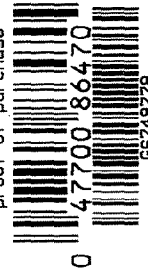


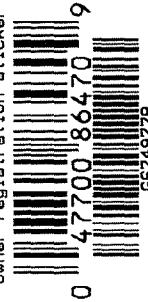
G6749778

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

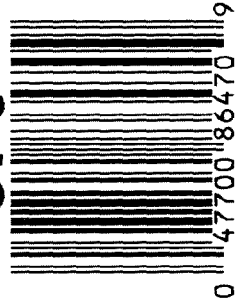
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749778

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749778

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	SPD
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	6-16-08	SPD
475	DRILL AND TAP SIGHT HOLES	JUN 2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unn</i>	6/20/08	<i>unn</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	Bt
542	APPLY COATINGS (BARREL ACTION)		6/25/08	<i>un</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/27/08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

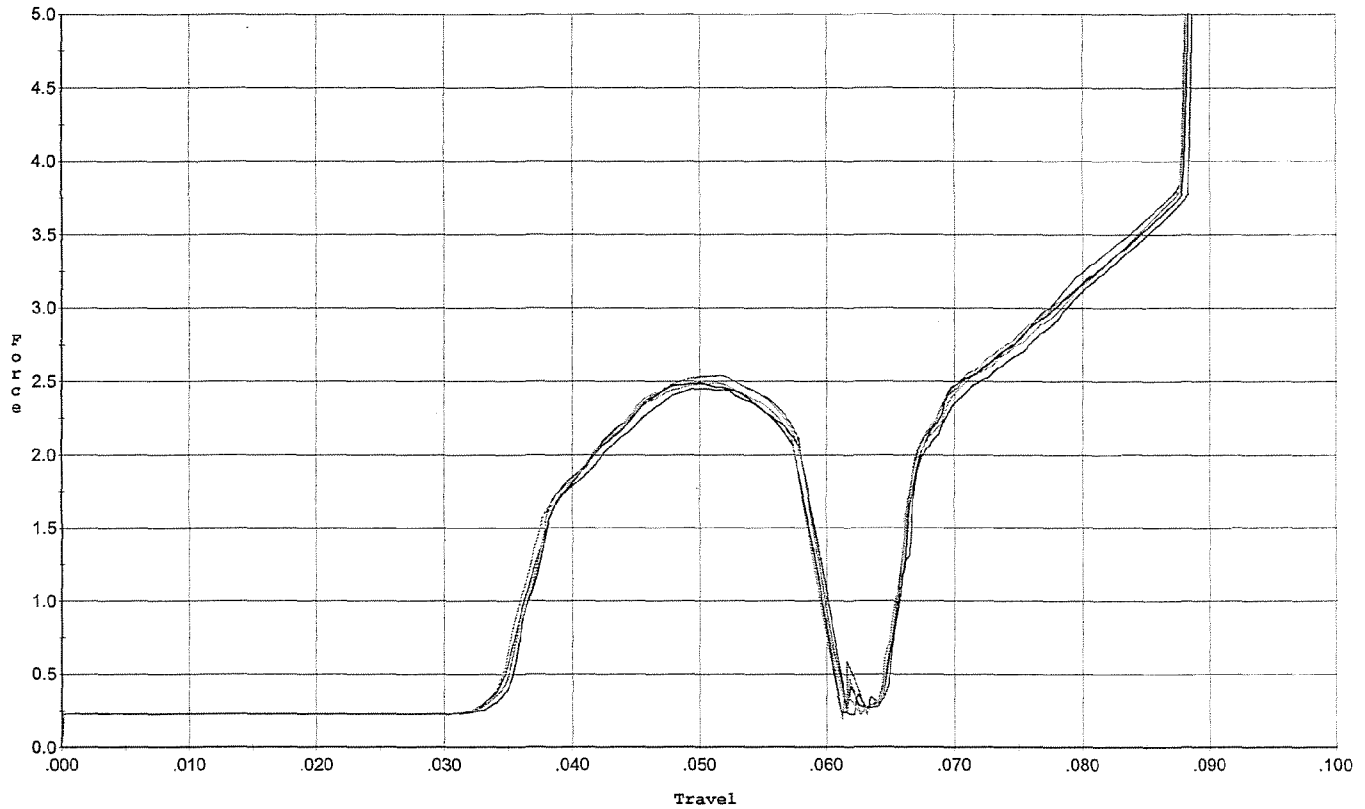
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6/27/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-26-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