

5674 9785

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



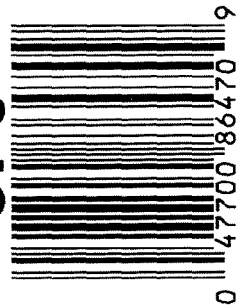
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749785

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749785

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7/15/08	(RB)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	cm
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	BSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

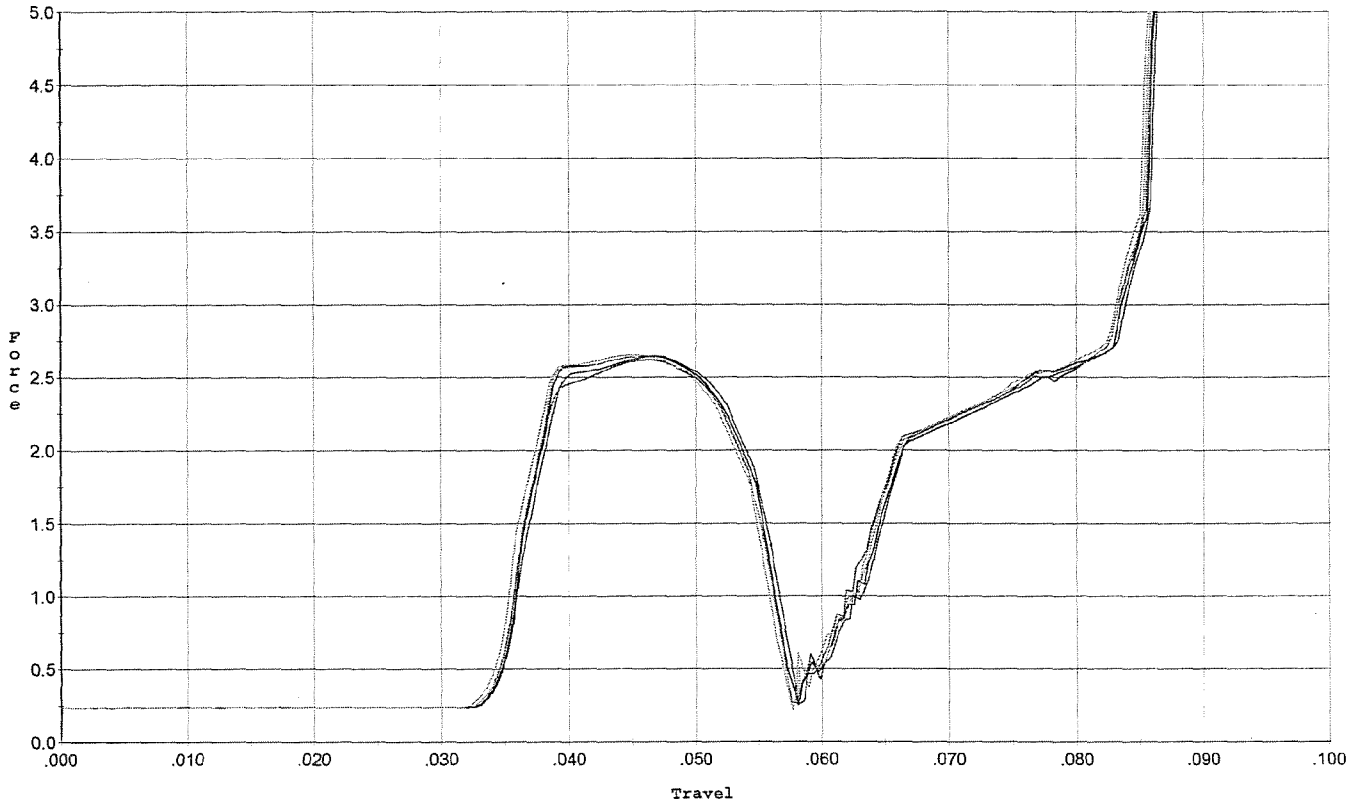
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>6.5</u> <u>6.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.5</u> <u>7.5</u> <u>7.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-24-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-4-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.57</u> <u>2.48</u> <u>2.41</u> <u>2.41</u>	7-30-08	BSN
	C) FUNCTION		8-4-08	LD
690	PACK		8/6/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



