

66749771

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

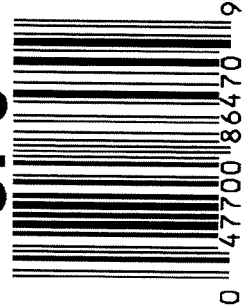


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749771

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749771

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	SPD
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-16-08	SPD
475	DRILL AND TAP SIGHT HOLES	2008	6-17-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	6/20/08	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	RT
542	APPLY COATINGS (BARREL ACTION)		6/25/08	<i>unus</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6-27-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

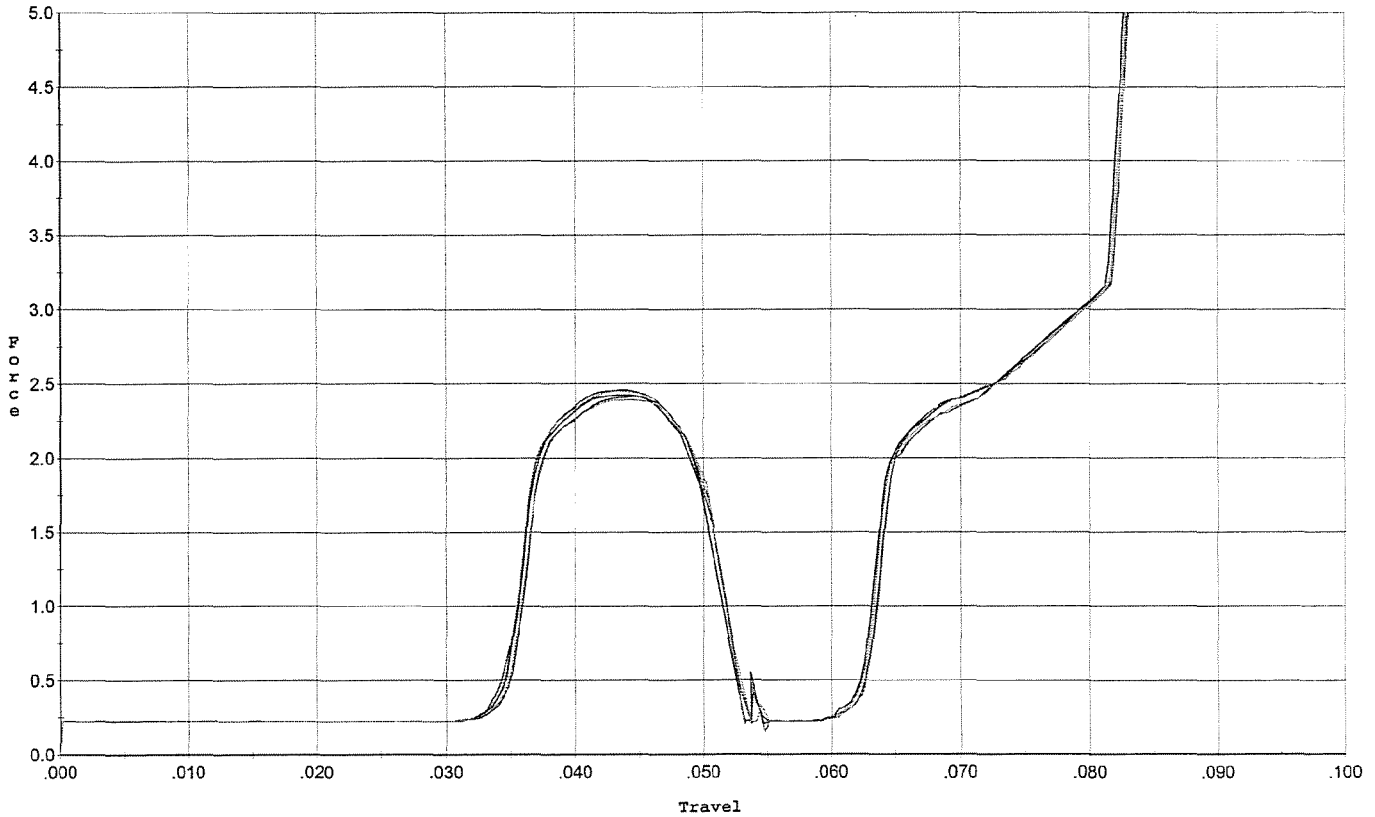
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>4⁵</u>	7/10/08	Fm
CONT:				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁵</u> <u>3⁵</u> <u>3</u>	7/10/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	7/10/08	Fm
	J) ASSEMBLE STOCK		6-27-08	PSID
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	J.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	J.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	J.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.61</u> <u>2.74</u> <u>2.56</u> <u>2.50</u>	7-8-08	SD
	C) FUNCTION		7/21/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



