

G674 9772

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

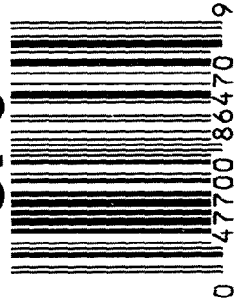
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749772

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749772

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BT
542	APPLY COATINGS (BARREL ACTION)		7-8	com
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-19-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

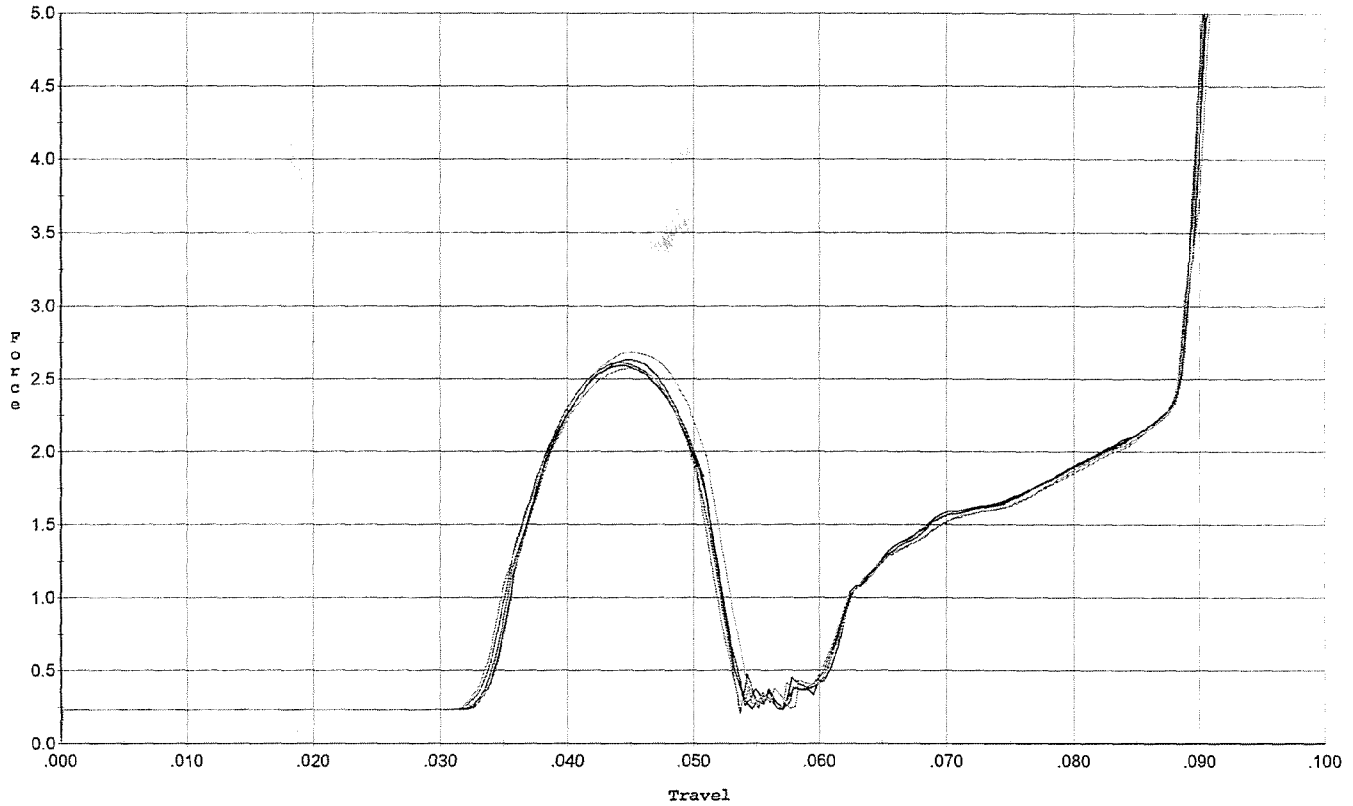
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-2	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK		7-19-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-7-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	SPD
	M) IRON SIGHT ALIGNMENT		8-7-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-23-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/23/08	MES
670	FINAL INSPECTION A) HEADSPACE		8-7-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.54</u> <u>2.54</u> <u>2.42</u> <u>2.46</u>		
	C) FUNCTION		8-7-08	SPD
690	PACK		8/9/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



