

G6749792

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

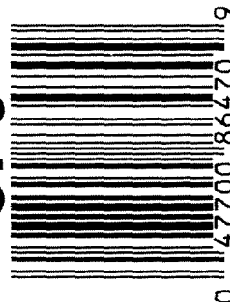
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6749792**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 674 9792

| OP # | OPERATION NAME                                                                                                                         | READINGS               | DATE    | INITIAL      |
|------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------|---------|--------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                        | 6/11/08 | SPD          |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                        | 6/11/08 | SP           |
| 440  | PROOF                                                                                                                                  |                        | 6-11-08 | SD           |
| 460  | CHECK HEADSPACE                                                                                                                        |                        | 6-11-08 | SD           |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                        | 6/11/08 | SPD          |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA-FLUX             | 6-16-08 | SPD          |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | JUN 17 2008            | 6-17-08 | SP           |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR: <i>unmet</i> | 6/20/08 | <i>unmet</i> |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                        |         |              |
| 500  | ROLLMARK CALIBER                                                                                                                       |                        | 6/18/08 | RT           |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                        | 6/20/08 | BT           |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                        | 6/25/08 | CN           |
| 545  | (BOLT)                                                                                                                                 |                        |         |              |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                        |         |              |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                        | 8/4/08  | Fm           |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                        | 8/4/08  | Fm           |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                        | 8/4/08  | Fm           |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                        | 8-5-08  | ESN          |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                        |         |              |

F004 REV 5/2006

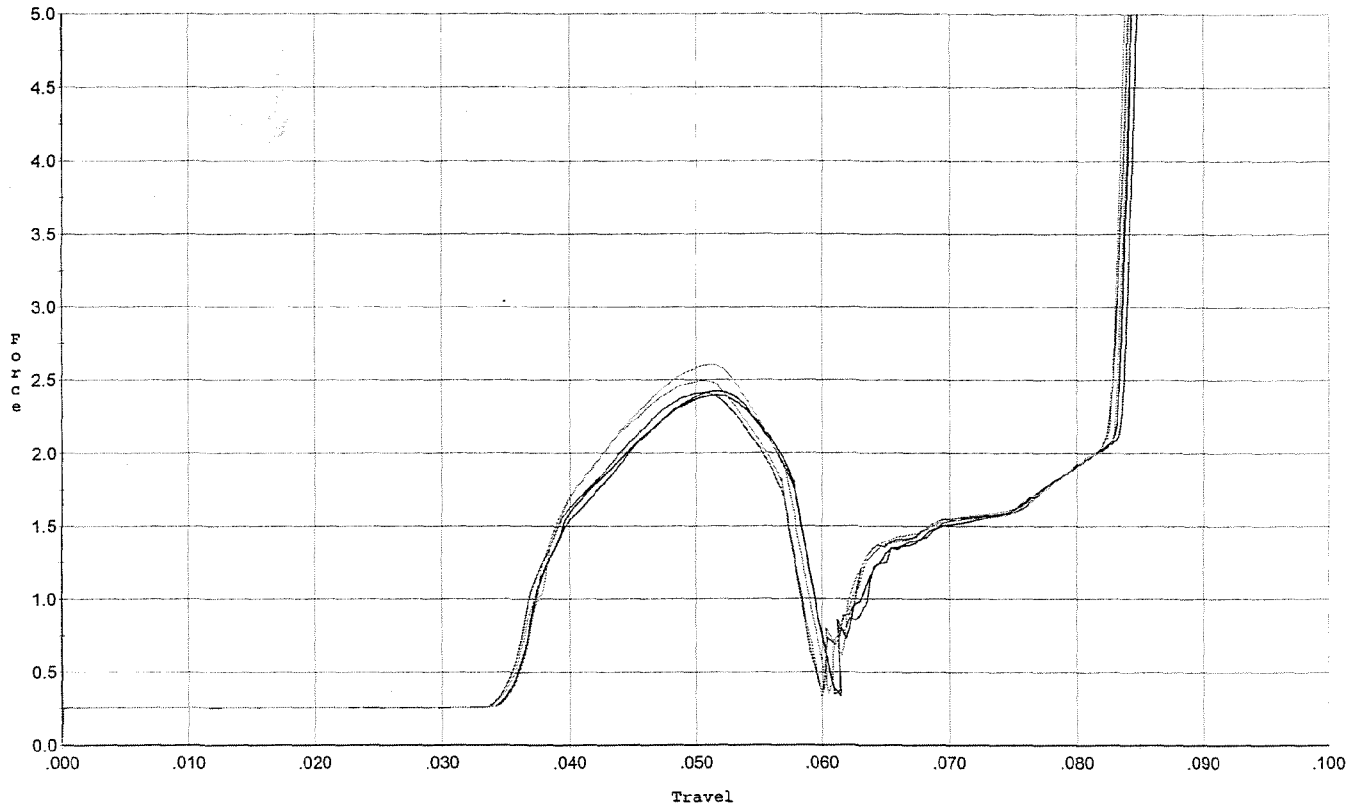
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4 LBS</u> <u>4 LBS</u> <u>4 LBS</u>                      | 8-13-08 | S.P.D.  |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5 LBS</u> <u>5 LBS</u> <u>5 LBS</u>                      | 8-13-08 | S.P.D.  |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.021</u> <u>.021</u> <u>.021</u>                         | 8-13-08 | S.P.D.  |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 8-5-08  | ESN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-13-08 | S.P.D.  |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 8-13-08 | S.P.D.  |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 8-13-08 | S.P.D.  |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 8-13-08 | S.P.D.  |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 8-6-08  | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 8-6-08  | TC      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-13-08 | S.P.D.  |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.60</u> <u>2.93</u> <u>2.93</u> <u>2.91</u> <u>2.77</u> | 8-7-08  | TRW     |
|              | C) FUNCTION                                                              |                                                             | 8-13-08 | S.P.D.  |
| 690          | PACK                                                                     |                                                             | 8/24/08 | Fay     |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/23/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