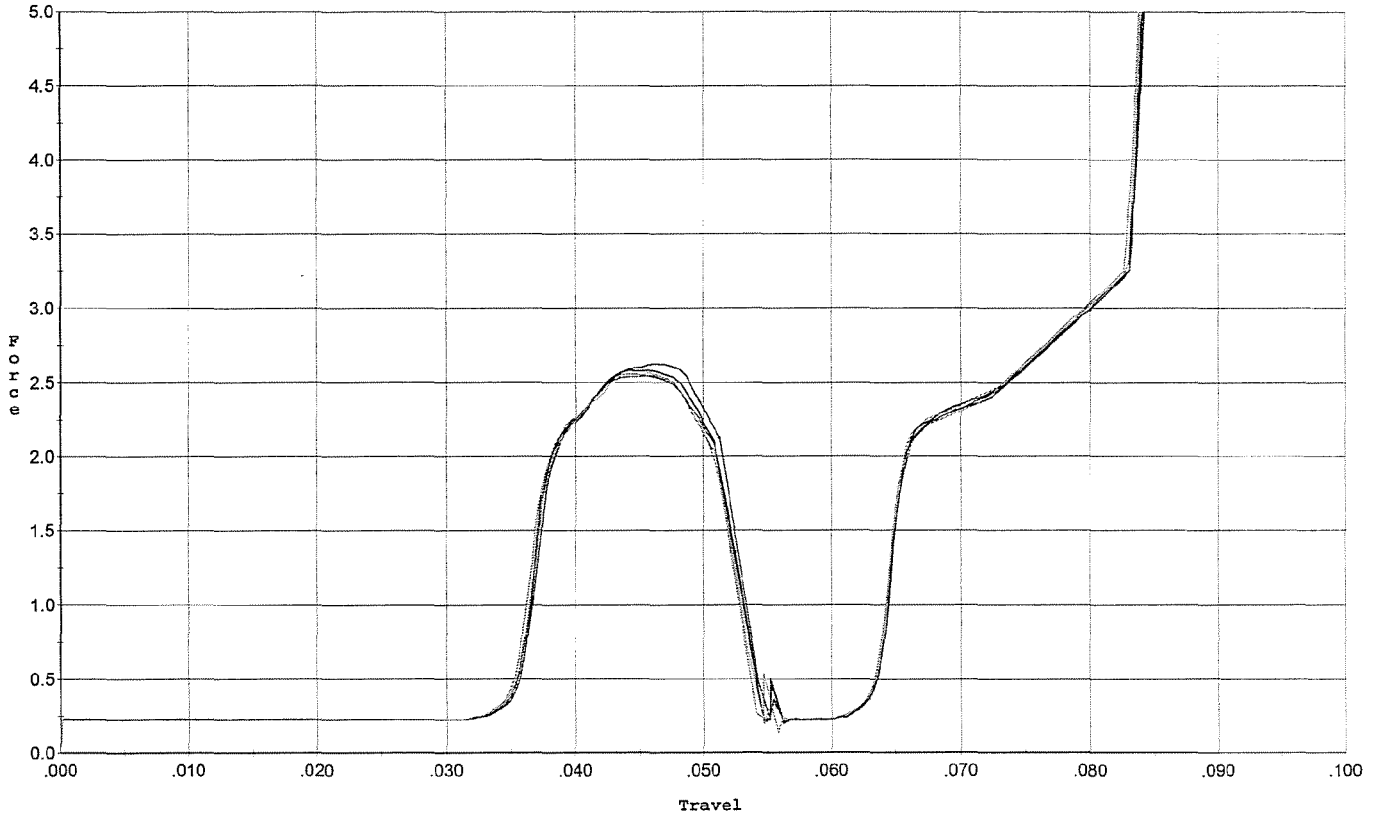
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.051	0.033	0.037	0.042		Set Trigger
2	2.423	0.050	0.034	0.037	0.041		Set Trigger
3	2.412	0.050	0.034	0.037	0.041		Set Trigger
4	2.394	0.050	0.034	0.037	0.041		Set Trigger
5	2.451	0.050	0.034	0.037	0.042		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



