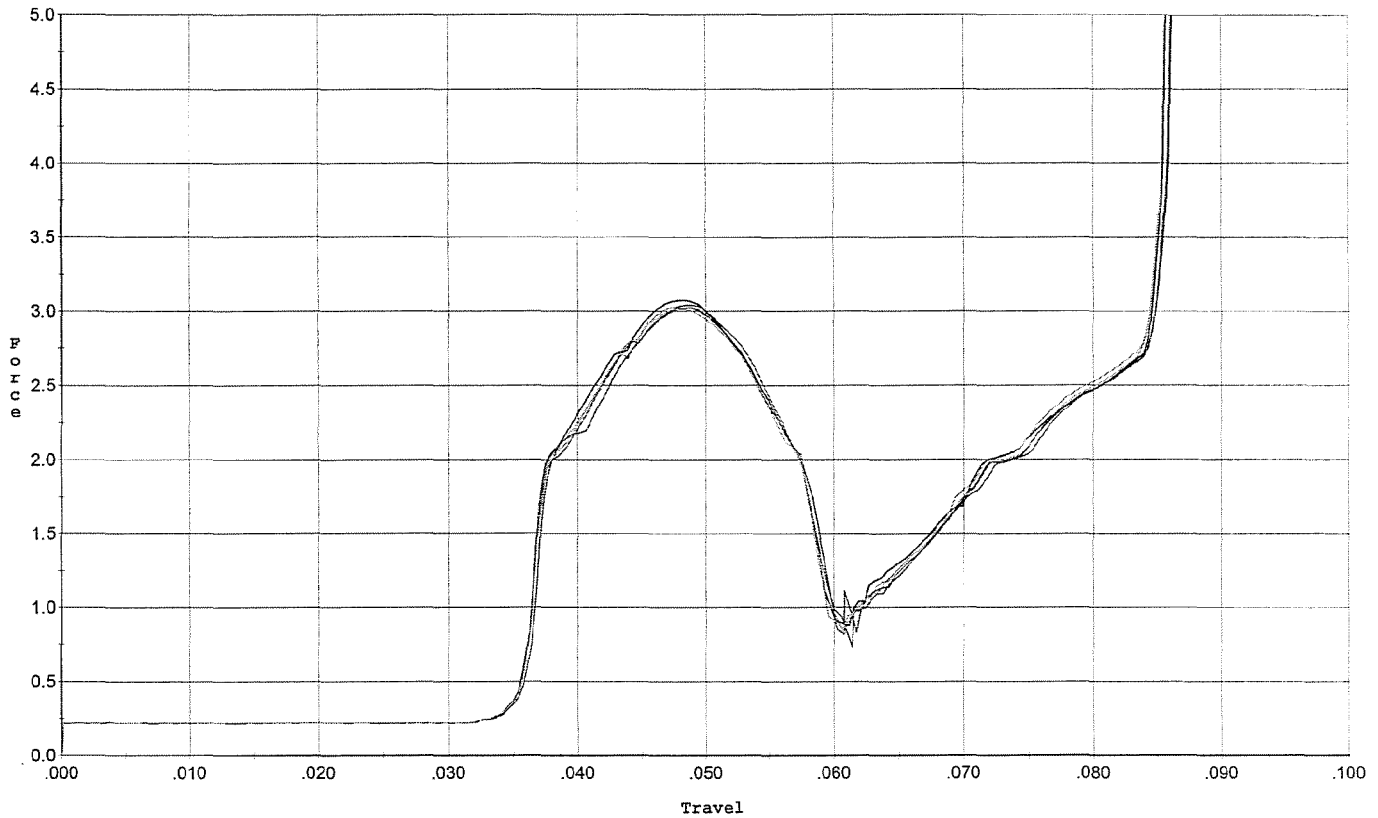
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.055	0.033	0.034	0.053		Set Trigger
2	2.588	0.054	0.033	0.034	0.052		Set Trigger
3	2.538	0.055	0.033	0.034	0.052		Set Trigger
4	2.561	0.054	0.032	0.034	0.052		Set Trigger
5	2.520	0.054	0.032	0.034	0.051		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



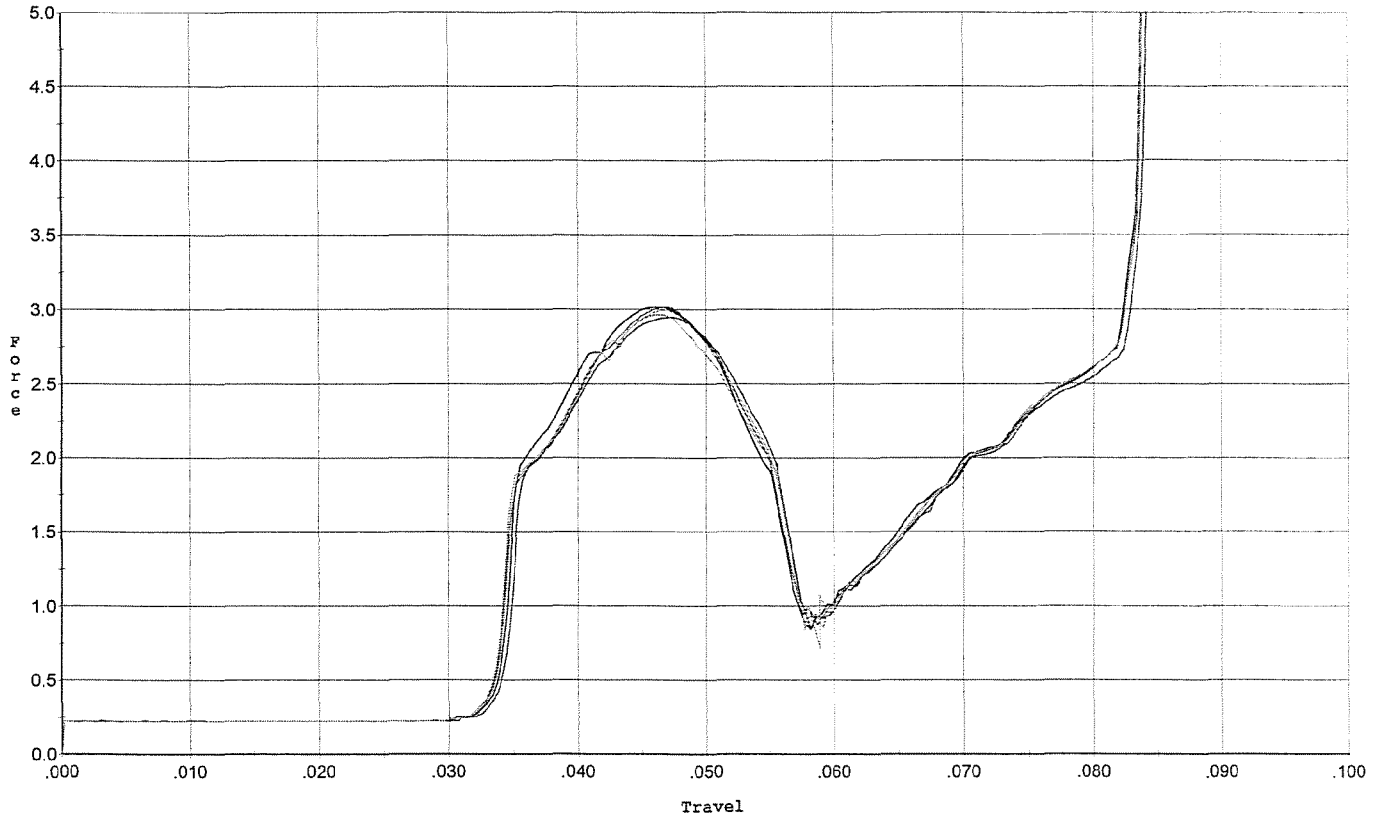
