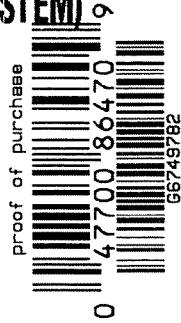


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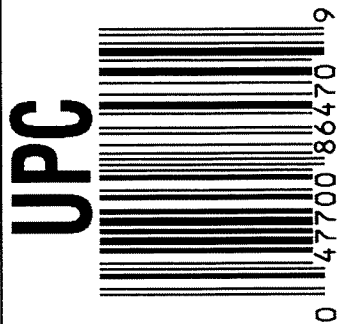
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749782



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749782

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	J.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6/25	BT
542	APPLY COATINGS (BARREL ACTION)		7-1-08	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

FC04 REV 5/2006

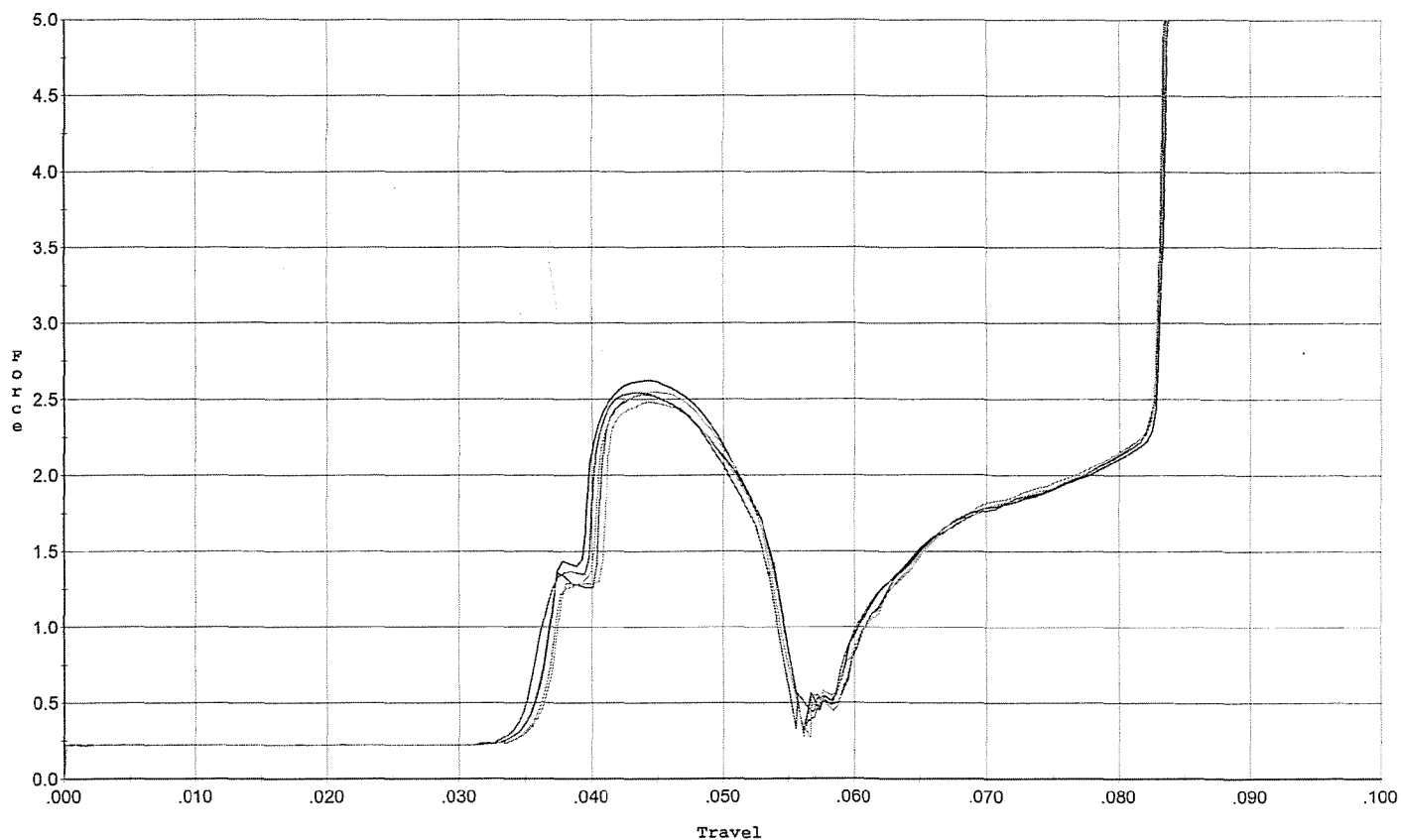
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.0</u> <u>6.0</u>	8-1-08	TAE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>40.0</u>	8-1-08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	8-1-08	TAE
	J) ASSEMBLE STOCK		7-15-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-16-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/16/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.42</u> <u>2.38</u> <u>2.47</u> <u>2.38</u>	8-1-08	FSN
