

6674 9763

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

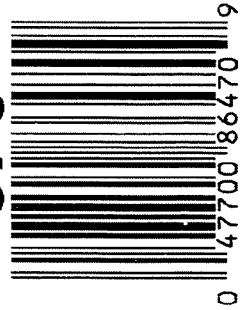
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749763

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 674 9763

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6/16-08	SP
475	DRILL AND TAP SIGHT HOLES	2008	6/17/08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unms</u>	6/20/08	unms
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	RT
542	APPLY COATINGS (BARREL ACTION)		6-25-08	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/30/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5</u> <u>5.5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6/30/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.22</u> <u>2.27</u> <u>2.36</u> <u>2.44</u>	7-8-08	SD
	C) FUNCTION		7-30-08	RTZ
690	PACK		8/2/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 5-9-08

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.74	2.64		2.80	
PULL #2	2.60	2.64		2.68	
PULL #3	2.55	2.46		2.76	
PULL #4	2.47	2.36		2.71	
PULL #5	2.41	2.35		2.70	
TOTAL	12.77	12.45		13.65	
AVERAGE	2.55	2.49		2.73	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.44		
PULL #2	3.18	3.32		
PULL #3	3.13	3.21		
PULL #4	3.15	3.20		
PULL #5	3.21	3.24		
TOTAL	15.89	16.41		
AVERAGE	3.17	3.28		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.30		4.27
PULL #2	4.11	4.27		4.30
PULL #3	4.21	4.33		4.18
PULL #4	4.07	4.27		4.20
PULL #5	4.25	4.38		4.26
TOTAL	20.85	21.55		21.21
AVERAGE	4.17	4.31		4.24