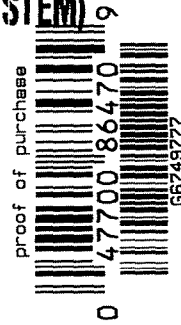


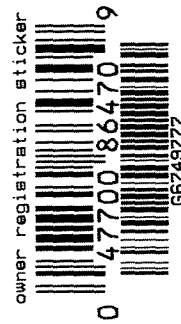
G674 9777

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

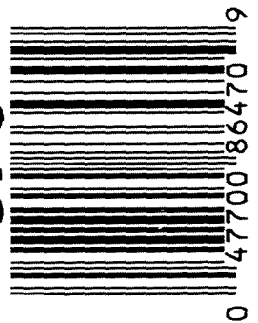
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749777

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749777

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	RPD
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	RPD
472	SERIALIZE BOLT HANDLE		6-16-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION		6/20/08	unn
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	RT
542	APPLY COATINGS (BARREL ACTION)		6/25/08	unn
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/26/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/27/08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6/27/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-30-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/21/08	MEJ
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.54</u> <u>2.54</u> <u>2.48</u> <u>2.43</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 5-14-08

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.46	2.41		2.14	
PULL #2	2.27	2.23		2.15	
PULL #3	2.53	2.29		2.25	
PULL #4	2.06	2.47		2.29	
PULL #5	2.21	2.33		2.34	
TOTAL	11.71	11.73		11.17	
AVERAGE	2.34	2.34		2.23	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.03		
PULL #2	3.36	3.27		
PULL #3	3.40	3.25		
PULL #4	3.30	3.02		
PULL #5	3.47	3.26		
TOTAL	16.66	15.83		
AVERAGE	3.33	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.51	4.29		4.64
PULL #2	4.28	4.23		4.68
PULL #3	4.55	4.19		4.43
PULL #4	4.46	4.36		4.42
PULL #5	4.37	4.21		4.51
TOTAL	22.17	21.28		22.68
AVERAGE	4.43	4.25		4.53