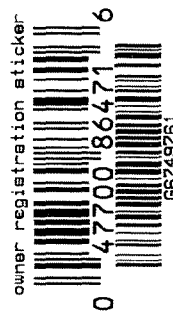


66749261

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL WITH MARS RAIL
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB
96082 SCOPE RING ASSEMBLY
400061 SCOPE RING ASSEMBLY 306-09

BM FORM 1692

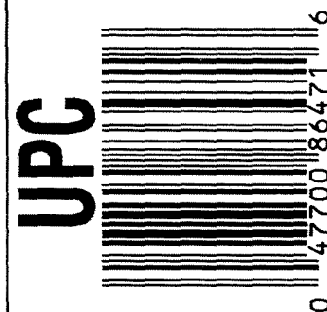


ORDER NO. 86471

BARREL LENGTH 24"

CAPACITY 6

G6749761



GUN SERIAL # G 6749761

M2400138564

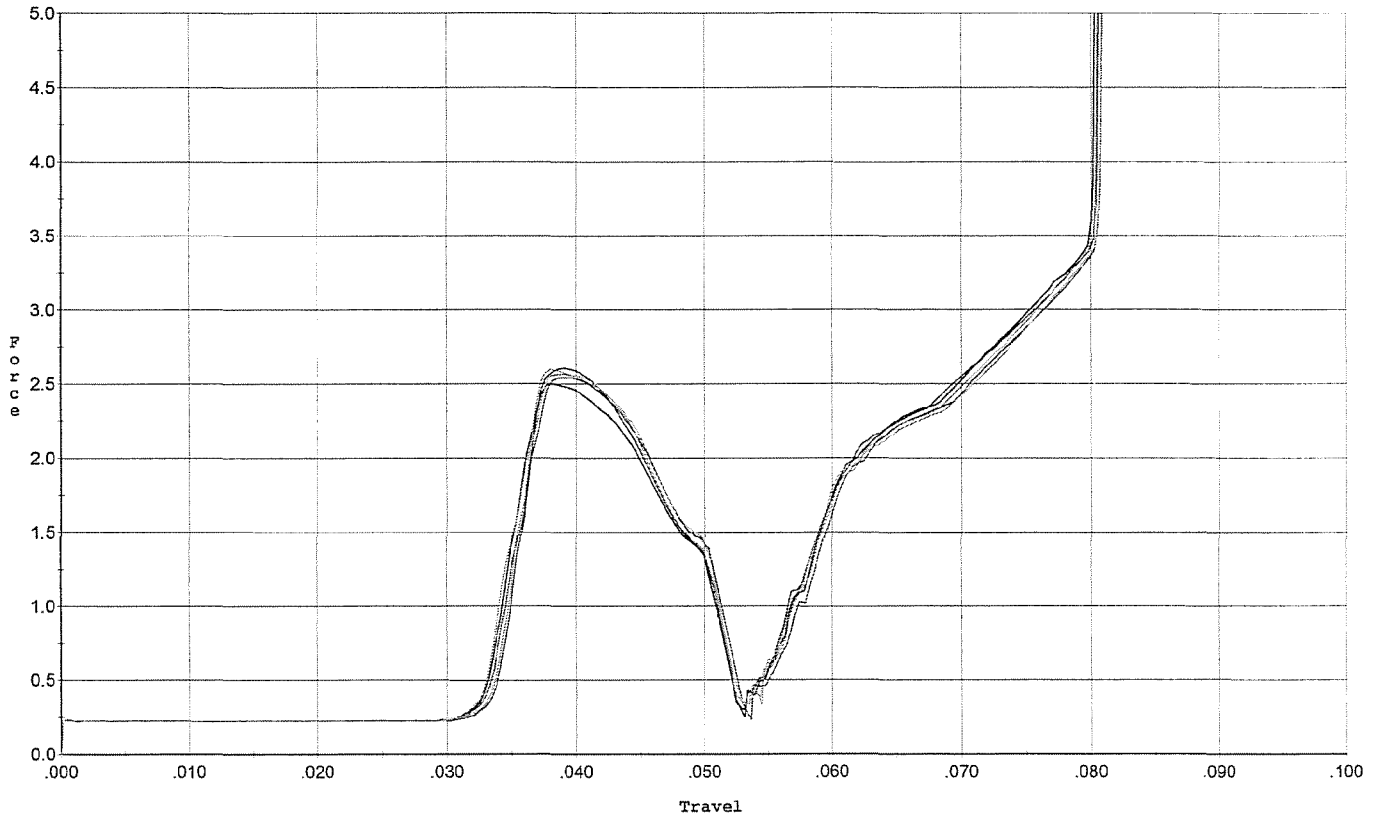
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6-</u> <u>6-</u> <u>6-</u>	<u>6/25/08</u>	<u>Fm</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4-</u> <u>4-</u> <u>4-</u>	<u>6/25/08</u>	<u>Fm</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>6/25/08</u>	<u>Fm</u>
	J) ASSEMBLE STOCK		<u>6-24-08</u>	<u>BSW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-27-08</u>	<u>BSW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>6-27-08</u>	<u>BSW</u>
	M) IRON SIGHT ALIGNMENT		<u>6-27-08</u>	<u>BSW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>6-27-08</u>	<u>BSW</u>
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>6-24-08</u>	<u>TRW</u>
	MALFUNCTION <u>04 CH</u>	CORRECTION <u>OK</u>	<u>6-26-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>6-27-08</u>	<u>MH</u>
670	FINAL INSPECTION A) HEADSPACE		<u>6-27-08</u>	<u>BSW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.36</u> <u>2.30</u> <u>2.31</u> <u>2.32</u>	<u>6/27/08</u>	<u>Fm</u>
	C) FUNCTION			
690	PACK		<u>6/30/08</u>	<u>RP</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



