

67674 9794

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

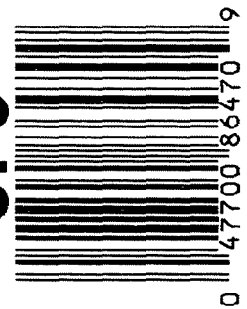
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749794

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749794

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	SP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION	IG'A - FLUX	6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	RP
475	DRILL AND TAP SIGHT HOLES	20 200	6-24-08	SD
480	MAGNAFLUX BBL ACTION	WMS	6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BJ
542	APPLY COATINGS (BARREL ACTION)		7-9	cur
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	LSK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

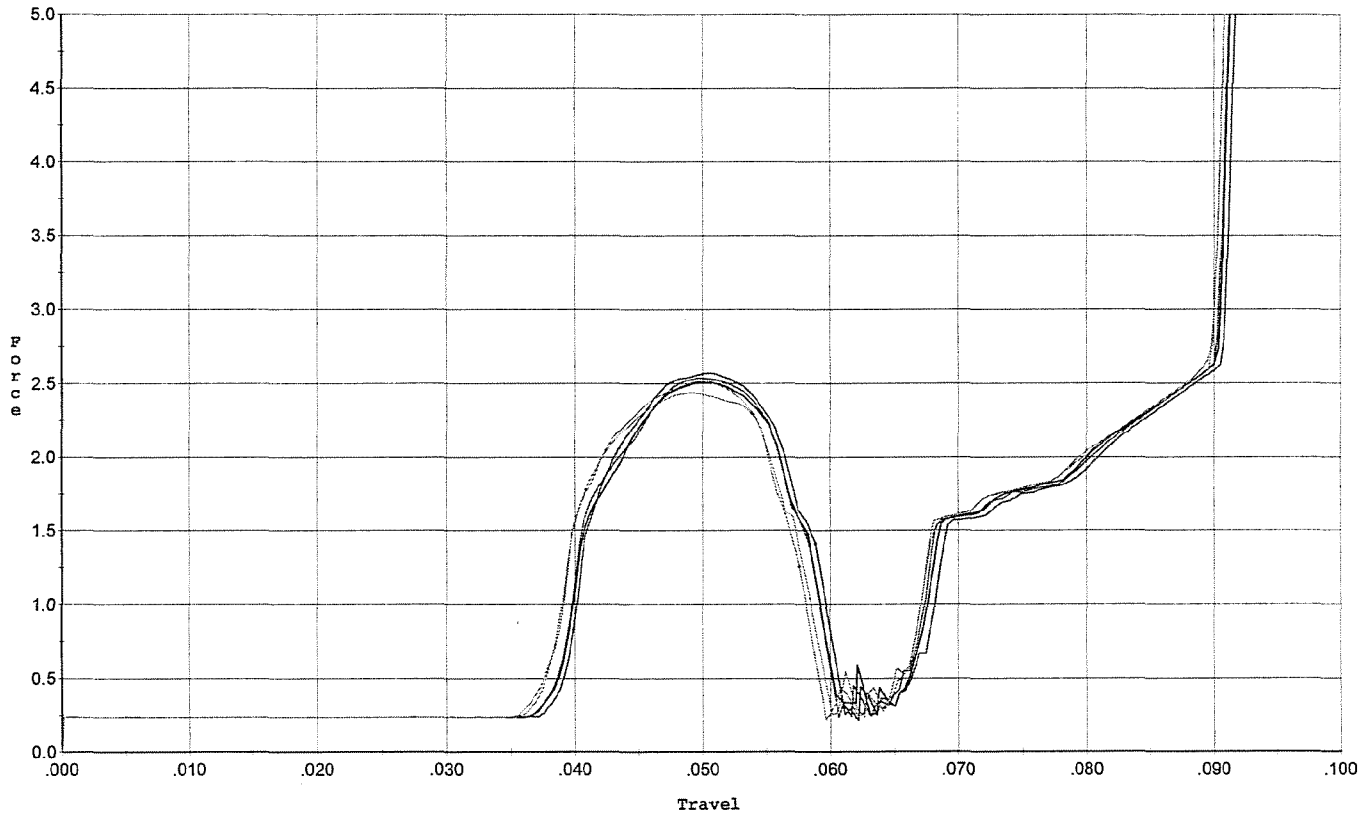
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>6</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-21-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-4-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.66</u> <u>2.58</u> <u>2.73</u> <u>2.54</u>	7-30-08 BSN	BSN
	C) FUNCTION		8-4-08	S.P.D.