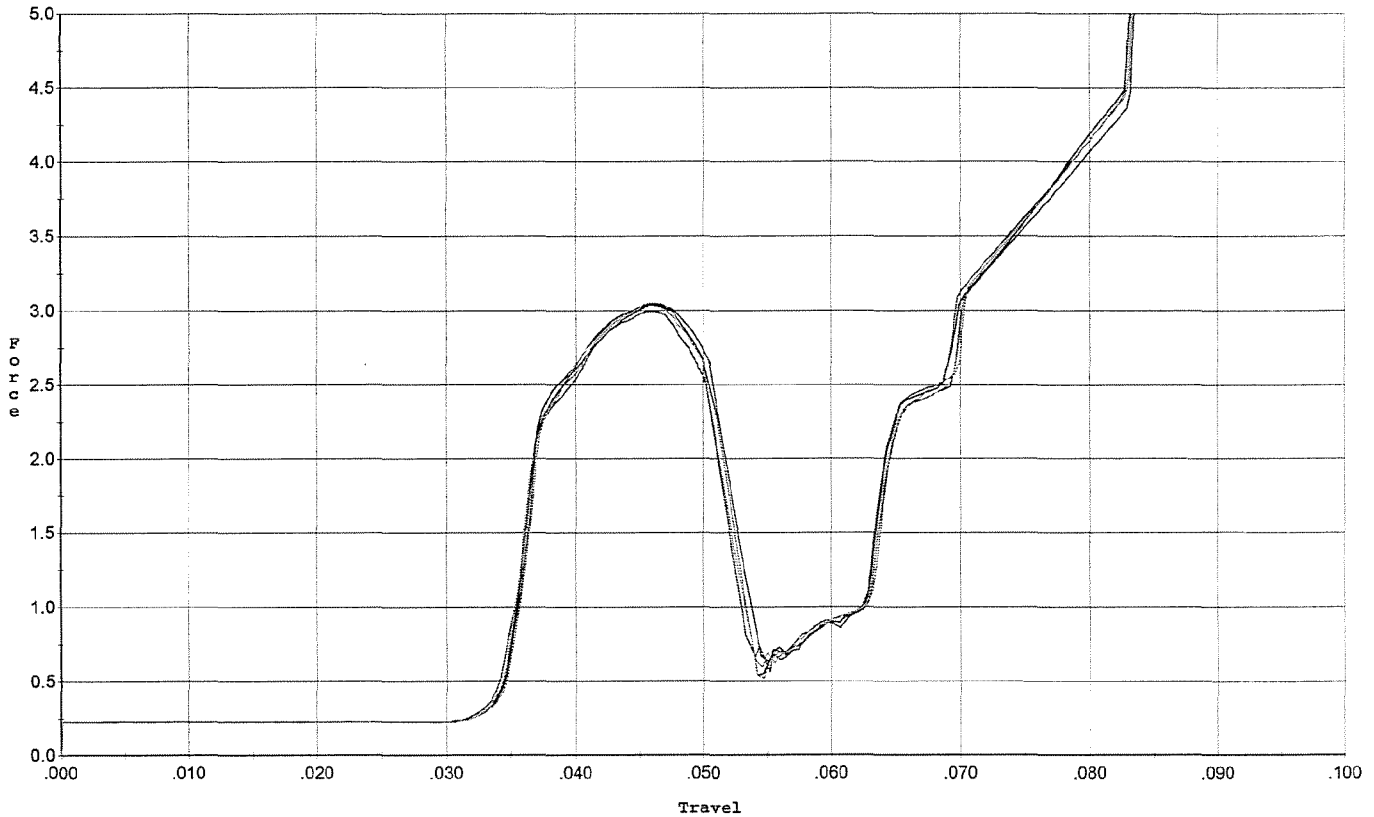
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.051	0.035	0.037	0.044		Set Trigger
2	2.583	0.052	0.035	0.037	0.045		Set Trigger
3	2.548	0.051	0.035	0.037	0.043		Set Trigger
4	2.562	0.051	0.035	0.037	0.043		Set Trigger
5	2.548	0.051	0.035	0.037	0.044		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