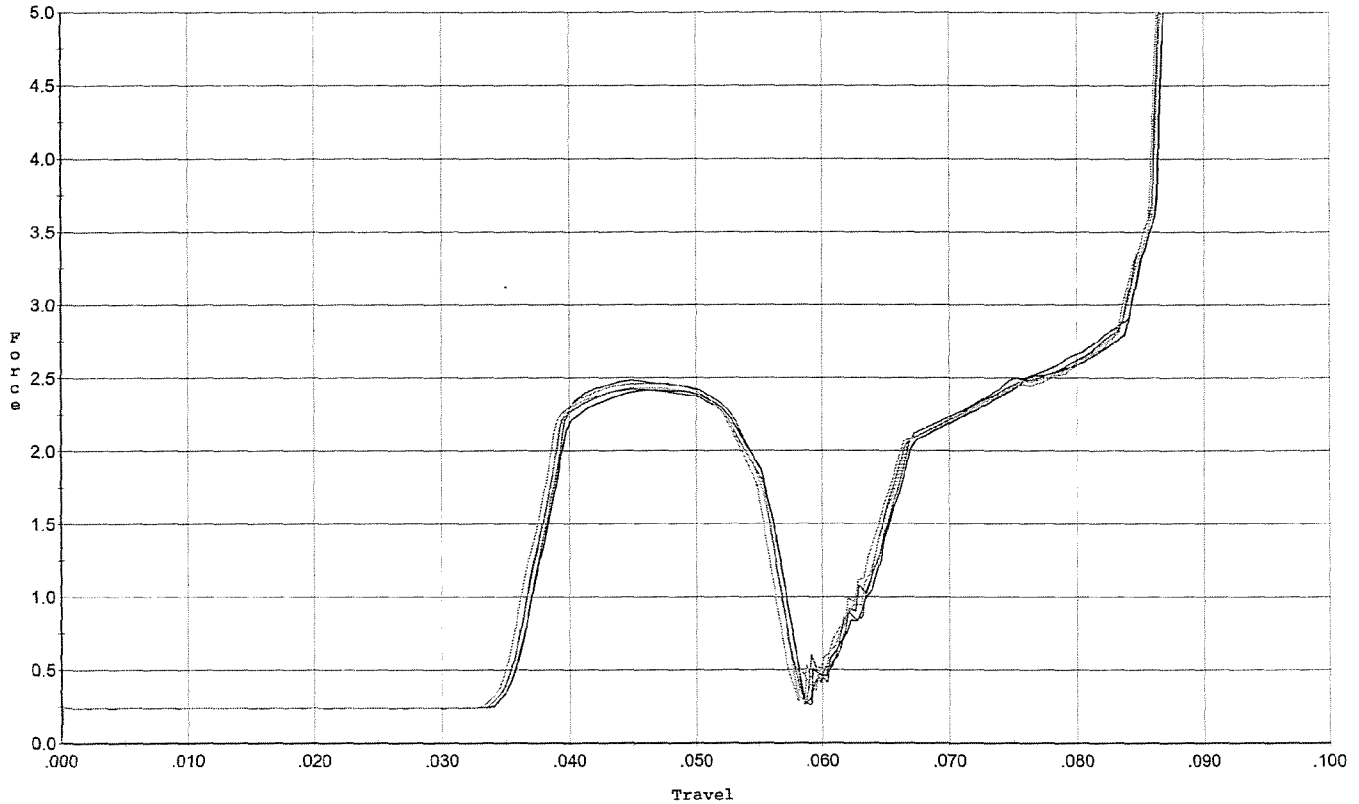
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.056	0.034	0.036	0.055		Set Trigger
2	2.646	0.055	0.034	0.036	0.055		Set Trigger
3	2.620	0.055	0.034	0.036	0.054		Set Trigger
4	2.653	0.054	0.034	0.036	0.054		Set Trigger
5	2.640	0.055	0.034	0.036	0.055		Set Trigger