-30-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/30/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.27</u> <u>2.29</u> <u>2.33</u> <u>2.35</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



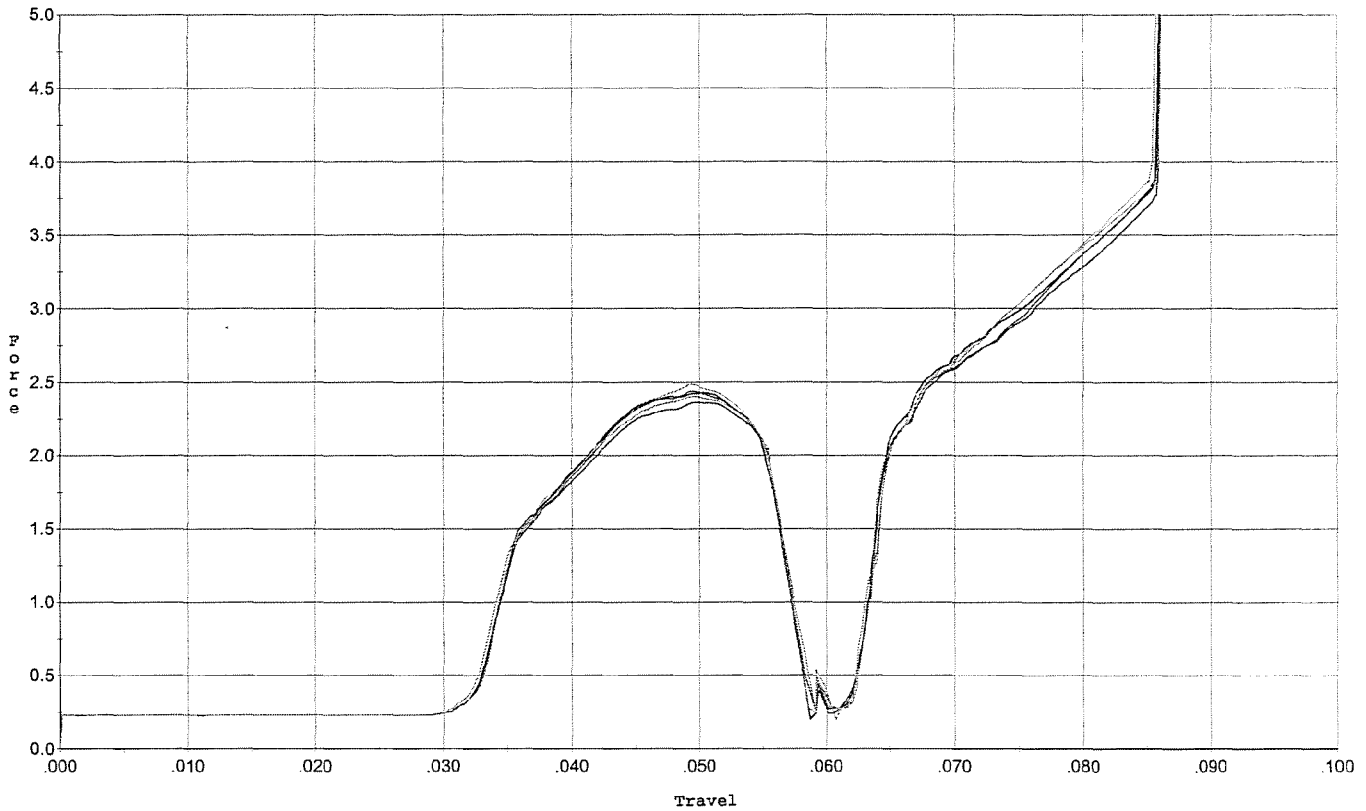
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.060	0.034	0.035	0.058		Set Trigger
2	2.488	0.059	0.035	0.036	0.057		Set Trigger
3	2.542	0.058	0.035	0.035	0.057		Set Trigger
4	2.542	0.058	0.035	0.036	0.057		Set Trigger