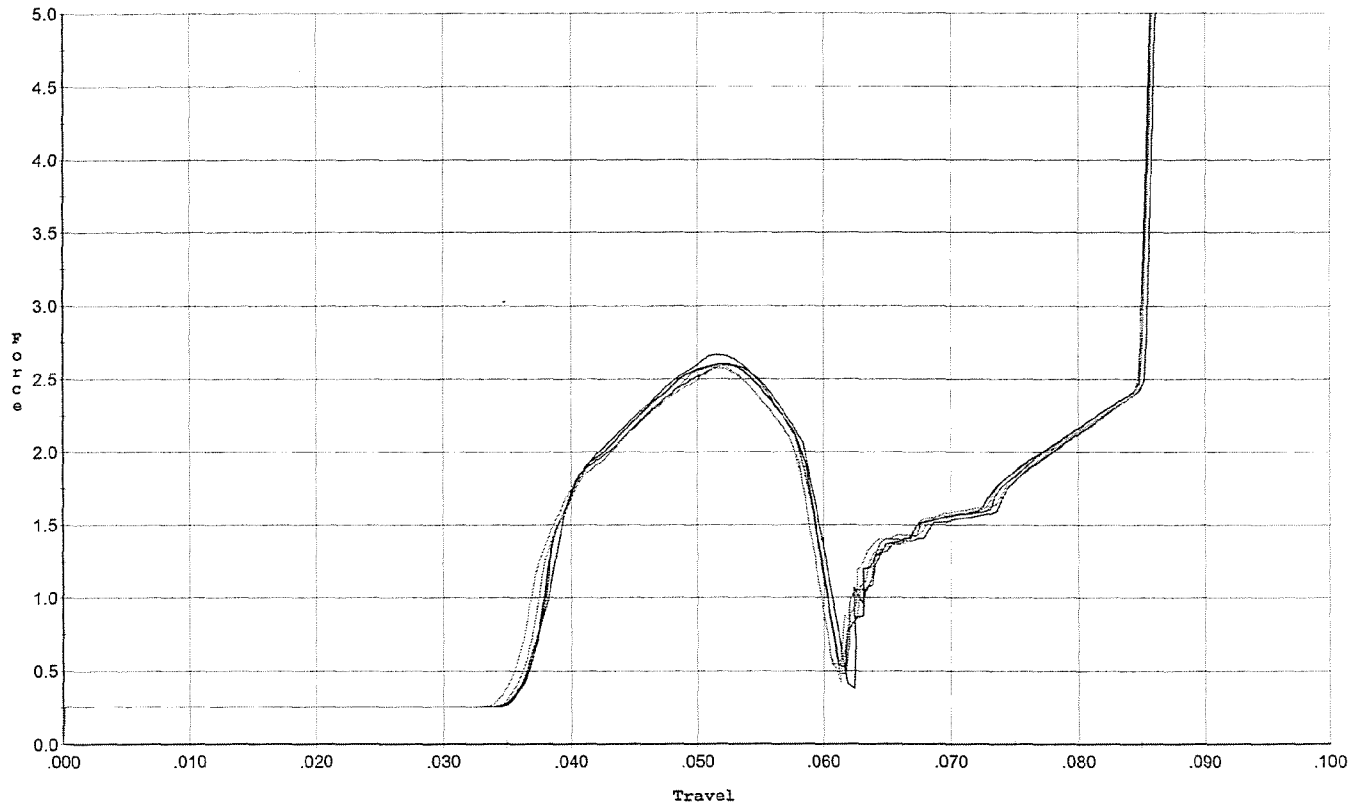
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.423      | 0.058             | 0.035           | 0.034      | 0.052             |           | Set Trigger |
| 2 | 2.397      | 0.058             | 0.035           | 0.033      | 0.052             |           | Set Trigger |
| 3 | 2.414      | 0.057             | 0.035           | 0.034      | 0.051             |           | Set Trigger |
| 4 | 2.602      | 0.057             | 0.035           | 0.034      | 0.053             |           | Set Trigger |
| 5 | 2.494      | 0.057             | 0.035           | 0.034      | 0.052             |           | Set Trigger |