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.021	0.058	0.036	0.035	0.063		Set Trigger
2	3.074	0.057	0.035	0.035	0.063		Set Trigger
3	3.042	0.057	0.035	0.035	0.063		Set Trigger
4	3.012	0.057	0.035	0.035	0.062		Set Trigger
5	3.037	0.058	0.035	0.034	0.062		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



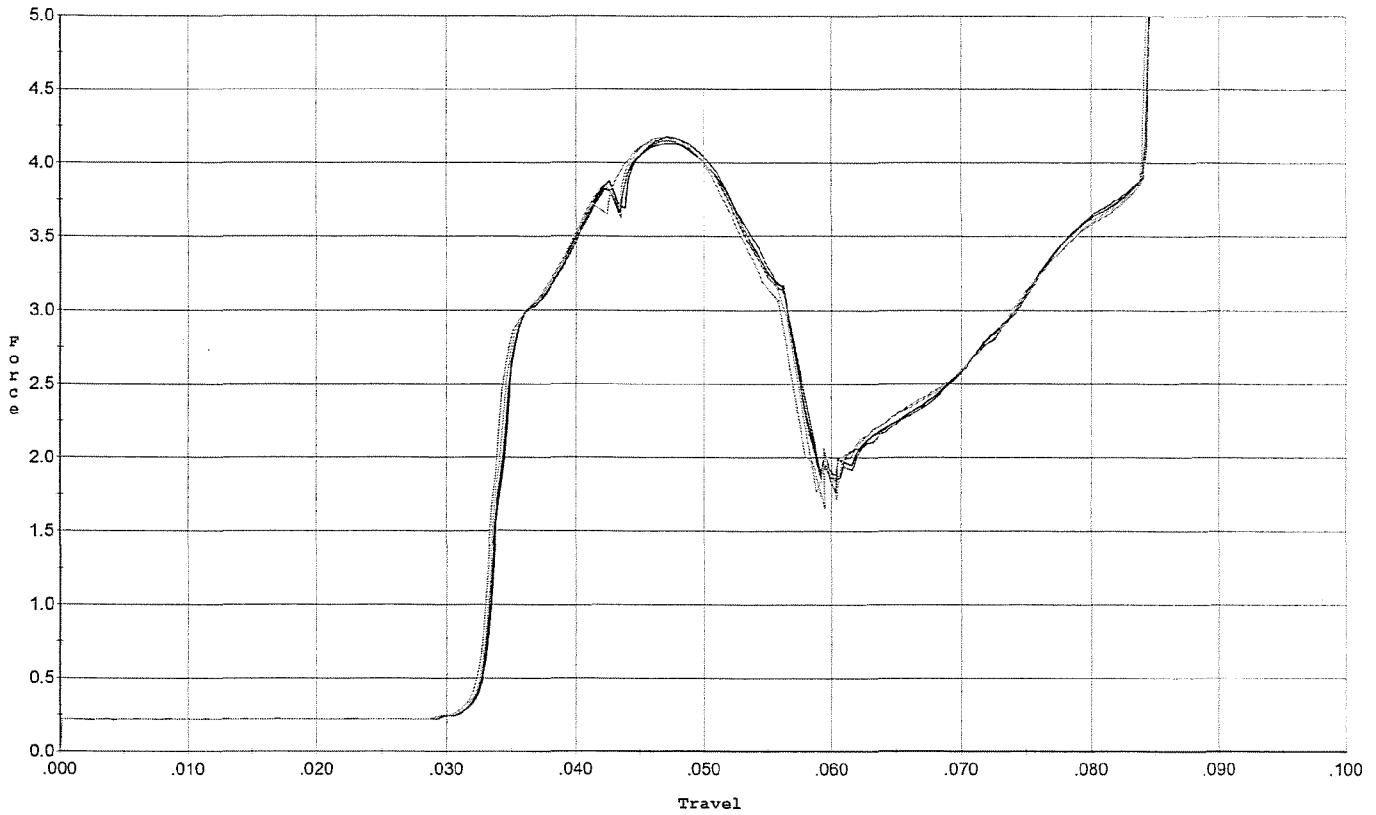
