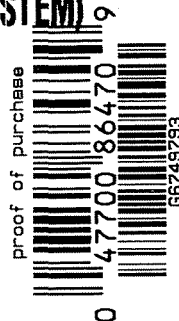


66749793

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



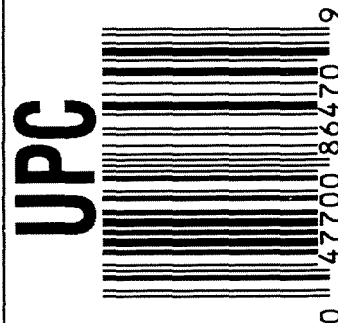
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749793



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 674 9793

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	S.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6/11/08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-11-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	J.P. 2008	6-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unus</u>	6/20/08	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BJ
542	APPLY COATINGS (BARREL ACTION)		6/25/08	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/1/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

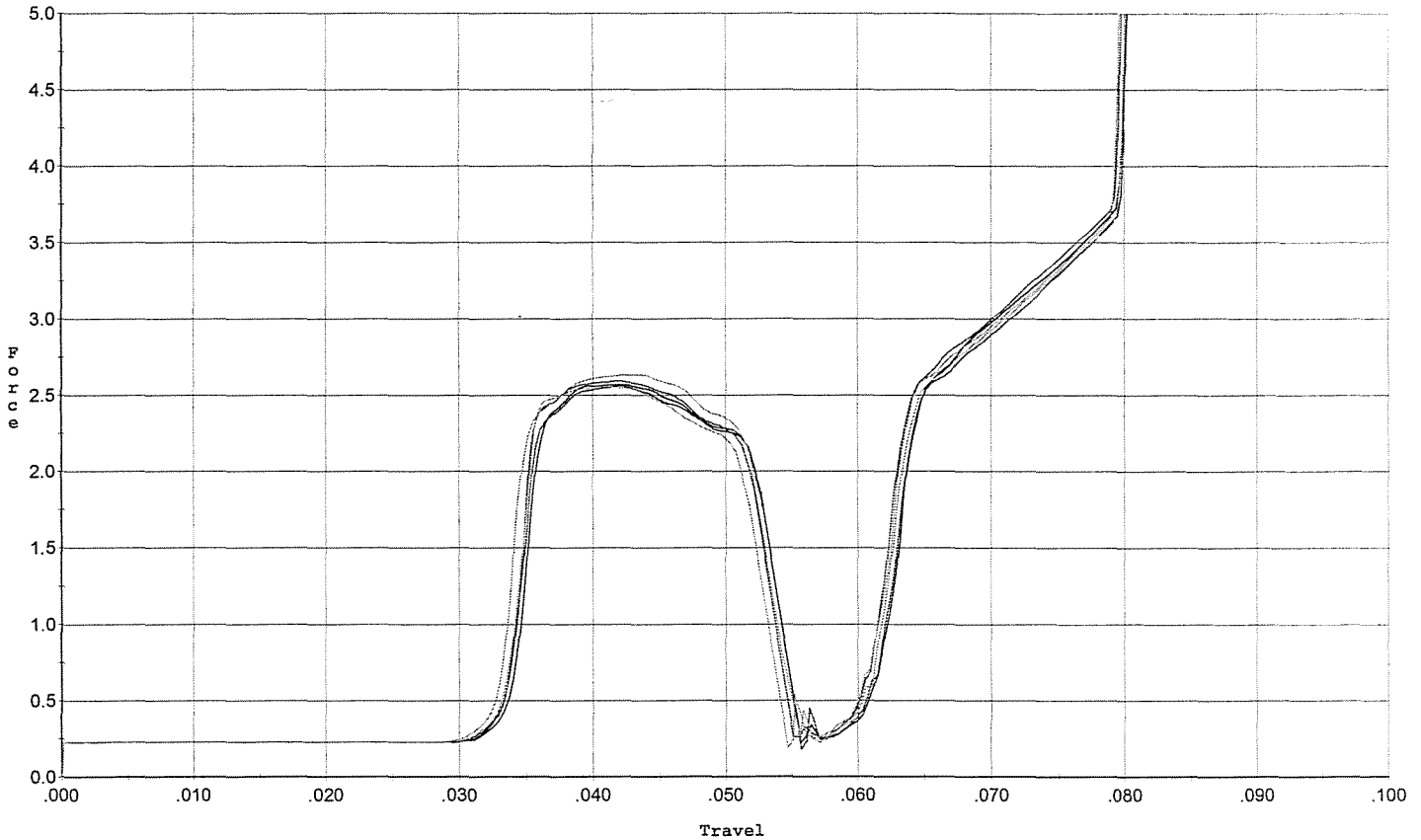
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u>	<u>6</u>	<u>6</u>	7/16/08	Fm		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	7/16/08	Fm		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.022</u>	7/16/08	Fm		
	J) ASSEMBLE STOCK					7/11/08	J.P.D.		
