

66749770

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



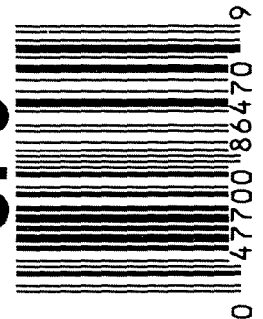
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749770

UPC



BM FORM

GUN SERIAL #

F004 REV 5/2006

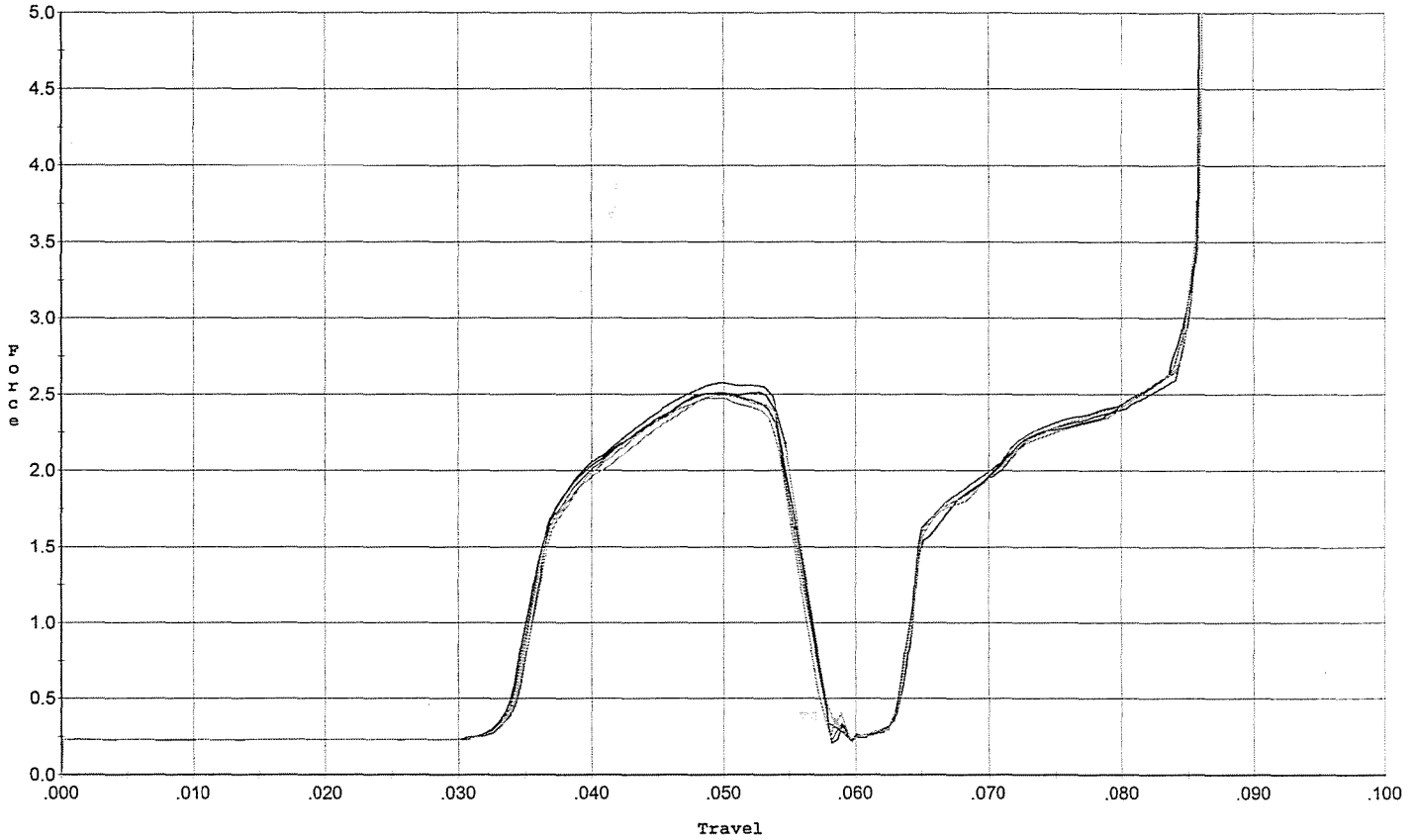
| OP #         | OPERATION NAME                                                         | READINGS                                                    | DATE    | INITIAL |
|--------------|------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <div>2 LBS MIN<br/>10 LBS MAX</div>                 | <u>6.5</u> <u>6-</u> <u>6-</u>                              | 7/8/08  | Fm      |
| CONT.        |                                                                        |                                                             |         |         |
|              | G) SAFETY OFF FORCE <div>2 LBS MIN</div>                               | <u>4-</u> <u>4-</u> <u>4-</u>                               | 7/8/08  | Fm      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                              |                                                             |         |         |
|              | I) FIRING PIN INDENT <div>.020 MIN</div>                               | <u>.022</u> <u>.023</u> <u>.022</u>                         | 7/8/08  | Fm      |
|              | J) ASSEMBLE STOCK                                                      |                                                             | 6/24/08 | L.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                            |                                                             | 7/19/08 | L.P.D.  |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                               |                                                             | 7/19/08 | L.P.D.  |
|              | M) IRON SIGHT<br>ALIGNMENT                                             |                                                             | 7/19/08 | L.P.D.  |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER  |                                                             | 7/19/08 | L.P.D.  |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                            | <div>PASS</div> FAIL<br><div>PASS</div> FAIL                | 6-26-08 | TRC     |
|              | MALFUNCTION                                                            | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                            | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                            | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                            | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                  |                                                             | 6/26/08 | MEID    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                       |                                                             | 7/16/08 | Fm      |
|              | B) TRIGGER PULL <div>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</div> | <u>2.24</u> <u>2.09</u> <u>2.06</u> <u>2.04</u> <u>2.05</u> | 7/7/08  | Fm      |
|              | C) FUNCTION                                                            |                                                             | 7/24/08 | Fm      |
| 690          | PACK                                                                   |                                                             | 7/24/08 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 5/30/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. ini. +/- .50 lbs.



