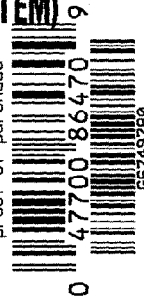


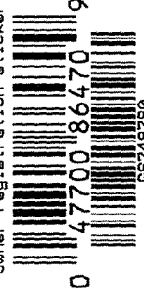
6674 9780

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.52 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

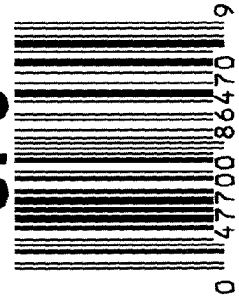
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749780

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749780

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	SPD
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-16-08	SPD
475	DRILL AND TAP SIGHT HOLES	JUN 17 2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	6/20/08	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BL
542	APPLY COATINGS (BARREL ACTION)		6-25-08	<i>un</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/27/08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

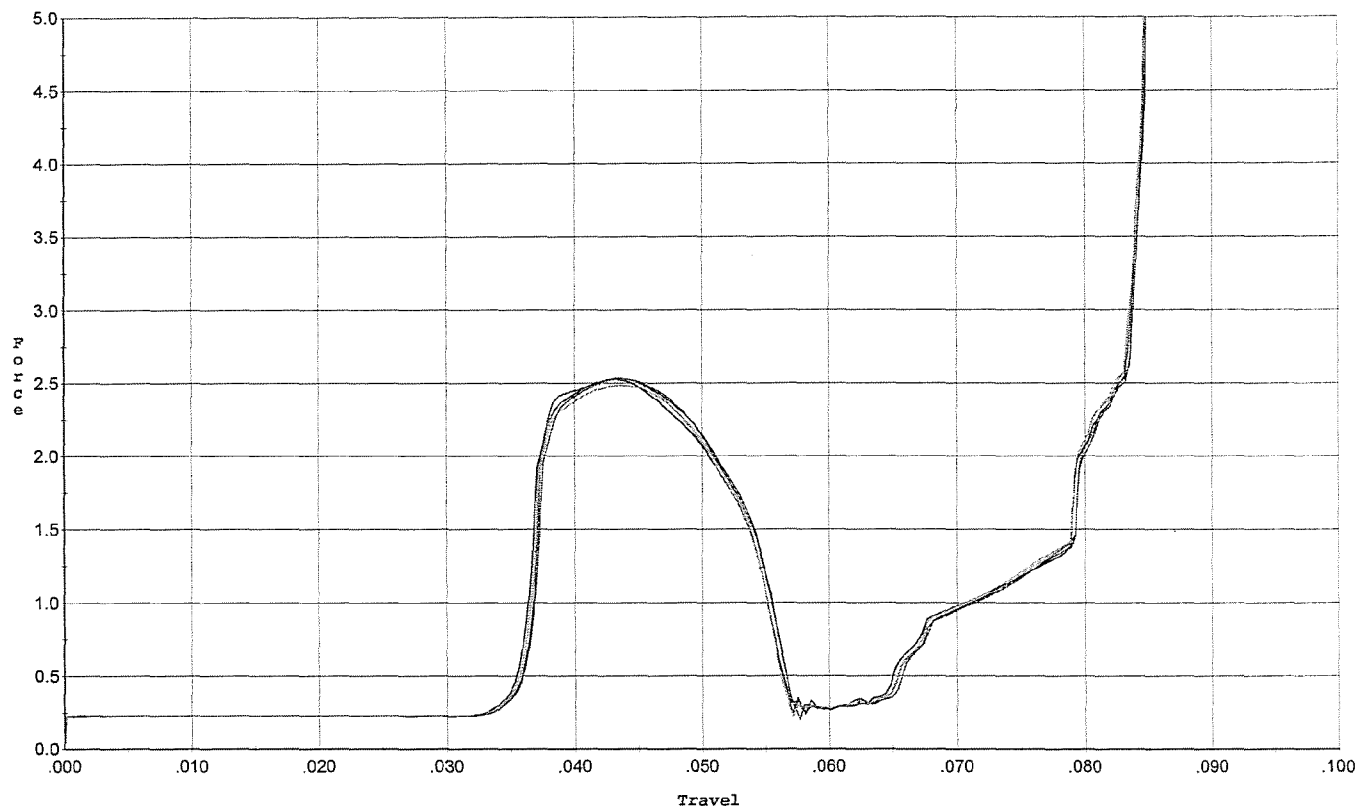
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6/27/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-30-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