	C) FUNCTION		8-4-08	RT
690	PACK		8/4/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



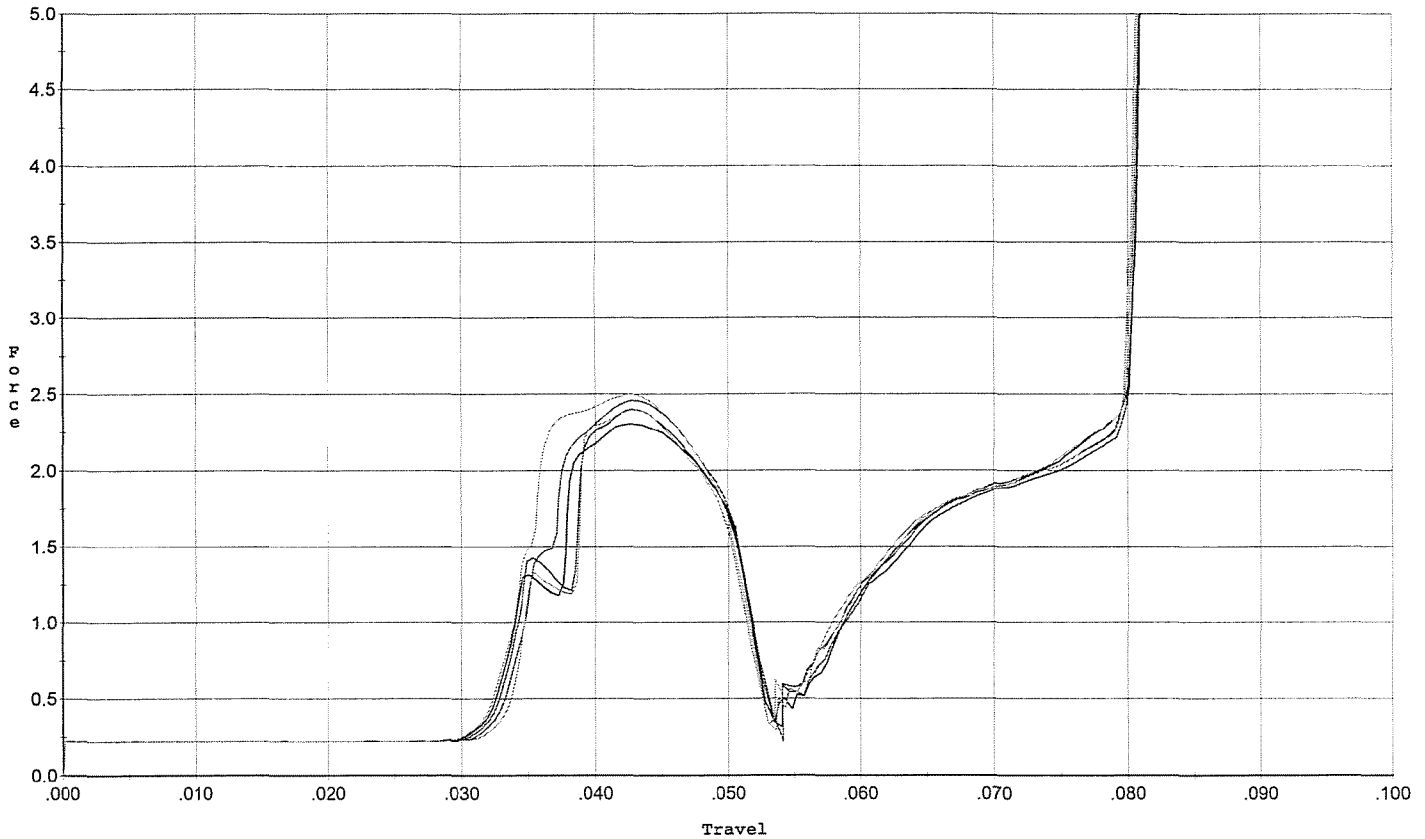
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.054	0.035	0.036	0.045		Set Trigger
2	2.622	0.054	0.035	0.036	0.046		Set Trigger
3	2.530	0.053	0.035	0.036	0.042		Set Trigger
4	2.547	0.054	0.036	0.037	0.044		Set Trigger
5	2.484	0.053	0.036	0.037	0.041		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