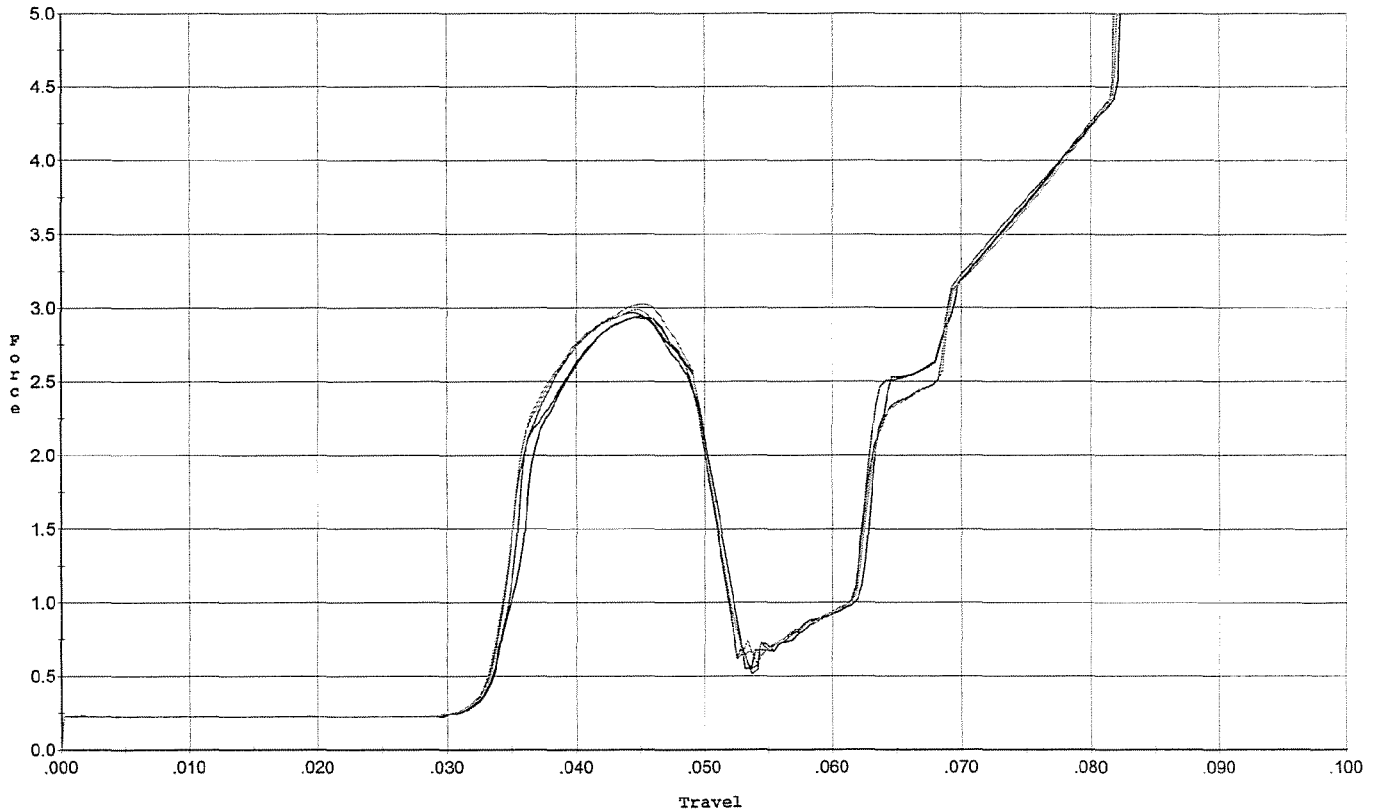
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.050	0.034	0.036	0.050		Set Trigger
2	3.039	0.051	0.034	0.036	0.051		Set Trigger
3	2.996	0.050	0.034	0.036	0.049		Set Trigger
4	3.036	0.050	0.034	0.036	0.049		Set Trigger
5	3.050	0.051	0.034	0.036	0.051		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