/30/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/16/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.84</u> <u>2.86</u> <u>2.81</u> <u>2.76</u>	7/17/08	Fm
	C) FUNCTION		7/14/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



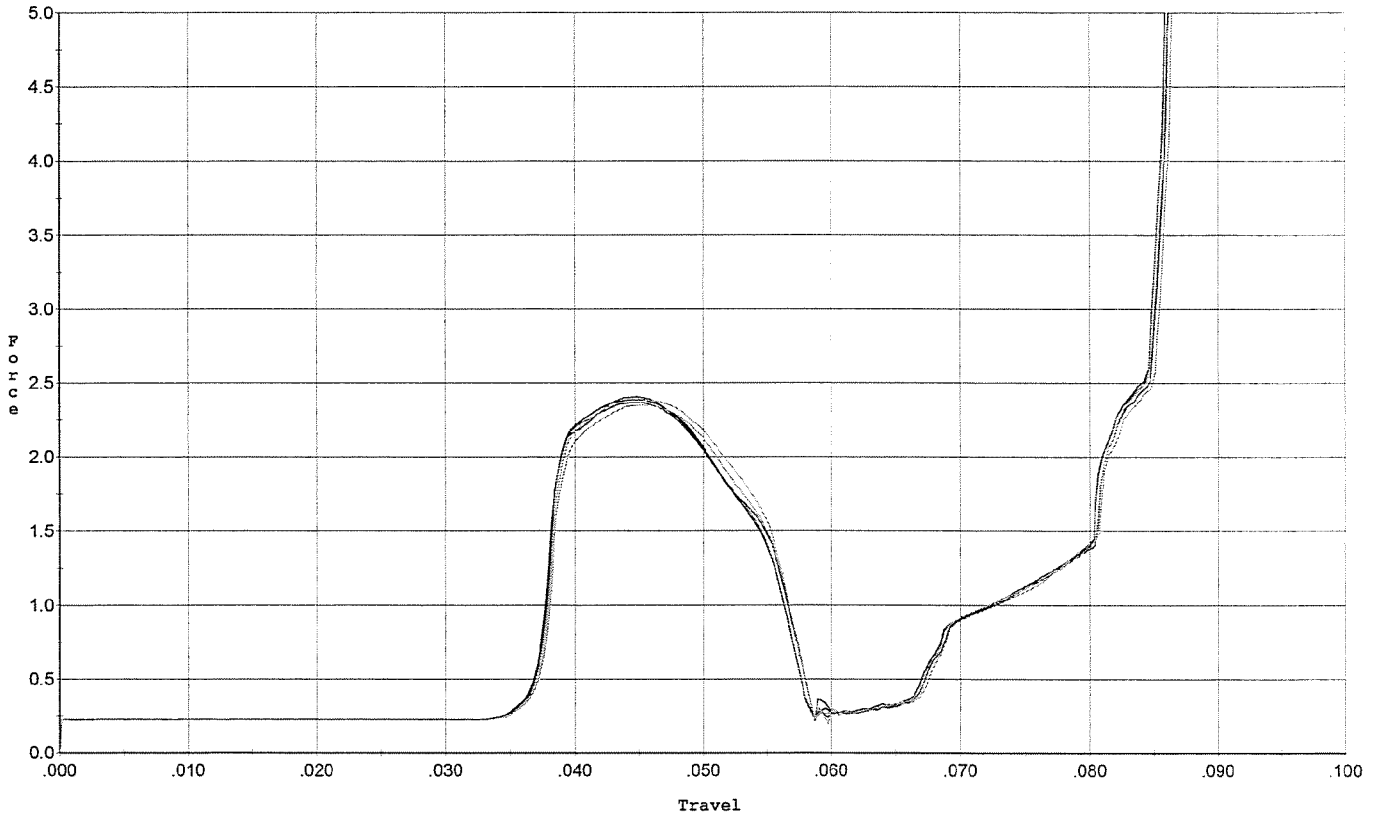
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.055	0.035	0.036	0.049		Set Trigger
2	2.525	0.055	0.035	0.036	0.048		Set Trigger
3	2.528	0.055	0.036	0.036	0.049		Set Trigger