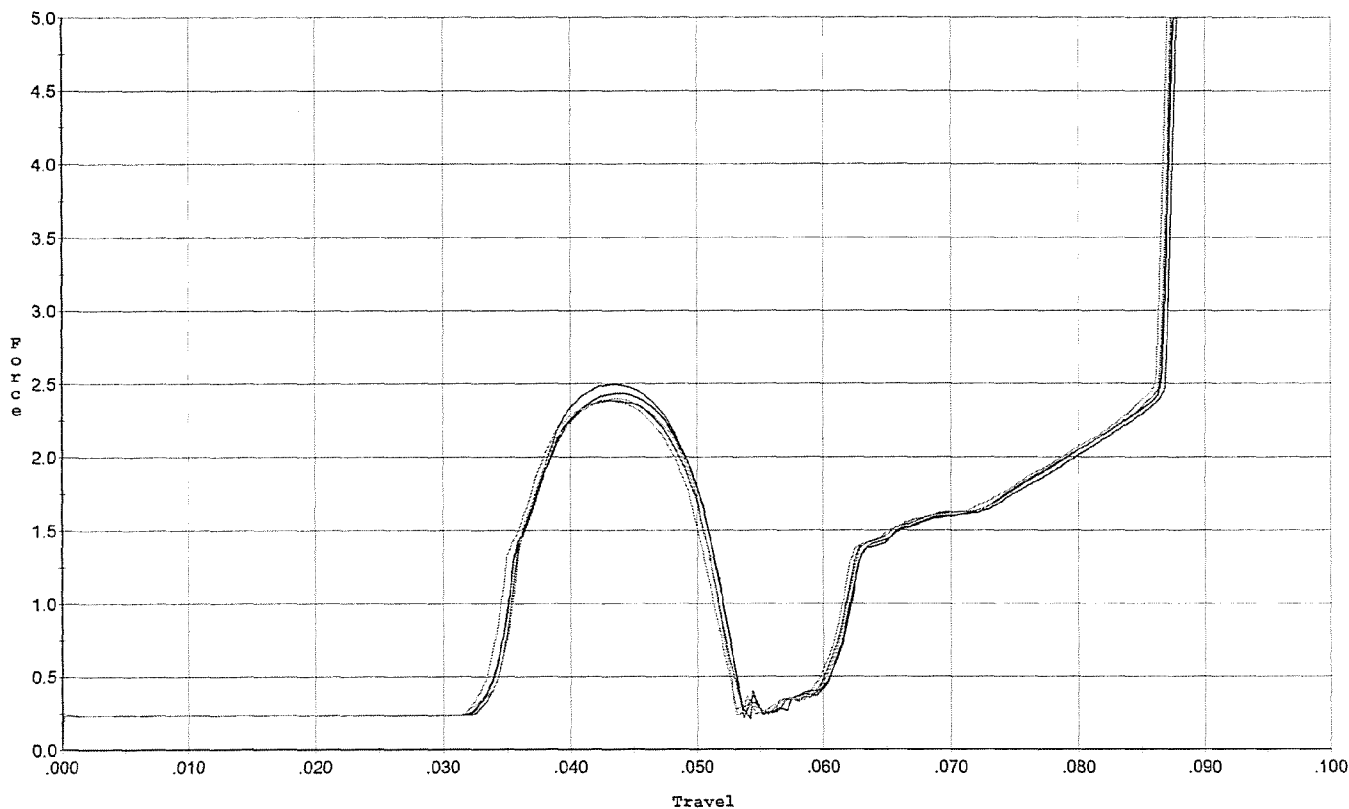
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.051	0.033	0.043	0.044		Set Trigger
2	2.591	0.051	0.034	0.043	0.043		Set Trigger
3	2.616	0.051	0.033	0.043	0.045		Set Trigger
4	2.684	0.051	0.034	0.043	0.045		Set Trigger
5	2.569	0.050	0.033	0.043	0.043		Set Trigger