Avg 2.46

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/23/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



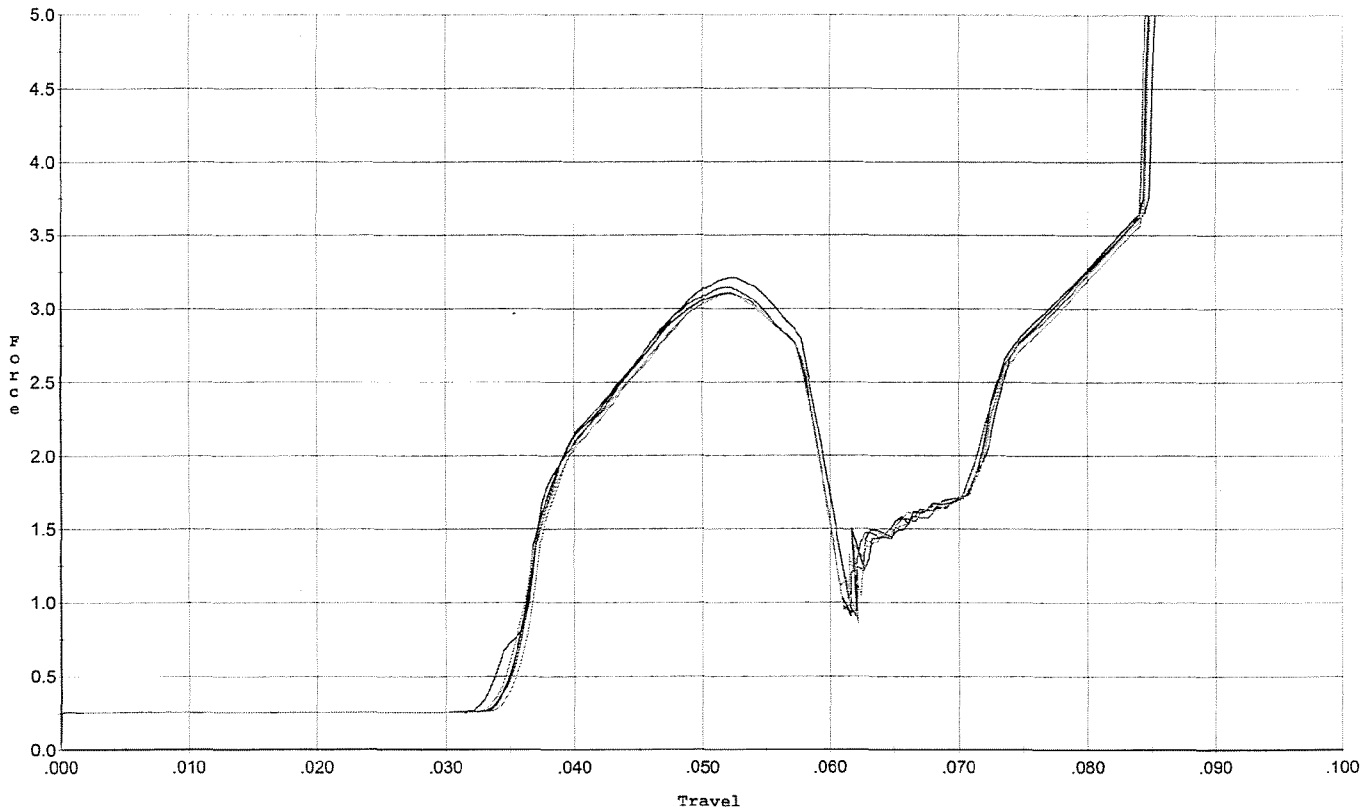
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.593      | 0.060             | 0.036           | 0.034      | 0.058             |           | Set Trigger |
| 2 | 2.604      | 0.059             | 0.036           | 0.034      | 0.057             |           | Set Trigger |
| 3 | 2.666      | 0.059             | 0.036           | 0.034      | 0.057             |           | Set Trigger |
| 4 | 2.574      | 0.058             | 0.035           | 0.034      | 0.055             |           | Set Trigger |
| 5 | 2.588      | 0.058             | 0.035           | 0.034      | 0.056             |           | Set Trigger |