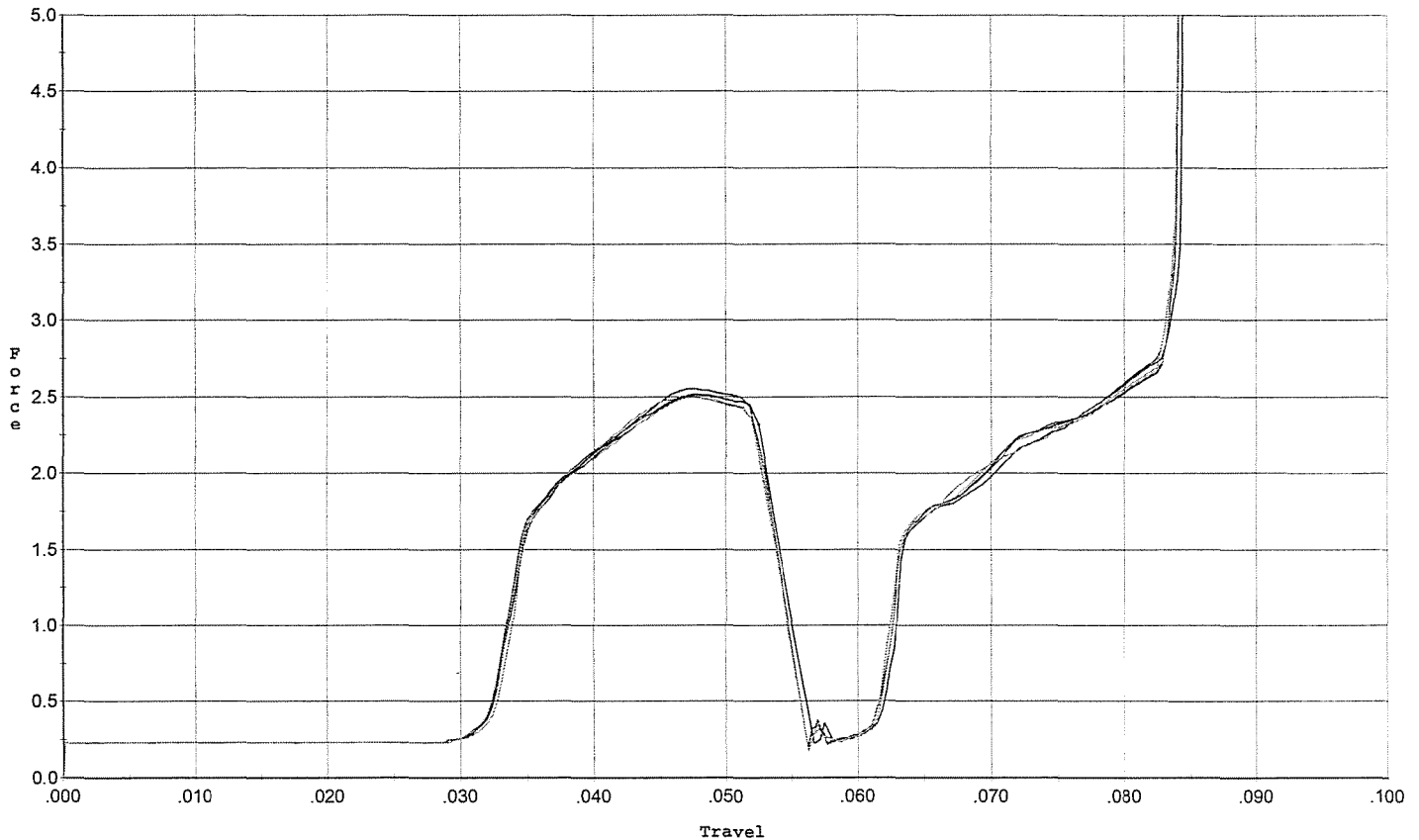
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.572      | 0.055             | 0.034           | 0.036      | 0.053             |           | Set Trigger |
| 2 | 2.516      | 0.056             | 0.034           | 0.036      | 0.053             |           | Set Trigger |
| 3 | 2.511      | 0.054             | 0.034           | 0.036      | 0.051             |           | Set Trigger |
| 4 | 2.495      | 0.055             | 0.034           | 0.036      | 0.051             |           | Set Trigger |
| 5 | 2.475      | 0.054             | 0.034           | 0.036      | 0.051             |           | Set Trigger |