AVG 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



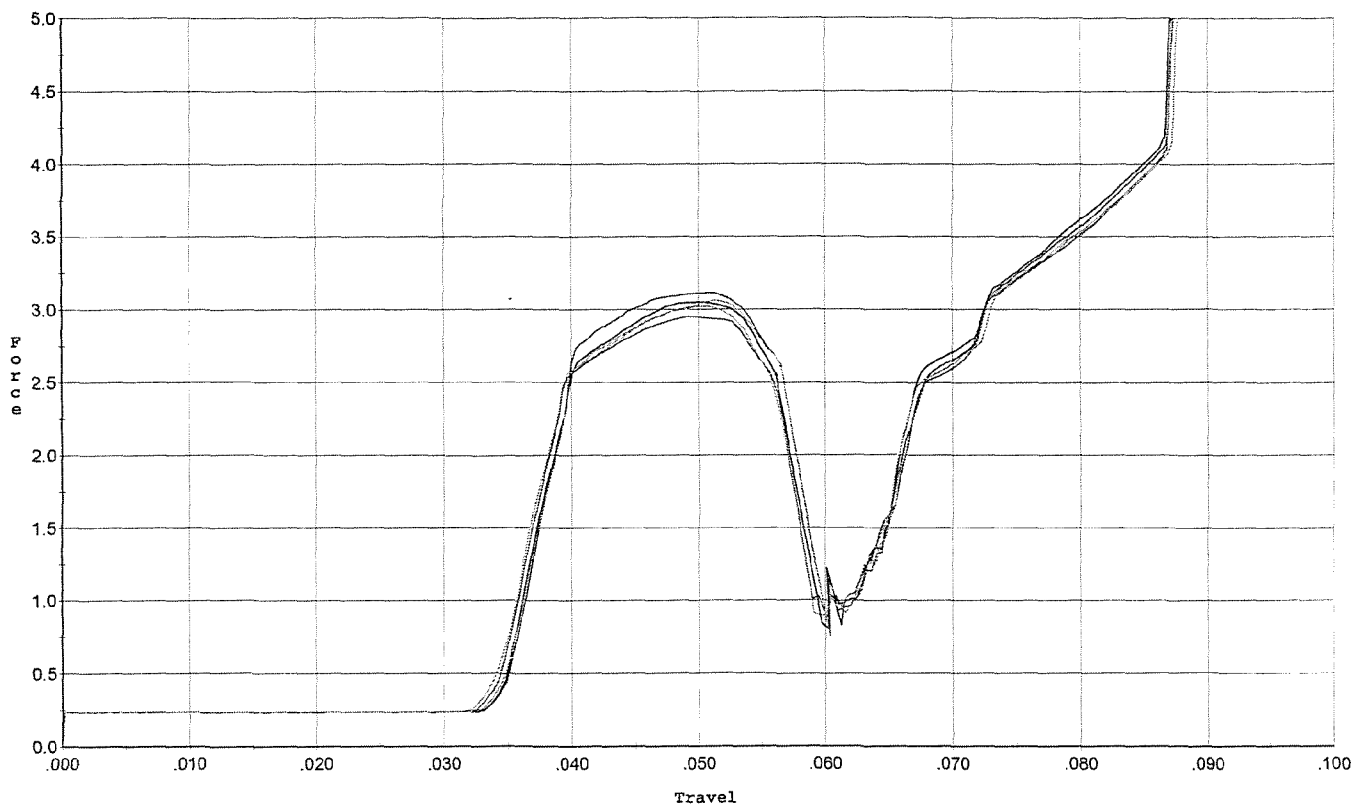
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.056	0.035	0.037	0.052		Set Trigger
2	2.415	0.056	0.035	0.037	0.051		Set Trigger
3	2.423	0.055	0.035	0.037	0.051		Set Trigger
4	2.432	0.055	0.035	0.037	0.051		Set Trigger
5	2.464	0.055	0.035	0.037	0.051		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