Avg 2.60

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/23/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



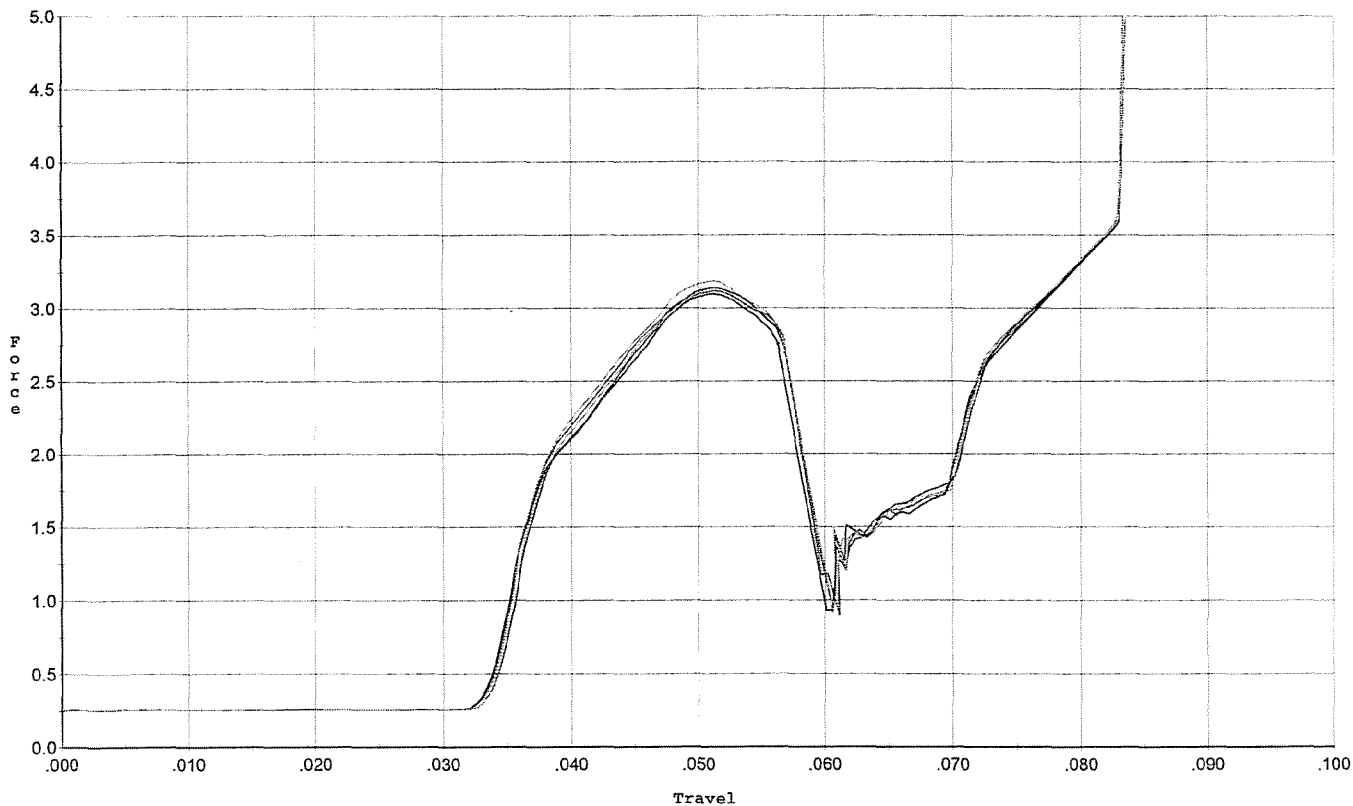
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.209      | 0.059             | 0.033           | 0.032      | 0.071             |           | Set Trigger |
| 2 | 3.104      | 0.058             | 0.034           | 0.032      | 0.068             |           | Set Trigger |
| 3 | 3.145      | 0.058             | 0.034           | 0.032      | 0.068             |           | Set Trigger |
| 4 | 3.098      | 0.058             | 0.035           | 0.032      | 0.067             |           | Set Trigger |
| 5 | 3.102      | 0.058             | 0.034           | 0.032      | 0.067             |           | Set Trigger |