AVG 2.51

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 5/30/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. after 50 cycles +/- .50 lbs.



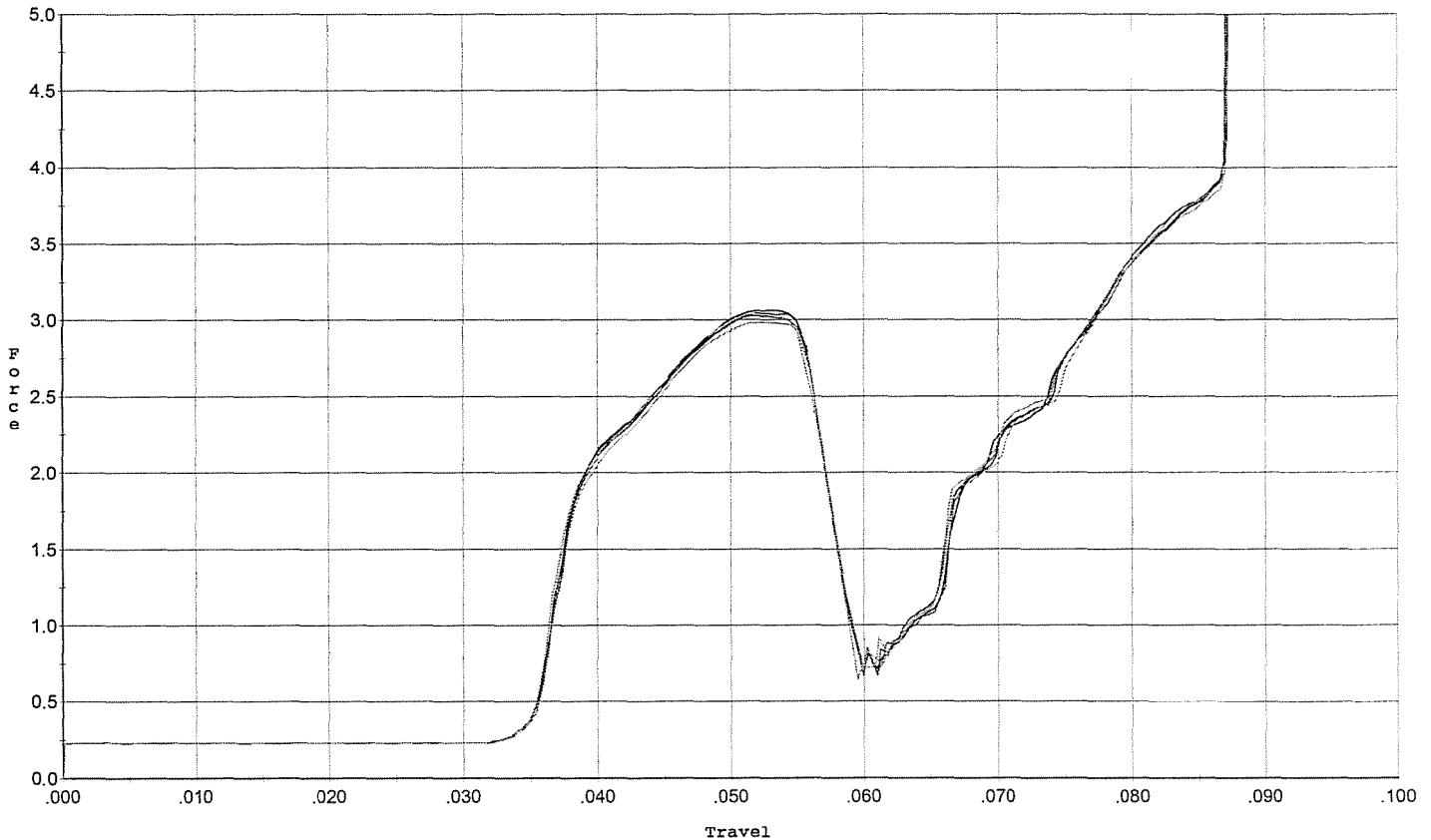
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.555      | 0.053             | 0.032           | 0.035      | 0.052             |           | Set Trigger |
| 2 | 2.518      | 0.052             | 0.032           | 0.035      | 0.051             |           | Set Trigger |
| 3 | 2.503      | 0.053             | 0.032           | 0.035      | 0.052             |           | Set Trigger |
| 4 | 2.498      | 0.053             | 0.032           | 0.035      | 0.051             |           | Set Trigger |
| 5 | 2.507      | 0.053             | 0.032           | 0.035      | 0.052             |           | Set Trigger |