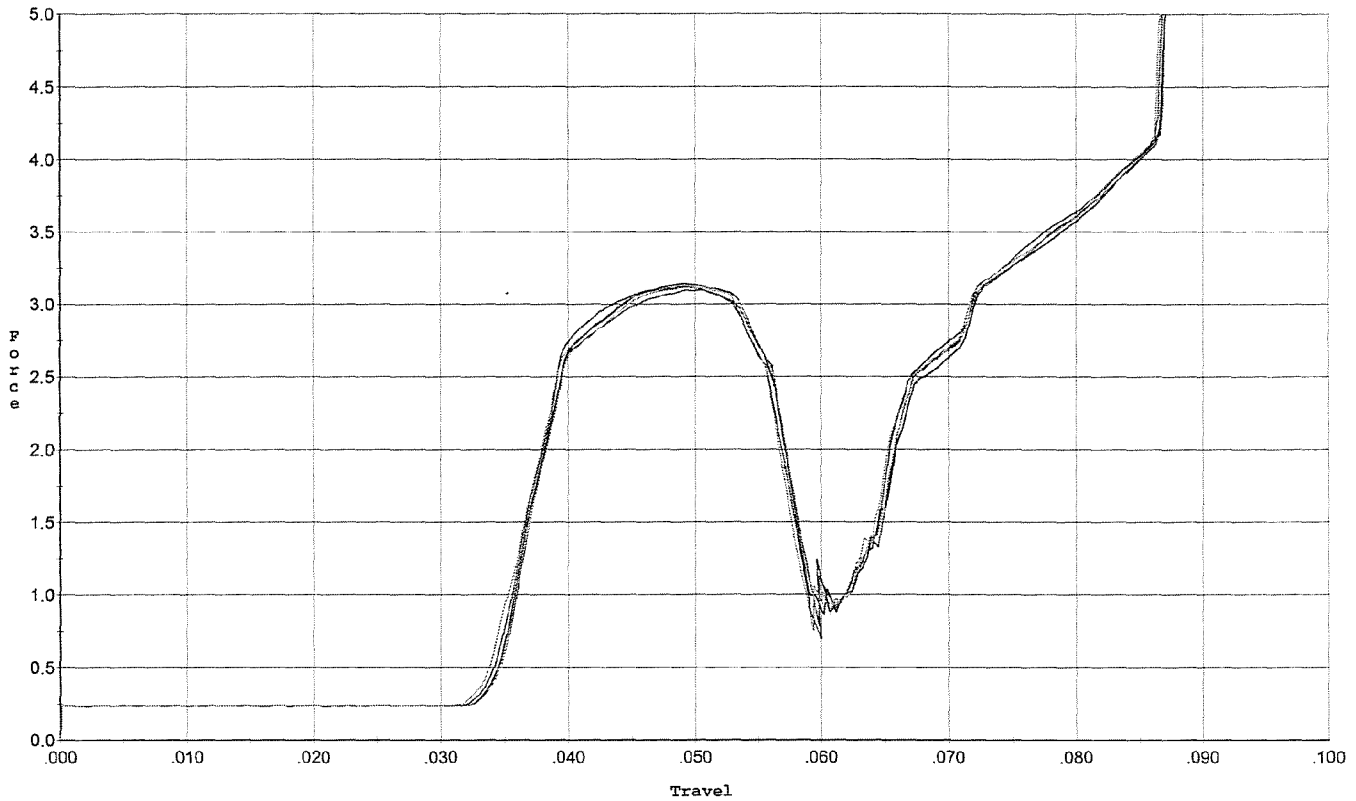
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.057	0.035	0.035	0.066		Set Trigger
2	3.051	0.056	0.034	0.036	0.064		Set Trigger
3	2.952	0.056	0.034	0.036	0.064		Set Trigger
4	3.019	0.057	0.034	0.036	0.065		Set Trigger
5	3.062	0.057	0.034	0.036	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