4	2.484	0.055	0.035	0.037	0.048		Set Trigger
5	2.524	0.055	0.035	0.037	0.048		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



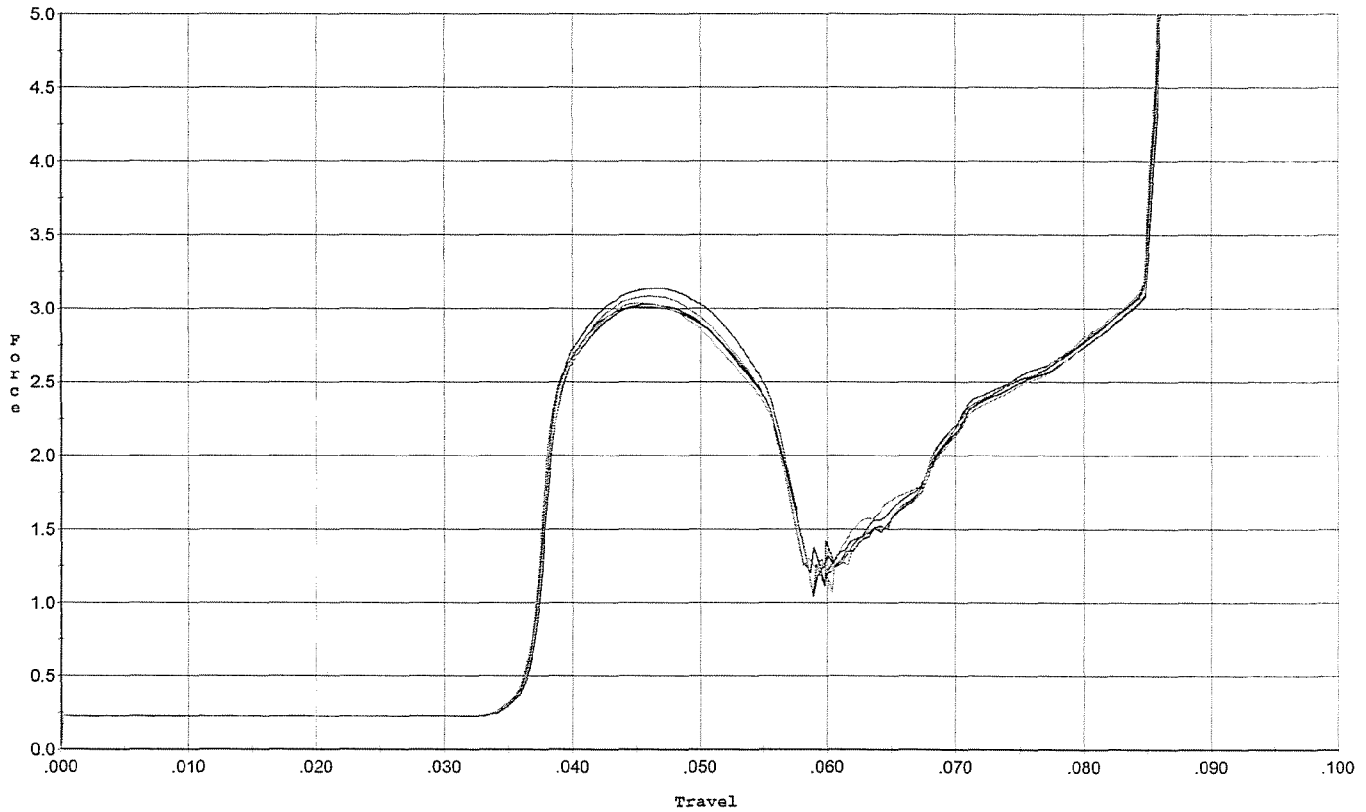
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.405	0.057	0.037	0.037	0.047		Set Trigger
2	2.384	0.057	0.037	0.037	0.047		Set Trigger
3	2.369	0.057	0.037	0.037	0.047		Set Trigger
4	2.381	0.056	0.037	0.037	0.047		Set Trigger
5	2.351	0.057	0.037	0.037	0.047		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