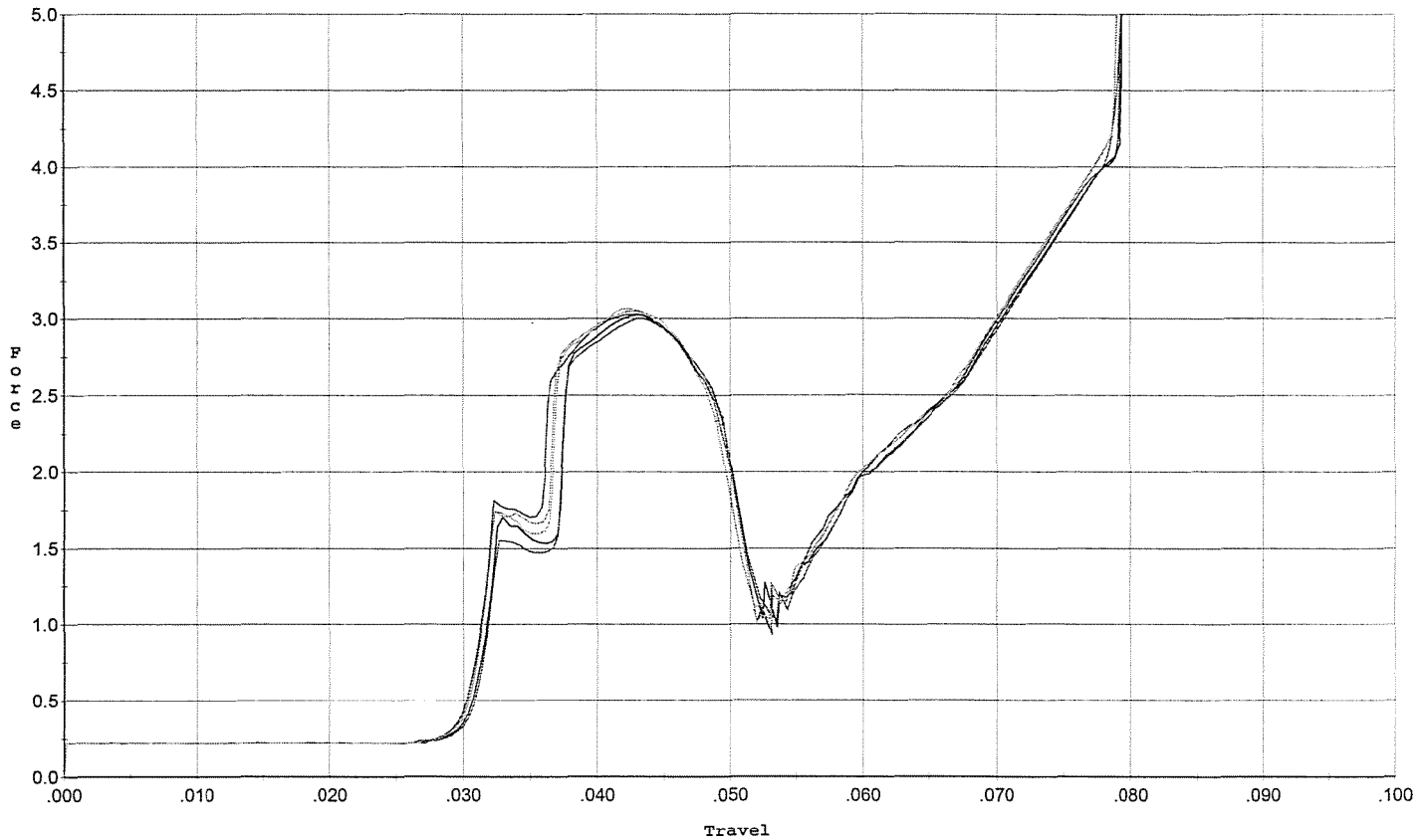
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.400	0.051	0.032	0.035	0.041		Set Trigger
2	2.304	0.051	0.032	0.036	0.041		Set Trigger
3	2.458	0.051	0.033	0.035	0.042		Set Trigger
4	2.503	0.051	0.032	0.035	0.045		Set Trigger
5	2.396	0.050	0.033	0.036	0.039		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



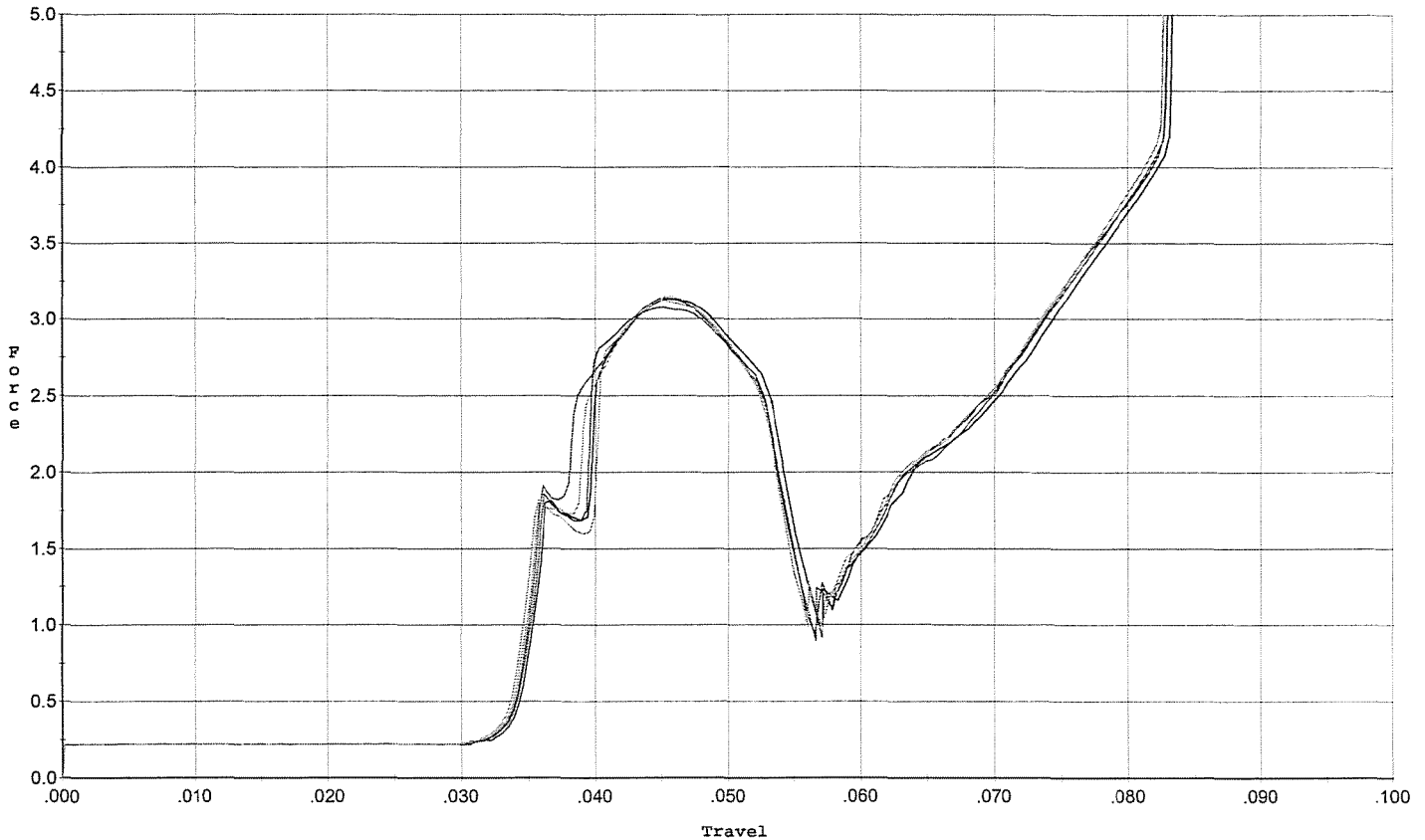
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.030	0.050	0.030	0.033	0.054		Set Trigger