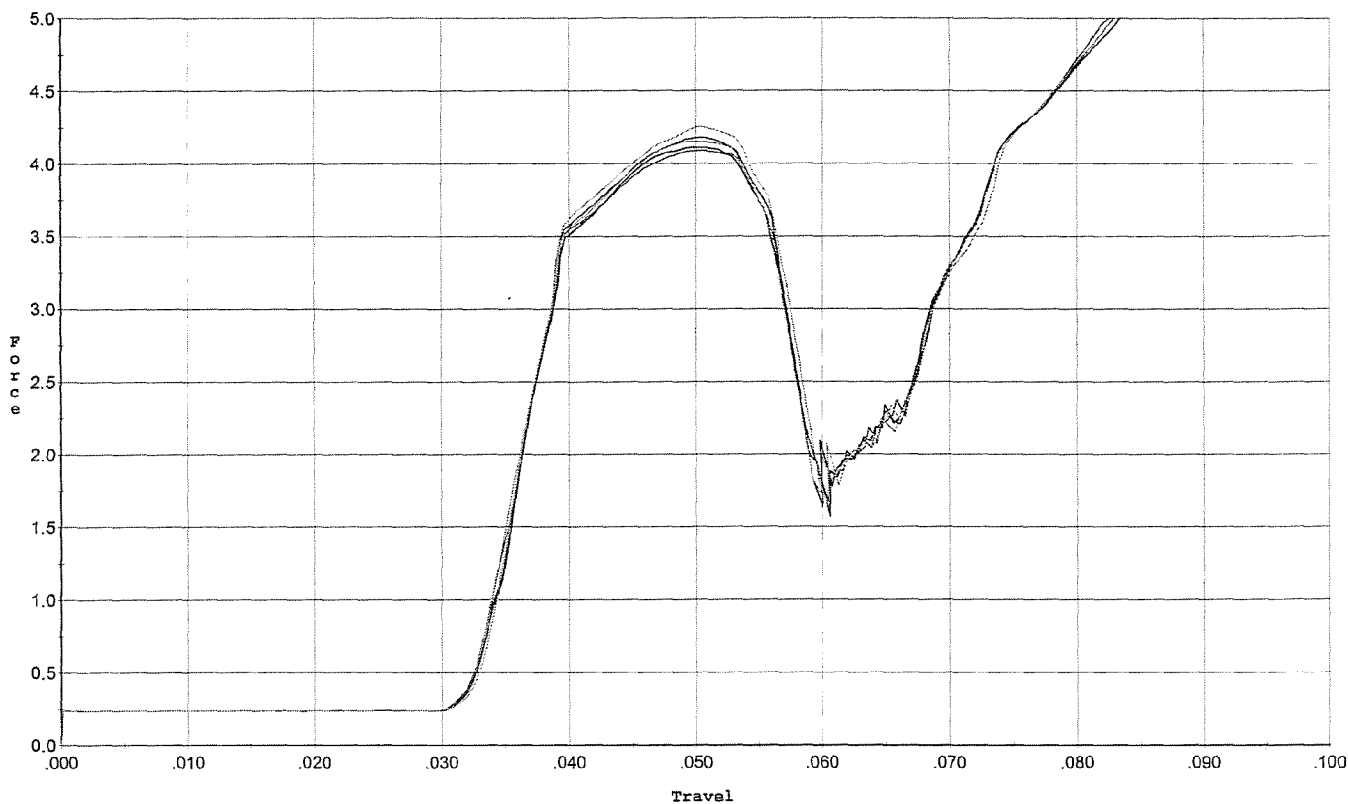
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.057	0.034	0.035	0.068		Set Trigger
2	3.139	0.056	0.034	0.036	0.067		Set Trigger
3	3.097	0.056	0.034	0.036	0.065		Set Trigger
4	3.114	0.056	0.034	0.036	0.066		Set Trigger
5	3.128	0.056	0.033	0.035	0.066		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