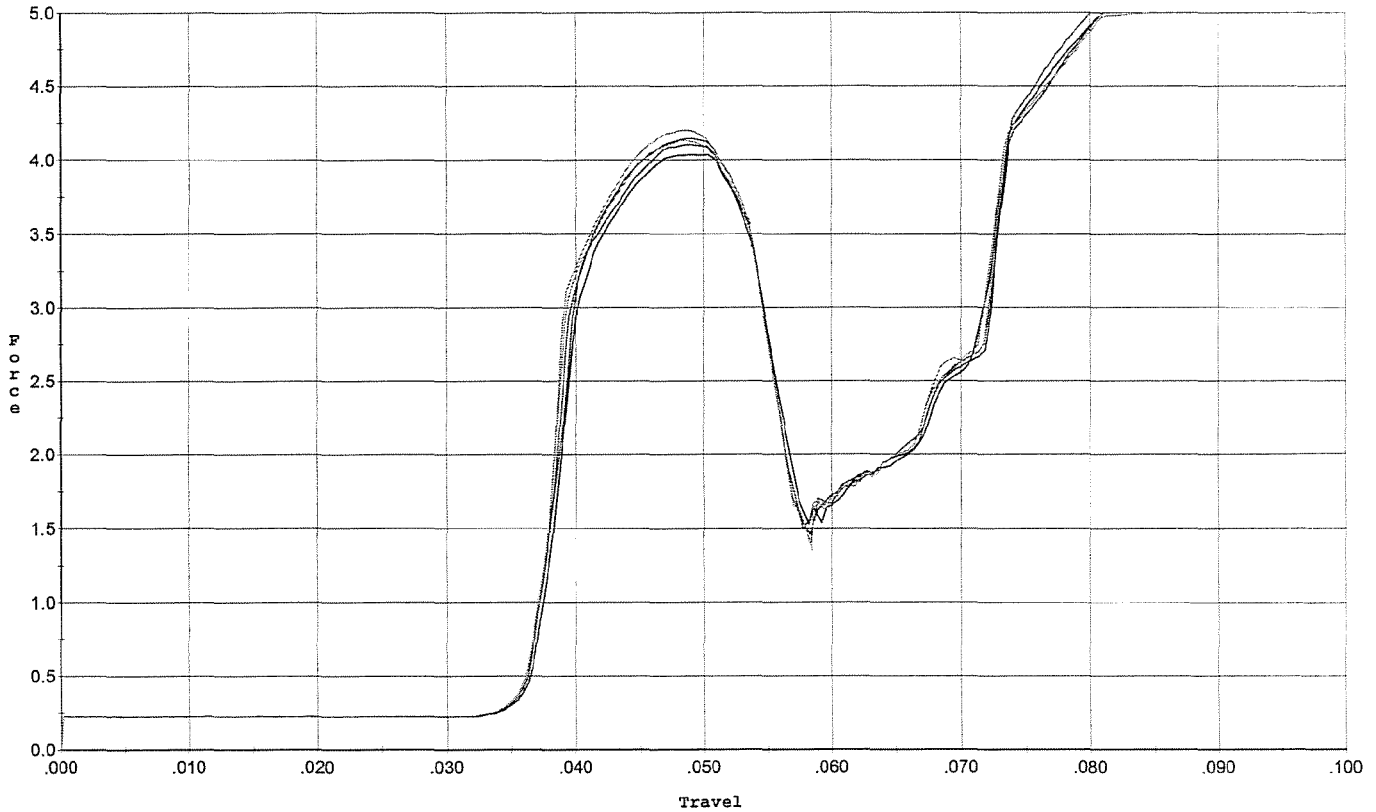
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.934	0.049	0.033	0.036	0.047		Set Trigger
2	2.942	0.051	0.033	0.036	0.049		Set Trigger
3	2.966	0.049	0.033	0.036	0.049		Set Trigger
4	2.987	0.049	0.033	0.036	0.049		Set Trigger
5	3.022	0.049	0.033	0.036	0.049		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