2	3.025	0.049	0.030	0.033	0.052		Set Trigger
3	2.999	0.049	0.030	0.034	0.051		Set Trigger
4	3.069	0.050	0.030	0.033	0.054		Set Trigger
5	3.049	0.049	0.030	0.033	0.052		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



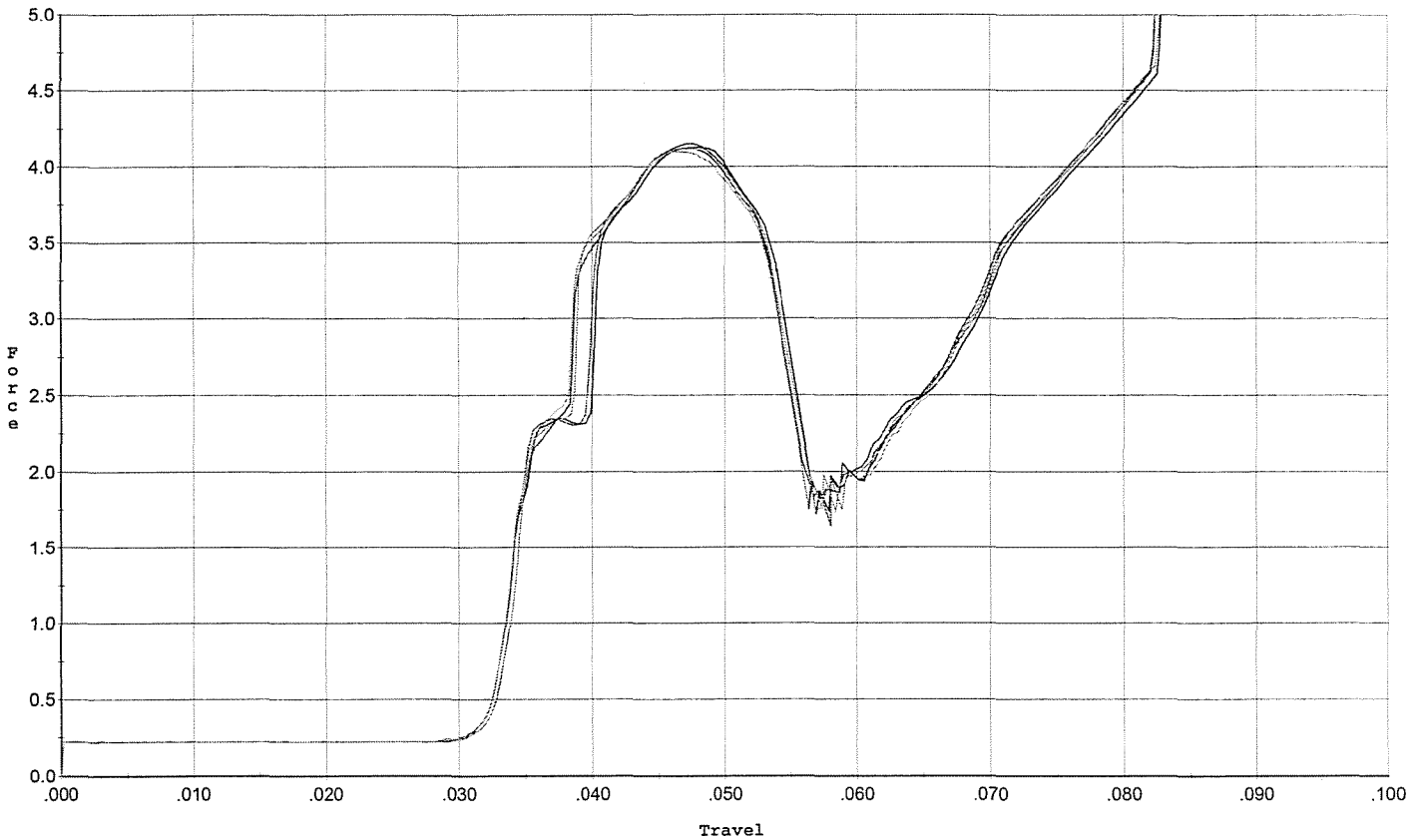
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.054	0.034	0.034	0.058		Set Trigger
2	3.131	0.053	0.034	0.035	0.057		Set Trigger
3	3.074	0.053	0.034	0.035	0.057		Set Trigger