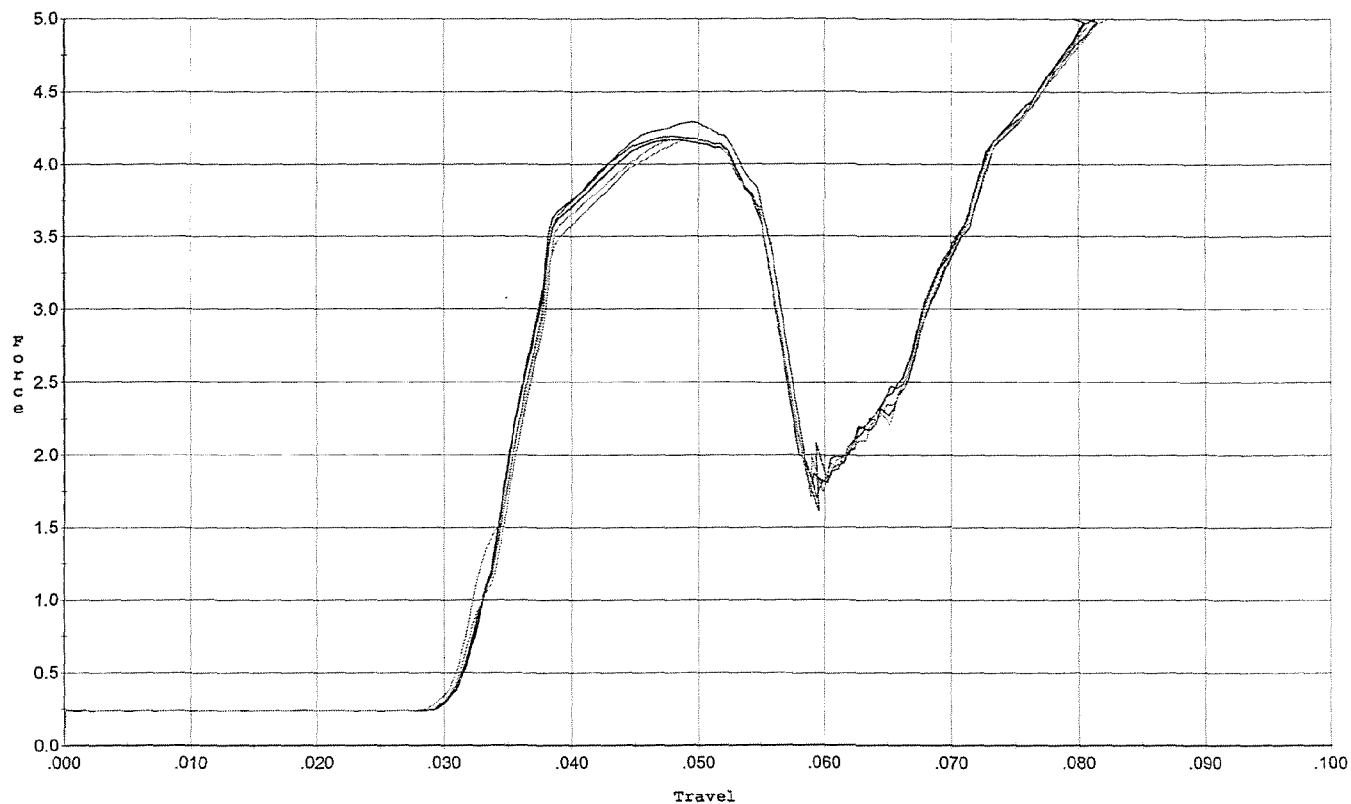
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.056	0.032	0.033	0.088		Set Trigger
2	4.112	0.056	0.032	0.034	0.088		Set Trigger
3	4.087	0.056	0.032	0.034	0.088		Set Trigger
4	4.254	0.057	0.032	0.033	0.092		Set Trigger
5	4.151	0.057	0.032	0.034	0.089		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