	K) ASSEMBLE SWIVEL STUDS					7-26-08	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					✓			
	M) IRON SIGHT ALIGNMENT					✓			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					✓			
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			<u>PASS</u>	FAIL		7-1-08	TRW		
	MALFUNCTION <i>30 clicks Right</i>		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/1/08	RP		
670	FINAL INSPECTION A) HEADSPACE					7/16/08	Fm		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.42</u>	<u>2.37</u>	<u>2.34</u>	<u>2.38</u>	7/16/08	Fm
	C) FUNCTION					7/16/08	Fm		
690	PACK					7/28/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



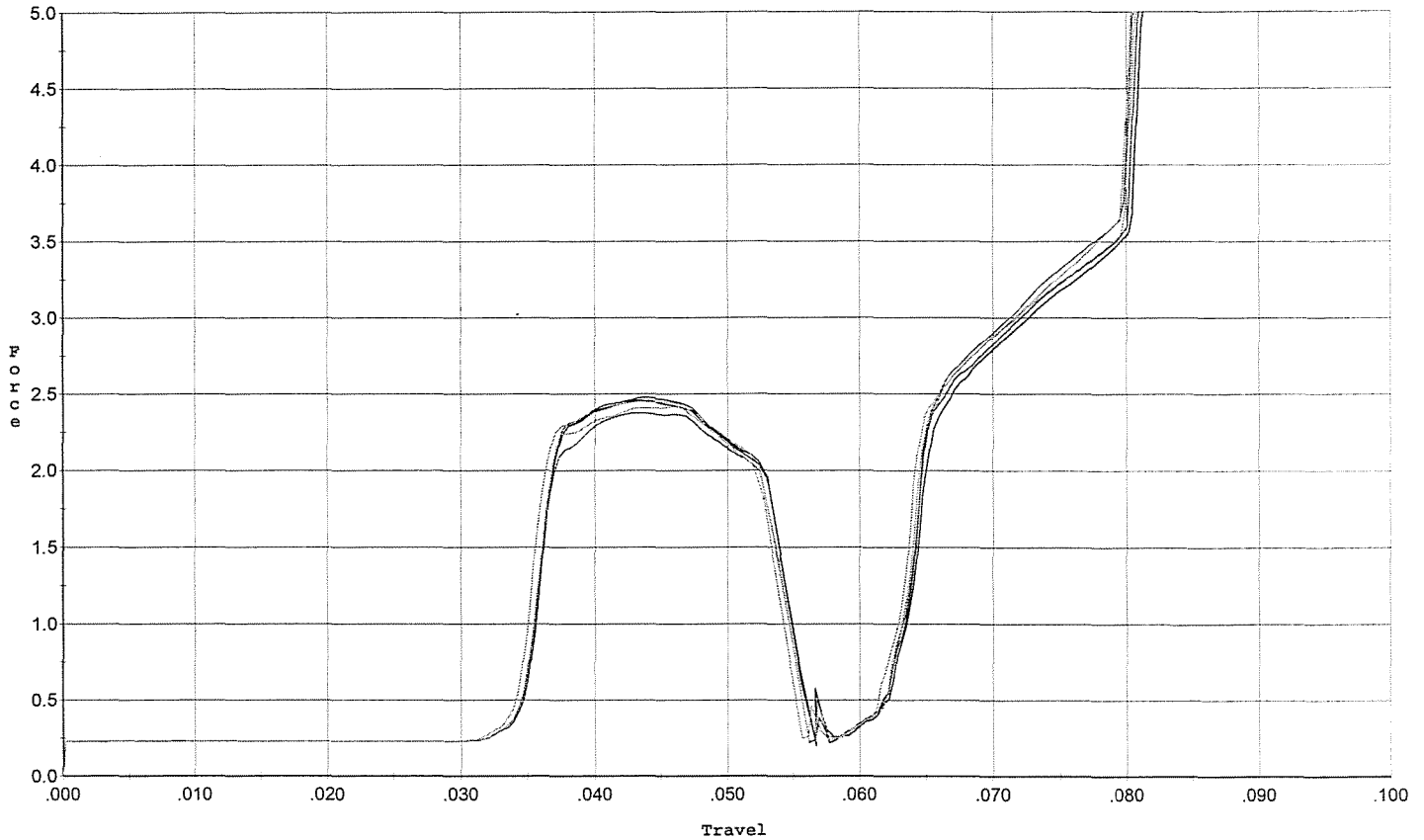
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.053	0.033	0.034	0.052		Set Trigger
2	2.569	0.053	0.033	0.034	0.051		Set Trigger
3	2.593	0.052	0.033	0.034	0.051		Set Trigger
4	2.636	0.052	0.033	0.034	0.052		Set Trigger
5	2.556	0.052	0.032	0.034	0.051		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