5	2.491	0.057	0.034	0.036	0.056		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



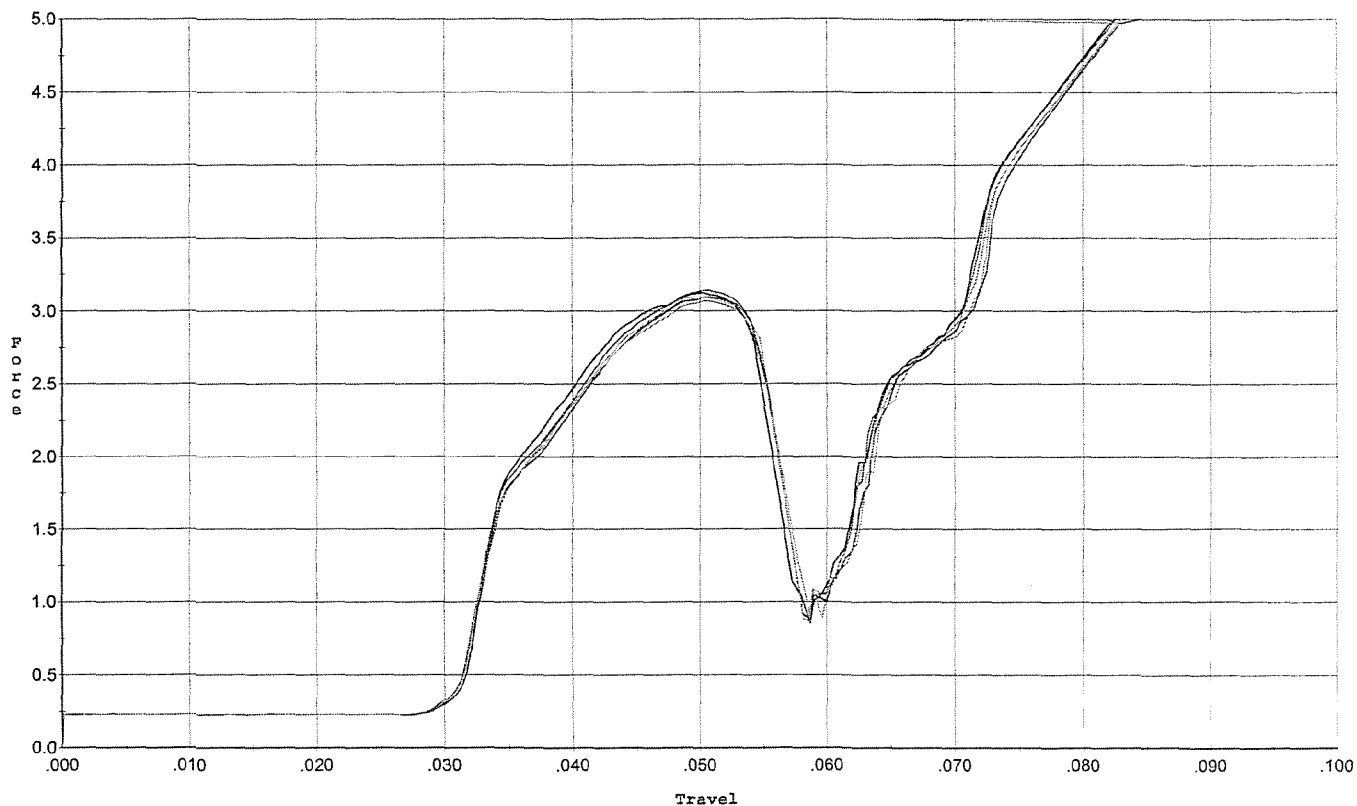
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.362	0.055	0.033	0.035	0.052		Set Trigger
2	2.428	0.056	0.033	0.035	0.054		Set Trigger
3	2.439	0.055	0.033	0.035	0.053		Set Trigger
4	2.490	0.056	0.032	0.035	0.054		Set Trigger
5	2.402	0.055	0.033	0.035	0.053		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



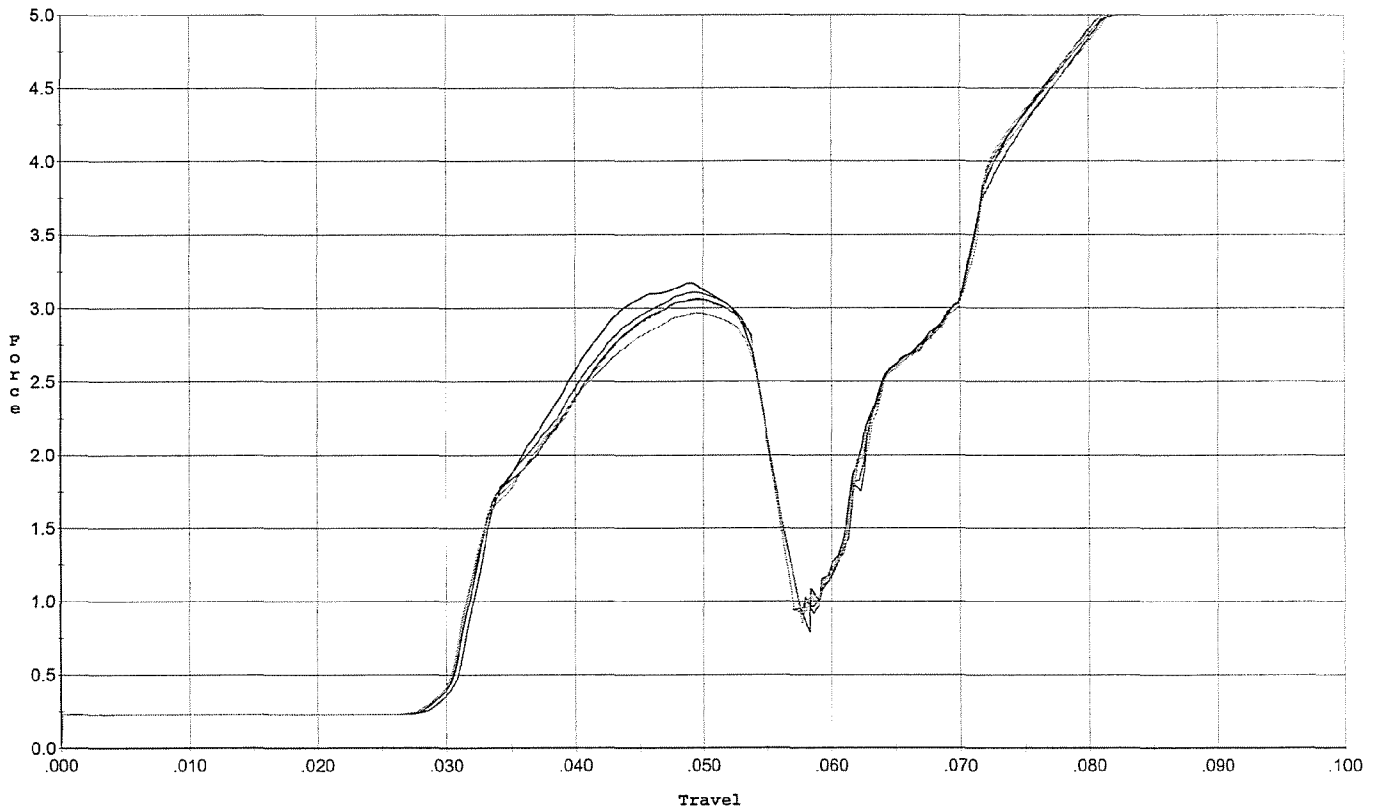