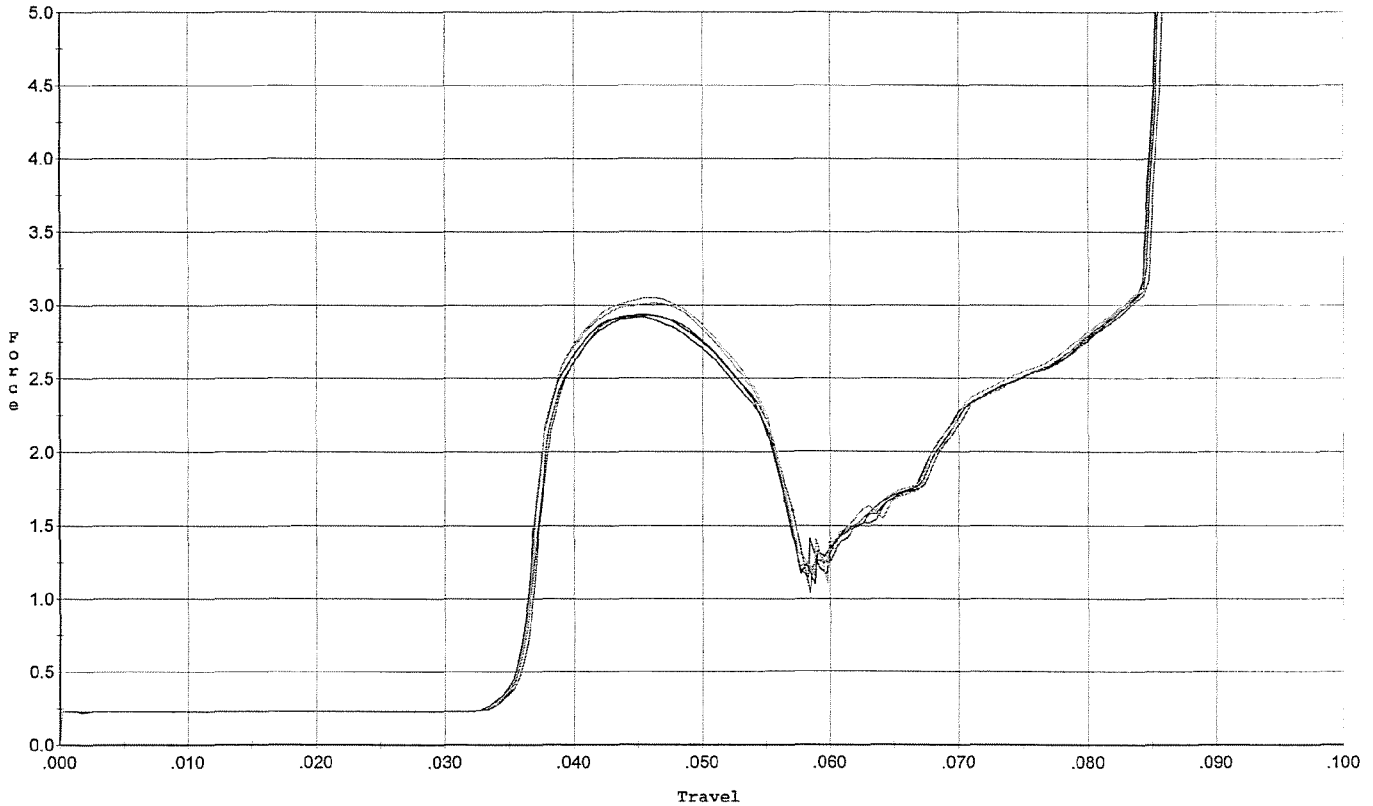
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.012	0.057	0.036	0.035	0.062		Set Trigger
2	3.028	0.058	0.036	0.035	0.062		Set Trigger
3	3.136	0.058	0.036	0.035	0.064		Set Trigger
4	3.036	0.058	0.036	0.035	0.062		Set Trigger
5	3.082	0.057	0.036	0.035	0.062		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



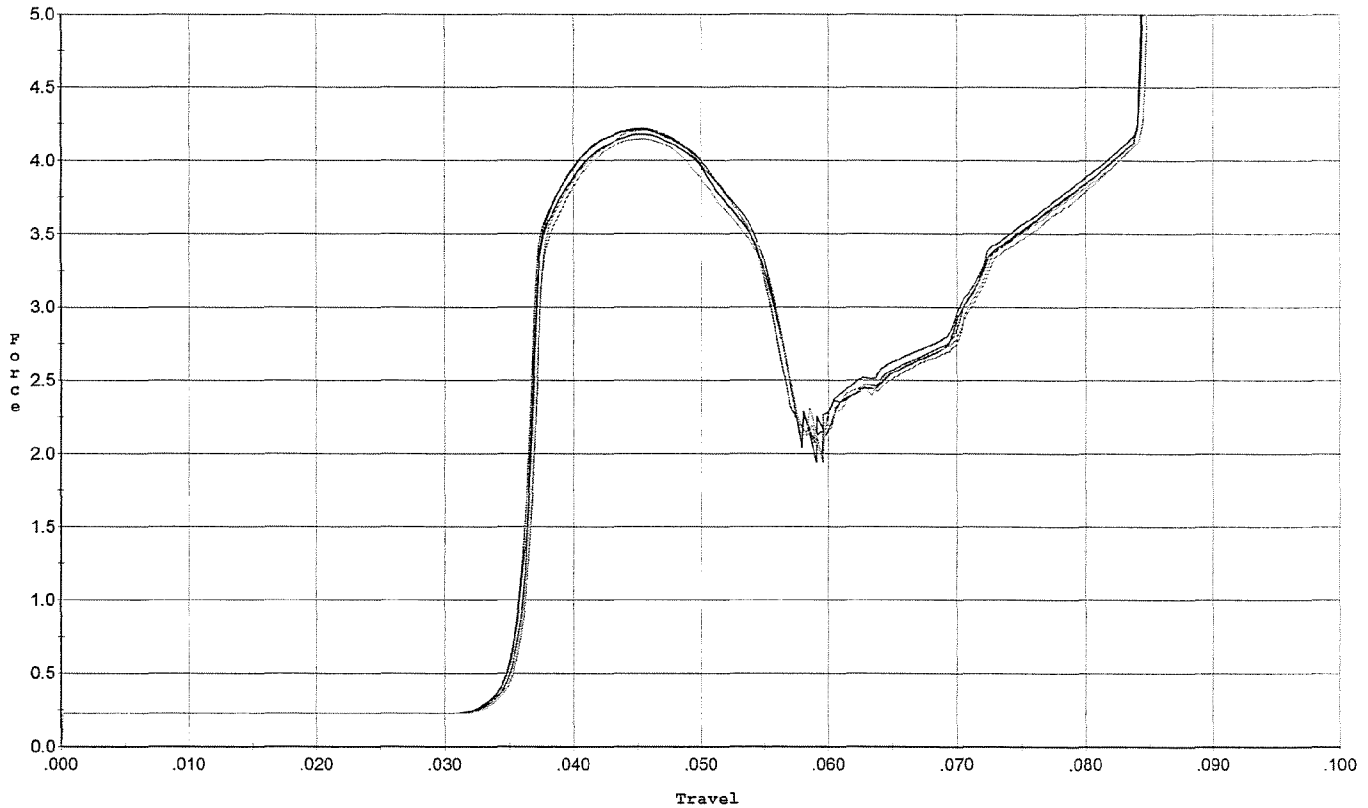
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.918	0.056	0.035	0.035	0.059		Set Trigger