690	PACK		8/6/08	Fmy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



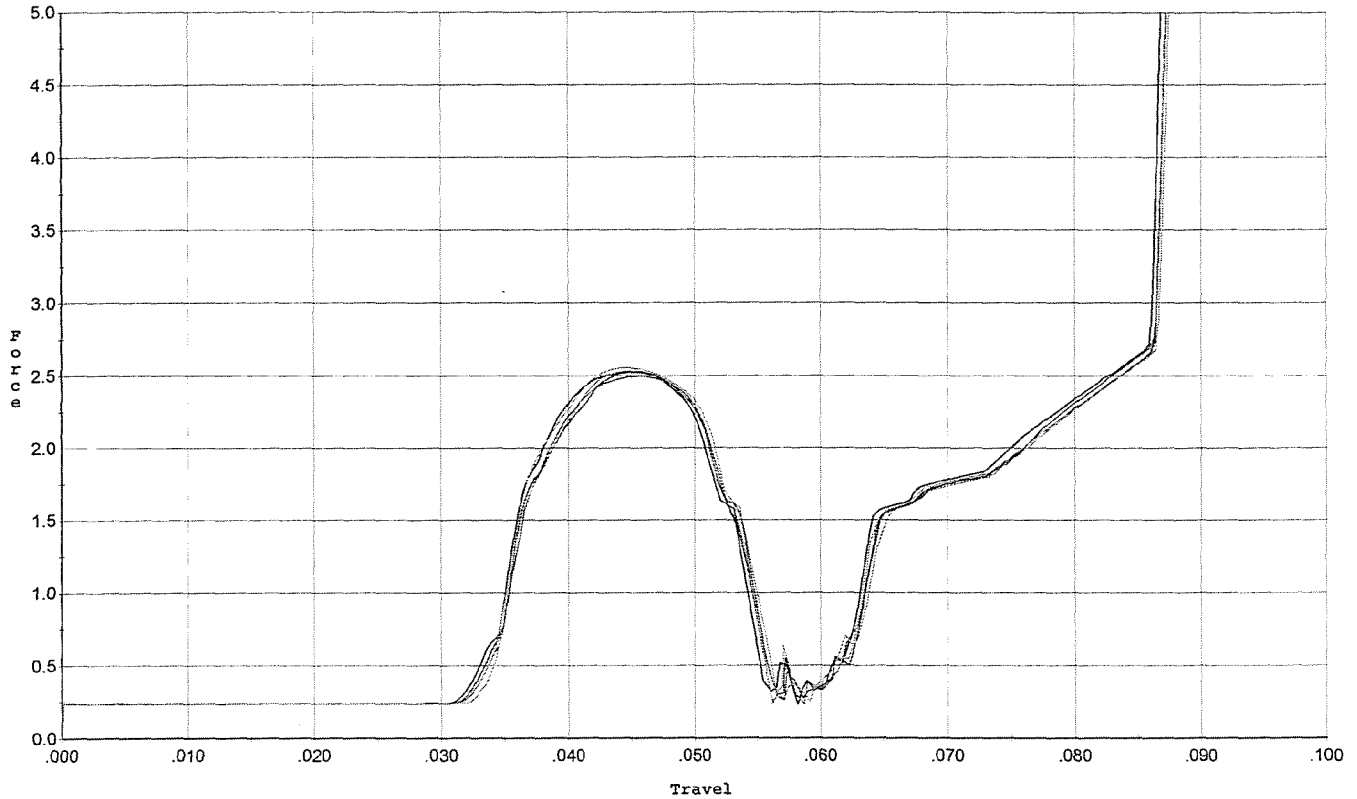
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.059	0.039	0.040	0.051		Set Trigger
2	2.512	0.058	0.038	0.039	0.050		Set Trigger
3	2.534	0.058	0.038	0.039	0.050		Set Trigger
4	2.436	0.058	0.037	0.039	0.050		Set Trigger
5	2.514	0.058	0.037	0.039	0.050		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