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.055	0.031	0.033	0.066		Set Trigger
2	3.124	0.054	0.031	0.033	0.066		Set Trigger
3	3.141	0.055	0.031	0.033	0.067		Set Trigger
4	3.091	0.055	0.031	0.033	0.066		Set Trigger
5	3.072	0.055	0.031	0.033	0.066		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



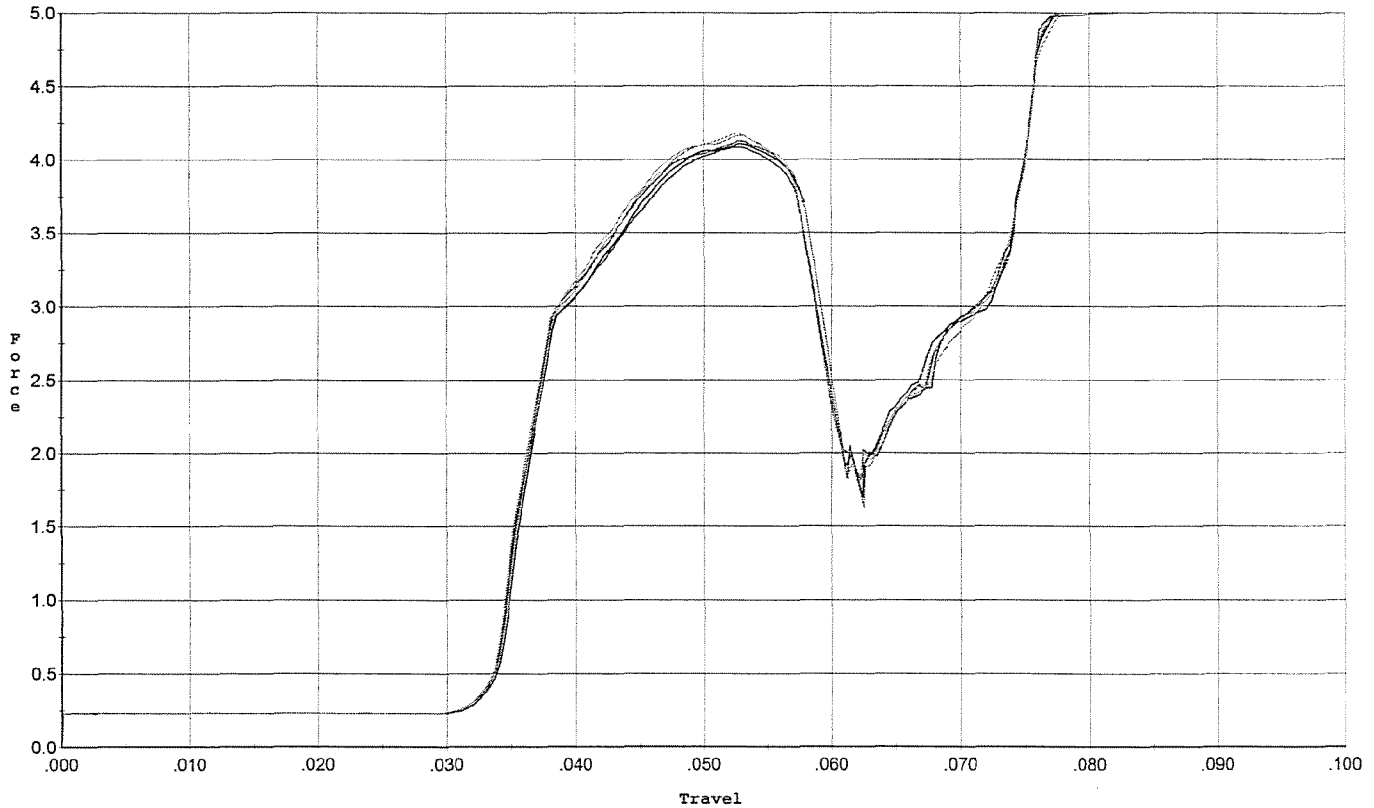
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.054	0.031	0.033	0.064		Set Trigger
2	3.170	0.054	0.031	0.033	0.067		Set Trigger