Avg 3.13

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/23/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.142      | 0.057             | 0.034           | 0.032      | 0.066             |           | Set Trigger |
| 2 | 3.099      | 0.056             | 0.033           | 0.033      | 0.065             |           | Set Trigger |
| 3 | 3.120      | 0.057             | 0.033           | 0.032      | 0.067             |           | Set Trigger |
| 4 | 3.136      | 0.057             | 0.034           | 0.032      | 0.067             |           | Set Trigger |
| 5 | 3.188      | 0.057             | 0.033           | 0.032      | 0.068             |           | Set Trigger |

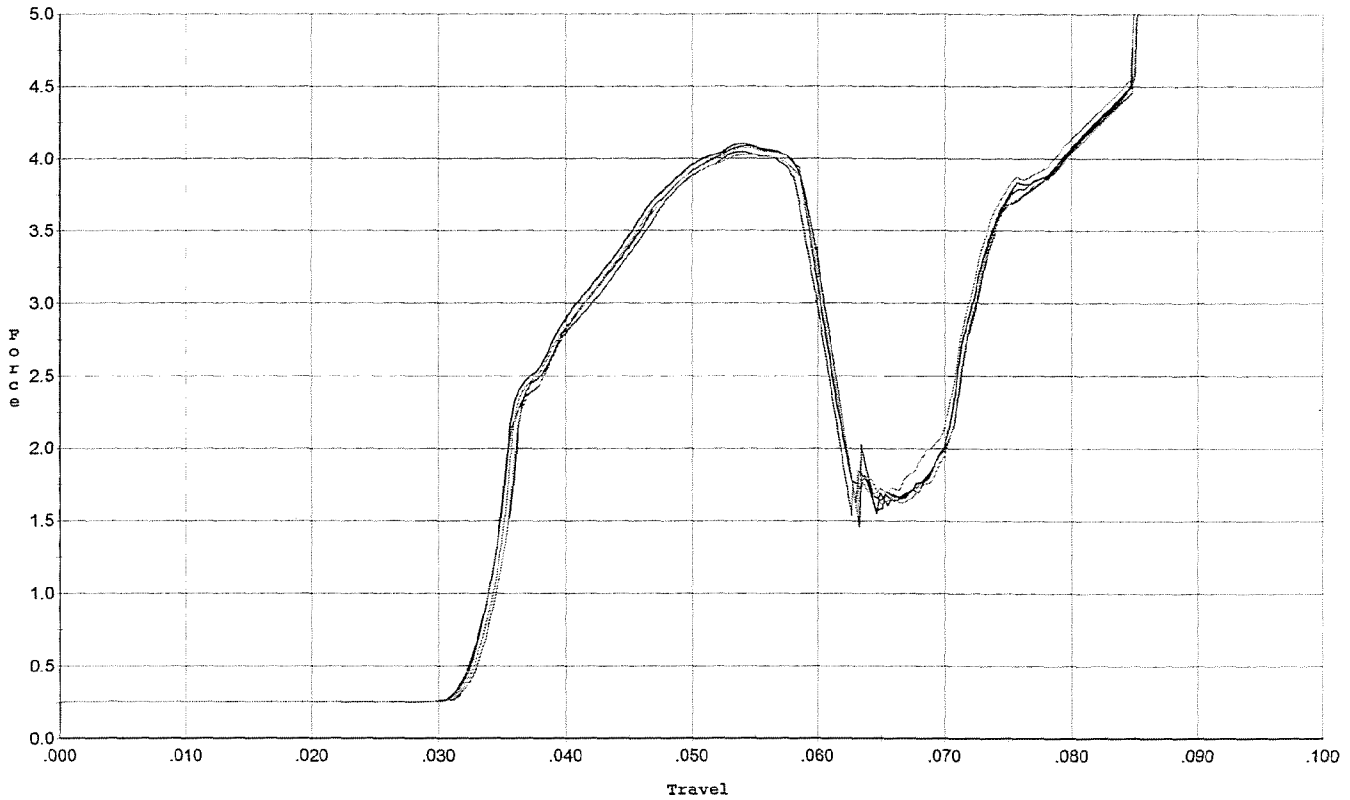
Avg 3.13



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/23/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