Avg 2.51

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/30/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



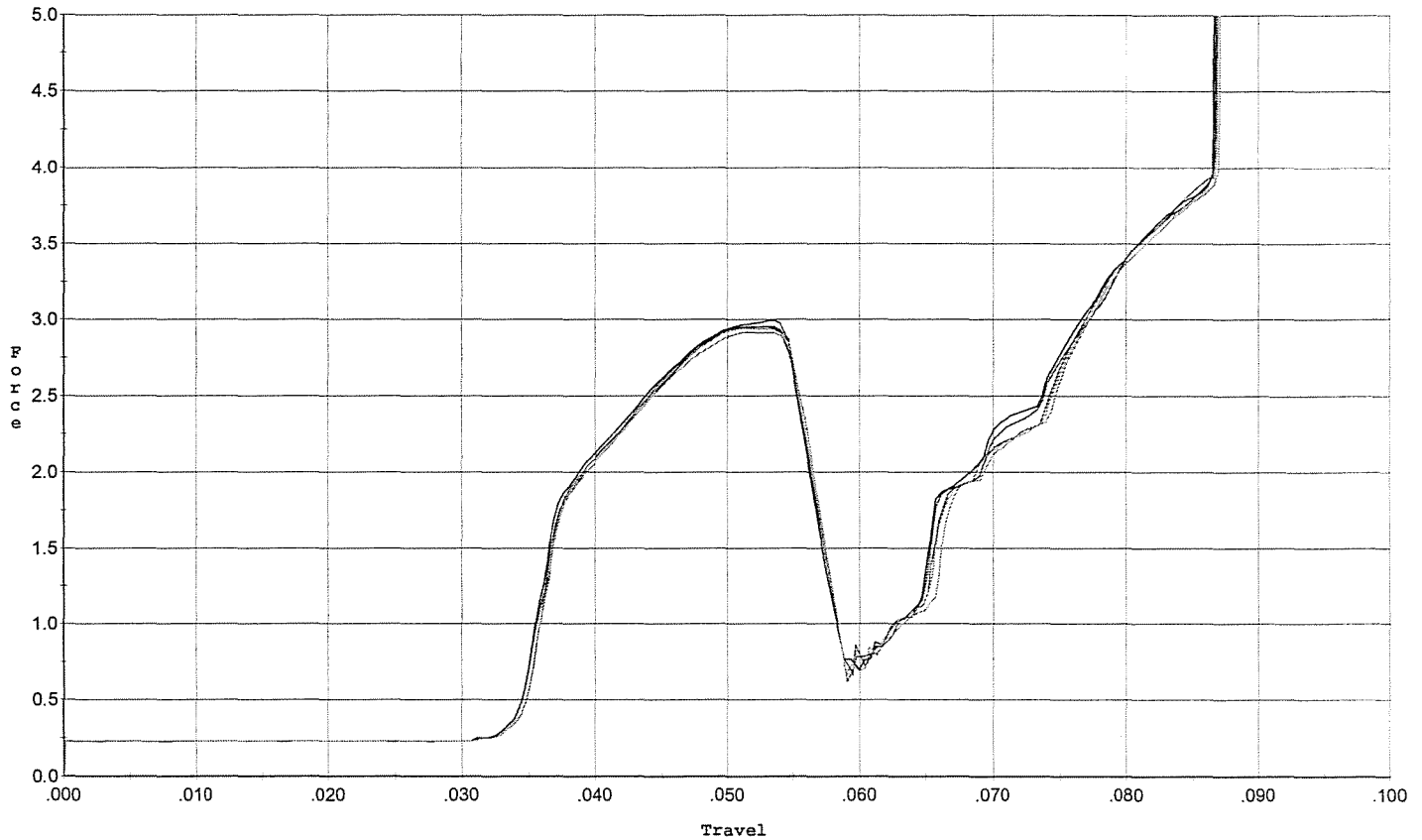
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.042      | 0.056             | 0.035           | 0.036      | 0.060             |           | Set Trigger |
| 2 | 3.062      | 0.056             | 0.035           | 0.036      | 0.060             |           | Set Trigger |
| 3 | 3.024      | 0.056             | 0.035           | 0.036      | 0.060             |           | Set Trigger |
| 4 | 2.983      | 0.056             | 0.035           | 0.036      | 0.059             |           | Set Trigger |
| 5 | 3.038      | 0.056             | 0.035           | 0.036      | 0.061             |           | Set Trigger |

Avg 3.03

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 5/30/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. after 20 cycles +/- .75 lbs.