Arg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



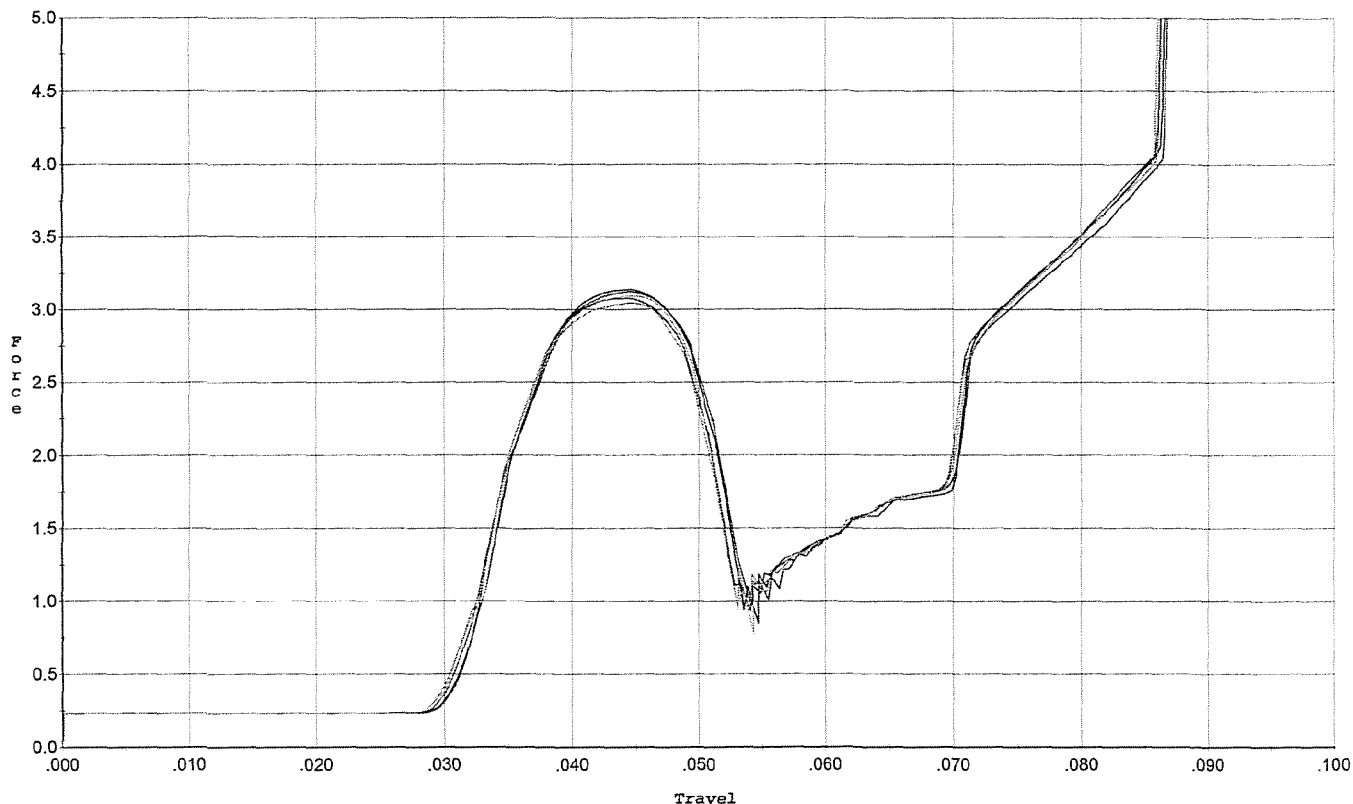
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.052	0.034	0.040	0.043		Set Trigger
2	2.434	0.052	0.034	0.040	0.043		Set Trigger
3	2.385	0.051	0.033	0.041	0.041		Set Trigger
4	2.397	0.051	0.034	0.041	0.041		Set Trigger
5	2.390	0.052	0.032	0.040	0.043		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