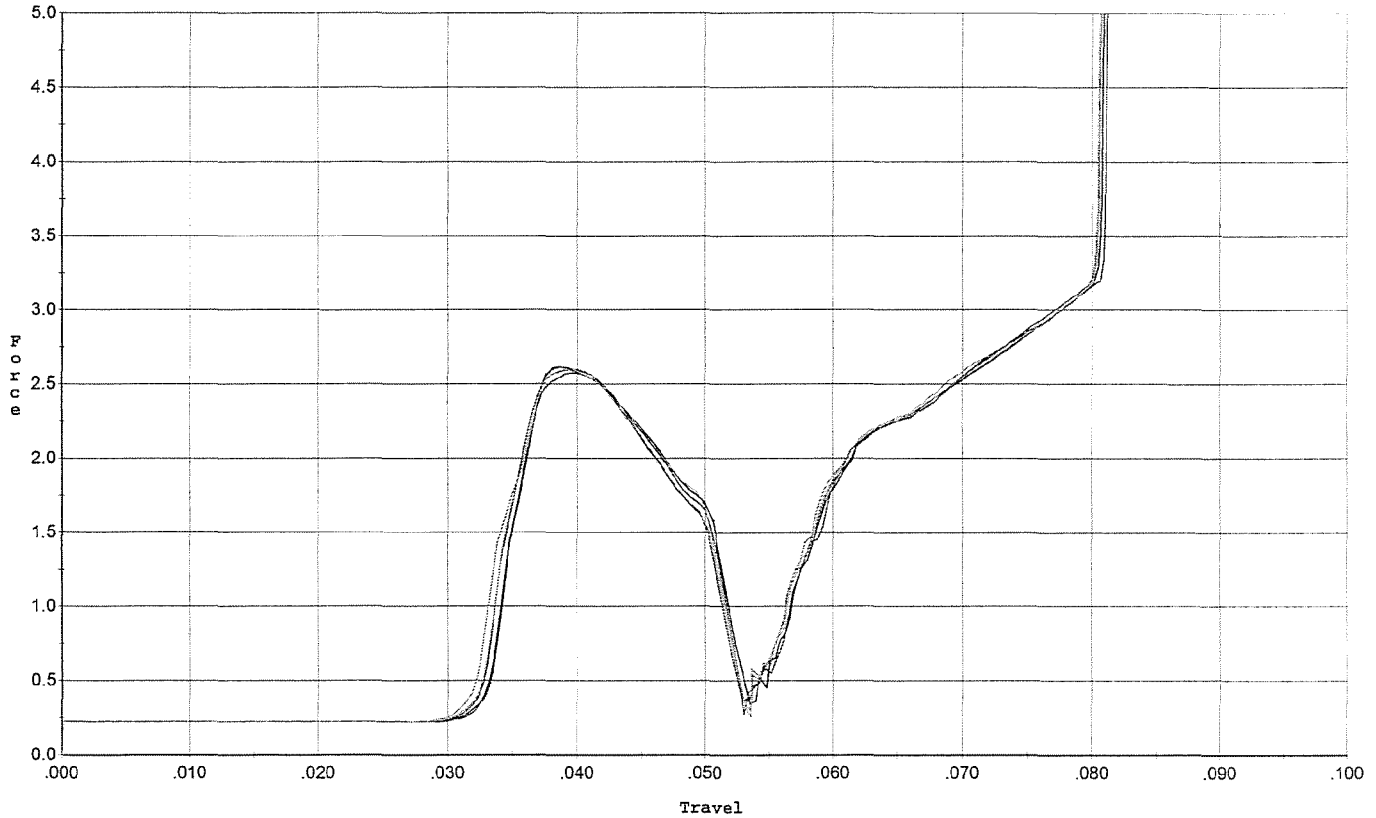
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.051	0.033	0.035	0.041		Set Trigger
2	2.503	0.051	0.033	0.035	0.041		Set Trigger
3	2.542	0.050	0.033	0.036	0.041		Set Trigger
4	2.562	0.050	0.033	0.035	0.042		Set Trigger
5	2.597	0.051	0.033	0.036	0.041		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



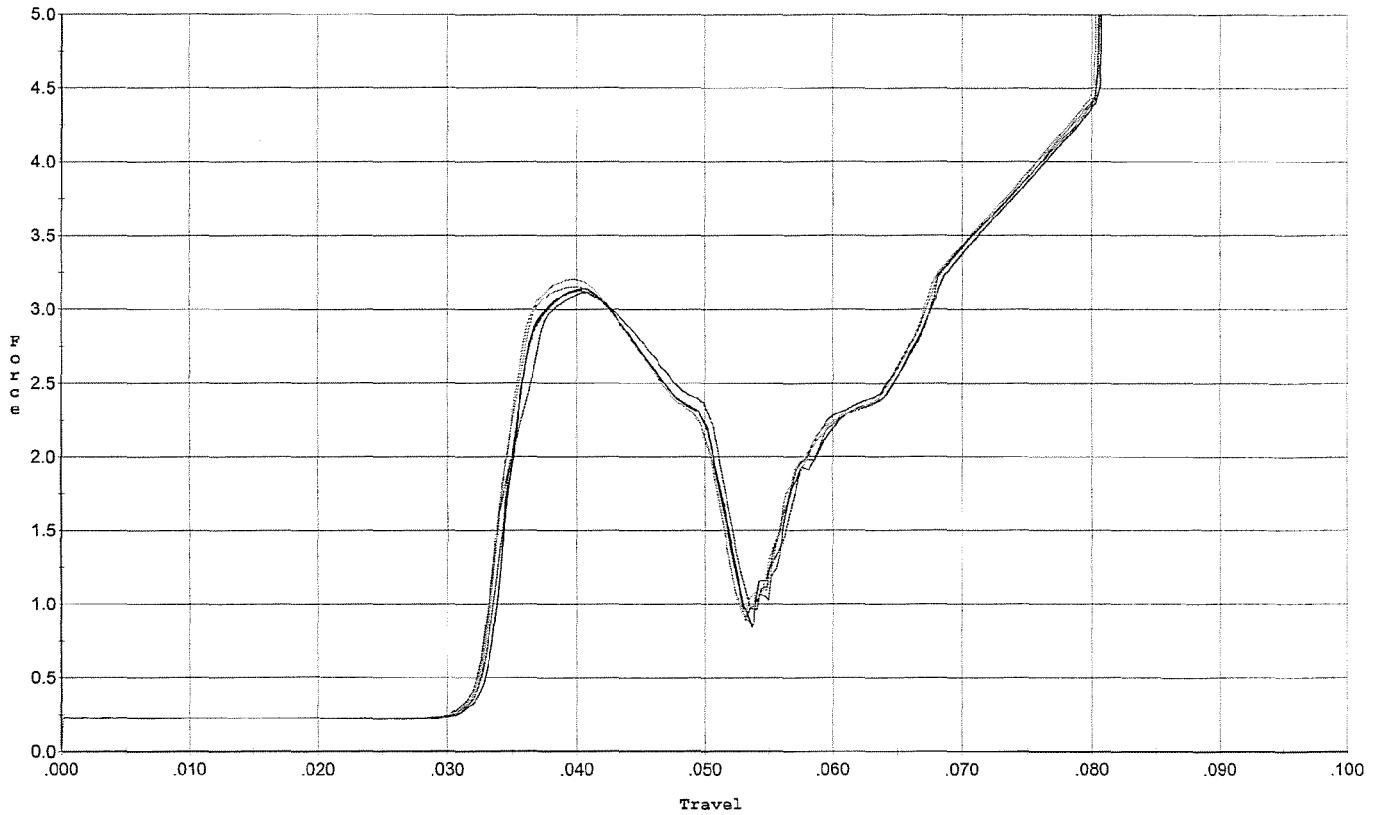
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.051	0.033	0.035	0.044		Set Trigger
2	2.615	0.051	0.033	0.035	0.044		Set Trigger
3	2.594	0.050	0.032	0.035	0.044		Set Trigger
4	2.616	0.051	0.032	0.035	0.045		Set Trigger
5	2.599	0.051	0.032	0.035	0.046		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