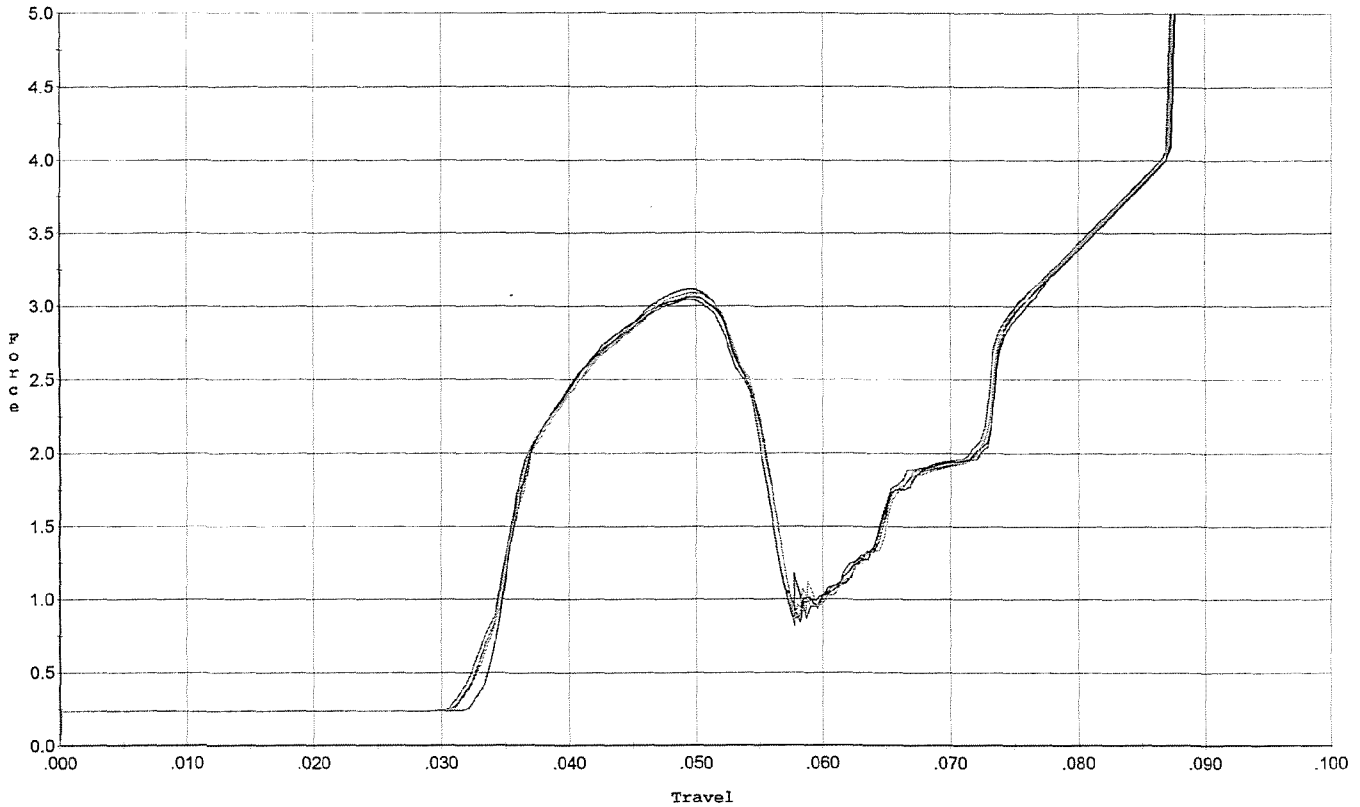
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.054	0.033	0.038	0.049		Set Trigger
2	2.523	0.053	0.033	0.038	0.049		Set Trigger
3	2.499	0.054	0.033	0.038	0.049		Set Trigger
4	2.554	0.054	0.033	0.038	0.050		Set Trigger
5	2.534	0.055	0.034	0.038	0.050		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