3	3.109	0.054	0.030	0.033	0.066		Set Trigger
4	3.055	0.054	0.030	0.033	0.065		Set Trigger
5	2.969	0.054	0.030	0.033	0.064		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



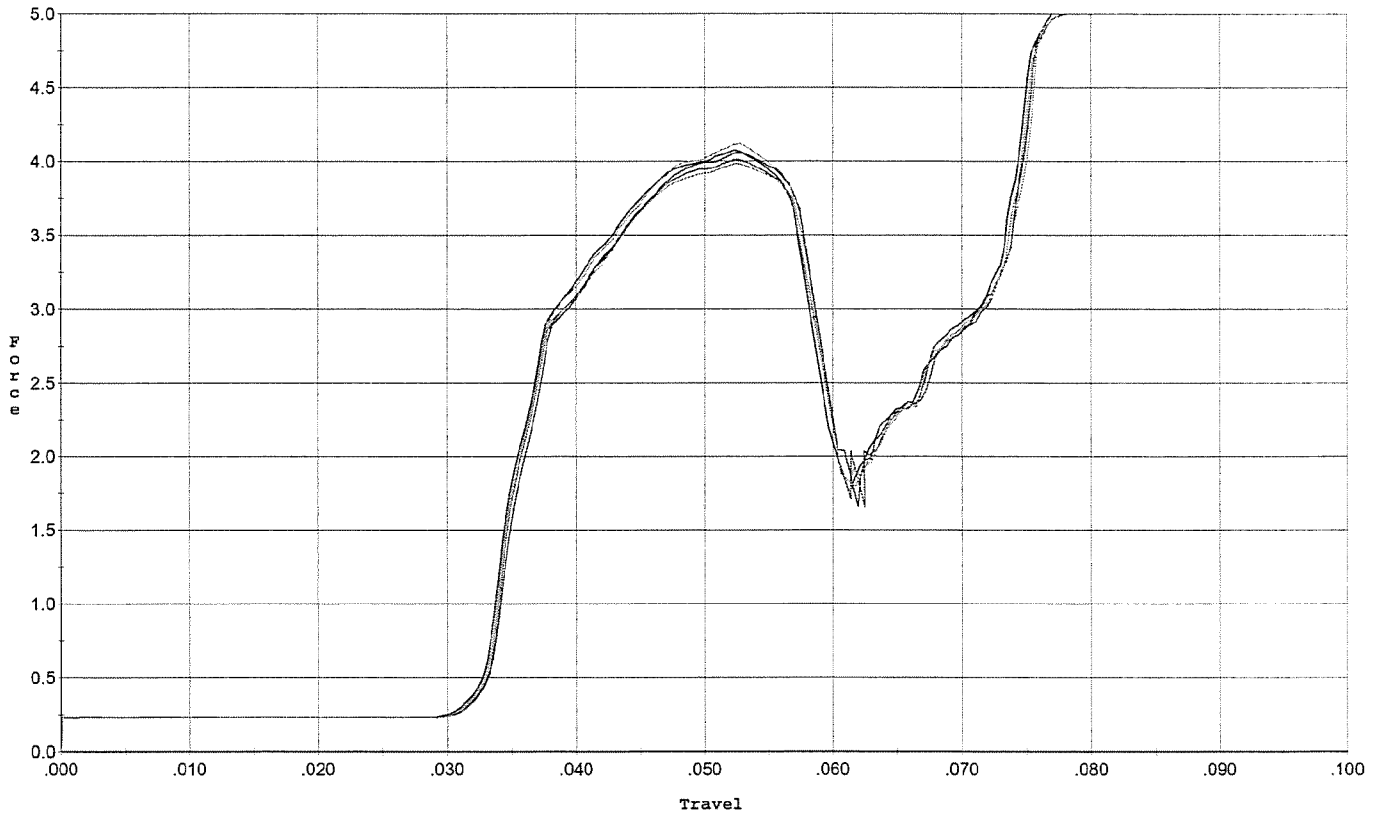
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.057	0.034	0.033	0.089		Set Trigger
2	4.110	0.058	0.034	0.033	0.091		Set Trigger
3	4.129	0.057	0.033	0.033	0.090		Set Trigger
4	4.185	0.057	0.033	0.033	0.091		Set Trigger
5	4.167	0.058	0.034	0.032	0.093		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