2	2.934	0.056	0.035	0.035	0.060		Set Trigger
3	2.928	0.057	0.036	0.035	0.061		Set Trigger
4	3.048	0.056	0.035	0.035	0.062		Set Trigger
5	3.011	0.056	0.035	0.035	0.062		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



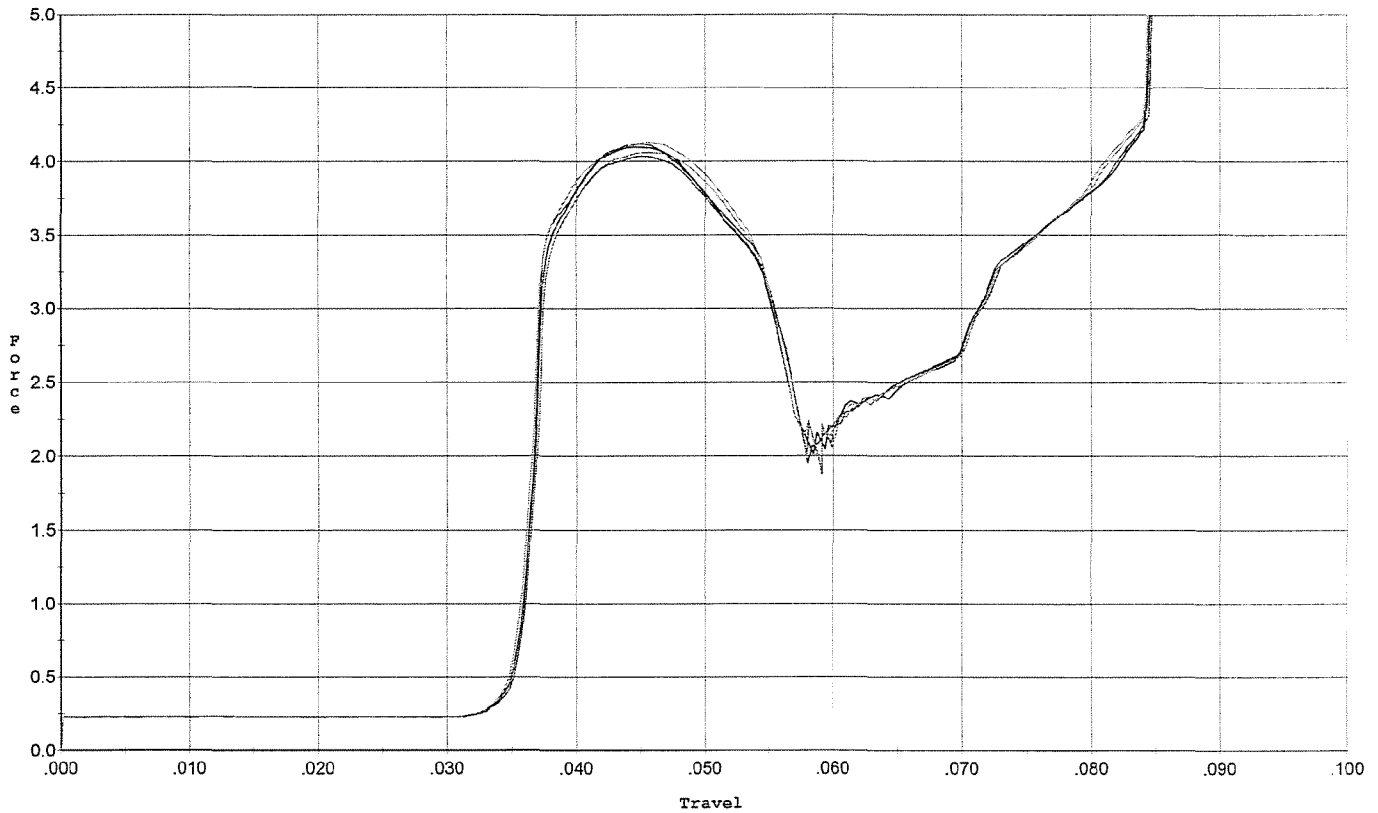
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.056	0.034	0.033	0.086		Set Trigger
2	4.177	0.056	0.035	0.033	0.084		Set Trigger
3	4.210	0.055	0.034	0.034	0.084		Set Trigger
4	4.143	0.056	0.035	0.034	0.083		Set Trigger