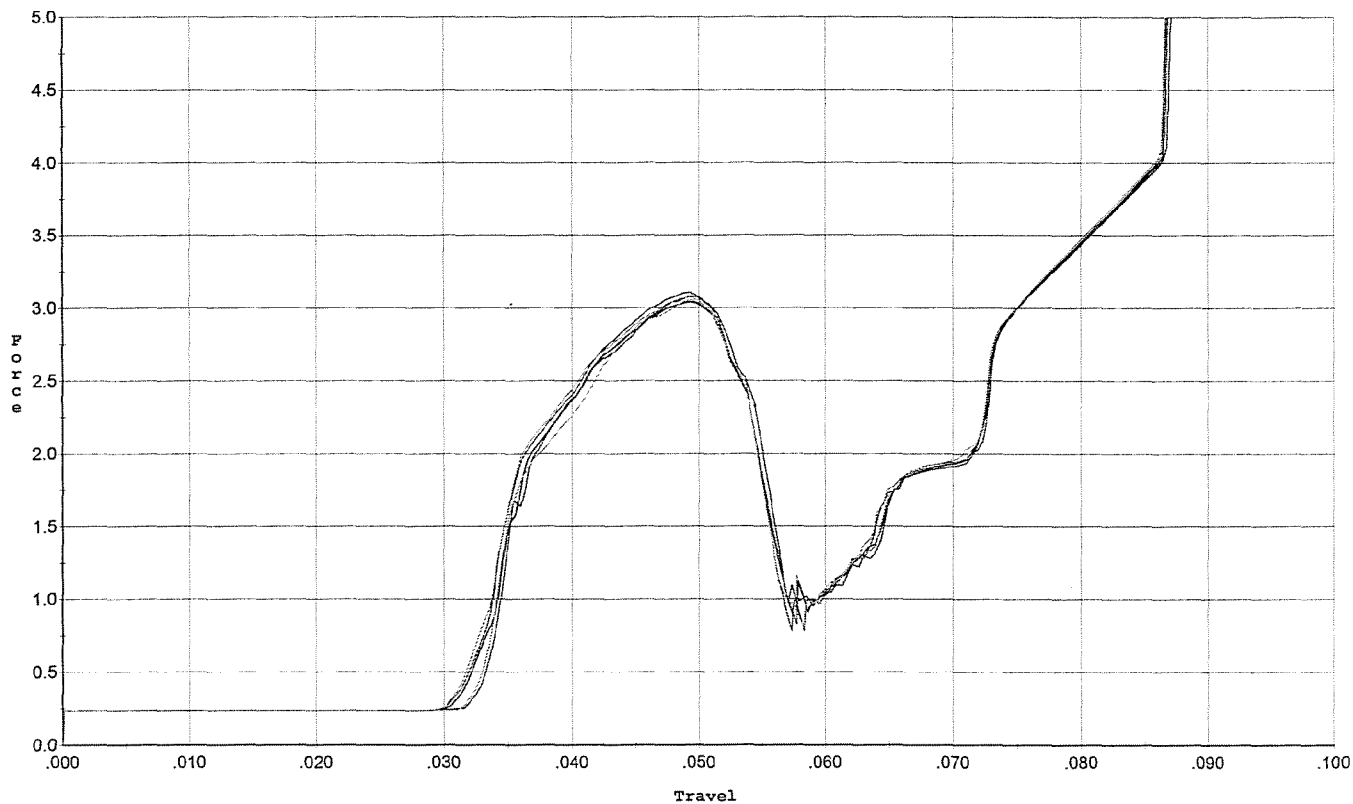
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.054	0.033	0.037	0.061		Set Trigger
2	3.064	0.055	0.032	0.036	0.063		Set Trigger
3	3.045	0.054	0.032	0.036	0.061		Set Trigger
4	3.093	0.056	0.032	0.036	0.063		Set Trigger
5	3.085	0.055	0.032	0.036	0.063		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



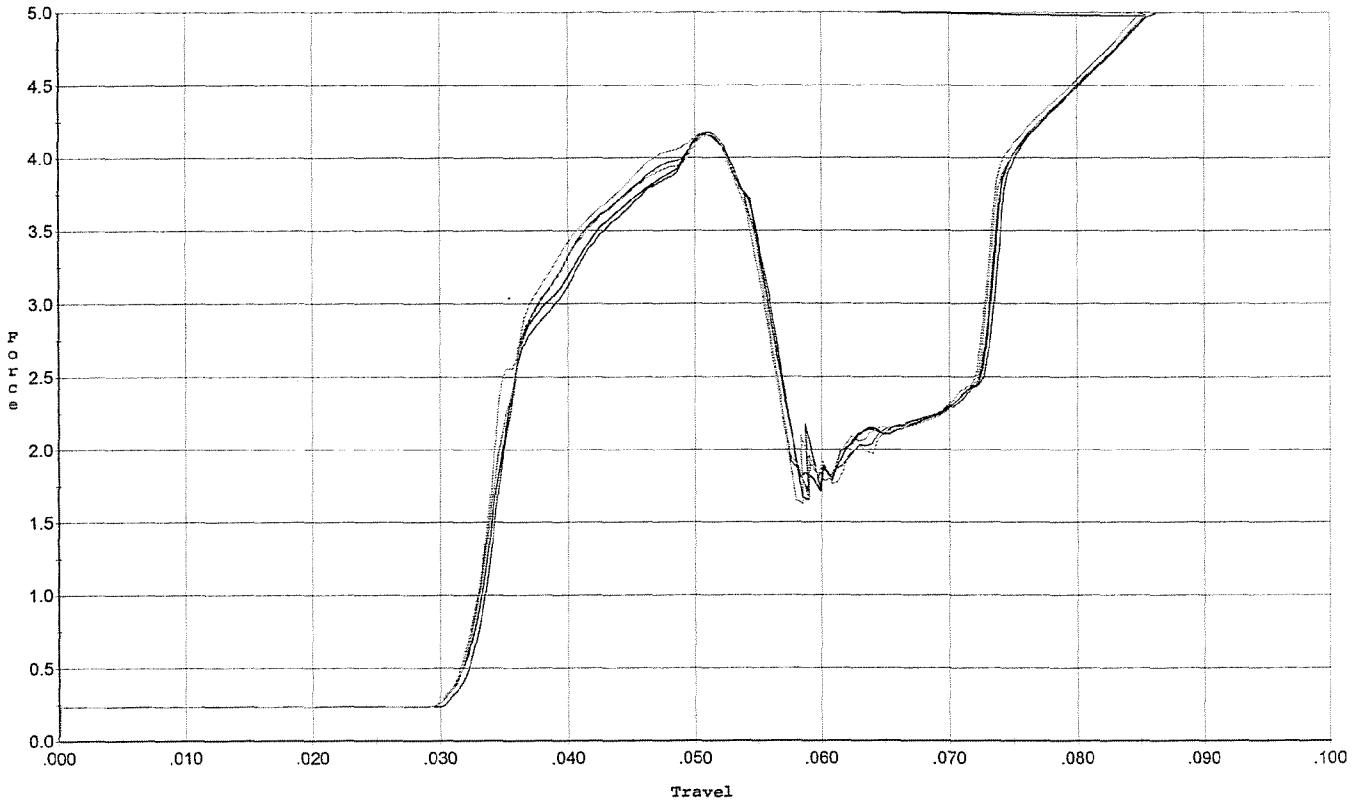