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.946	0.056	0.034	0.034	0.060		Set Trigger
2	3.017	0.055	0.034	0.034	0.061		Set Trigger
3	3.017	0.055	0.033	0.034	0.060		Set Trigger
4	2.997	0.056	0.033	0.034	0.062		Set Trigger
5	2.964	0.056	0.033	0.034	0.061		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



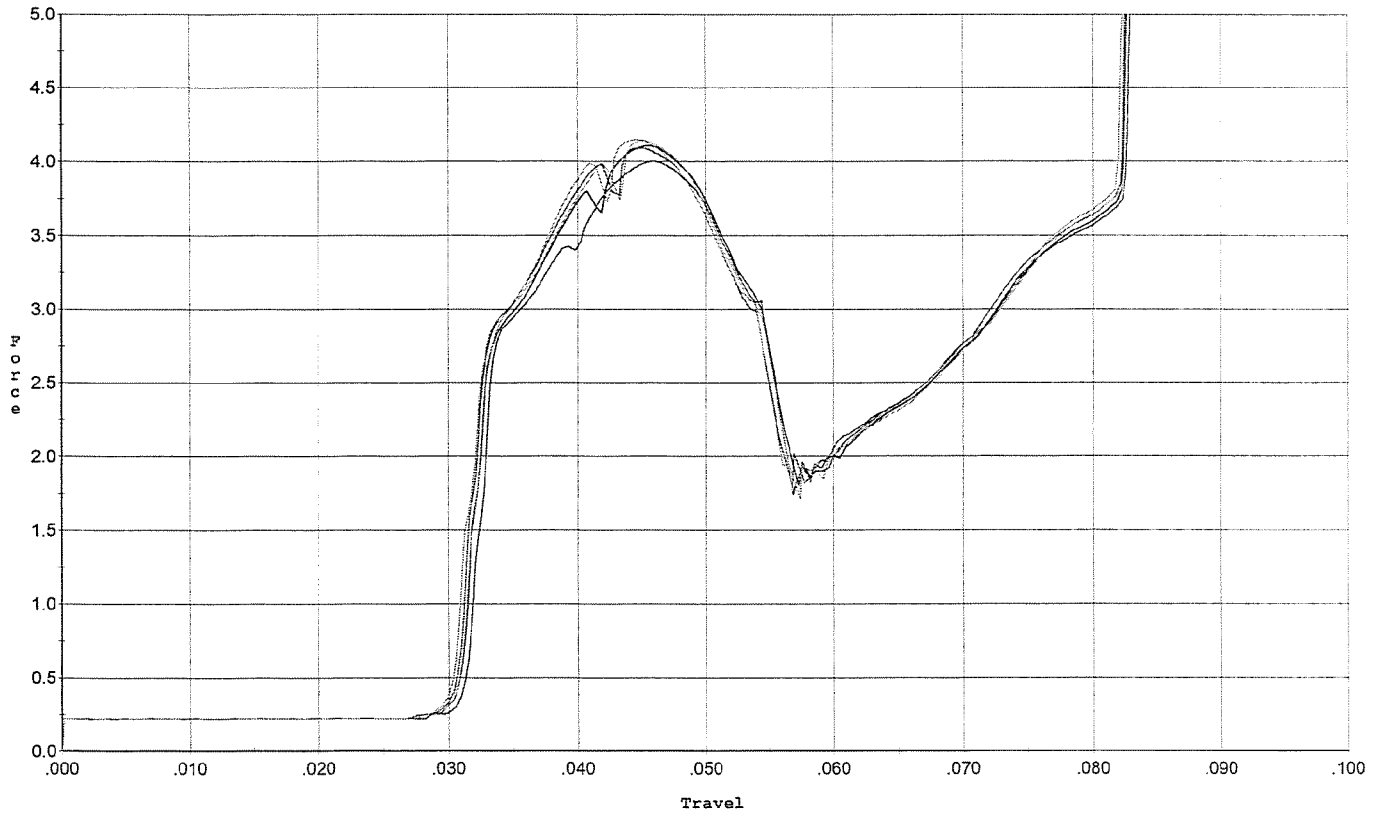
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.056	0.032	0.033	0.089		Set Trigger