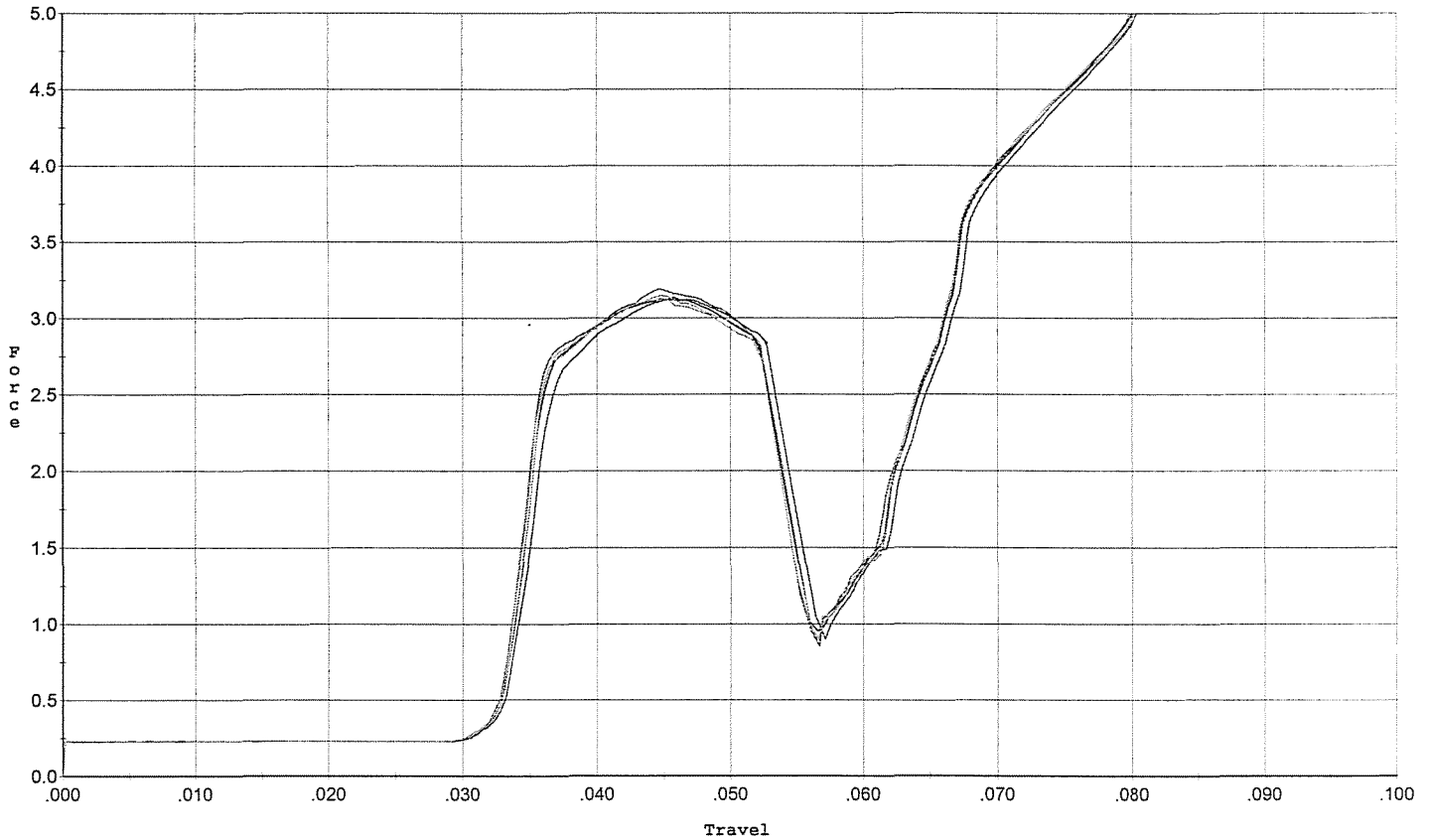
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.053	0.034	0.034	0.049		Set Trigger
2	2.458	0.053	0.034	0.034	0.049		Set Trigger
3	2.376	0.054	0.034	0.034	0.048		Set Trigger
4	2.417	0.054	0.034	0.034	0.049		Set Trigger
5	2.452	0.053	0.034	0.034	0.049		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



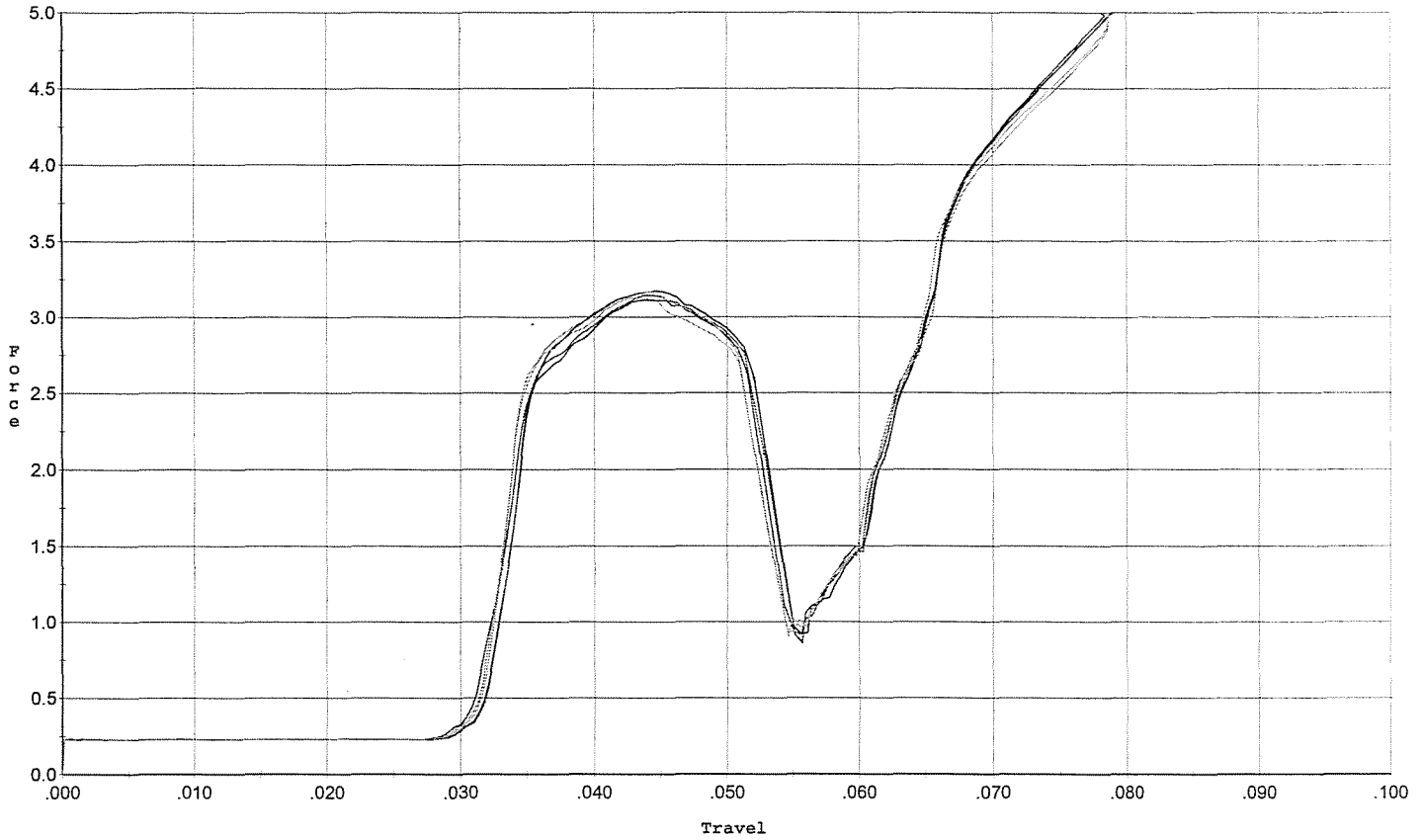