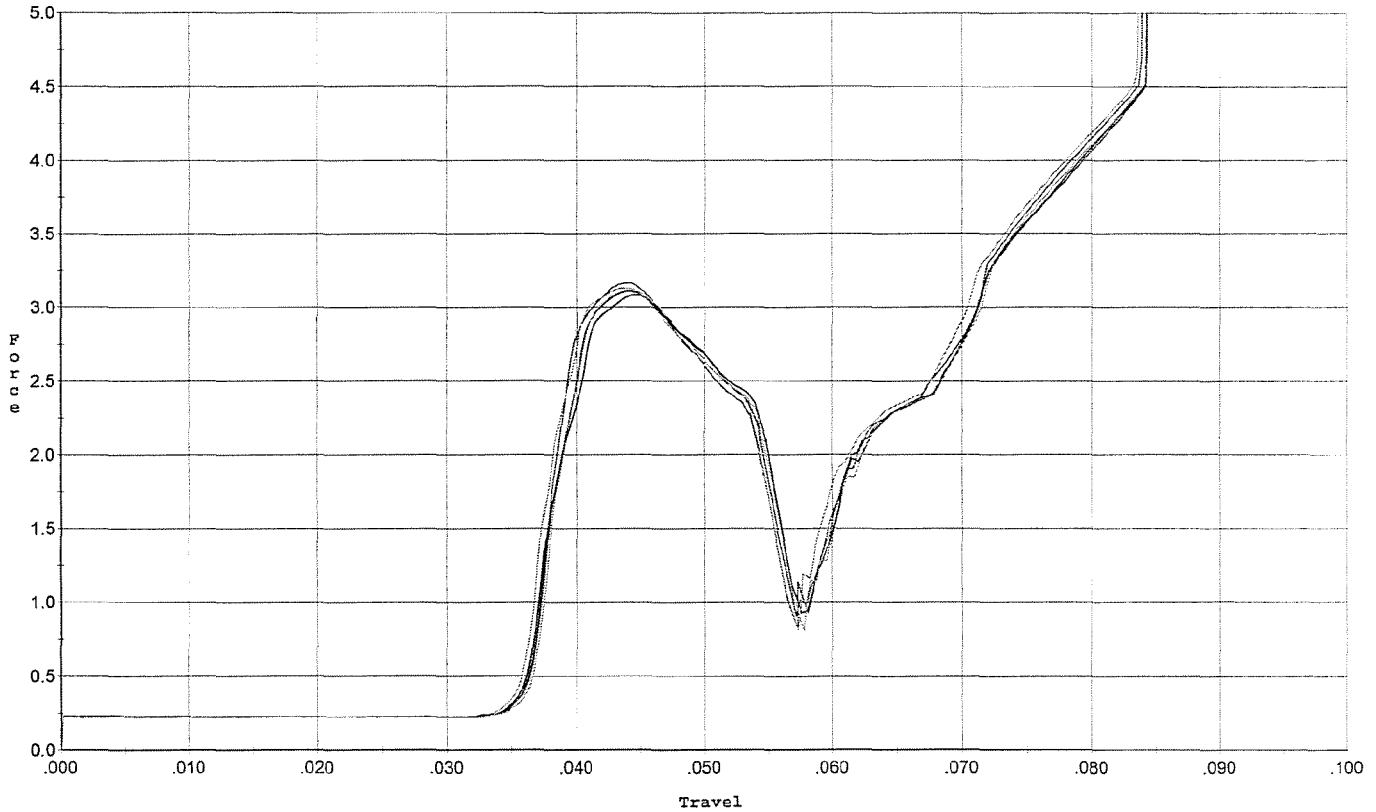
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.050	0.032	0.034	0.053		Set Trigger
2	3.136	0.051	0.032	0.034	0.054		Set Trigger
3	3.115	0.051	0.032	0.034	0.055		Set Trigger
4	3.204	0.050	0.032	0.034	0.054		Set Trigger
5	3.150	0.051	0.032	0.034	0.054		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/29/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



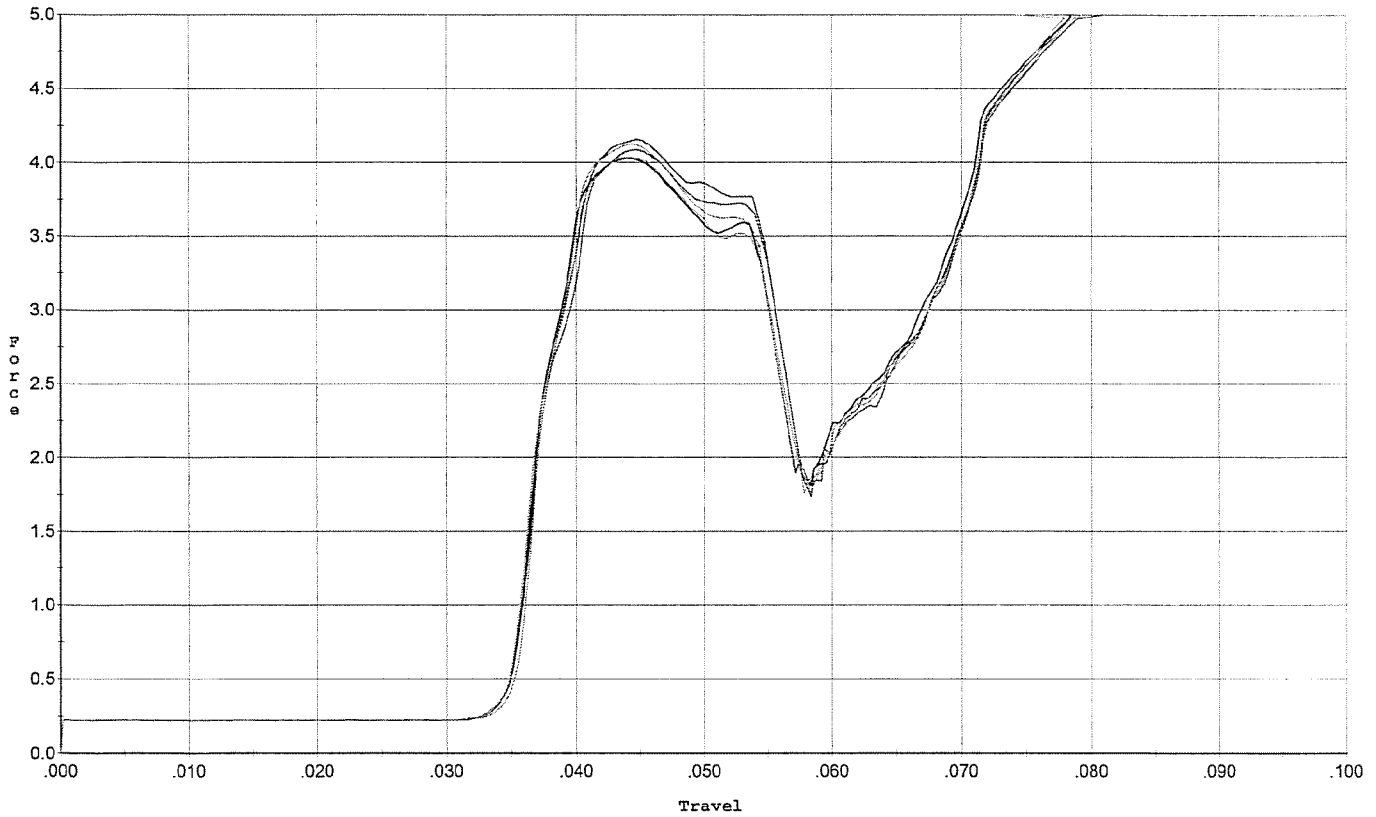
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.054	0.036	0.036	0.055		Set Trigger
2	3.085	0.055	0.036	0.035	0.056		Set Trigger
3	3.165	0.055	0.036	0.035	0.056		Set Trigger
4	3.117	0.055	0.036	0.036	0.056		Set Trigger
5	3.125	0.055	0.035	0.035	0.056		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