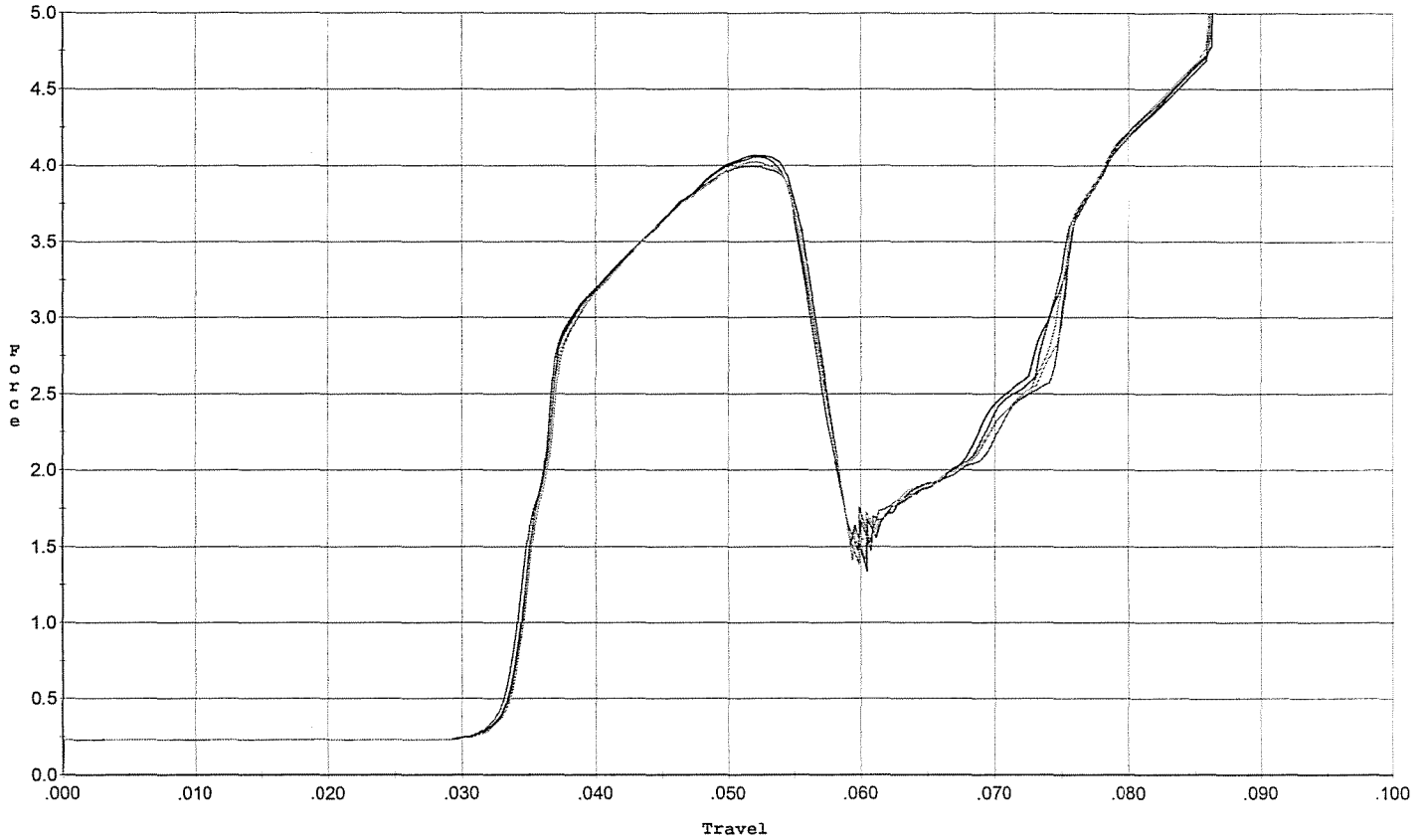
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.996      | 0.055             | 0.034           | 0.036      | 0.058             |           | Set Trigger |
| 2 | 2.954      | 0.055             | 0.034           | 0.035      | 0.059             |           | Set Trigger |
| 3 | 2.955      | 0.056             | 0.035           | 0.036      | 0.060             |           | Set Trigger |
| 4 | 2.941      | 0.056             | 0.035           | 0.036      | 0.060             |           | Set Trigger |
| 5 | 2.917      | 0.056             | 0.035           | 0.036      | 0.059             |           | Set Trigger |