4	3.120	0.053	0.033	0.035	0.057		Set Trigger
5	3.149	0.053	0.034	0.035	0.055		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



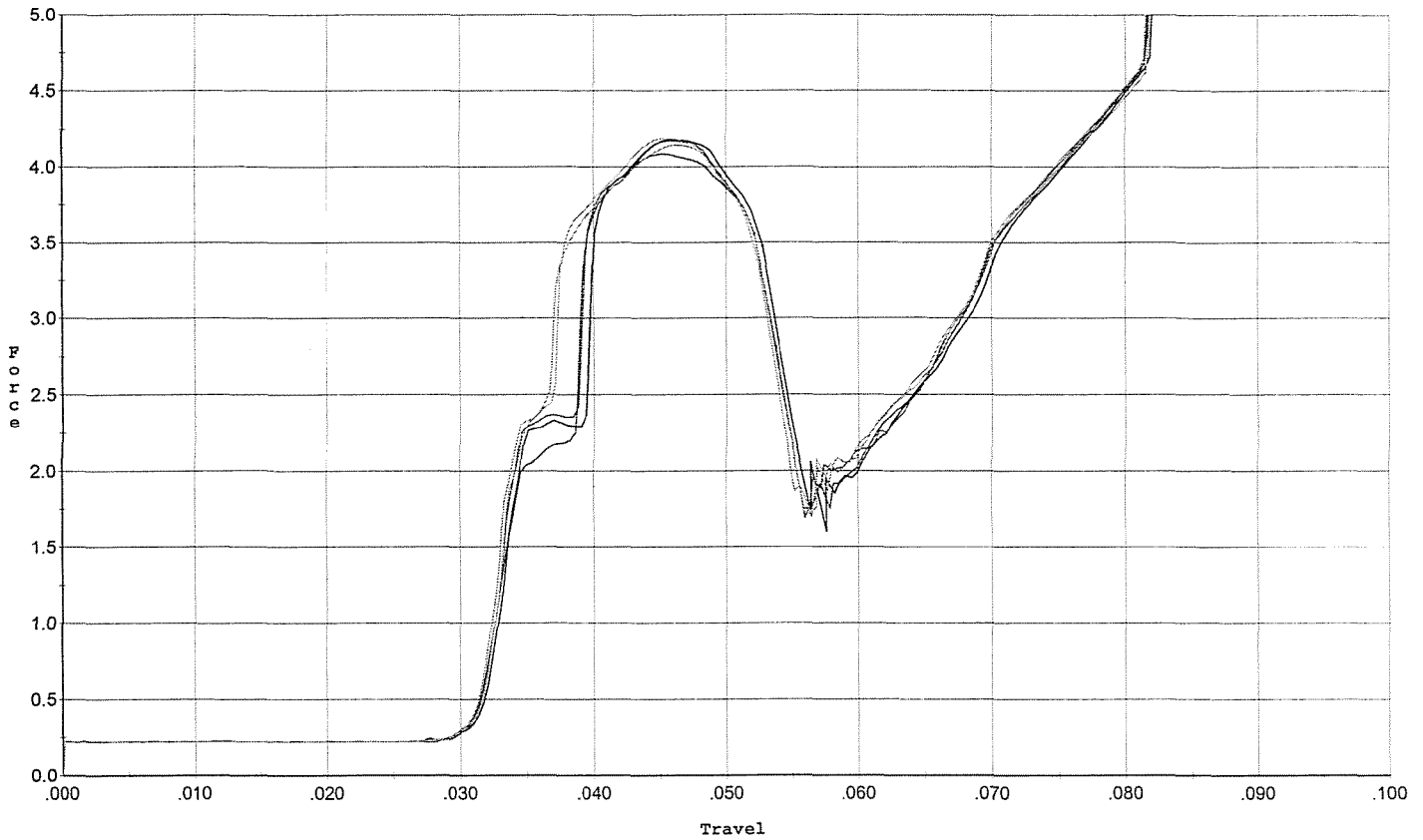
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.053	0.032	0.033	0.077		Set Trigger
2	4.123	0.054	0.032	0.033	0.077		Set Trigger
3	4.121	0.053	0.032	0.033	0.076		Set Trigger
4	4.120	0.055	0.032	0.033	0.080		Set Trigger
5	4.098	0.054	0.032	0.033	0.077		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