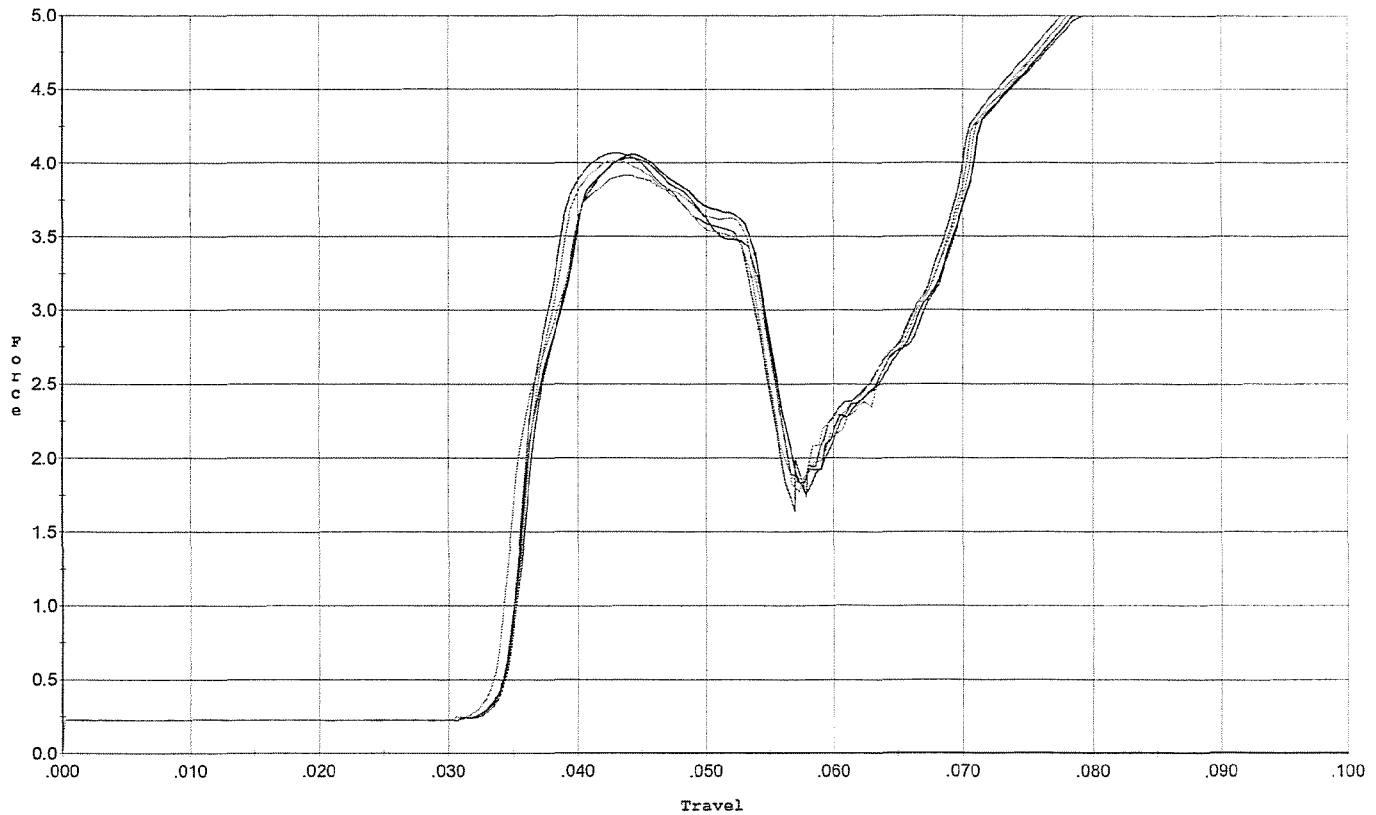
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.055	0.035	0.033	0.079		Set Trigger
2	4.028	0.054	0.035	0.033	0.076		Set Trigger
3	4.088	0.055	0.034	0.033	0.078		Set Trigger
4	4.035	0.055	0.034	0.033	0.076		Set Trigger
5	4.126	0.054	0.035	0.034	0.076		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



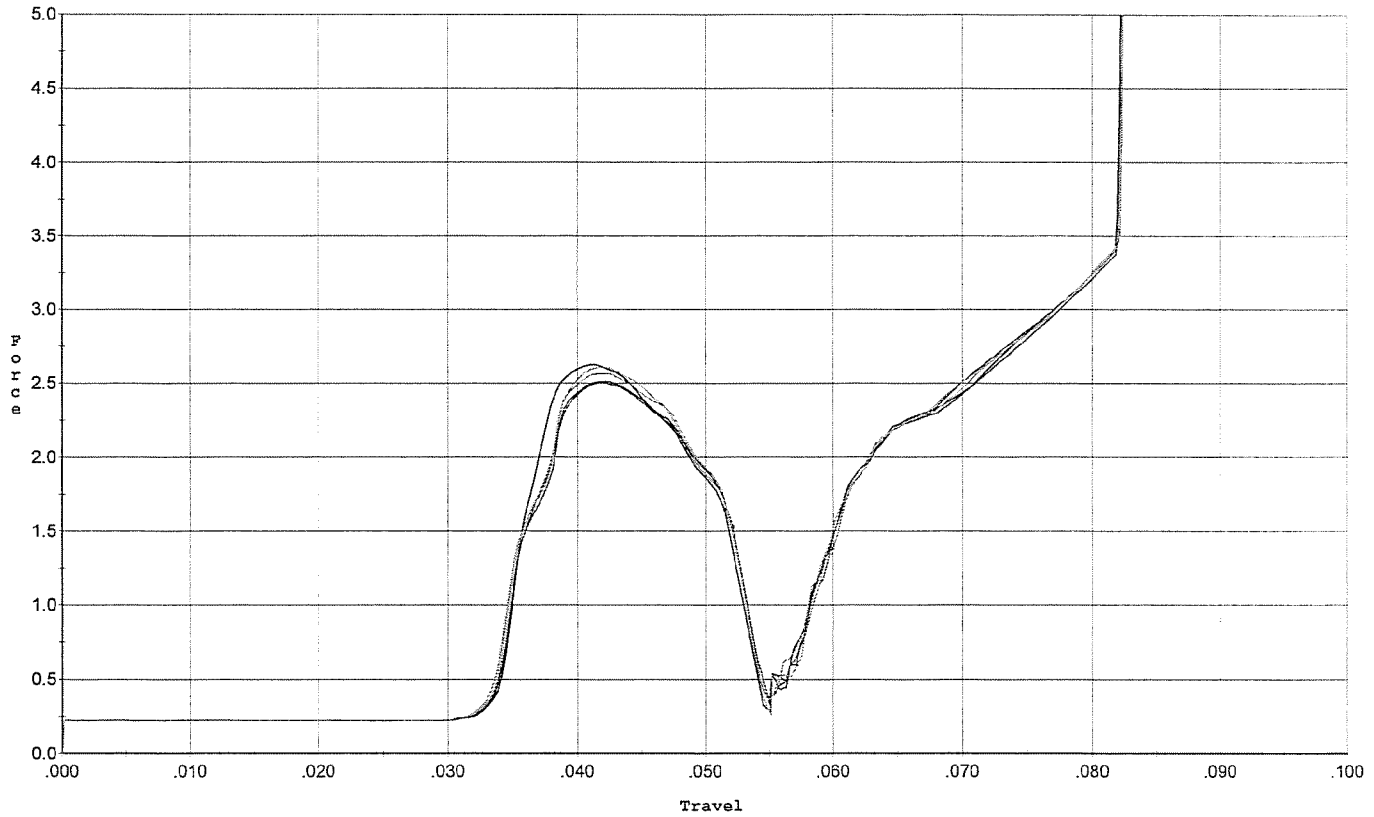
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.054	0.034	0.034	0.076		Set Trigger
2	4.060	0.054	0.034	0.033	0.076		Set Trigger
3	4.067	0.054	0.034	0.033	0.076		Set Trigger
4	4.013	0.054	0.034	0.033	0.075		Set Trigger
5	3.917	0.055	0.033	0.033	0.078		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/29/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