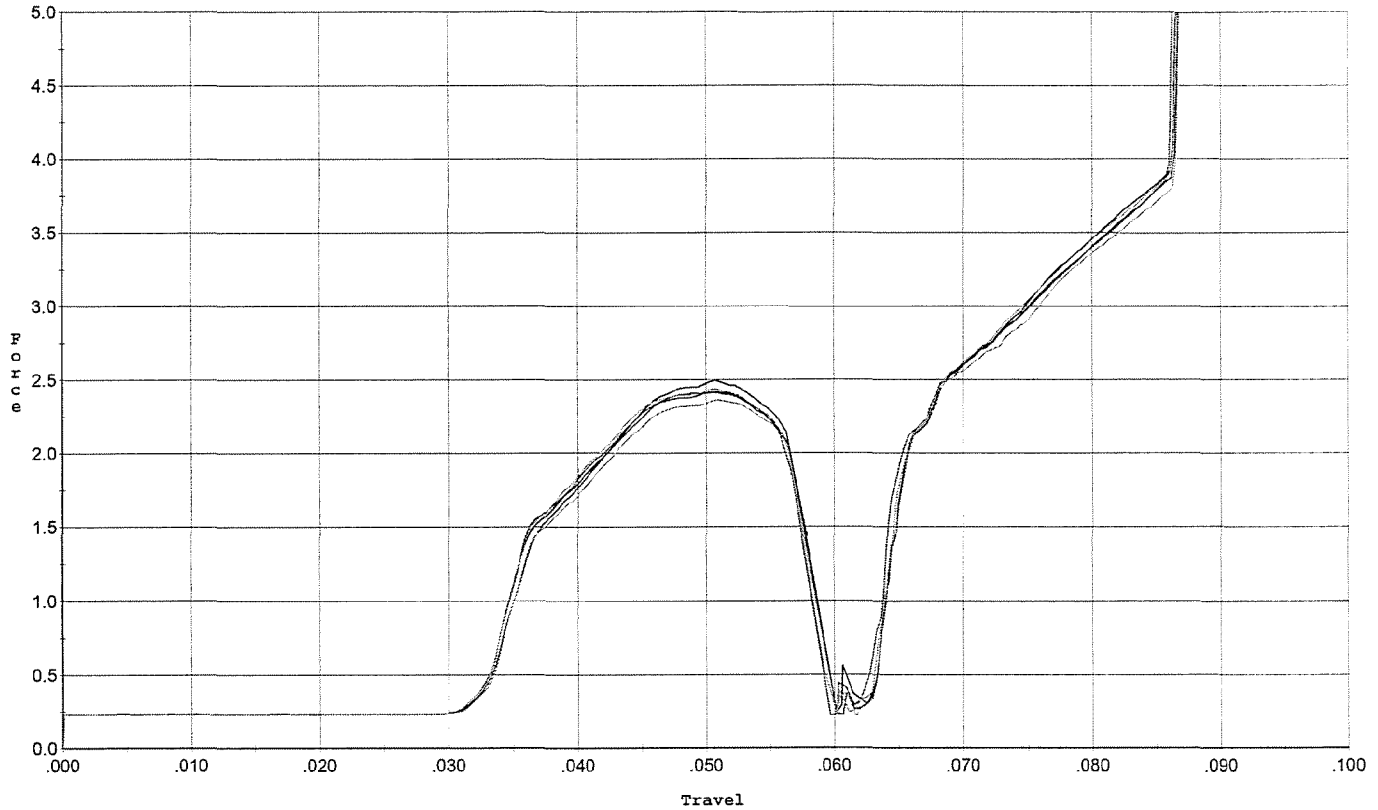
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.057	0.033	0.032	0.090		Set Trigger
2	4.075	0.057	0.033	0.033	0.090		Set Trigger
3	4.013	0.059	0.033	0.033	0.092		Set Trigger
4	4.120	0.058	0.033	0.033	0.092		Set Trigger
5	3.985	0.058	0.033	0.032	0.092		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



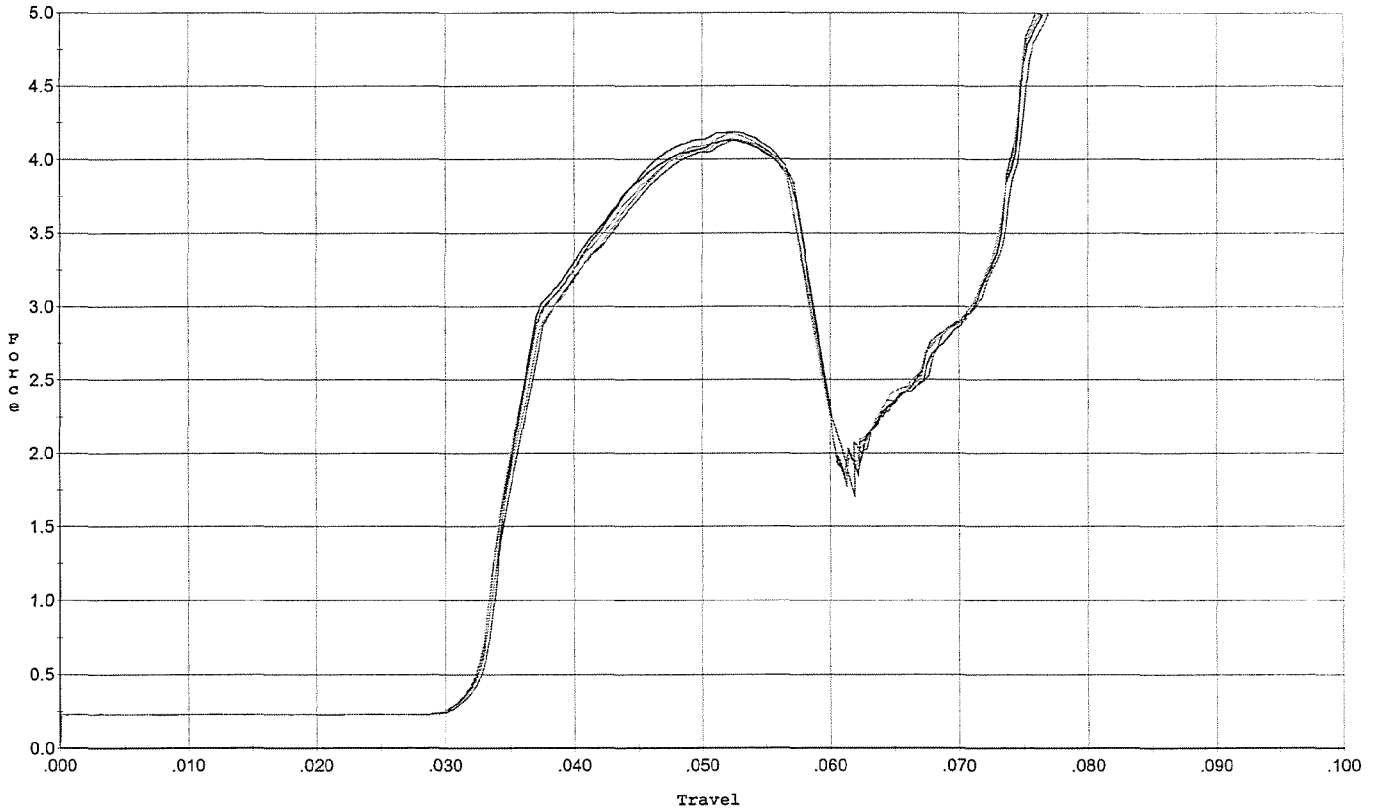
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.058	0.033	0.035	0.056		Set Trigger
2	2.496	0.058	0.033	0.035	0.057		Set Trigger
3	2.416	0.057	0.033	0.035	0.055		Set Trigger
4	2.362	0.056	0.033	0.035	0.053		Set Trigger
5	2.435	0.056	0.033	0.035	0.055		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.057	0.032	0.031	0.095		Set Trigger
2	4.130	0.058	0.032	0.032	0.096		Set Trigger
3	4.135	0.057	0.033	0.032	0.092		Set Trigger
4	4.140	0.057	0.032	0.032	0.092		Set Trigger
5	4.175	0.058	0.032	0.031	0.095		Set Trigger

Avg 4.15