Avg 2.95

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 5/30/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



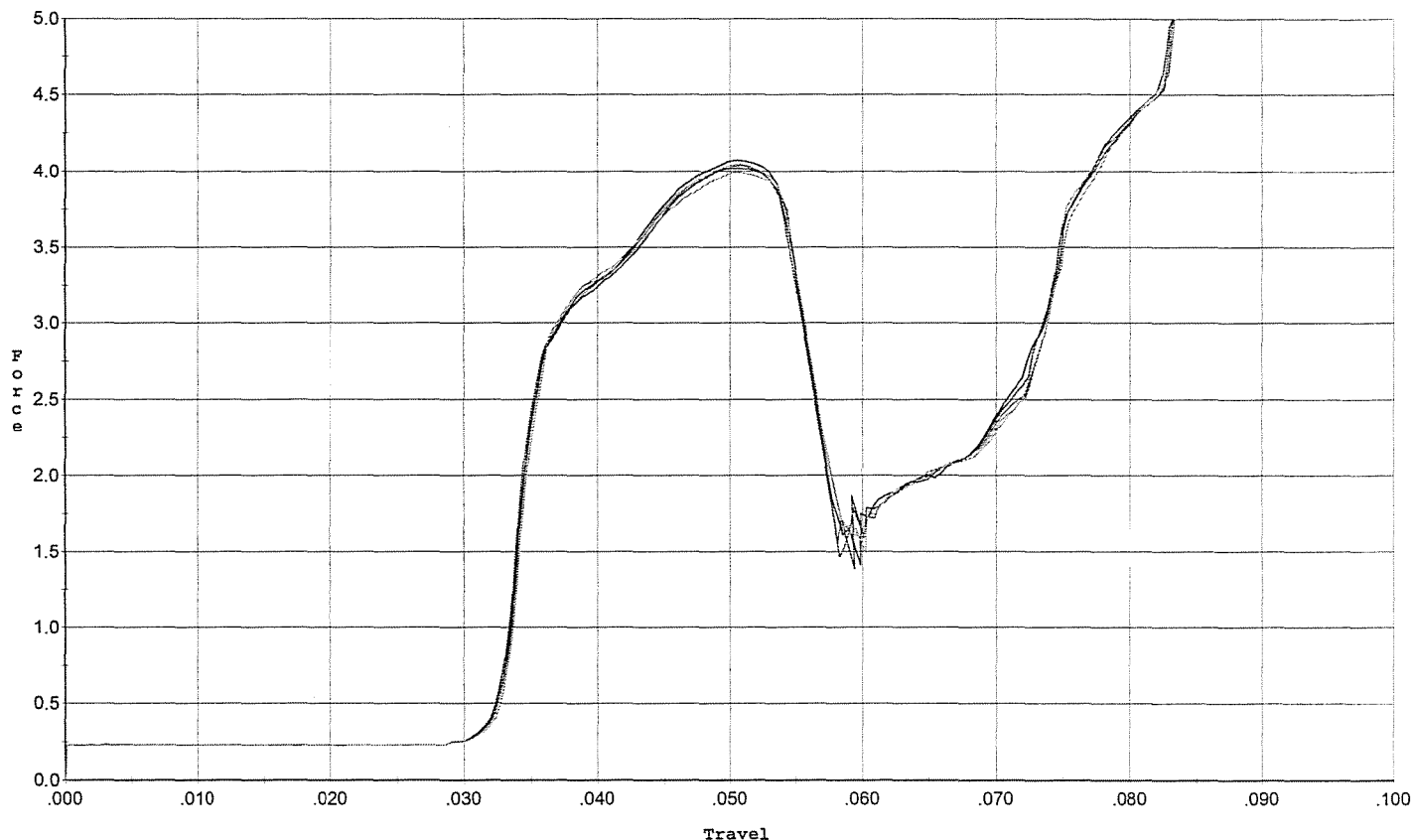
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.056      | 0.055             | 0.033           | 0.034      | 0.081             |           | Set Trigger |
| 2 | 4.066      | 0.056             | 0.033           | 0.034      | 0.083             |           | Set Trigger |
| 3 | 3.996      | 0.057             | 0.033           | 0.034      | 0.084             |           | Set Trigger |
| 4 | 4.026      | 0.056             | 0.033           | 0.034      | 0.083             |           | Set Trigger |
| 5 | 4.024      | 0.056             | 0.033           | 0.034      | 0.083             |           | Set Trigger |

Avg 4.03

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 5/30/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. after 20 cycles +/- 1.0 lbs.