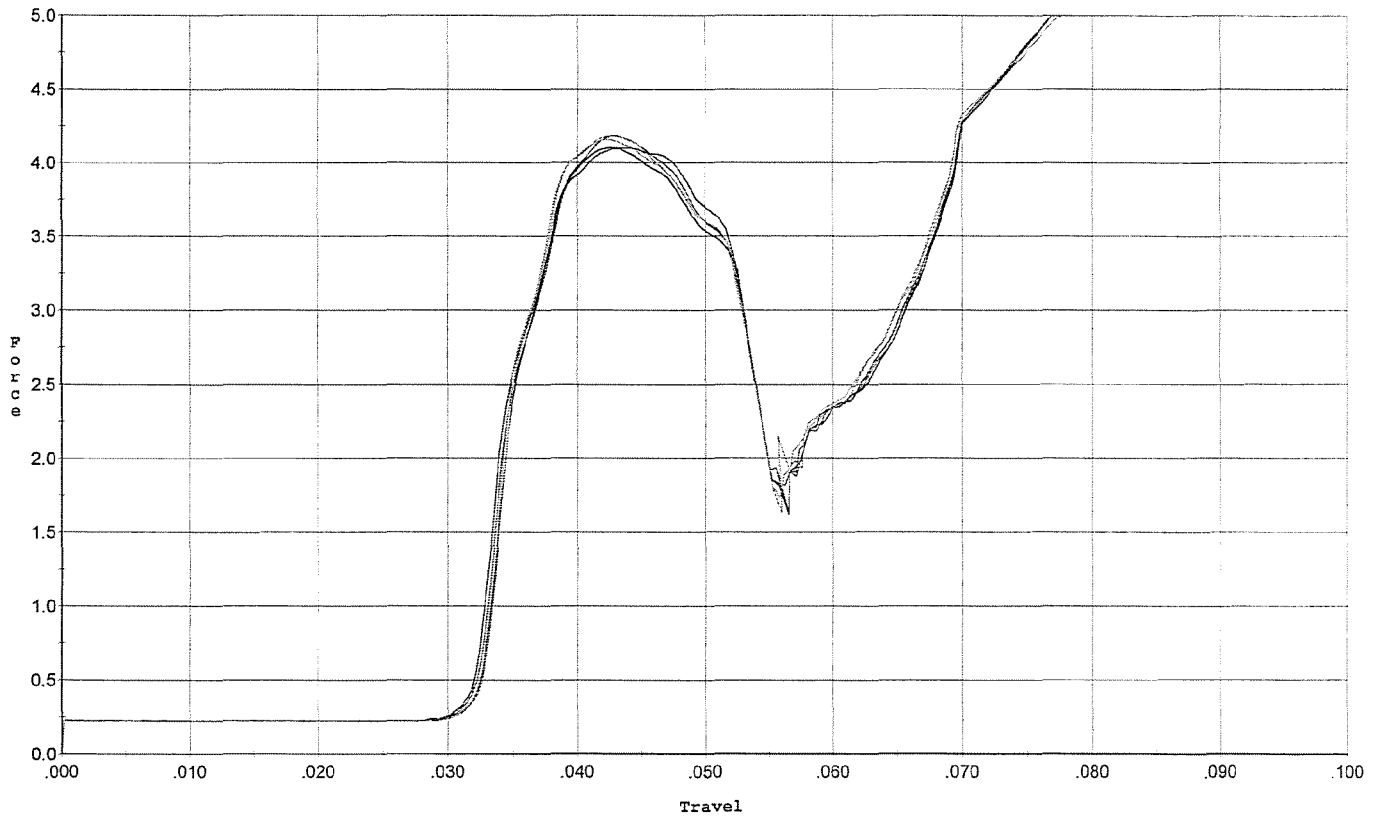
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.052	0.034	0.035	0.045		Set Trigger
2	2.625	0.051	0.034	0.036	0.045		Set Trigger
3	2.504	0.052	0.034	0.035	0.045		Set Trigger
4	2.607	0.052	0.033	0.035	0.046		Set Trigger
5	2.567	0.052	0.033	0.035	0.046		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/29/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.053	0.032	0.033	0.079		Set Trigger
2	4.101	0.053	0.032	0.033	0.077		Set Trigger
3	4.182	0.053	0.032	0.033	0.078		Set Trigger
4	4.180	0.053	0.032	0.033	0.079		Set Trigger
5	4.159	0.053	0.032	0.033	0.079		Set Trigger

Avg 4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6749761.___0
FILE DATE AND TIME: 06/25/2008 06:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.056
The Average Y Centroid of the Five Target Set:	0.019
The Average Point of Impact of the Five Target Set:	0.059
The Average Mean Radius of the Five Target Set:	0.766
The Distance from POA to Centroid Target #1:	0.159
The Distance from Centroid Target #2 to Centroid Target #1:	0.299
The Distance from Centroid Target #3 to Centroid Target #1:	0.389
The Distance from Centroid Target #4 to Centroid Target #1:	0.093
The Distance from Centroid Target #5 to Centroid Target #1:	0.134

SERIAL NUMBER: G6749761. __0

TARGET NUMBER: 1

FILE DATE: 06/25/2008

FILE TIME: 06:02

POINT#	X	Y
1:	1.353	-0.371
2:	1.198	0.381
3:	0.542	-0.087
4:	0.490	0.248
5:	-0.177	-0.780
6:	-0.536	-1.352
7:	-0.749	-0.508
8:	-0.243	0.287
9:	-0.431	0.202
10:	-0.859	0.505