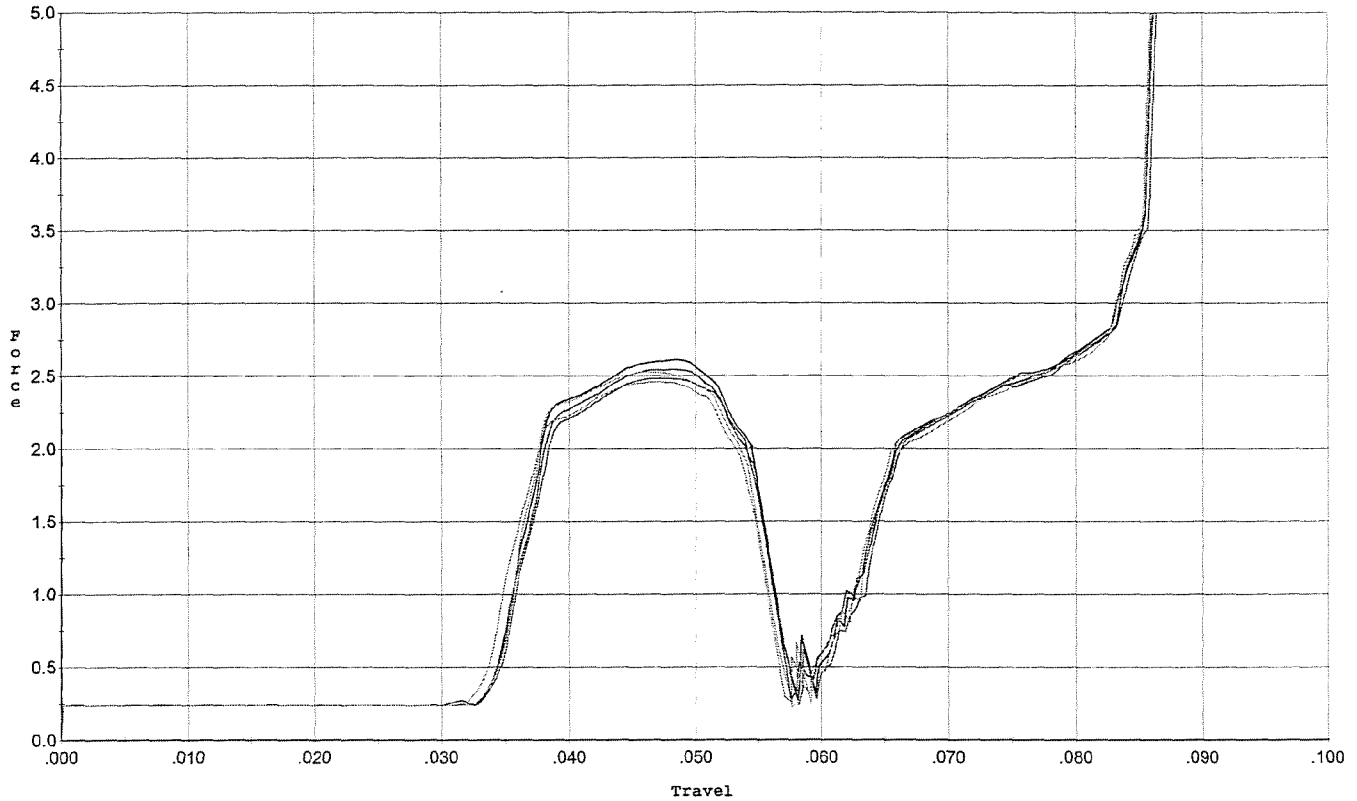
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.055	0.031	0.033	0.090		Set Trigger
2	4.171	0.055	0.031	0.033	0.089		Set Trigger
3	4.293	0.056	0.031	0.033	0.092		Set Trigger
4	4.169	0.055	0.031	0.033	0.087		Set Trigger
5	4.185	0.055	0.031	0.033	0.088		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