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.053	0.033	0.032	0.062		Set Trigger
2	3.126	0.052	0.032	0.032	0.062		Set Trigger
3	3.190	0.052	0.032	0.032	0.063		Set Trigger
4	3.123	0.052	0.032	0.032	0.063		Set Trigger
5	3.146	0.054	0.032	0.032	0.065		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



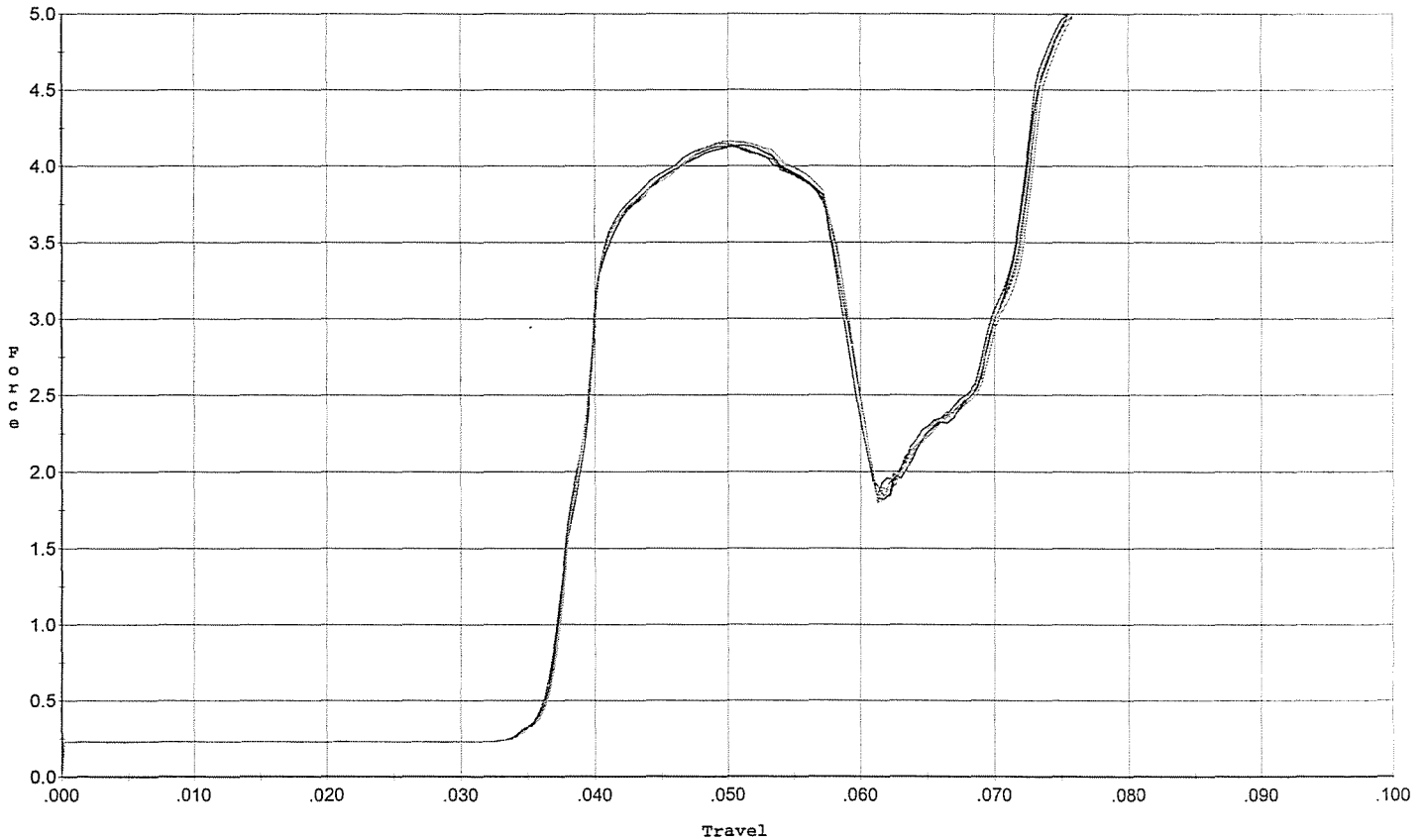
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.051	0.031	0.032	0.062		Set Trigger
2	3.174	0.052	0.031	0.032	0.063		Set Trigger
3	3.145	0.053	0.031	0.032	0.063		Set Trigger