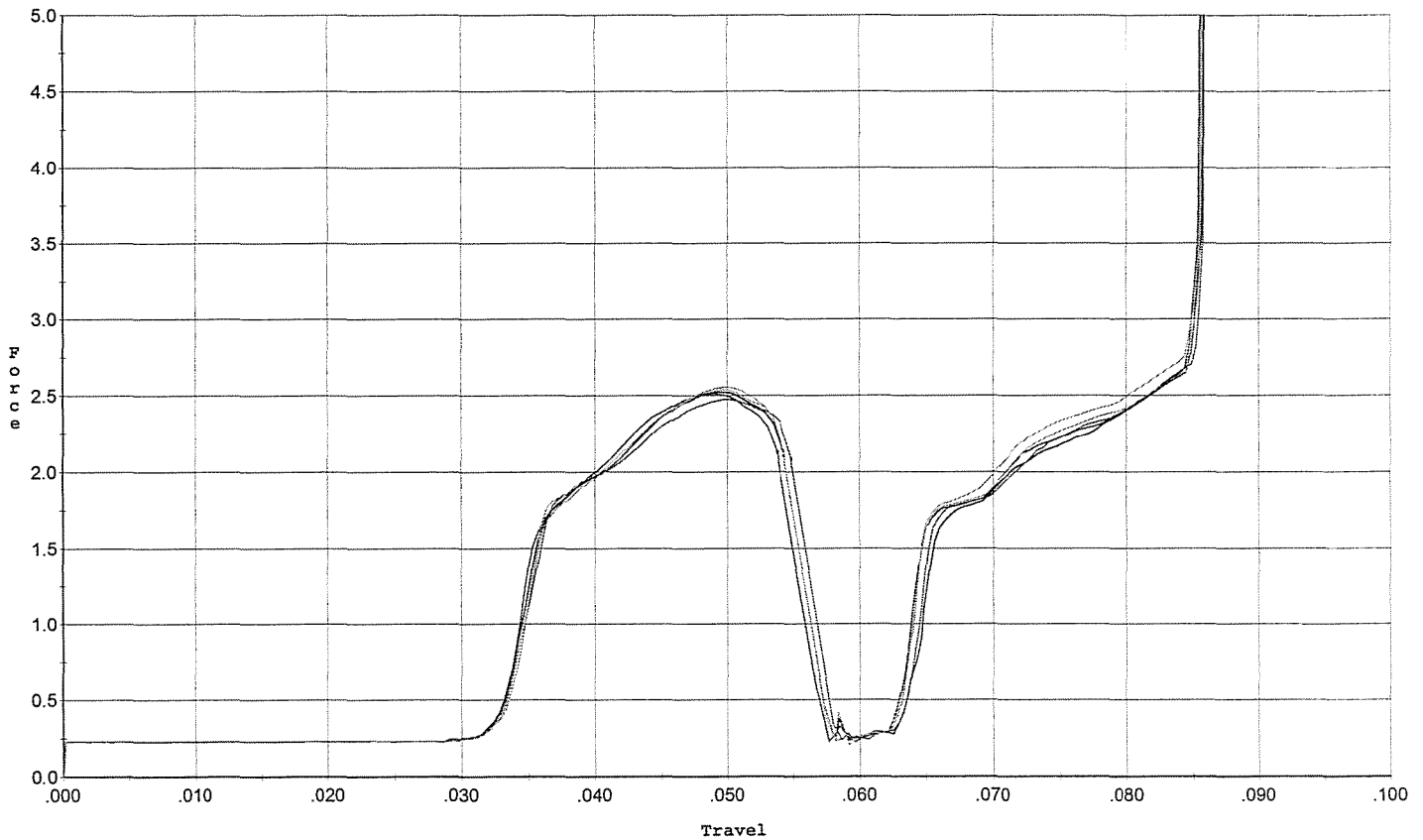
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.021      | 0.055             | 0.032           | 0.033      | 0.083             |           | Set Trigger |
| 2 | 4.070      | 0.054             | 0.032           | 0.033      | 0.083             |           | Set Trigger |
| 3 | 4.039      | 0.055             | 0.032           | 0.033      | 0.084             |           | Set Trigger |
| 4 | 4.044      | 0.054             | 0.033           | 0.034      | 0.083             |           | Set Trigger |
| 5 | 3.996      | 0.054             | 0.032           | 0.034      | 0.082             |           | Set Trigger |

Avg 4.03

## Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 5/30/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** reset to 2.5 lbs. +/- .50 lbs. for final test