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.054	0.033	0.036	0.061		Set Trigger
2	3.042	0.054	0.032	0.036	0.060		Set Trigger
3	3.106	0.054	0.032	0.036	0.061		Set Trigger
4	3.056	0.054	0.032	0.036	0.059		Set Trigger
5	3.073	0.054	0.031	0.036	0.062		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



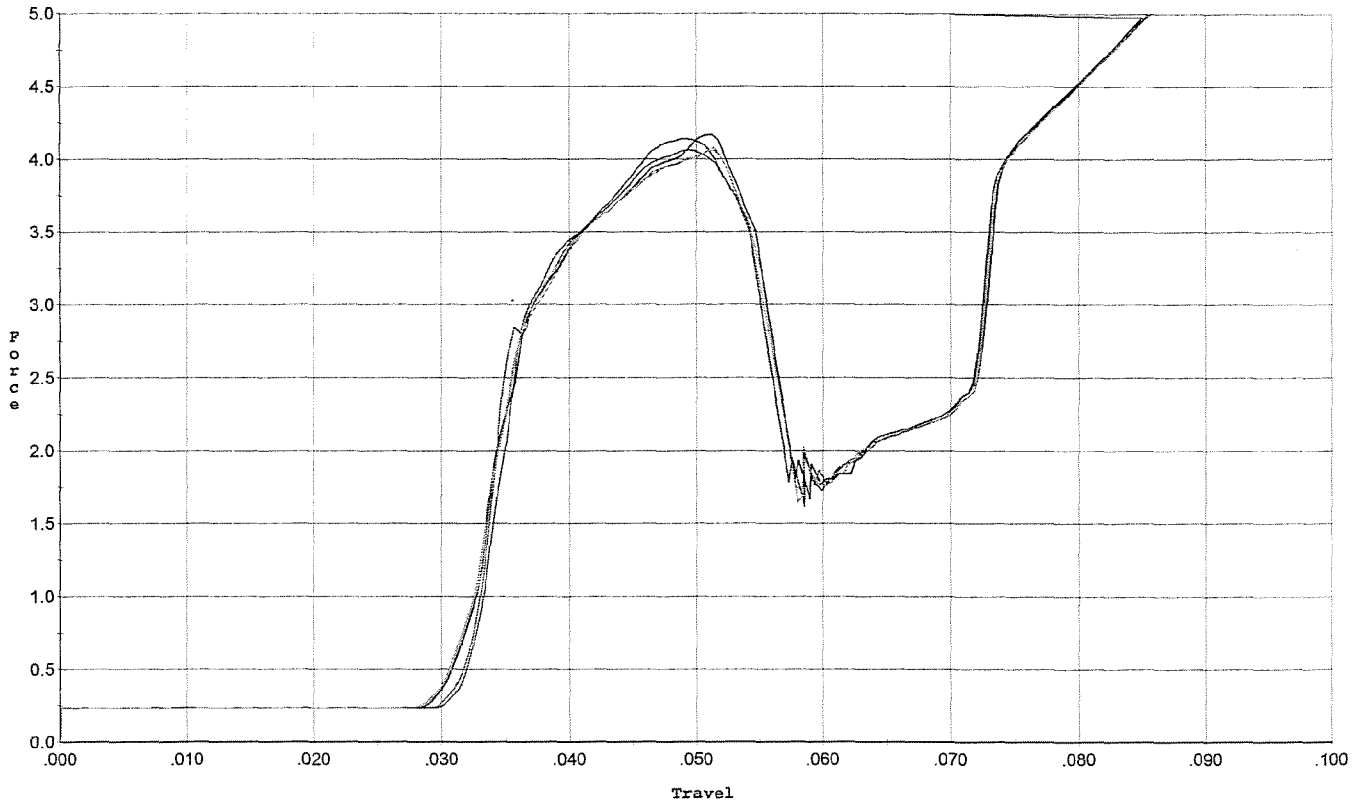
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.165	0.056	0.032	0.034	0.085		Set Trigger