4	3.168	0.051	0.031	0.032	0.061		Set Trigger
5	3.124	0.051	0.031	0.032	0.061		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



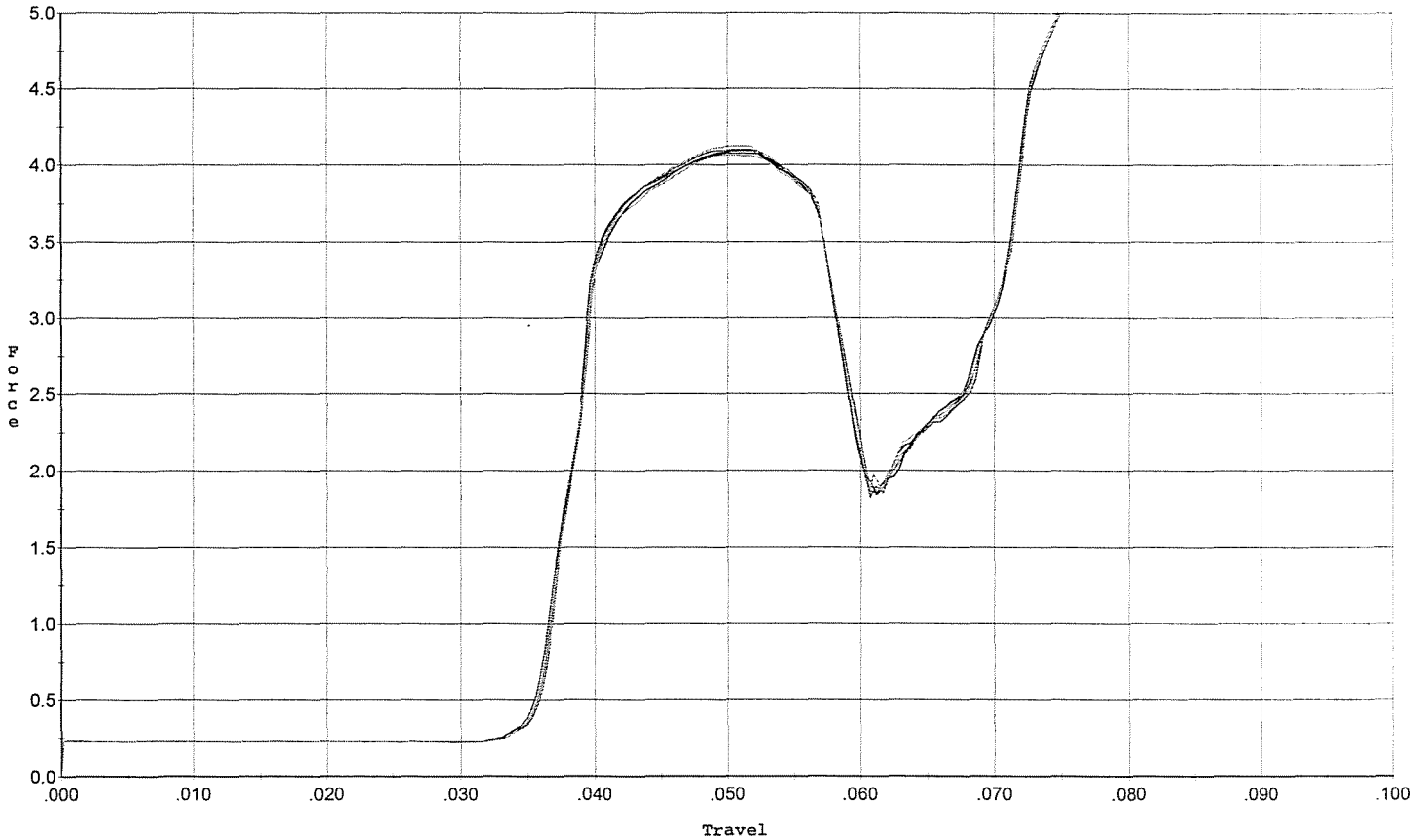
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.130	0.057	0.036	0.031	0.086		Set Trigger
2	4.133	0.058	0.036	0.031	0.088		Set Trigger
3	4.148	0.059	0.036	0.031	0.089		Set Trigger
4	4.164	0.058	0.036	0.031	0.088		Set Trigger
5	4.163	0.058	0.036	0.031	0.088		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