X CENTROID: 0.059

Y CENTROID: -0.148

POA TO CENTROID: 0.159

HORZ SPREAD: 2.212

VERT SPREAD: 1.857

GROUP SPREAD: 2.452

MIN RADIUS: 0.487

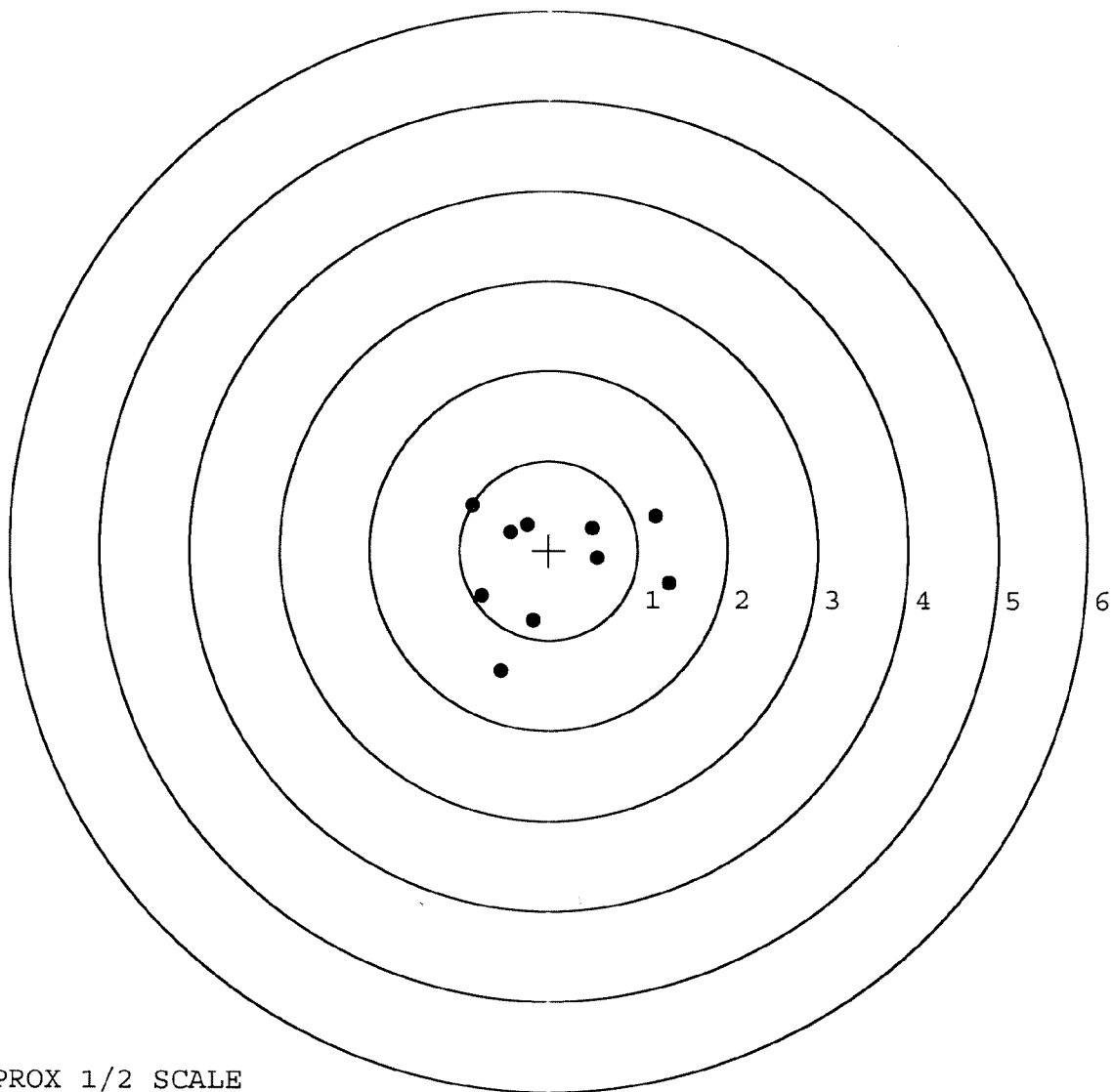
MAX RADIUS: 1.343

MEAN RADIUS: 0.880

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

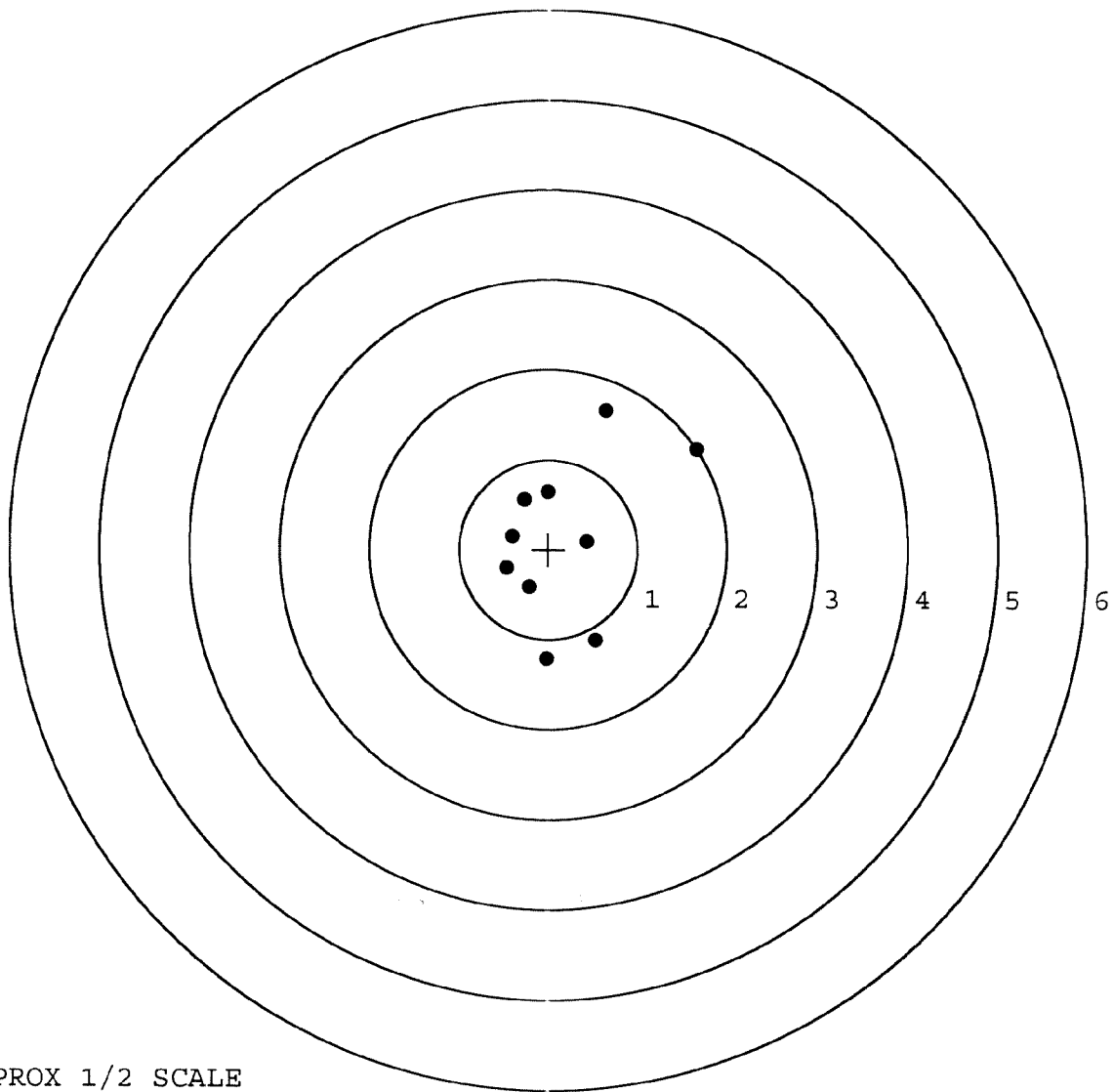


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6749761. __0
TARGET NUMBER: 2
FILE DATE: 06/25/2008
FILE TIME: 06:02