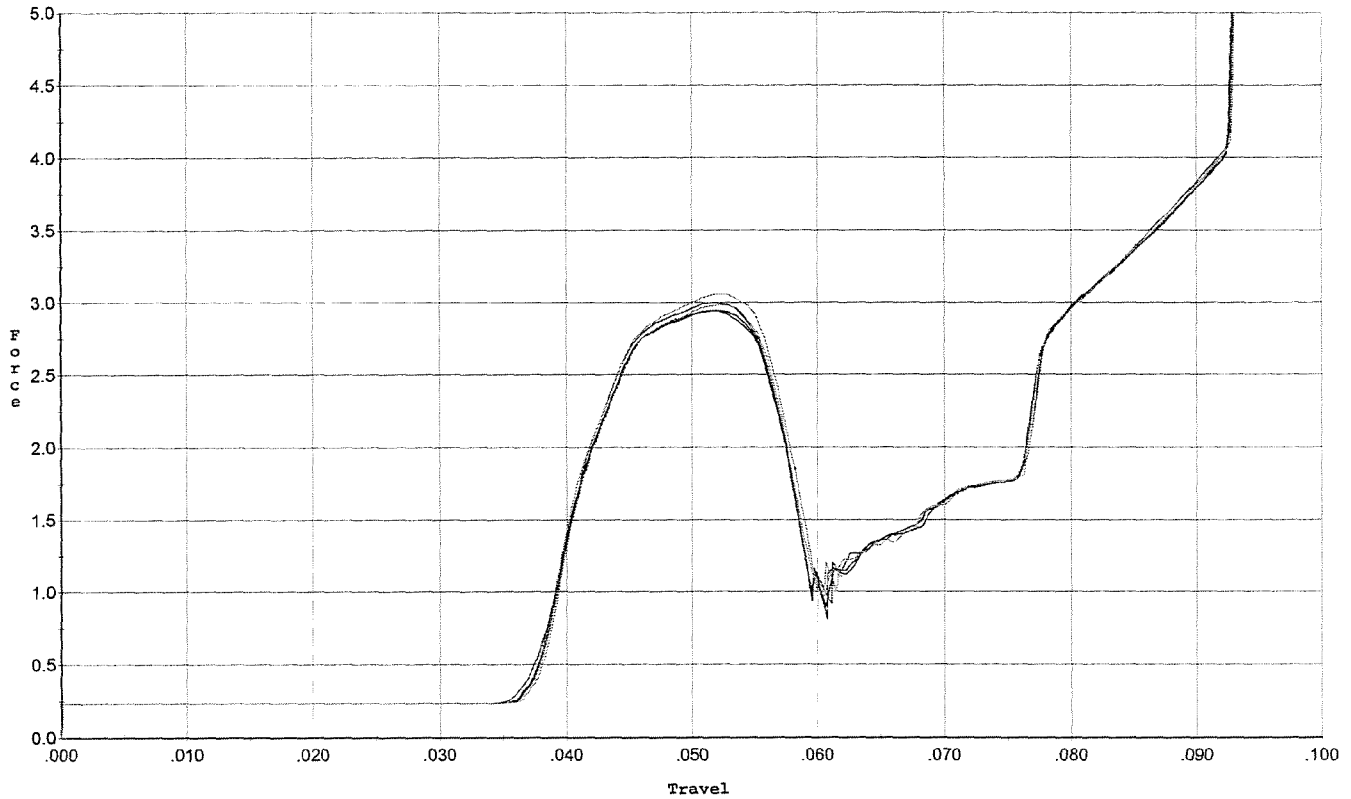
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.051	0.031	0.038	0.058		Set Trigger
2	3.135	0.051	0.031	0.038	0.058		Set Trigger
3	3.077	0.051	0.030	0.038	0.057		Set Trigger
4	3.091	0.051	0.030	0.038	0.057		Set Trigger
5	3.042	0.051	0.030	0.038	0.057		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



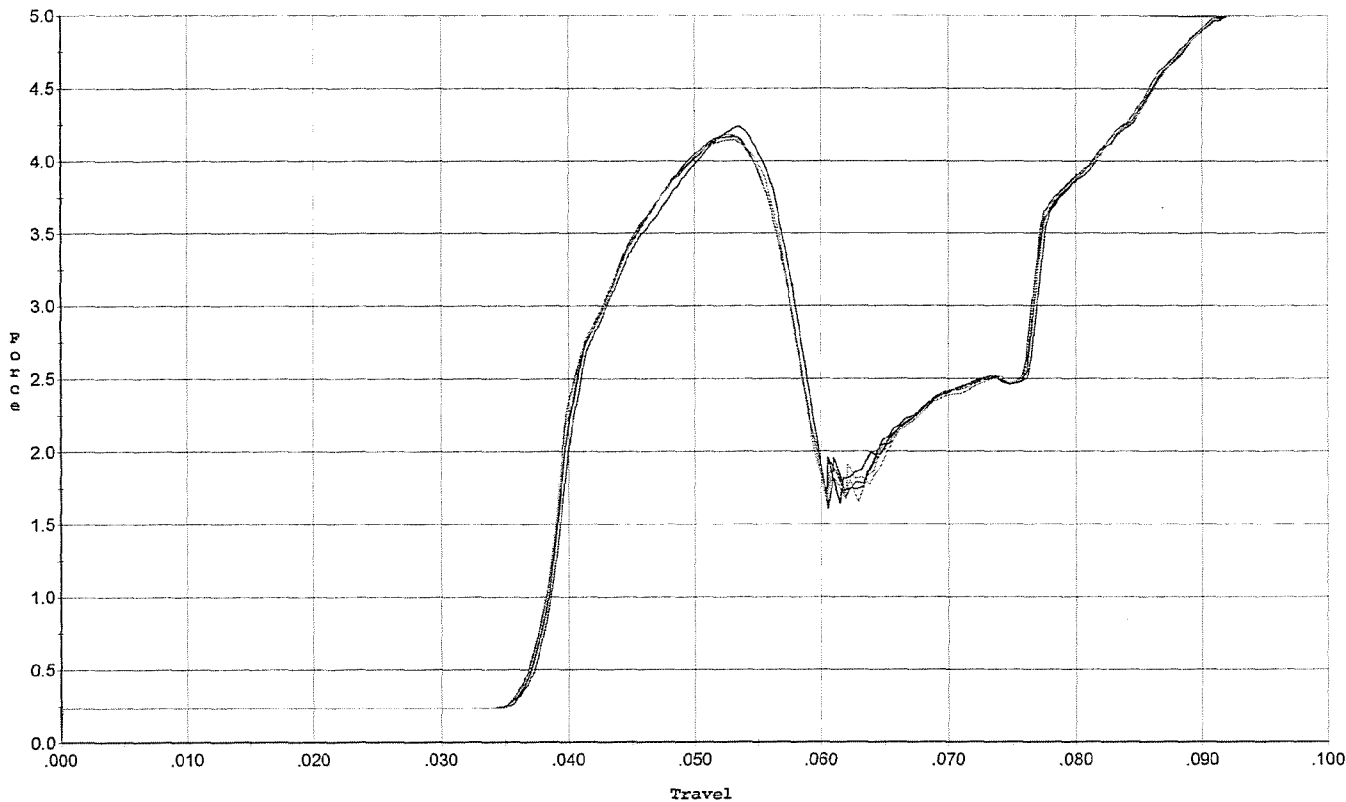
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.941	0.057	0.037	0.040	0.056		Set Trigger
2	2.944	0.057	0.038	0.040	0.056		Set Trigger
3	2.993	0.057	0.037	0.040	0.057		Set Trigger
4	2.982	0.057	0.038	0.040	0.056		Set Trigger
5	3.059	0.058	0.038	0.040	0.059		Set Trigger

AVG 2.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



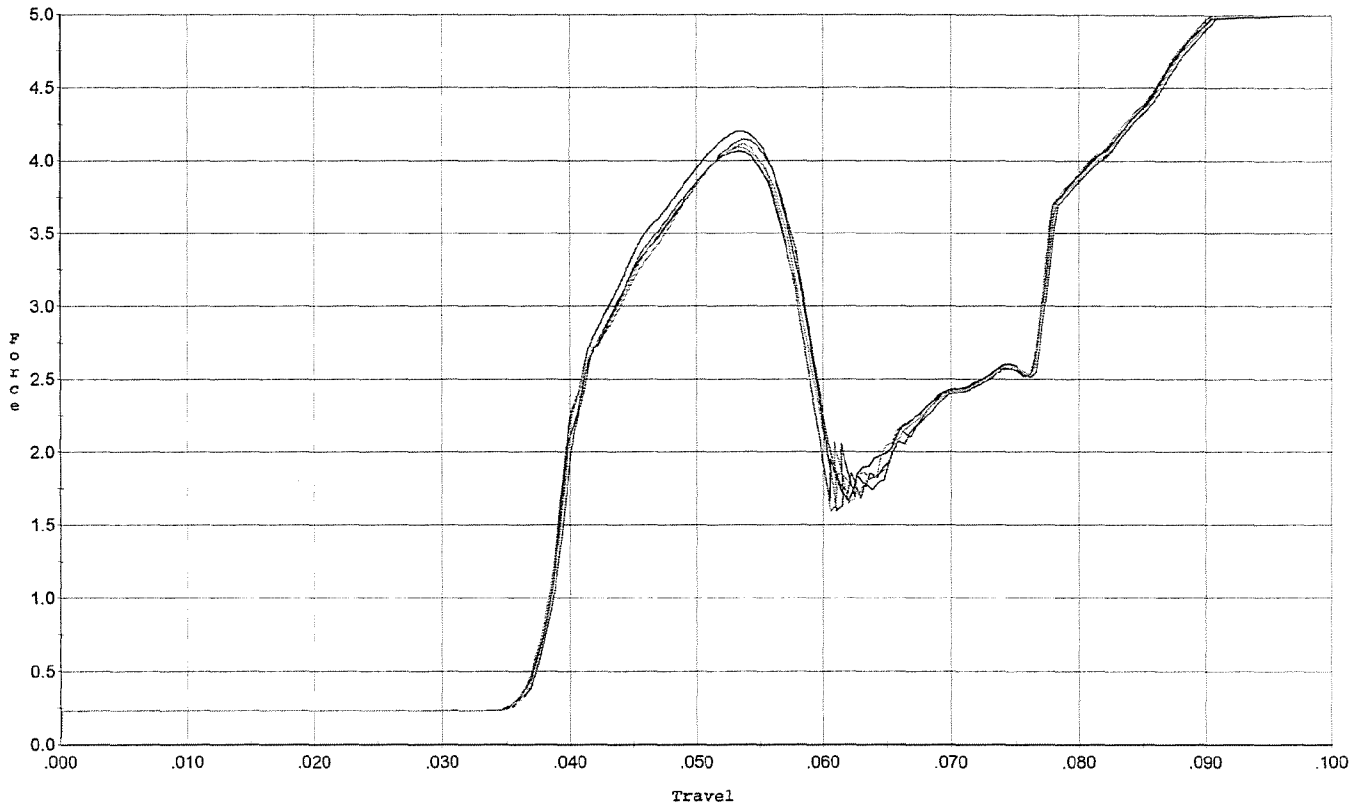
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.058	0.037	0.039	0.077		Set Trigger
2	4.171	0.057	0.037	0.038	0.076		Set Trigger
3	4.183	0.057	0.036	0.038	0.076		Set Trigger
4	4.162	0.057	0.037	0.038	0.076		Set Trigger
5	4.147	0.057	0.037	0.038	0.076		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



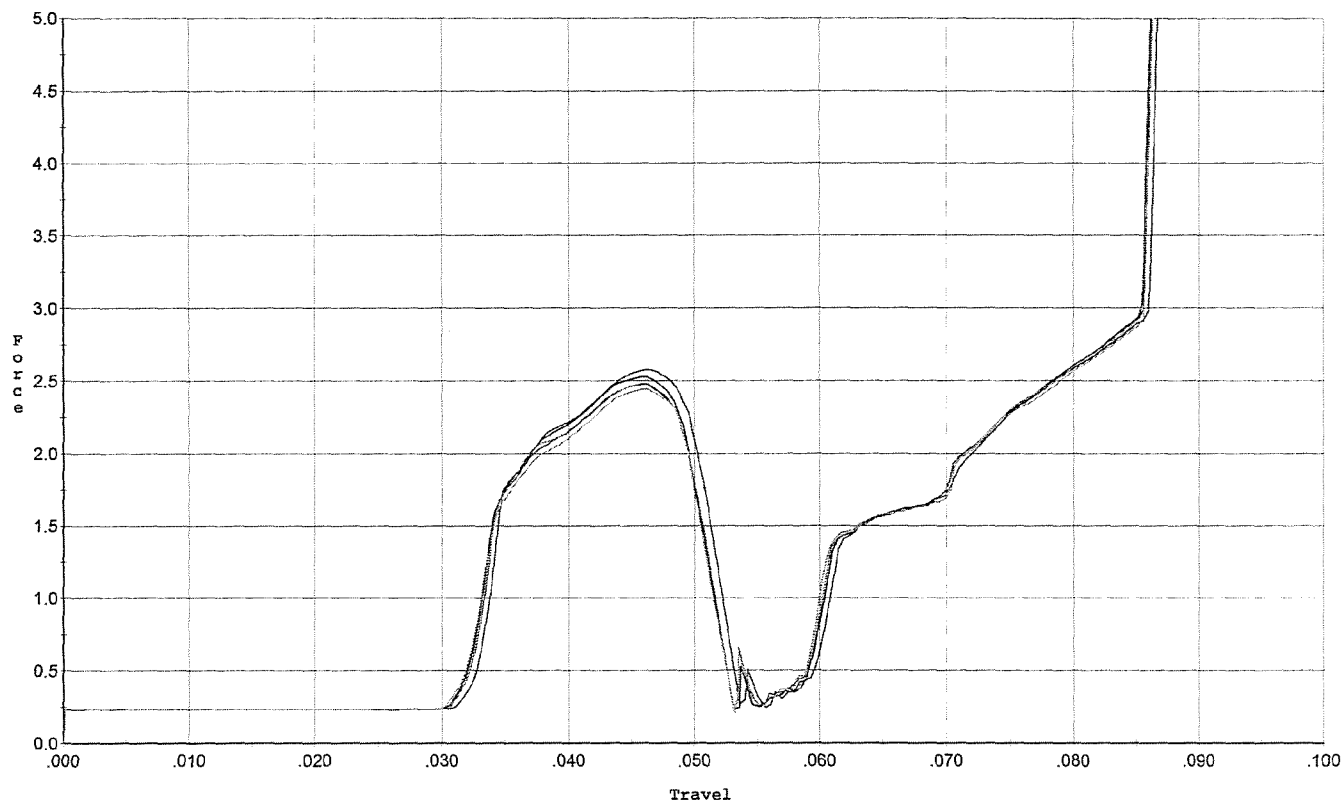
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.058	0.036	0.038	0.080		Set Trigger
2	4.066	0.058	0.036	0.038	0.076		Set Trigger
3	4.147	0.058	0.037	0.038	0.077		Set Trigger
4	4.114	0.059	0.037	0.038	0.078		Set Trigger
5	4.093	0.058	0.037	0.038	0.076		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



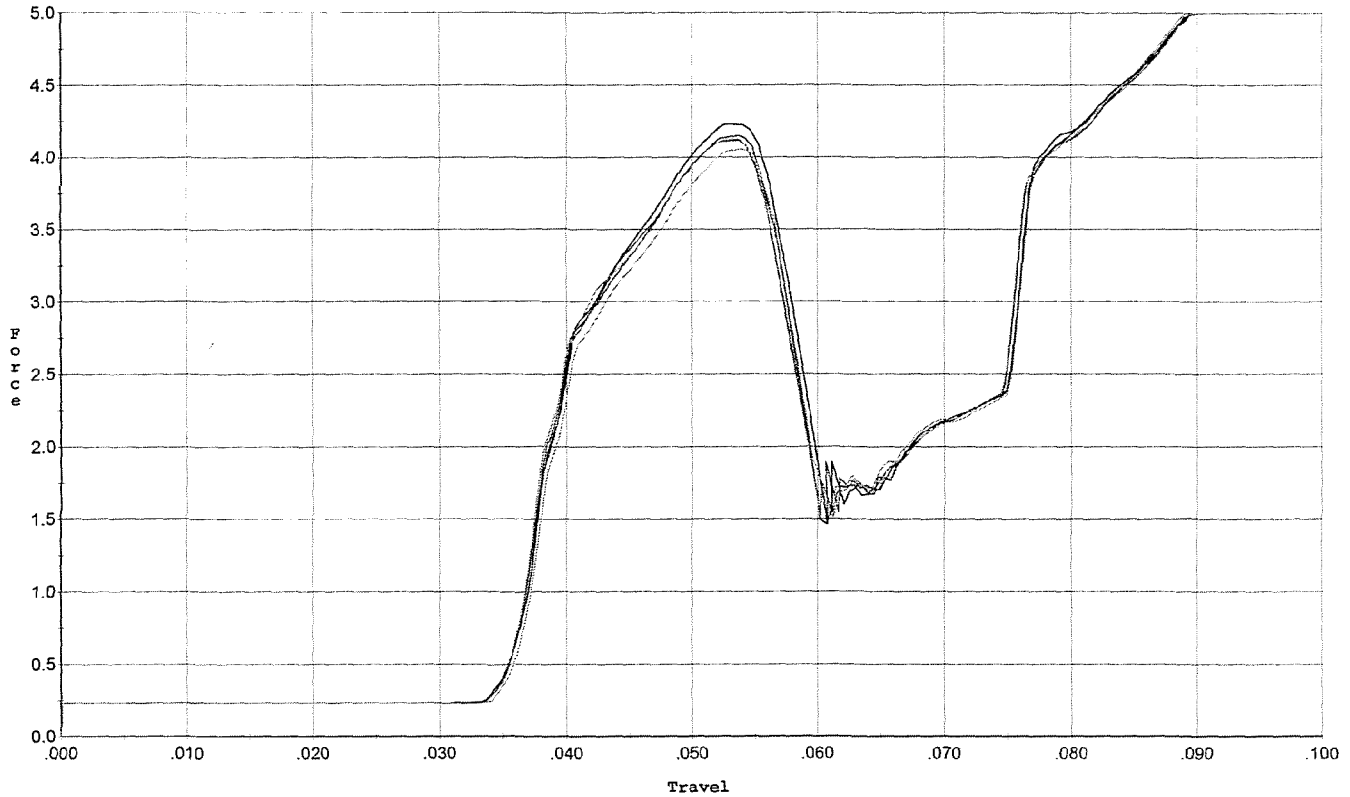
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.051	0.032	0.040	0.047		Set Trigger
2	2.528	0.051	0.031	0.040	0.046		Set Trigger
3	2.477	0.049	0.031	0.040	0.044		Set Trigger
4	2.484	0.049	0.032	0.040	0.044		Set Trigger
5	2.444	0.051	0.031	0.040	0.045		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.057	0.035	0.037	0.078		Set Trigger
2	4.228	0.058	0.035	0.037	0.081		Set Trigger
3	4.117	0.058	0.035	0.037	0.079		Set Trigger
4	4.055	0.057	0.035	0.038	0.076		Set Trigger
5	4.128	0.056	0.034	0.037	0.076		Set Trigger

Avg 4.13