

6674 9764

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



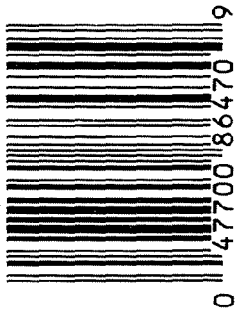
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749764

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749764

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7/1/08	(KB)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-30	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	7-30	TC
	J) ASSEMBLE STOCK		7-24-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		✓	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-26-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-26-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.66</u> <u>2.81</u> <u>2.80</u> <u>2.62</u>	7-30-08	BSN
	C) FUNCTION		8-4-08	RTZ
690	PACK		8/4/08	Fm

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-21-08
TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.73	2.60		2.54	
PULL #2	2.72	2.49		2.46	
PULL #3	2.79	2.48		2.43	
PULL #4	2.73	2.47		2.45	
PULL #5	2.77	2.43		2.40	
TOTAL	1374	1247		1228	
AVERAGE	2.74	2.49		2.45	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.18		
PULL #2	3.15	3.16		
PULL #3	3.17	3.06		
PULL #4	3.19	3.07		
PULL #5	3.14	3.04		
TOTAL	1585	1551		
AVERAGE	3.17	3.10		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.04	4.07		4.19
PULL #2	3.99	4.05		4.22
PULL #3	4.01	4.02		4.20
PULL #4	3.99	3.95		4.22
PULL #5	3.96	3.97		4.22
TOTAL	1999	2606		2105
AVERAGE	3.99	4.01		4.21