

56749194

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

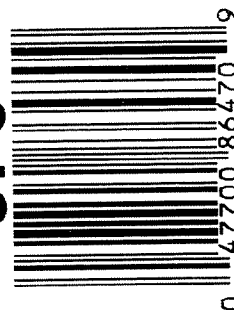
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749194

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749194

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/18/08	mmg
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	mmg
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/9/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5⁵</u> <u>5⁵</u> <u>5⁵</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7/9/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-9-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-9-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-9-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/10/08	MRA
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-10-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-9-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.12</u> <u>2.04</u> <u>2.16</u> <u>2.19</u> <u>2.30</u>	7/16/08	Fm
	C) FUNCTION		8-9-08	L.P.D.
690	PACK		8/23/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-9-08

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.87		2.60	
PULL #2	2.87	2.80		2.68	
PULL #3	2.70	2.74		2.53	
PULL #4	2.67	2.68		2.81	
PULL #5	2.88	2.60		2.72	
TOTAL	13.80	13.69		13.34	
AVERAGE	2.76	2.73		2.66	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.46		
PULL #2	3.37	3.45		
PULL #3	3.51	3.44		
PULL #4	3.36	3.29		
PULL #5	3.32	3.38		
TOTAL	16.97	17.02		
AVERAGE	3.39	3.40		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.28	4.28		4.62
PULL #2	4.39	4.22		4.77
PULL #3	4.48	4.49		4.68
PULL #4	4.24	4.23		4.63
PULL #5	4.44	4.15		4.76
TOTAL	21.83	21.37		23.46
AVERAGE	4.36	4.27		4.69