POINT#	X	Y
1:	1.654	1.114
2:	0.644	1.545
3:	0.528	-1.014
4:	-0.024	-1.222
5:	-0.218	-0.425
6:	0.428	0.089
7:	-0.467	-0.209
8:	-0.405	0.147
9:	-0.270	0.557
10:	-0.008	0.644

X CENTROID: 0.186
Y CENTROID: 0.123
POA TO CENTROID: 0.223
HORZ SPREAD: 2.121
VERT SPREAD: 2.767
GROUP SPREAD: 2.876
MIN RADIUS: 0.244
MAX RADIUS: 1.771
MEAN RADIUS: 0.925
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

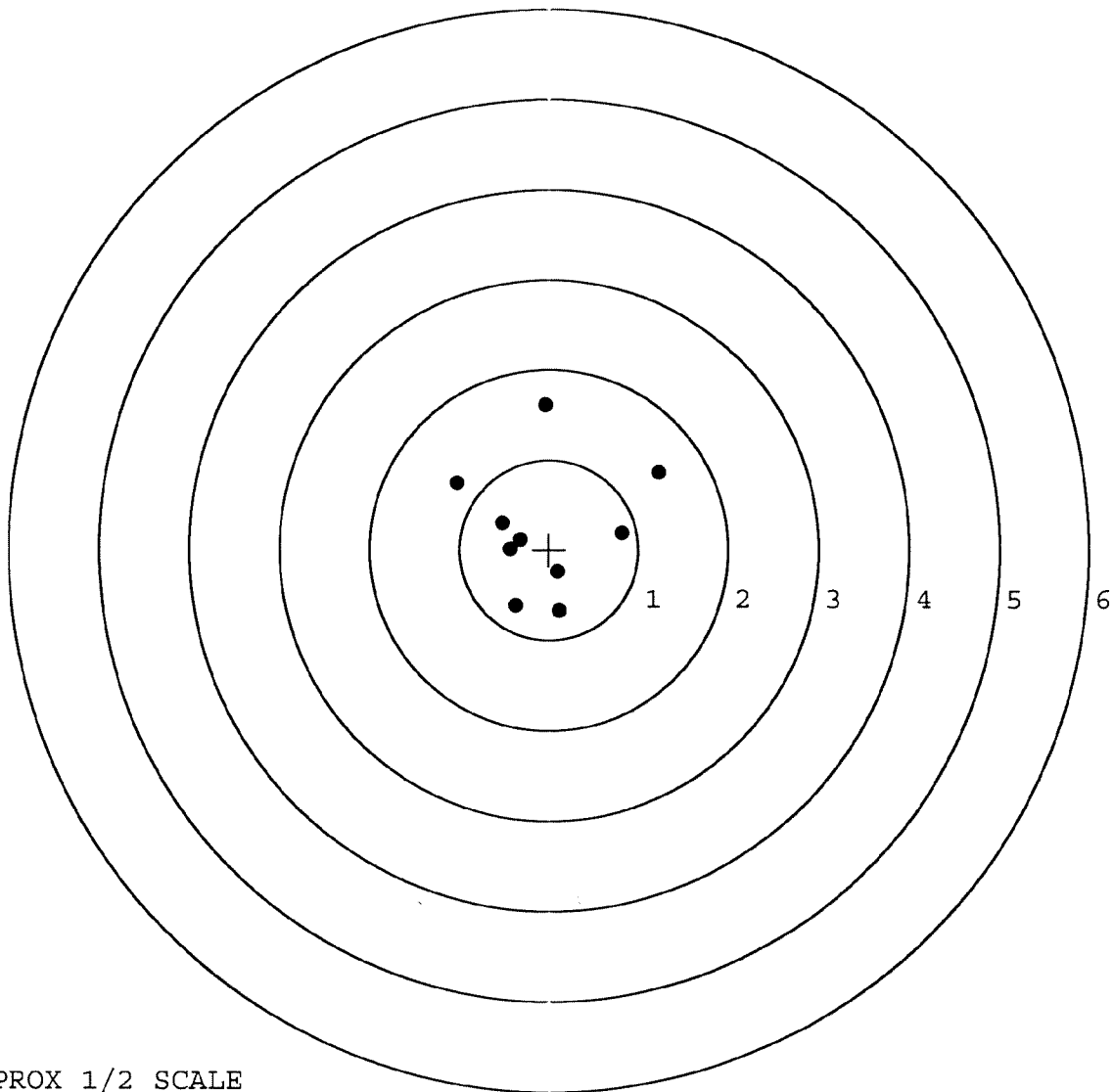


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6749761. __0
TARGET NUMBER: 3
FILE DATE: 06/25/2008
FILE TIME: 06:02

POINT#	X	Y
1:	1.231	0.855
2:	0.816	0.193
3:	-0.046	1.604
4:	-1.031	0.741
5:	-0.523	0.303
6:	-0.322	0.115
7:	-0.434	0.012
8:	0.096	-0.248
9:	0.119	-0.683
10:	-0.378	-0.623

X CENTROID: -0.047
Y CENTROID: 0.227
POA TO CENTROID: 0.232
HORZ SPREAD: 2.262
VERT SPREAD: 2.287
GROUP SPREAD: 2.265
MIN RADIUS: 0.297
MAX RADIUS: 1.424
MEAN RADIUS: 0.833
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6749761. __0

TARGET NUMBER: 4

FILE DATE: 06/25/2008

FILE TIME: 06:02

POINT#	X	Y
1:	-0.646	-1.450
2:	0.452	-0.629
3:	0.319	-0.332
4:	0.127	-0.110
5:	-0.448	-0.151
6:	0.337	0.467
7:	0.375	0.264
8:	0.147	0.104
9:	-0.111	0.355
10:	-0.668	0.618