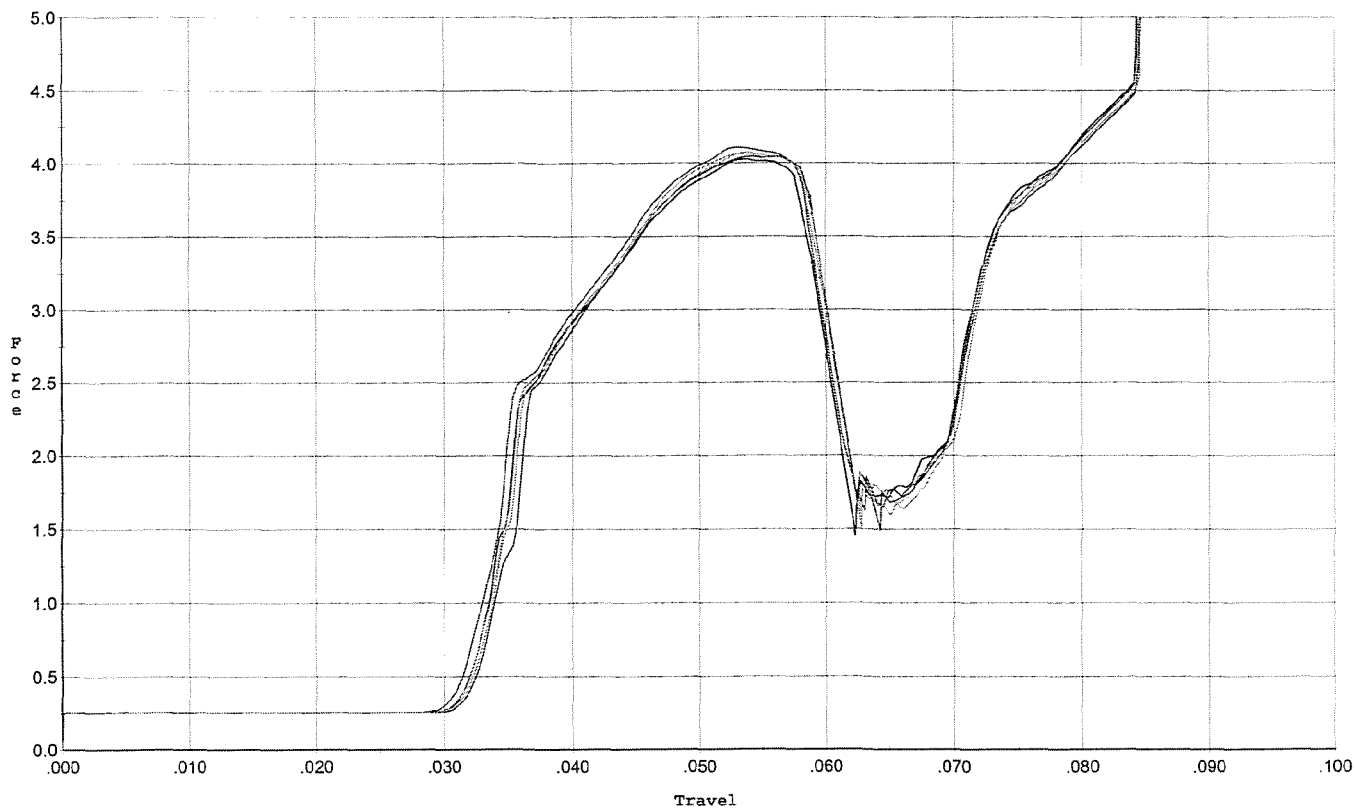
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.087      | 0.060             | 0.033           | 0.030      | 0.096             |           | Set Trigger |
| 2 | 4.102      | 0.059             | 0.032           | 0.030      | 0.096             |           | Set Trigger |
| 3 | 4.046      | 0.060             | 0.032           | 0.030      | 0.095             |           | Set Trigger |
| 4 | 4.028      | 0.060             | 0.032           | 0.030      | 0.096             |           | Set Trigger |
| 5 | 4.074      | 0.059             | 0.032           | 0.030      | 0.094             |           | Set Trigger |

Avg 4.06

# Trigger Profile [ lbs,Inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/23/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