2	4.161	0.054	0.031	0.035	0.083		Set Trigger
3	4.174	0.055	0.031	0.034	0.084		Set Trigger
4	4.161	0.055	0.031	0.034	0.084		Set Trigger
5	4.158	0.055	0.031	0.034	0.087		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



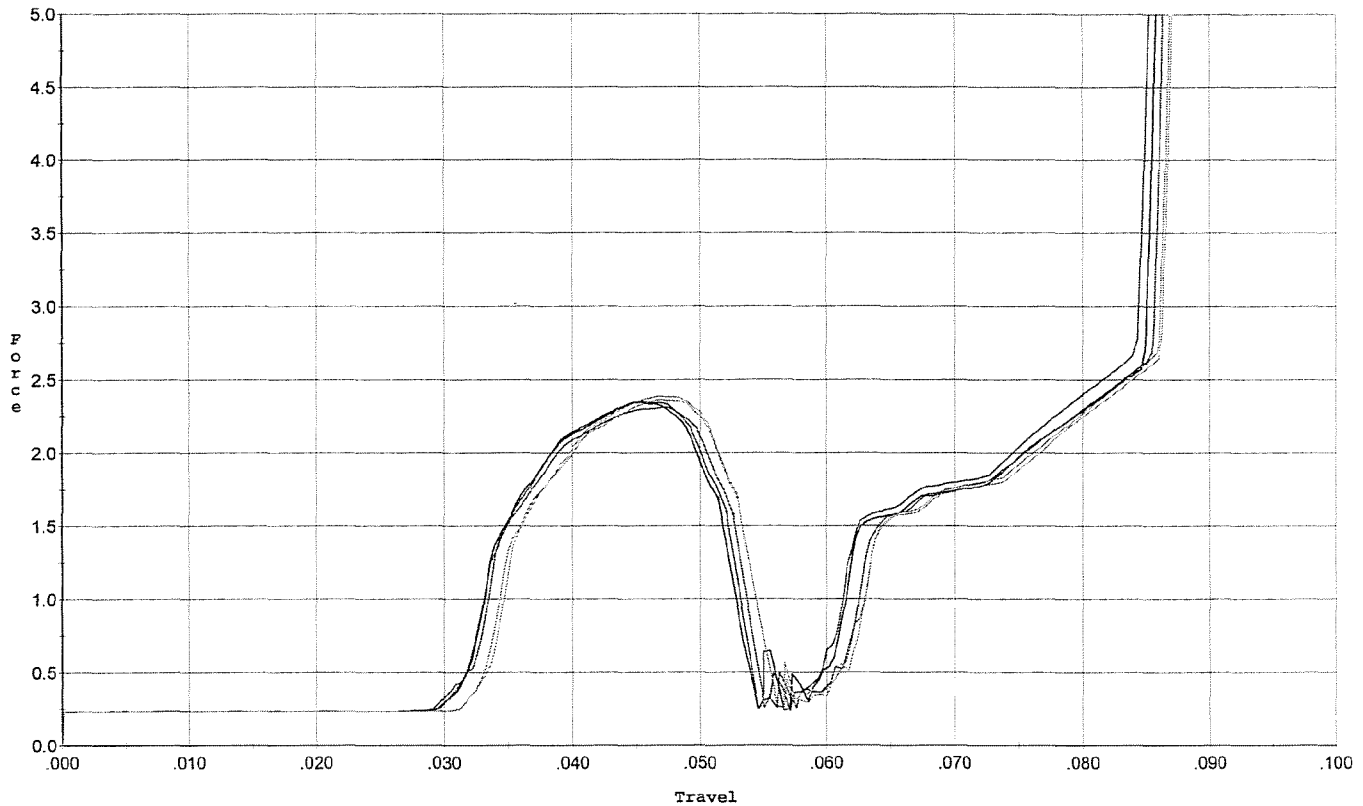
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.054	0.031	0.034	0.083		Set Trigger