X CENTROID: -0.012

Y CENTROID: -0.086

POA TO CENTROID: 0.087

HORZ SPREAD: 1.120

VERT SPREAD: 2.068

GROUP SPREAD: 2.154

MIN RADIUS: 0.141

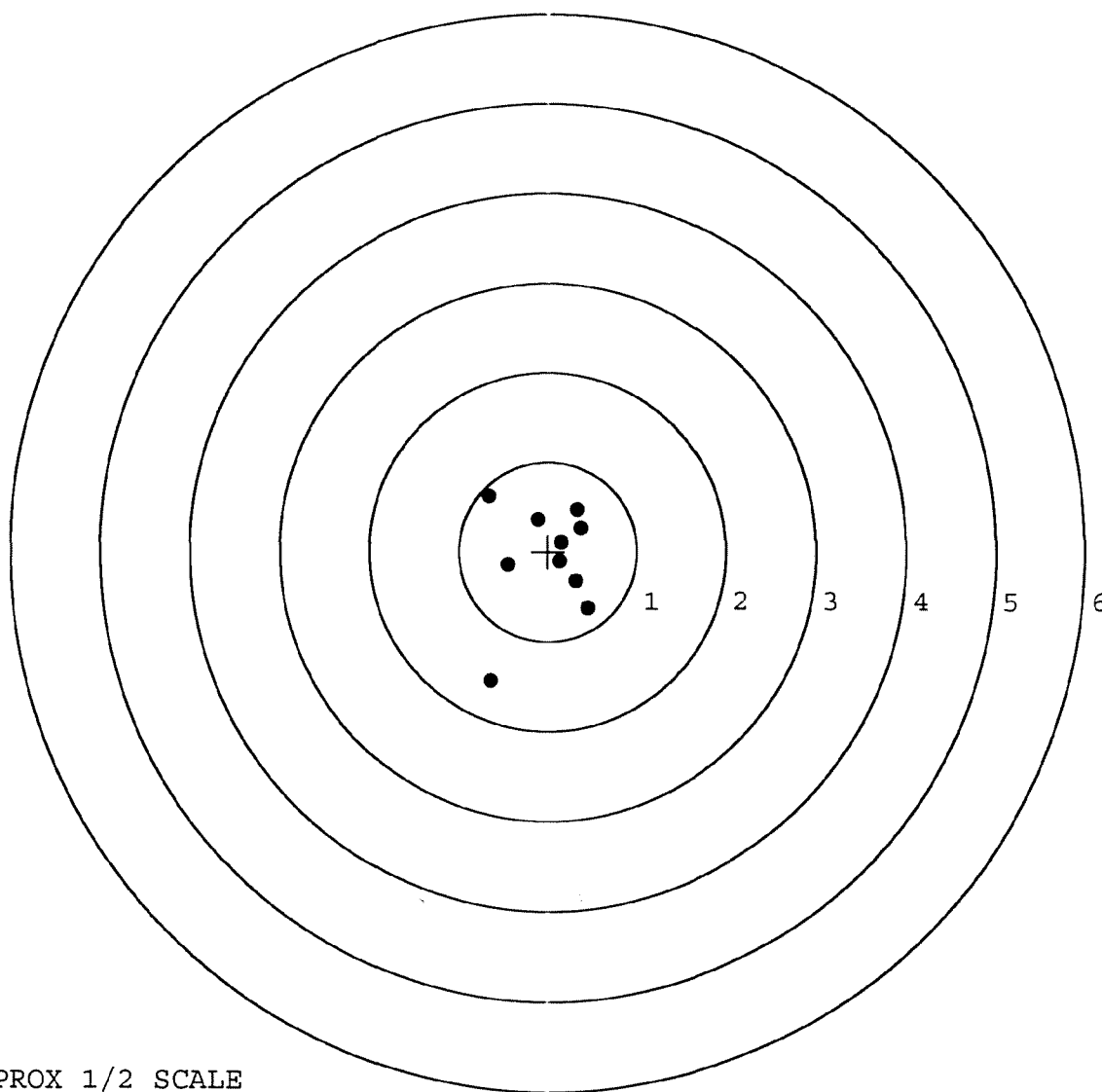
MAX RADIUS: 1.504

MEAN RADIUS: 0.605

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9

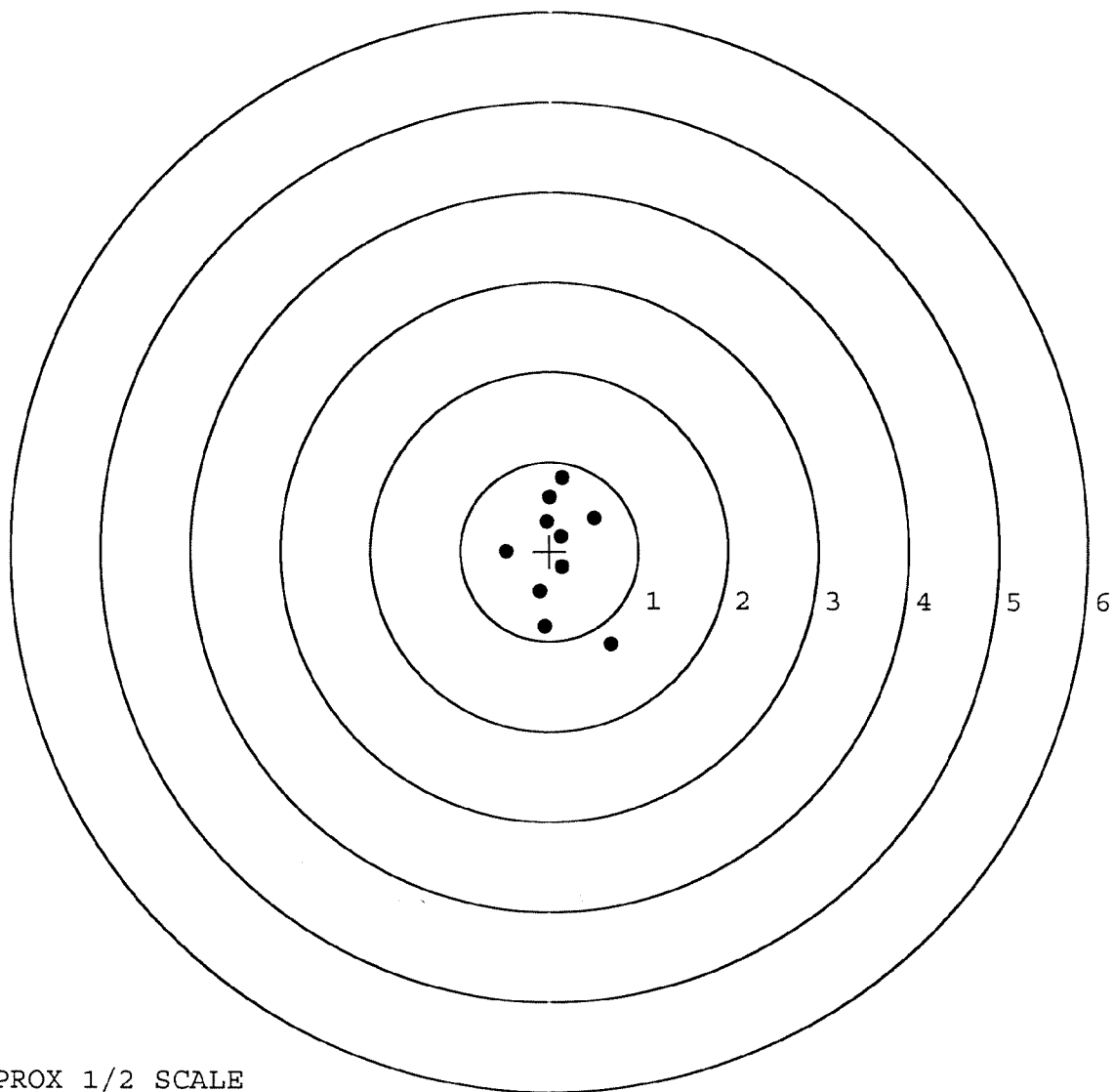


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6749761. __0
TARGET NUMBER: 5
FILE DATE: 06/25/2008
FILE TIME: 06:02

POINT#	X	Y
1:	0.691	-1.039
2:	-0.054	-0.841
3:	0.144	-0.175
4:	-0.107	-0.451
5:	-0.491	0.001
6:	0.502	0.379
7:	0.131	0.170
8:	-0.034	0.339
9:	0.001	0.612
10:	0.145	0.823

X CENTROID: 0.093
Y CENTROID: -0.018
POA TO CENTROID: 0.095
HORZ SPREAD: 1.182
VERT SPREAD: 1.862
GROUP SPREAD: 1.940
MIN RADIUS: 0.165
MAX RADIUS: 1.183
MEAN RADIUS: 0.587
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE