

67674 9774

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



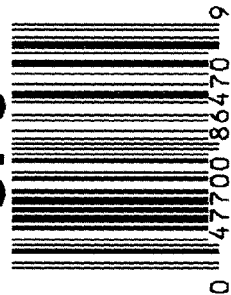
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749774

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749774

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	S.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-16-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION		6/20/08	mmg
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BL
542	APPLY COATINGS (BARREL ACTION)		6/25/08	mm
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/1/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

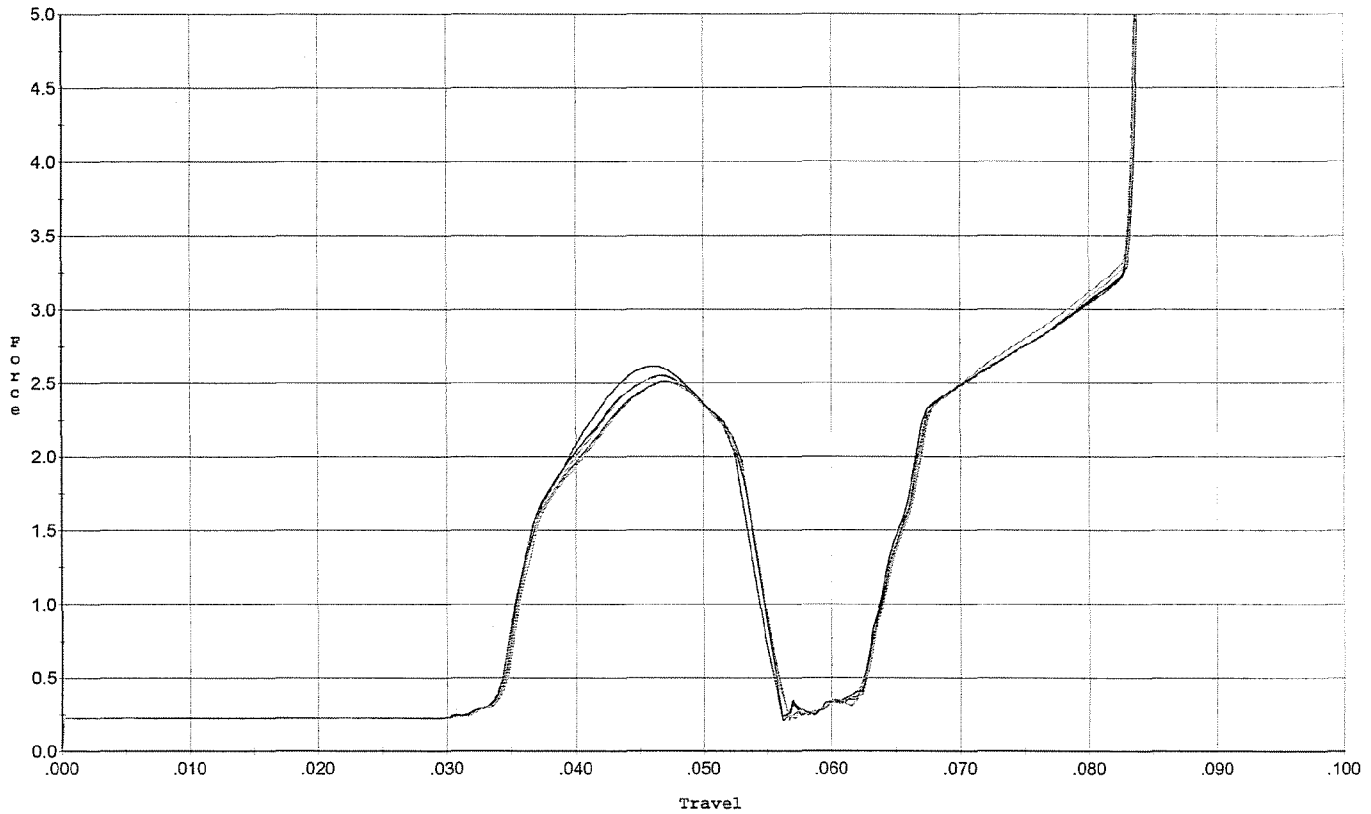
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3⁵</u> <u>3</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		7/1/08	J.P.R.
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.87</u> <u>2.83</u> <u>2.57</u> <u>2.65</u>	7-8-08	SD
	C) FUNCTION		7-30-08	RTZ
690	PACK		8/2/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



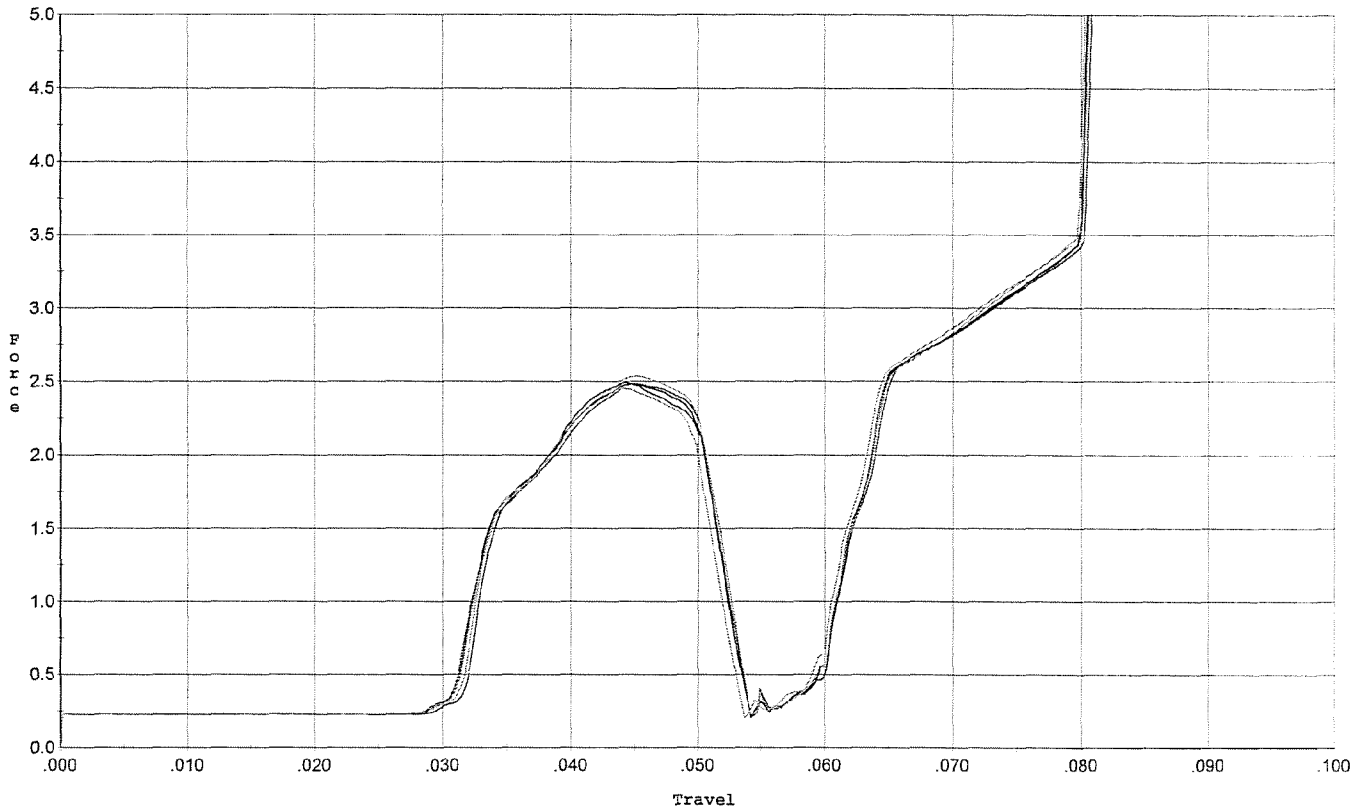
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.052	0.034	0.036	0.047		Set Trigger
2	2.552	0.053	0.034	0.035	0.048		Set Trigger
3	2.512	0.053	0.034	0.036	0.047		Set Trigger
4	2.553	0.053	0.034	0.036	0.047		Set Trigger
5	2.504	0.053	0.034	0.036	0.047		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



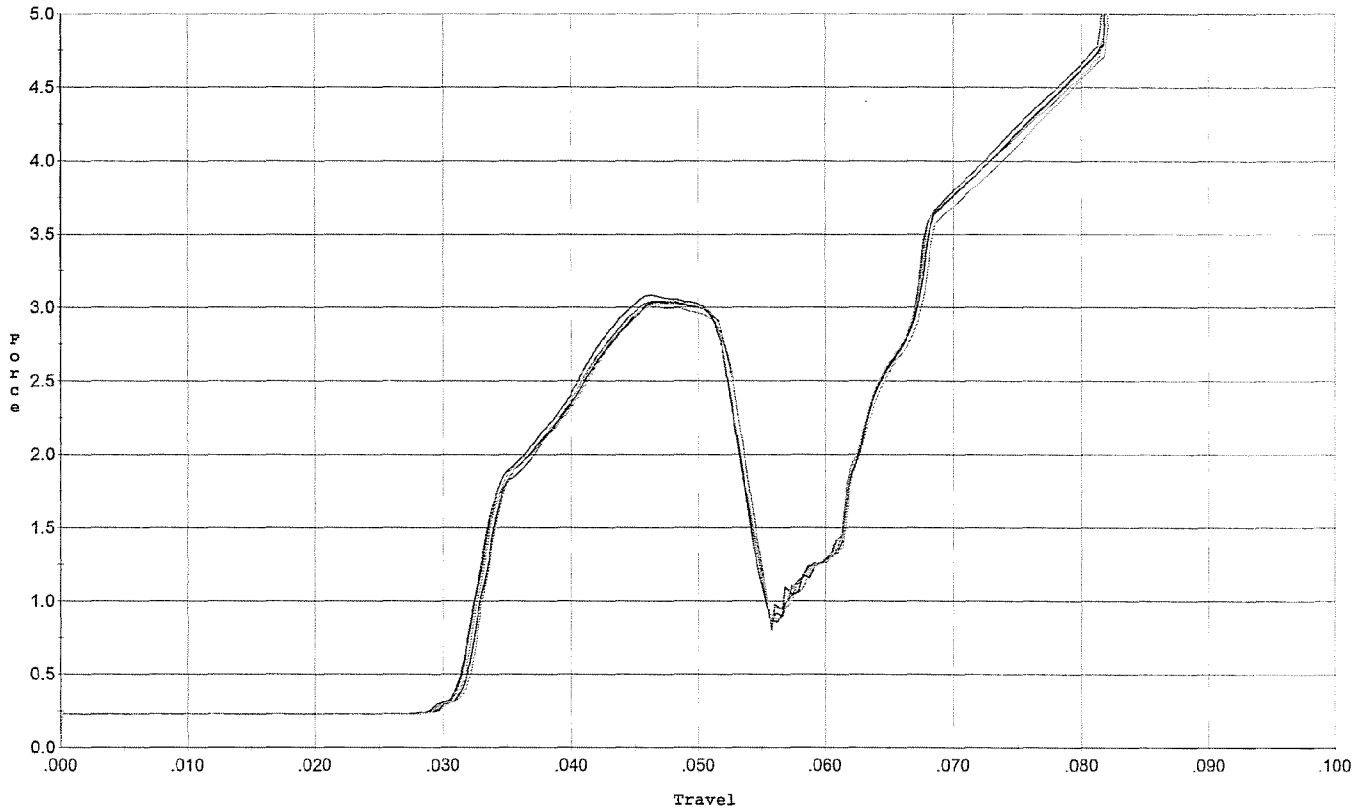
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.050	0.032	0.035	0.046		Set Trigger
2	2.484	0.050	0.031	0.034	0.047		Set Trigger
3	2.484	0.052	0.031	0.034	0.049		Set Trigger
4	2.535	0.052	0.031	0.034	0.049		Set Trigger
5	2.454	0.050	0.031	0.034	0.045		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



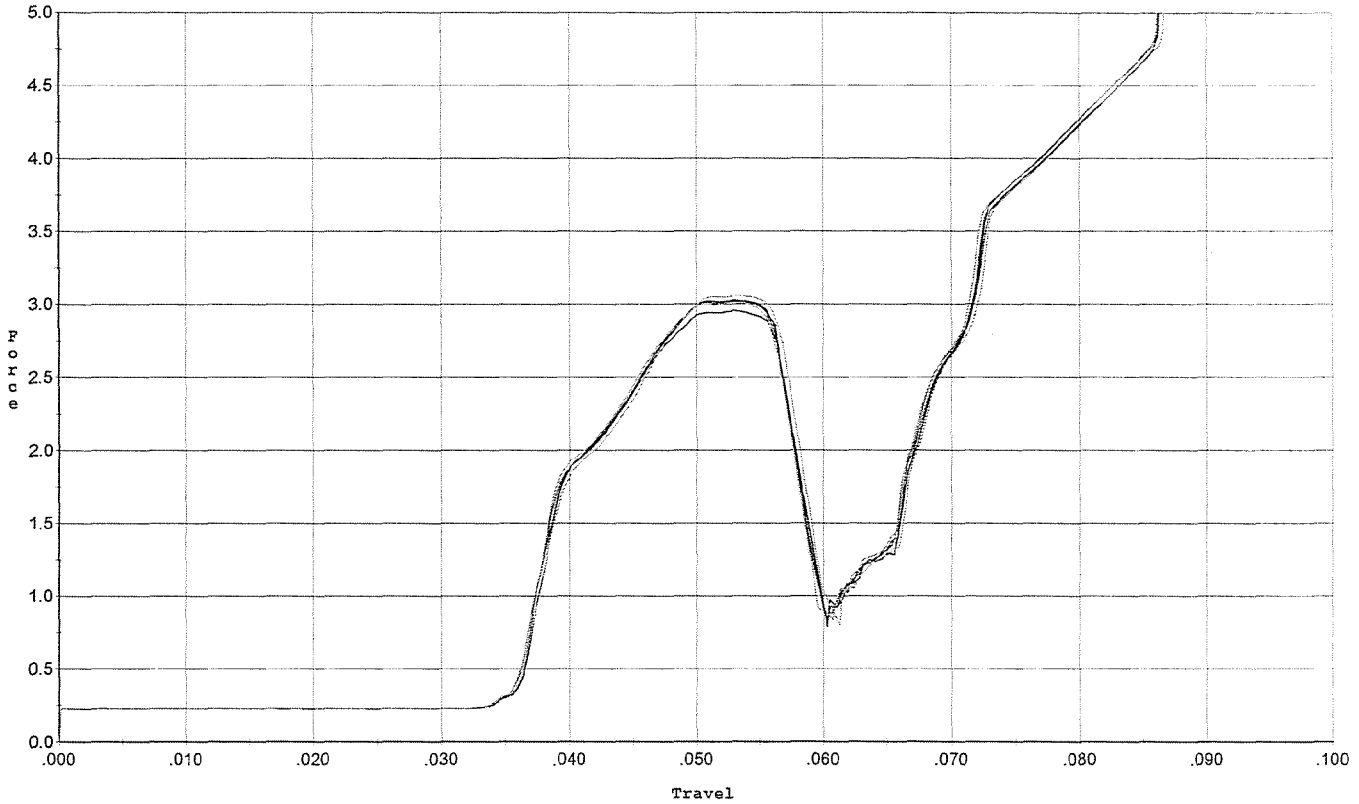
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.084	0.052	0.031	0.033	0.059		Set Trigger
2	3.039	0.053	0.031	0.033	0.059		Set Trigger
3	3.042	0.052	0.031	0.033	0.058		Set Trigger
4	3.007	0.052	0.031	0.033	0.058		Set Trigger
5	3.029	0.053	0.032	0.033	0.058		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



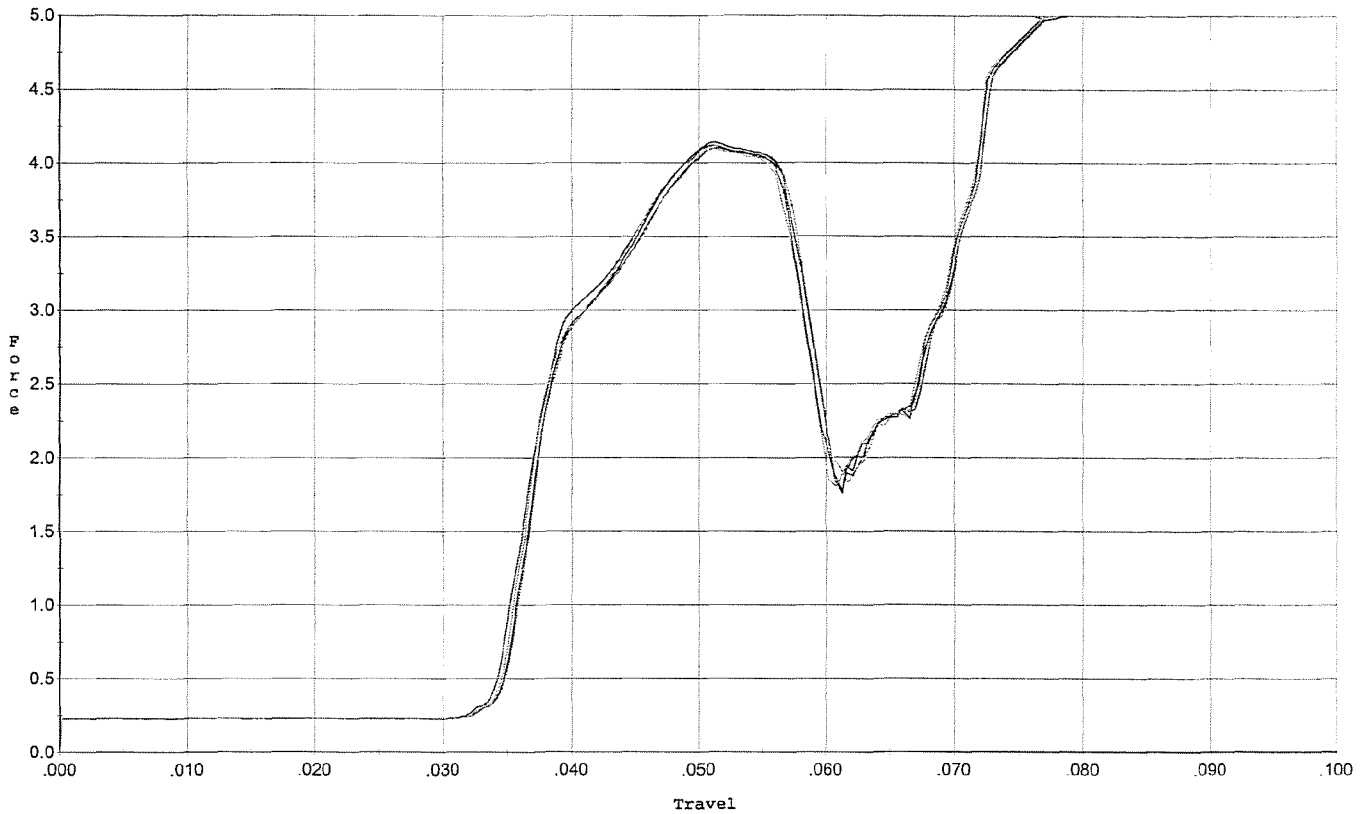
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.955	0.056	0.036	0.035	0.058		Set Trigger
2	3.024	0.056	0.036	0.035	0.058		Set Trigger
3	3.023	0.056	0.036	0.035	0.059		Set Trigger
4	3.061	0.057	0.036	0.035	0.059		Set Trigger
5	3.015	0.056	0.036	0.035	0.059		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



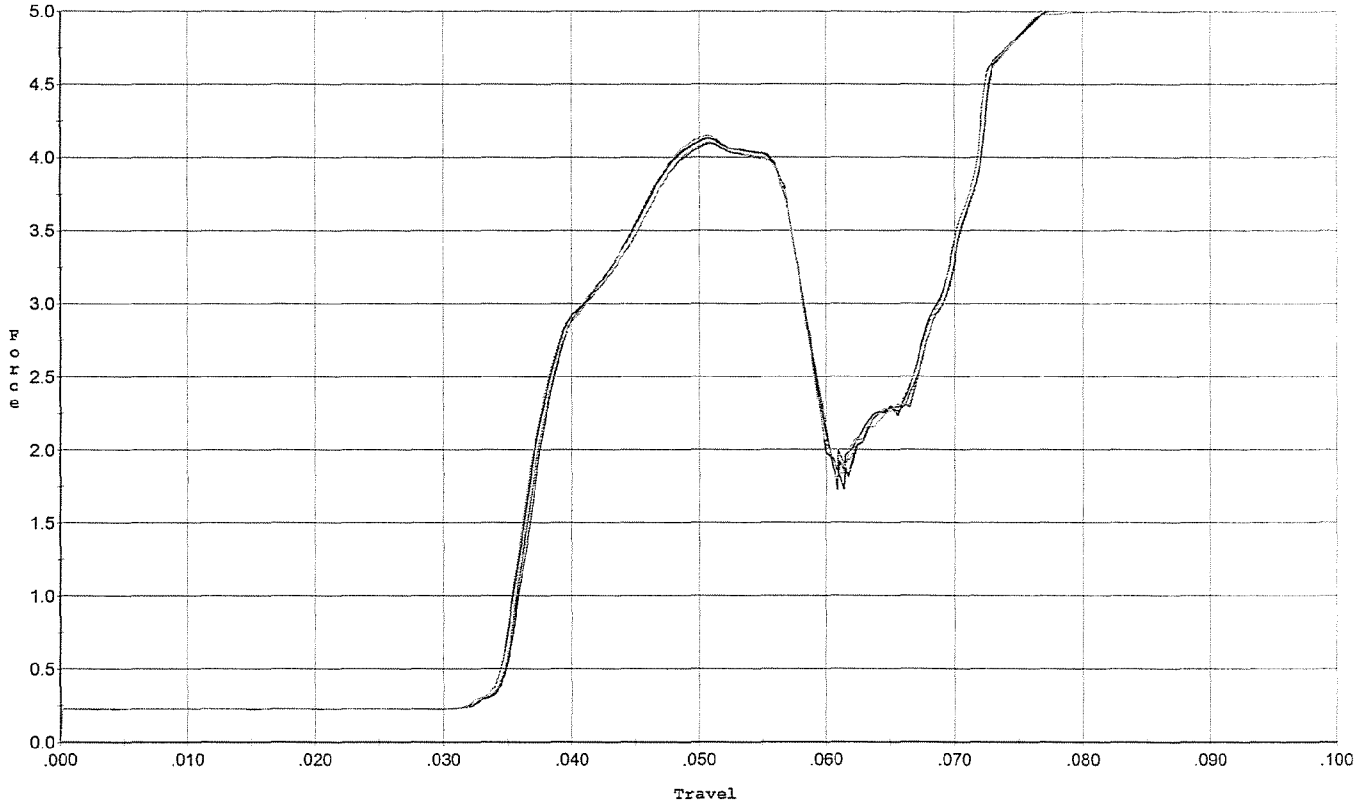
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.057	0.034	0.033	0.085		Set Trigger
2	4.144	0.058	0.034	0.032	0.087		Set Trigger
3	4.104	0.058	0.034	0.032	0.086		Set Trigger
4	4.106	0.057	0.034	0.033	0.085		Set Trigger
5	4.121	0.057	0.035	0.032	0.085		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



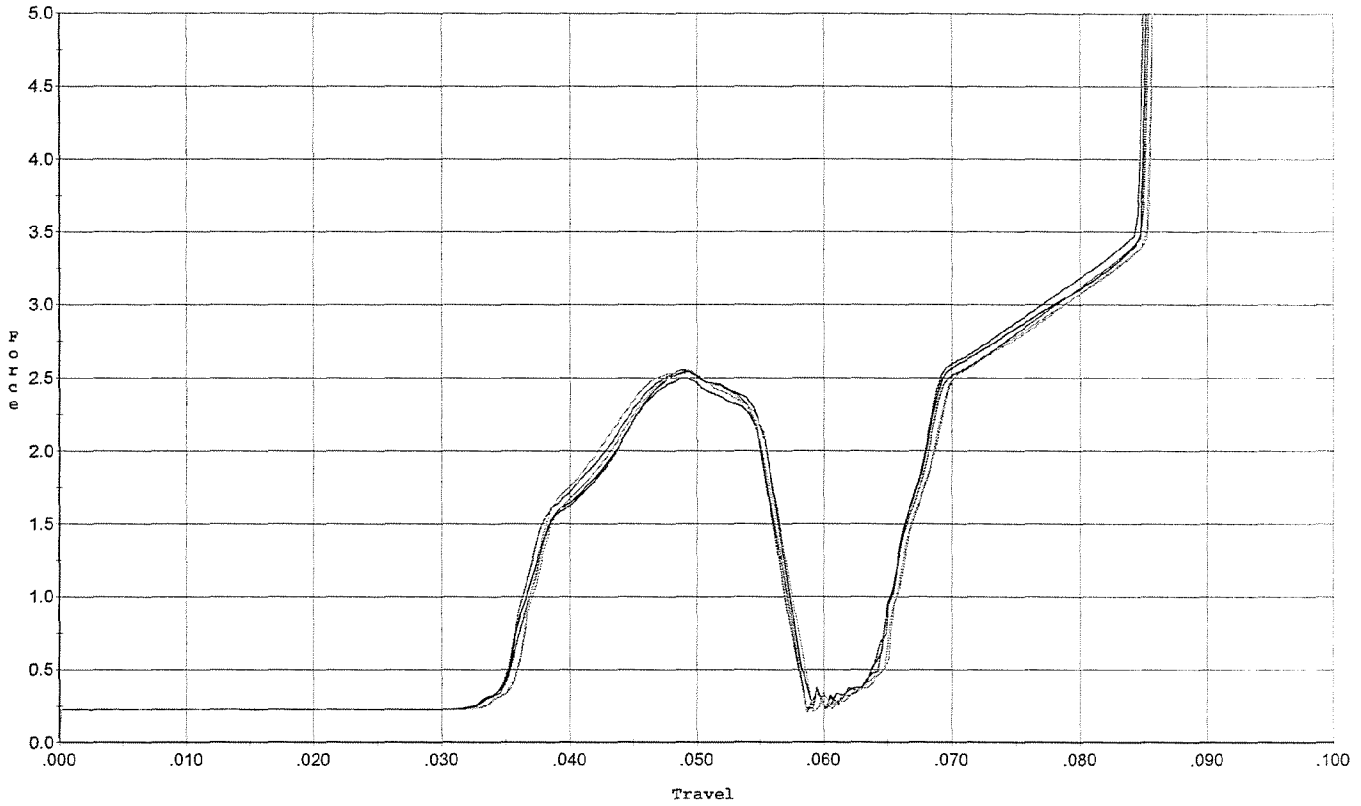
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.057	0.035	0.033	0.084		Set Trigger
2	4.128	0.057	0.034	0.032	0.085		Set Trigger
3	4.093	0.057	0.034	0.033	0.083		Set Trigger
4	4.150	0.057	0.034	0.032	0.085		Set Trigger
5	4.104	0.057	0.034	0.033	0.083		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



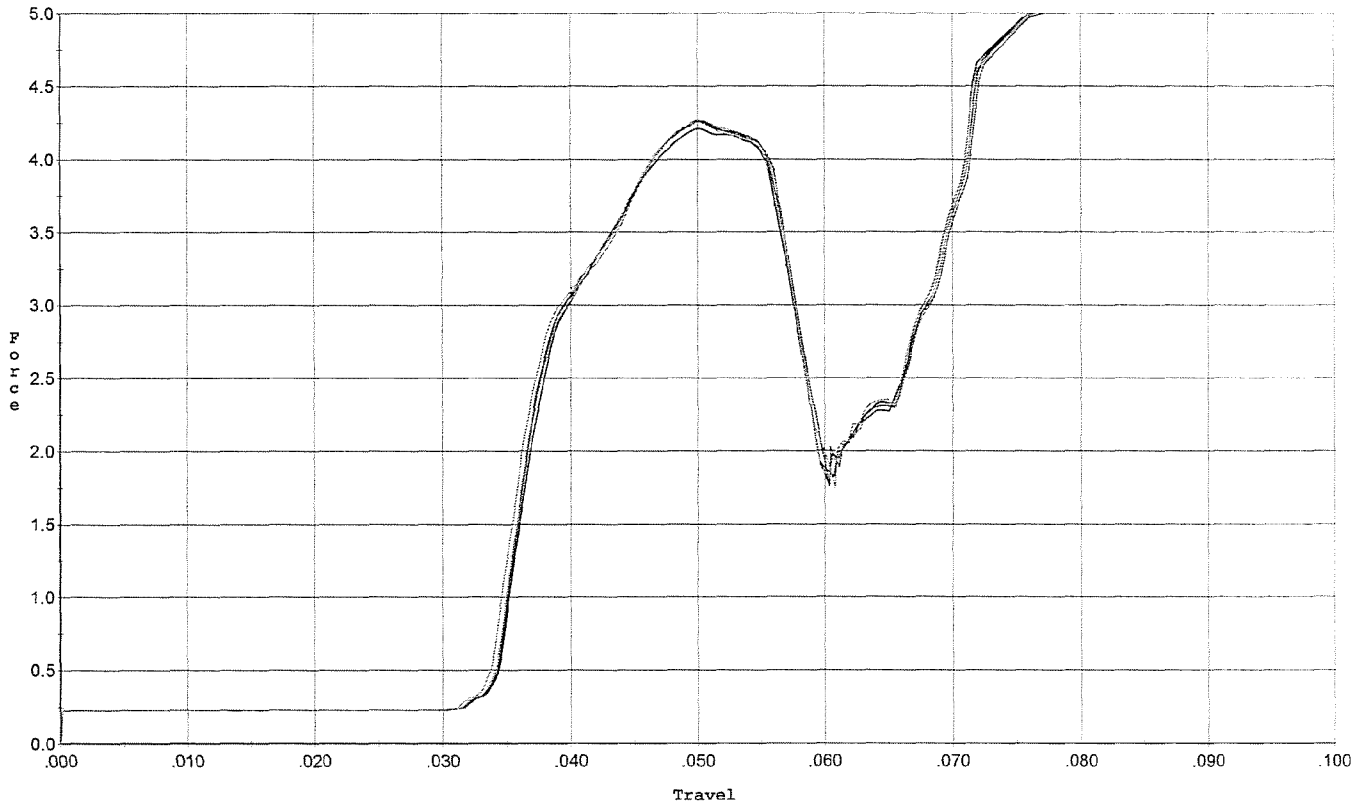
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.057	0.035	0.035	0.049		Set Trigger
2	2.542	0.055	0.035	0.036	0.050		Set Trigger
3	2.548	0.055	0.035	0.036	0.049		Set Trigger
4	2.558	0.056	0.035	0.036	0.051		Set Trigger
5	2.539	0.055	0.036	0.036	0.049		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.056	0.034	0.032	0.086		Set Trigger
2	4.213	0.057	0.034	0.032	0.086		Set Trigger
3	4.260	0.056	0.034	0.032	0.086		Set Trigger
4	4.255	0.057	0.033	0.032	0.088		Set Trigger
5	4.274	0.056	0.034	0.032	0.086		Set Trigger

Avg 4.25