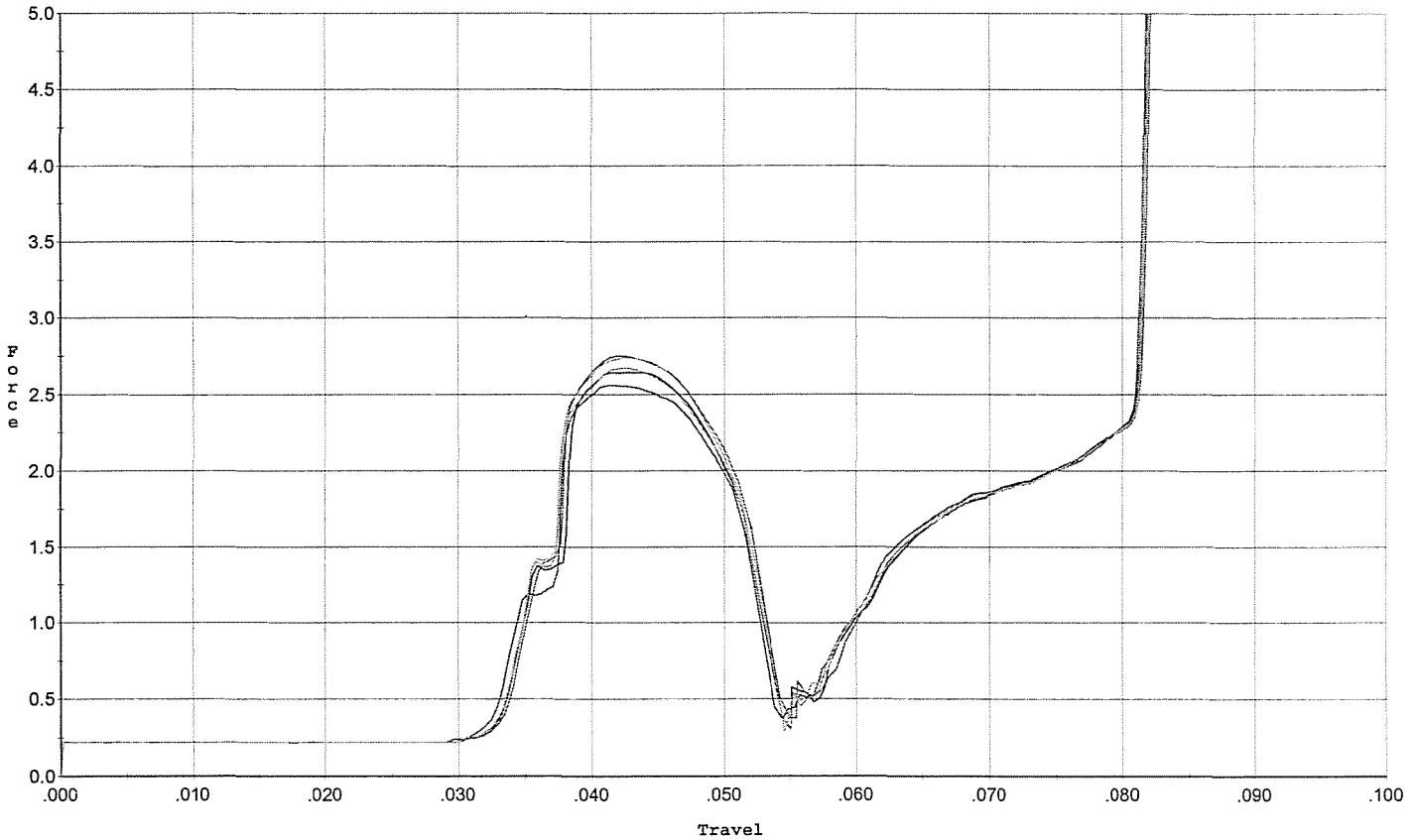
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.052	0.031	0.033	0.075		Set Trigger
2	4.178	0.053	0.031	0.032	0.077		Set Trigger
3	4.172	0.054	0.031	0.032	0.079		Set Trigger
4	4.186	0.052	0.031	0.032	0.079		Set Trigger
5	4.143	0.054	0.031	0.032	0.081		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



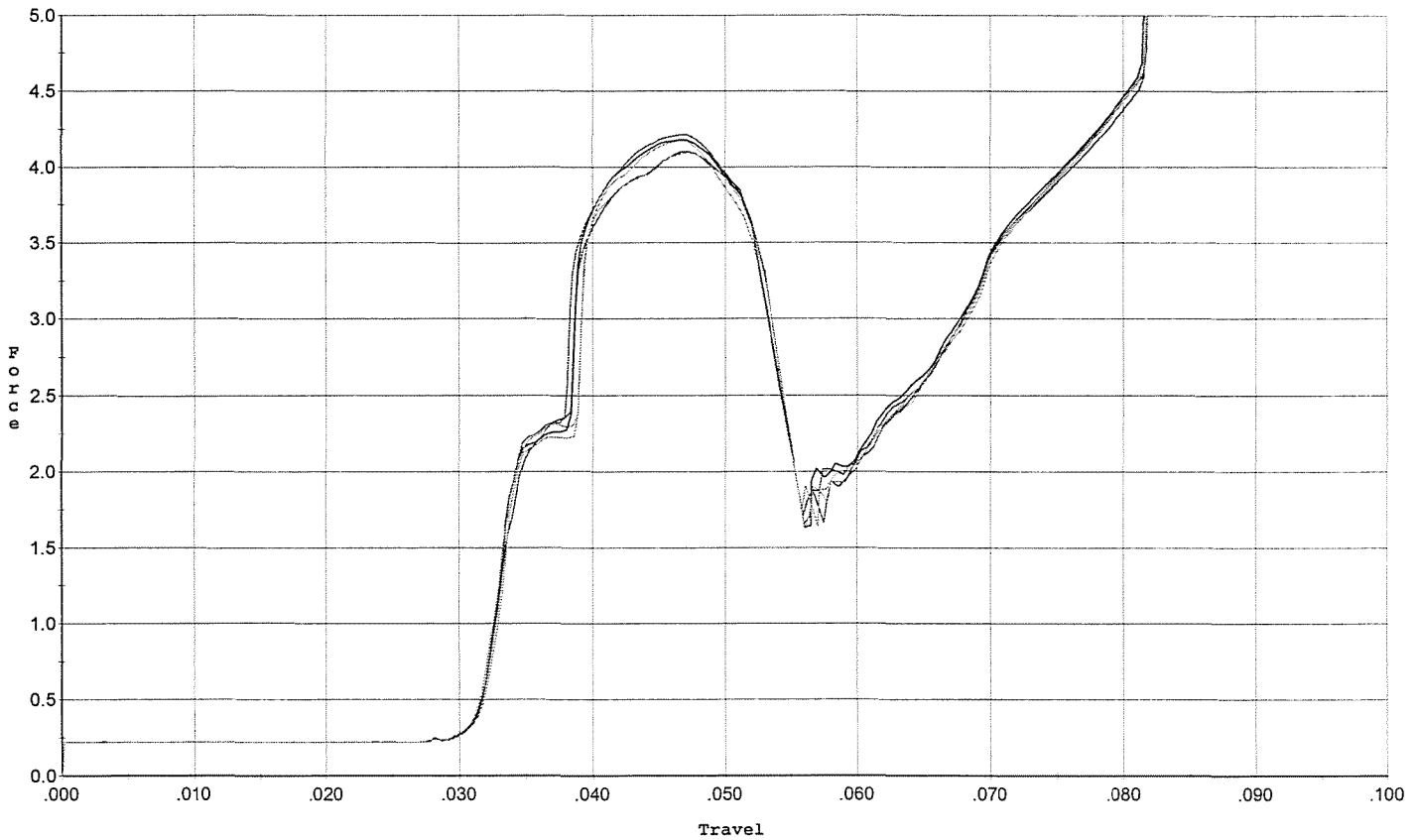
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.052	0.033	0.036	0.045		Set Trigger
2	2.645	0.051	0.033	0.036	0.045		Set Trigger
3	2.749	0.052	0.033	0.036	0.048		Set Trigger
4	2.741	0.052	0.033	0.035	0.048		Set Trigger
5	2.674	0.051	0.033	0.035	0.046		Set Trigger

Arg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.054	0.031	0.032	0.078		Set Trigger
2	4.180	0.053	0.031	0.032	0.078		Set Trigger
3	4.213	0.053	0.031	0.032	0.079		Set Trigger
4	4.097	0.053	0.031	0.032	0.077		Set Trigger
5	4.173	0.052	0.031	0.033	0.075		Set Trigger

AVG 4.15