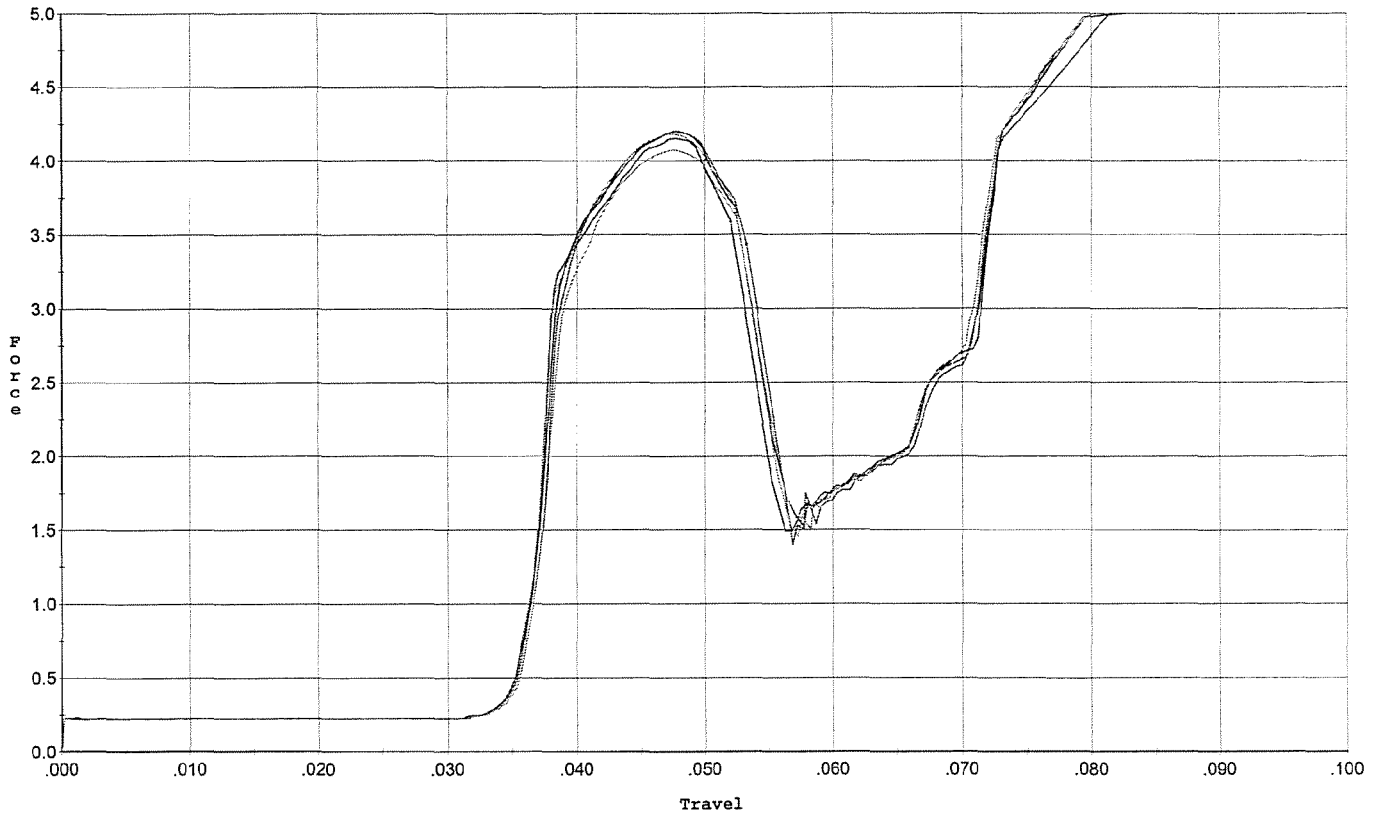
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.054	0.036	0.036	0.070		Set Trigger
2	4.035	0.054	0.036	0.036	0.069		Set Trigger
3	4.144	0.054	0.036	0.036	0.071		Set Trigger
4	4.132	0.054	0.036	0.036	0.071		Set Trigger
5	4.202	0.054	0.036	0.036	0.072		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