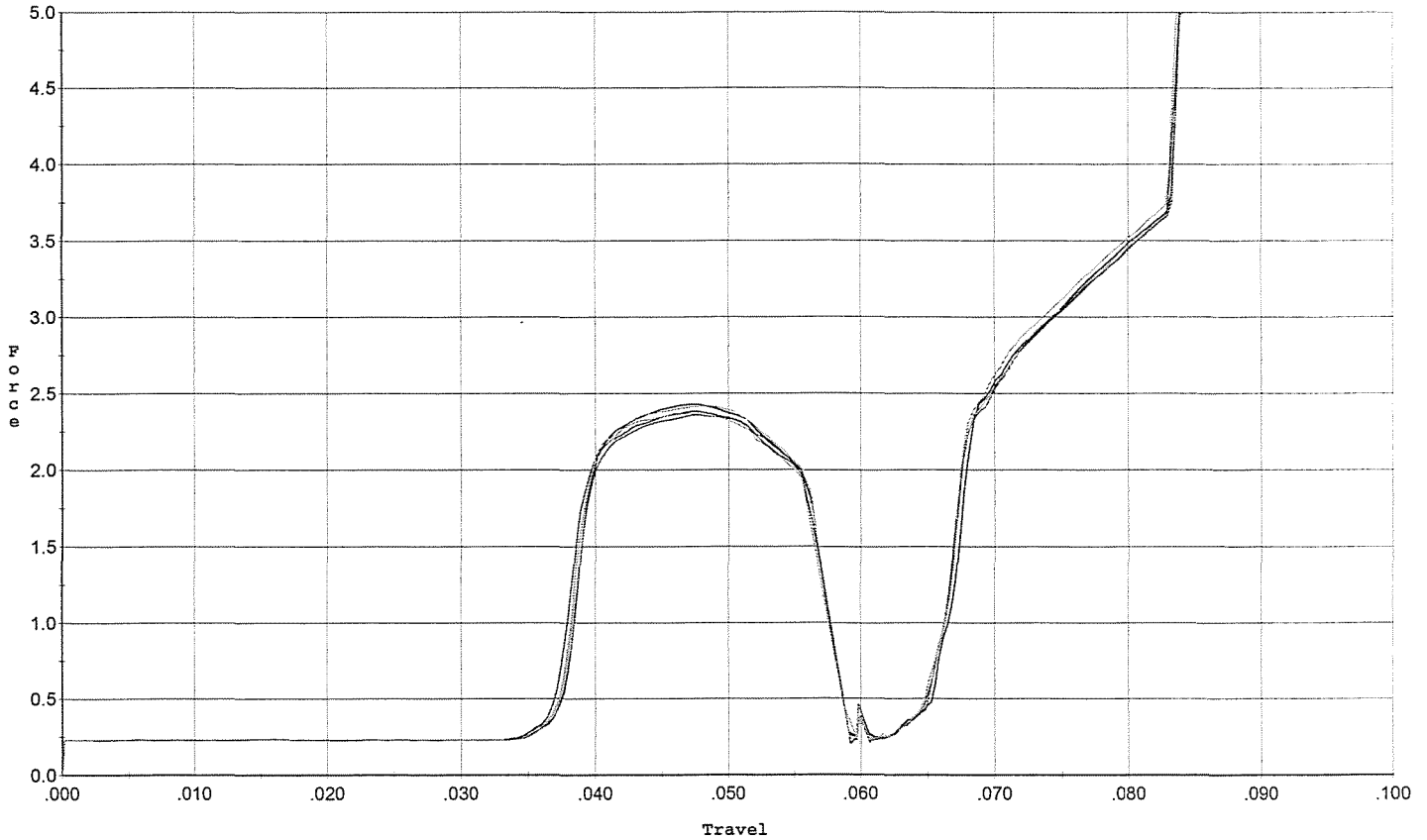
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.057	0.035	0.031	0.085		Set Trigger
2	4.093	0.057	0.035	0.031	0.085		Set Trigger
3	4.101	0.057	0.035	0.031	0.085		Set Trigger
4	4.126	0.057	0.035	0.031	0.085		Set Trigger
5	4.065	0.057	0.035	0.031	0.084		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



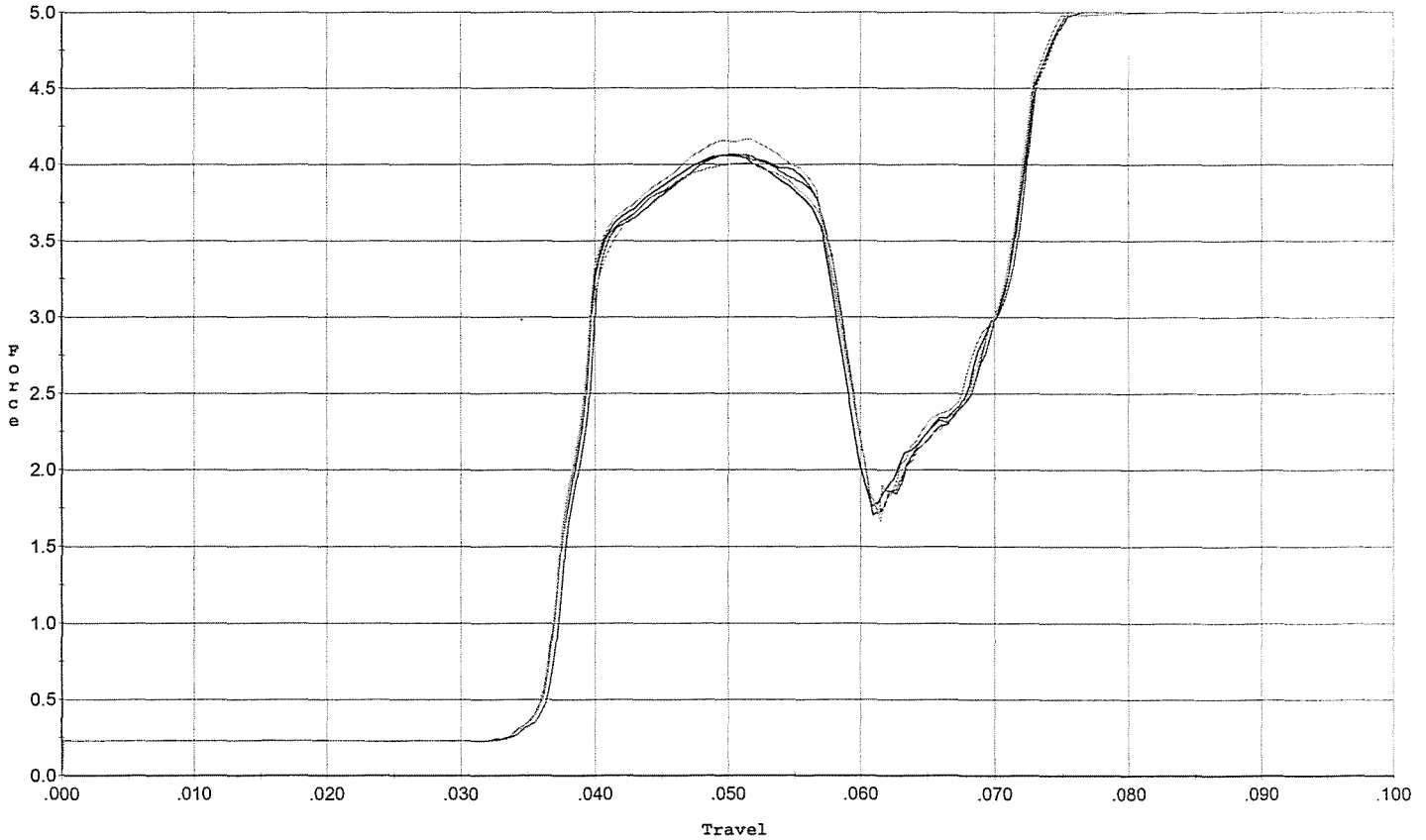
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.382	0.057	0.037	0.034	0.050		Set Trigger
2	2.429	0.056	0.037	0.034	0.050		Set Trigger
3	2.358	0.056	0.037	0.034	0.049		Set Trigger
4	2.418	0.056	0.037	0.034	0.050		Set Trigger
5	2.368	0.057	0.037	0.034	0.050		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.058	0.036	0.031	0.085		Set Trigger
2	4.058	0.057	0.036	0.031	0.084		Set Trigger
3	4.066	0.057	0.036	0.031	0.084		Set Trigger
4	4.009	0.057	0.036	0.031	0.083		Set Trigger
5	4.166	0.058	0.036	0.031	0.088		Set Trigger

Avg 4.07