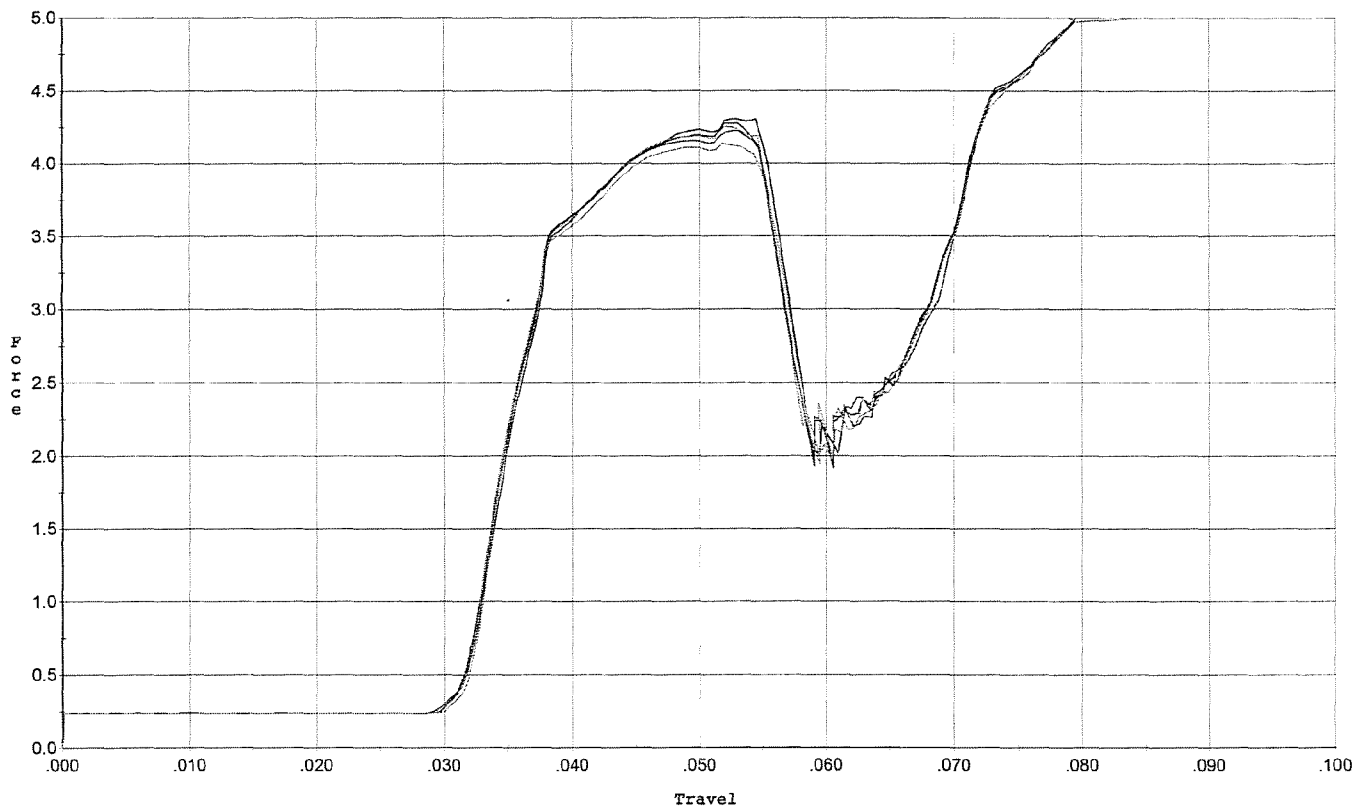
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.055	0.033	0.036	0.053		Set Trigger
2	2.612	0.054	0.034	0.036	0.054		Set Trigger
3	2.482	0.055	0.034	0.037	0.051		Set Trigger
4	2.525	0.054	0.034	0.037	0.052		Set Trigger
5	2.458	0.055	0.033	0.037	0.052		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.055	0.031	0.033	0.091		Set Trigger
2	4.309	0.055	0.031	0.032	0.093		Set Trigger
3	4.222	0.055	0.031	0.033	0.091		Set Trigger
4	4.254	0.056	0.032	0.032	0.094		Set Trigger
5	4.138	0.055	0.031	0.033	0.090		Set Trigger

Avg 4.24