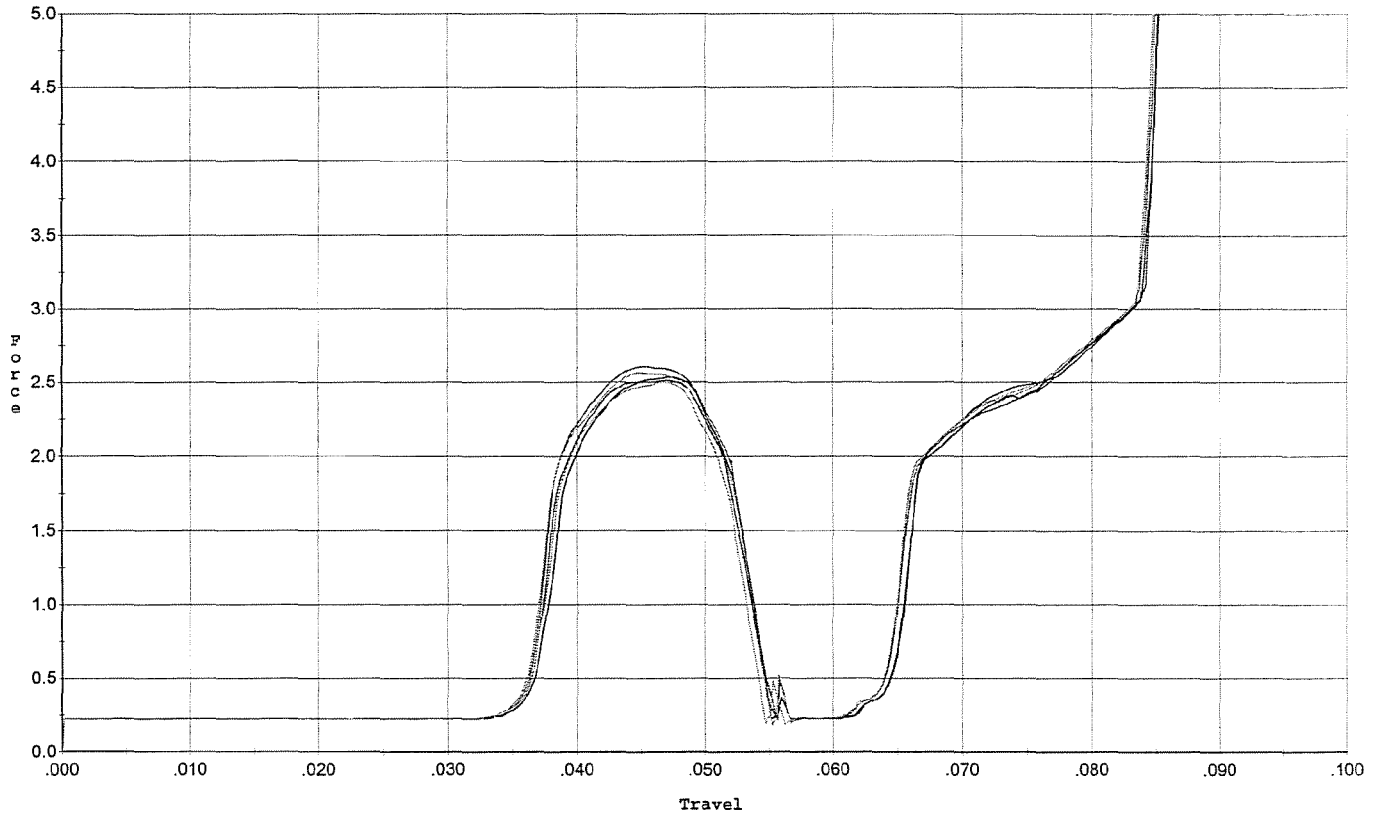
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.052	0.035	0.036	0.069		Set Trigger
2	4.197	0.052	0.035	0.036	0.071		Set Trigger
3	4.199	0.053	0.035	0.036	0.072		Set Trigger
4	4.072	0.052	0.035	0.036	0.069		Set Trigger
5	4.180	0.052	0.035	0.036	0.071		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