2	4.172	0.055	0.030	0.034	0.086		Set Trigger
3	4.063	0.054	0.031	0.034	0.084		Set Trigger
4	4.079	0.056	0.030	0.034	0.087		Set Trigger
5	4.061	0.055	0.030	0.034	0.086		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



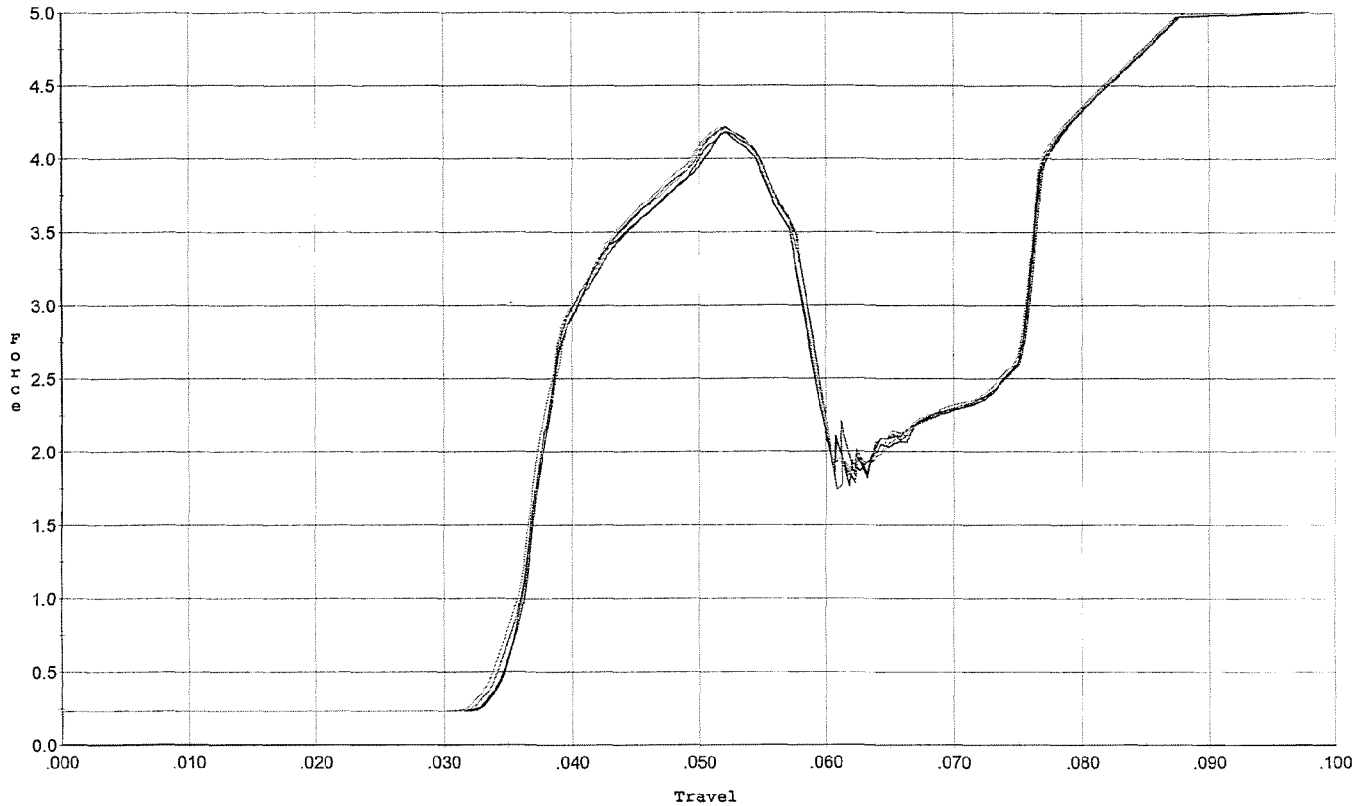
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.355	0.052	0.032	0.038	0.047		Set Trigger
2	2.344	0.051	0.031	0.038	0.046		Set Trigger
3	2.311	0.053	0.031	0.038	0.047		Set Trigger
4	2.388	0.053	0.033	0.039	0.047		Set Trigger
5	2.365	0.053	0.033	0.038	0.047		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.058	0.034	0.036	0.086		Set Trigger
2	4.180	0.057	0.034	0.036	0.084		Set Trigger
3	4.220	0.058	0.034	0.036	0.087		Set Trigger
4	4.215	0.057	0.033	0.036	0.086		Set Trigger
5	4.212	0.058	0.034	0.036	0.086		Set Trigger

Avg 4.20