2	4.131	0.056	0.032	0.032	0.089		Set Trigger
3	4.153	0.056	0.032	0.032	0.089		Set Trigger
4	4.179	0.057	0.032	0.032	0.090		Set Trigger
5	4.172	0.056	0.032	0.033	0.088		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



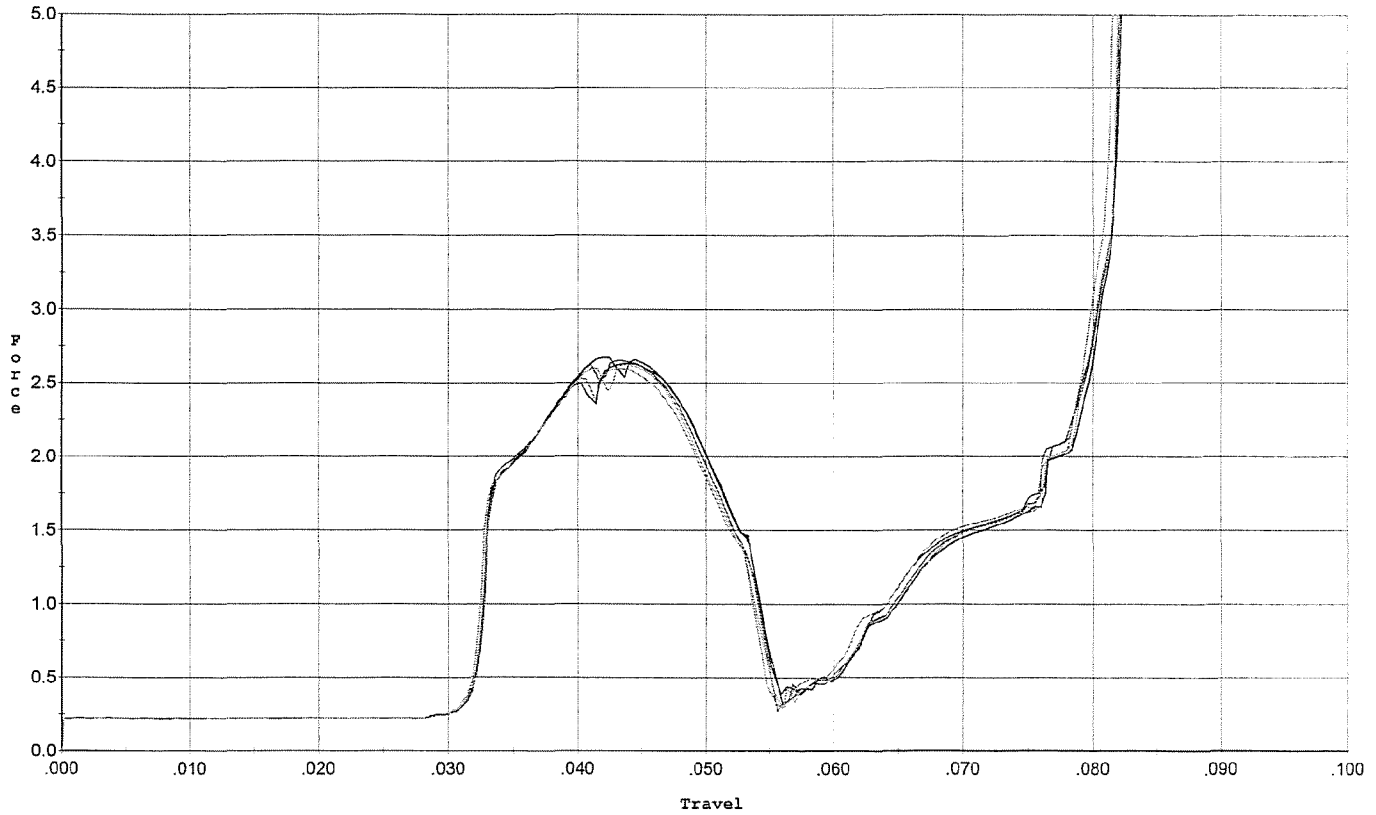
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.054	0.031	0.032	0.084		Set Trigger