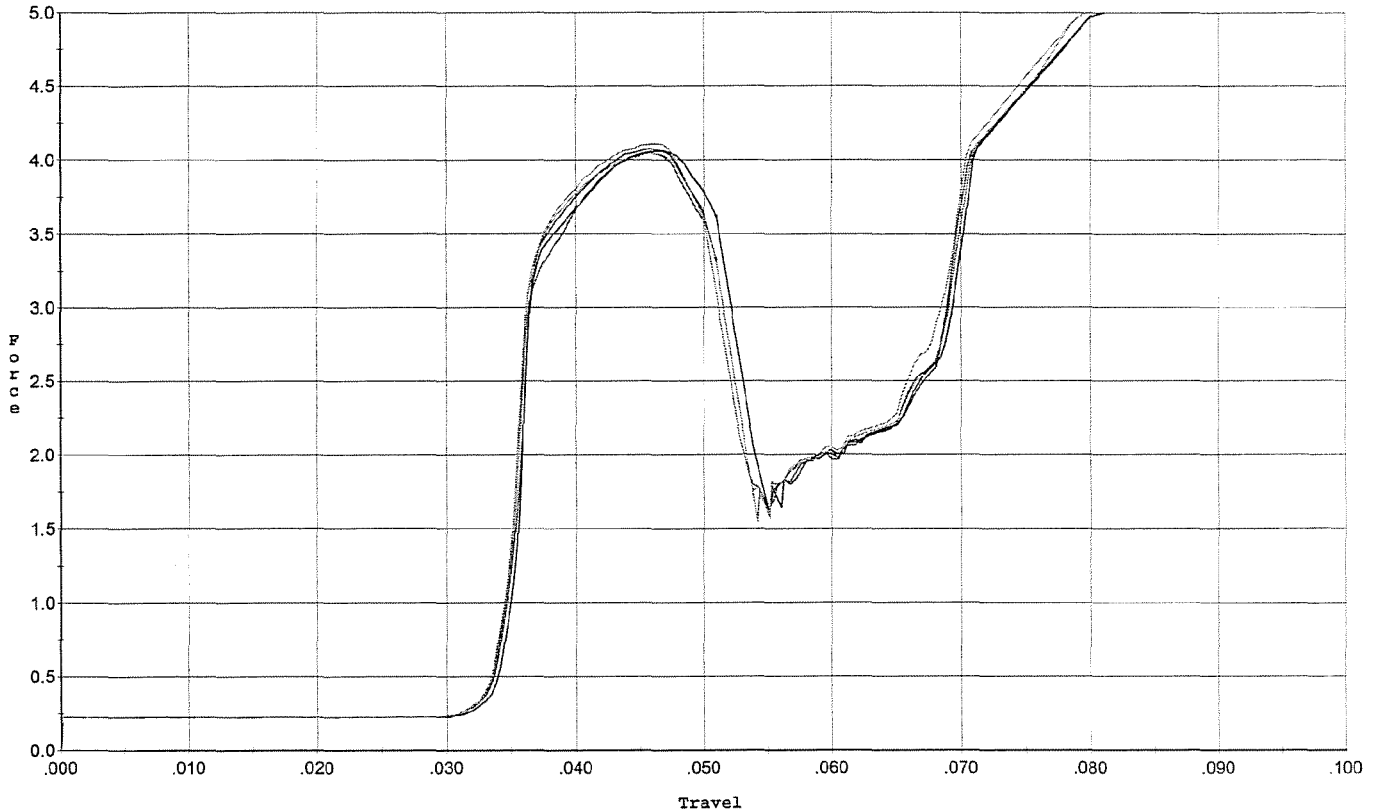
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.053	0.036	0.038	0.043		Set Trigger
2	2.534	0.052	0.036	0.038	0.042		Set Trigger
3	2.606	0.052	0.036	0.038	0.044		Set Trigger
4	2.500	0.052	0.036	0.038	0.042		Set Trigger
5	2.562	0.052	0.036	0.037	0.044		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R,Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.051	0.033	0.035	0.069		Set Trigger
2	4.060	0.051	0.034	0.035	0.070		Set Trigger
3	4.047	0.050	0.033	0.035	0.067		Set Trigger
4	4.044	0.051	0.033	0.035	0.070		Set Trigger
5	4.110	0.050	0.033	0.035	0.068		Set Trigger

Avg 4.06