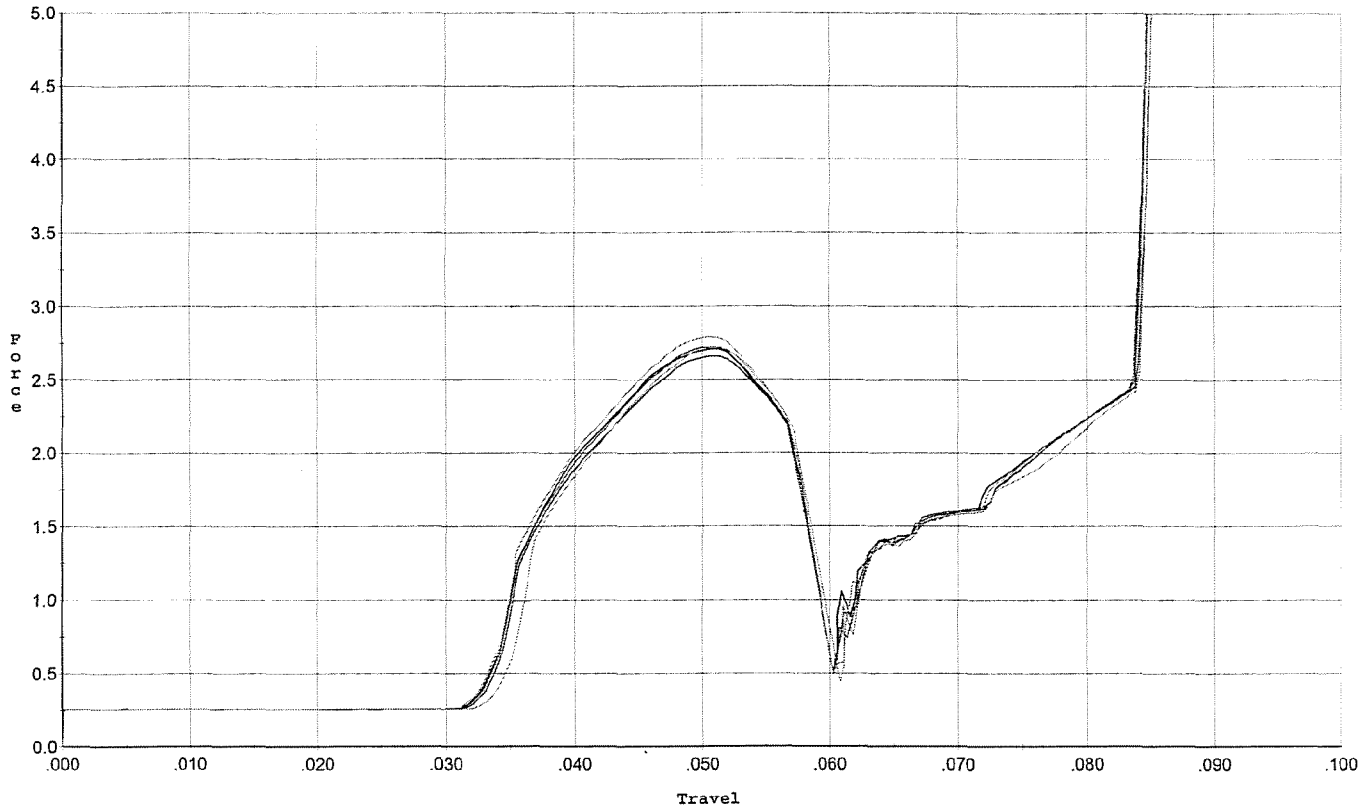
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.047      | 0.059             | 0.032           | 0.029      | 0.095             |           | Set Trigger |
| 2 | 4.025      | 0.059             | 0.031           | 0.030      | 0.095             |           | Set Trigger |
| 3 | 4.107      | 0.058             | 0.031           | 0.030      | 0.096             |           | Set Trigger |
| 4 | 4.066      | 0.059             | 0.032           | 0.029      | 0.096             |           | Set Trigger |
| 5 | 4.072      | 0.060             | 0.032           | 0.030      | 0.097             |           | Set Trigger |

Avg 4.06

## Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/23/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** reset to 2.5 lbs. +/- .50 lbs. for final test