5	4.207	0.056	0.035	0.034	0.084		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



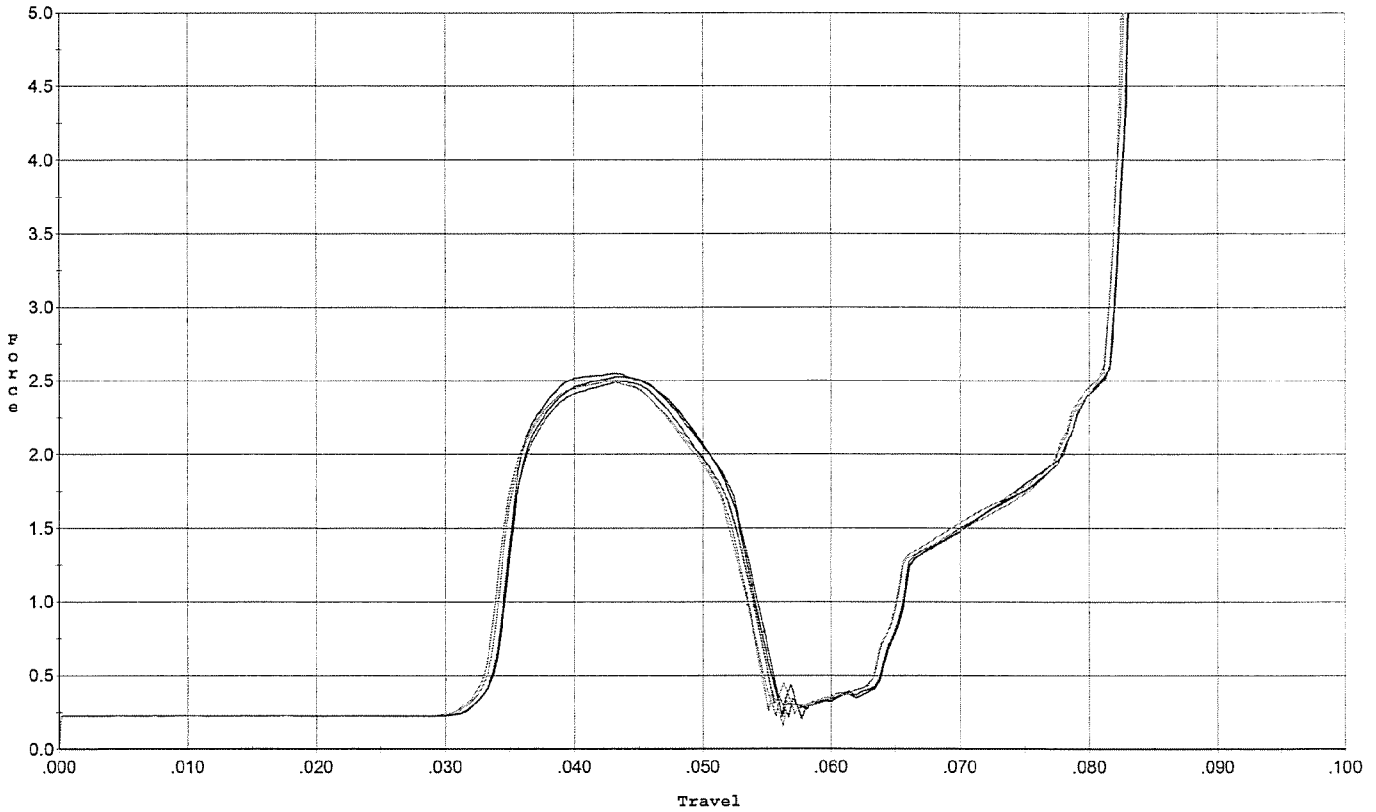
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.056	0.035	0.033	0.083		Set Trigger
2	4.096	0.056	0.035	0.034	0.081		Set Trigger
3	4.035	0.056	0.035	0.034	0.082		Set Trigger
4	4.128	0.056	0.034	0.034	0.083		Set Trigger
5	4.060	0.056	0.035	0.034	0.083		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



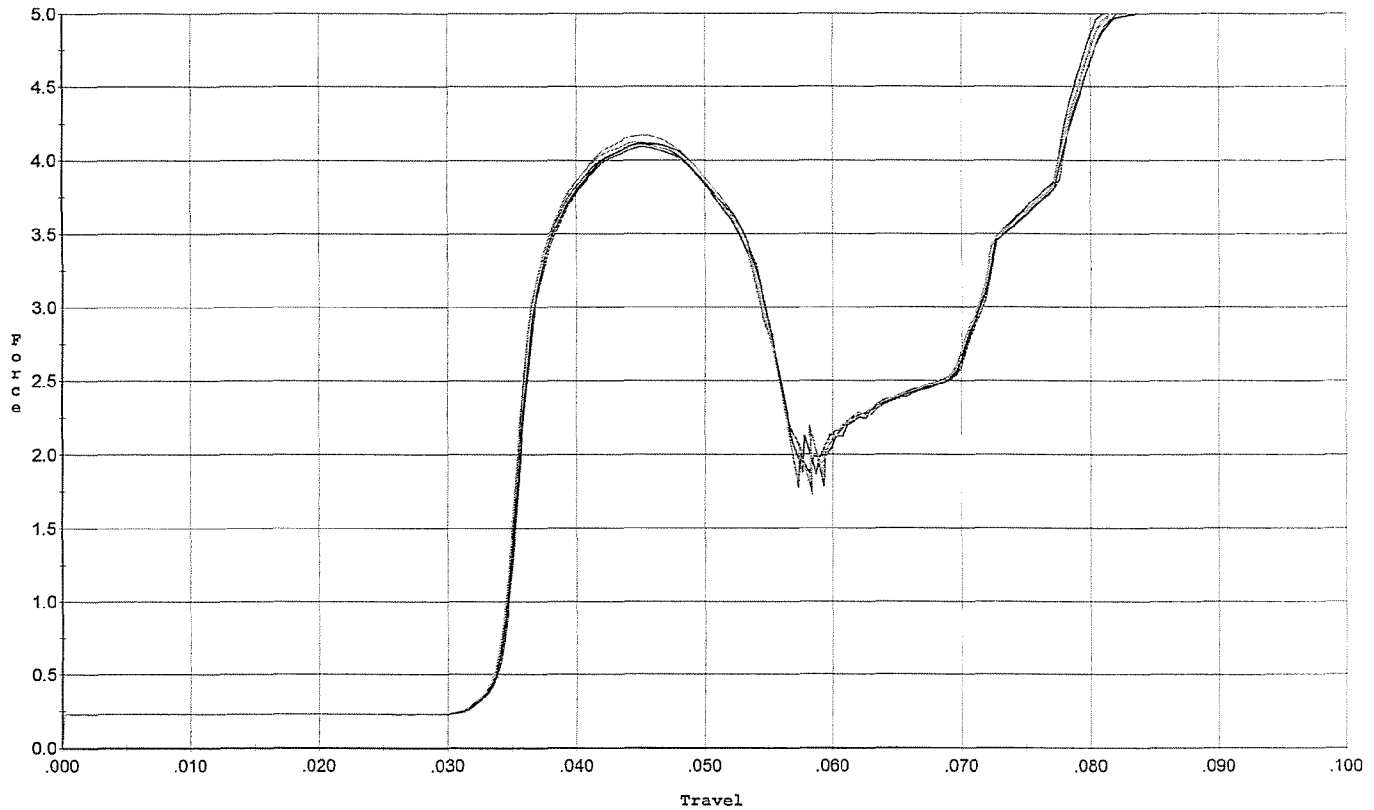
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.055	0.033	0.035	0.052		Set Trigger
2	2.527	0.054	0.033	0.035	0.050		Set Trigger
3	2.494	0.054	0.033	0.035	0.049		Set Trigger
4	2.498	0.054	0.033	0.035	0.050		Set Trigger
5	2.496	0.053	0.033	0.035	0.049		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.055	0.033	0.033	0.083		Set Trigger
2	4.115	0.055	0.033	0.033	0.083		Set Trigger
3	4.092	0.055	0.034	0.033	0.082		Set Trigger
4	4.123	0.055	0.033	0.033	0.084		Set Trigger
5	4.172	0.055	0.033	0.033	0.084		Set Trigger

Avg 4.12