2	4.107	0.054	0.031	0.032	0.087		Set Trigger
3	4.088	0.054	0.030	0.031	0.086		Set Trigger
4	4.140	0.055	0.031	0.032	0.088		Set Trigger
5	4.147	0.054	0.030	0.031	0.087		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



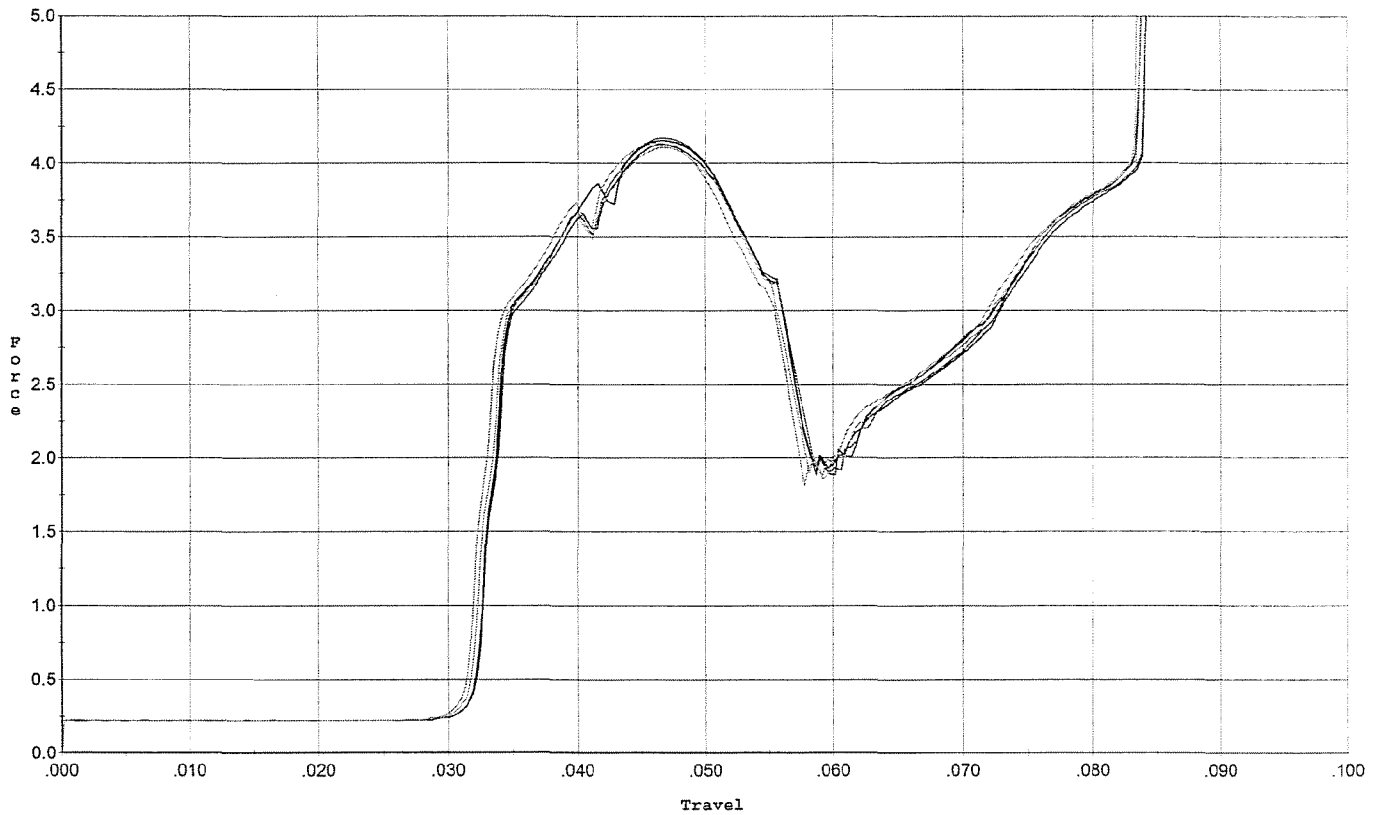
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.053	0.032	0.034	0.053		Set Trigger
2	2.672	0.053	0.032	0.033	0.054		Set Trigger
3	2.651	0.054	0.032	0.033	0.053		Set Trigger
4	2.626	0.053	0.032	0.034	0.052		Set Trigger
5	2.596	0.053	0.032	0.033	0.052		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.056	0.032	0.032	0.089		Set Trigger
2	4.153	0.056	0.032	0.032	0.090		Set Trigger
3	4.172	0.056	0.032	0.032	0.090		Set Trigger
4	4.108	0.057	0.031	0.032	0.091		Set Trigger
5	4.136	0.055	0.031	0.032	0.090		Set Trigger

Avg 4.13