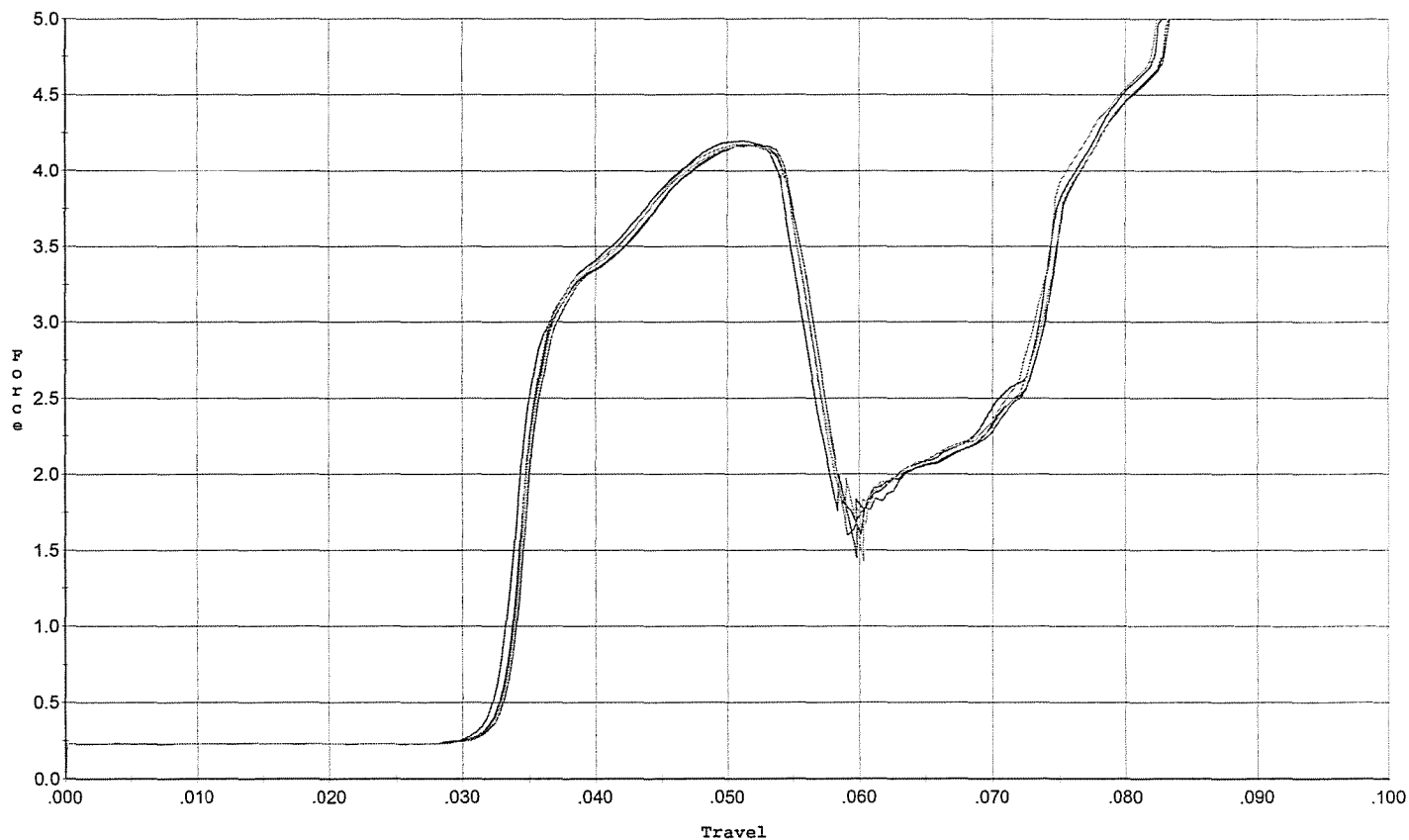
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.513      | 0.054             | 0.033           | 0.036      | 0.052             |           | Set Trigger |
| 2 | 2.523      | 0.054             | 0.033           | 0.036      | 0.052             |           | Set Trigger |
| 3 | 2.476      | 0.055             | 0.033           | 0.036      | 0.053             |           | Set Trigger |
| 4 | 2.537      | 0.054             | 0.033           | 0.035      | 0.052             |           | Set Trigger |
| 5 | 2.554      | 0.054             | 0.033           | 0.035      | 0.052             |           | Set Trigger |

Avg 2.52

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 5/30/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.198      | 0.054             | 0.032           | 0.033      | 0.085             |           | Set Trigger |
| 2 | 4.169      | 0.054             | 0.033           | 0.033      | 0.085             |           | Set Trigger |
| 3 | 4.169      | 0.056             | 0.033           | 0.033      | 0.088             |           | Set Trigger |
| 4 | 4.176      | 0.054             | 0.033           | 0.033      | 0.085             |           | Set Trigger |
| 5 | 4.166      | 0.055             | 0.033           | 0.032      | 0.086             |           | Set Trigger |

Avg 4.17