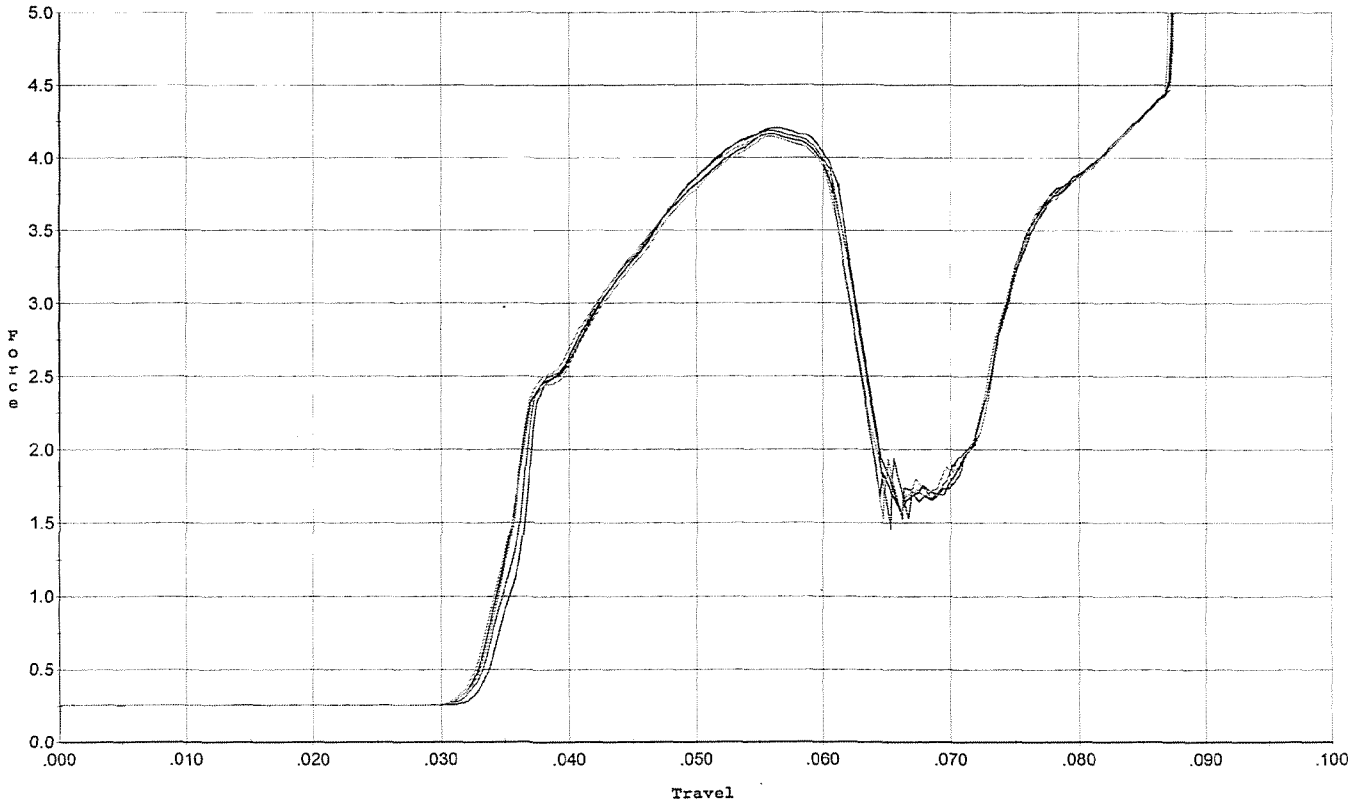
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.661      | 0.057             | 0.033           | 0.034      | 0.059             |           | Set Trigger |
| 2 | 2.710      | 0.058             | 0.033           | 0.033      | 0.061             |           | Set Trigger |
| 3 | 2.722      | 0.058             | 0.033           | 0.033      | 0.061             |           | Set Trigger |
| 4 | 2.716      | 0.057             | 0.034           | 0.034      | 0.059             |           | Set Trigger |
| 5 | 2.793      | 0.058             | 0.033           | 0.033      | 0.062             |           | Set Trigger |

Avg 2.72

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/23/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.203      | 0.061             | 0.033           | 0.030      | 0.101             |           | Set Trigger |
| 2 | 4.163      | 0.061             | 0.032           | 0.030      | 0.100             |           | Set Trigger |
| 3 | 4.184      | 0.062             | 0.033           | 0.030      | 0.103             |           | Set Trigger |
| 4 | 4.149      | 0.061             | 0.032           | 0.030      | 0.101             |           | Set Trigger |
| 5 | 4.144      | 0.061             | 0.033           | 0.030      | 0.099             |           | Set Trigger |

Avg 4.16