

66749796

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

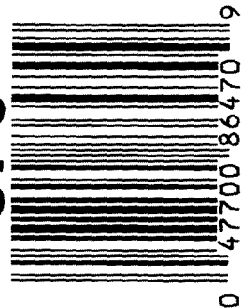
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749796

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749796

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-11-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>amb</i>	6/20/08	<i>amb</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	RT
542	APPLY COATINGS (BARREL ACTION)		6/25/08	<i>amb</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/1/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

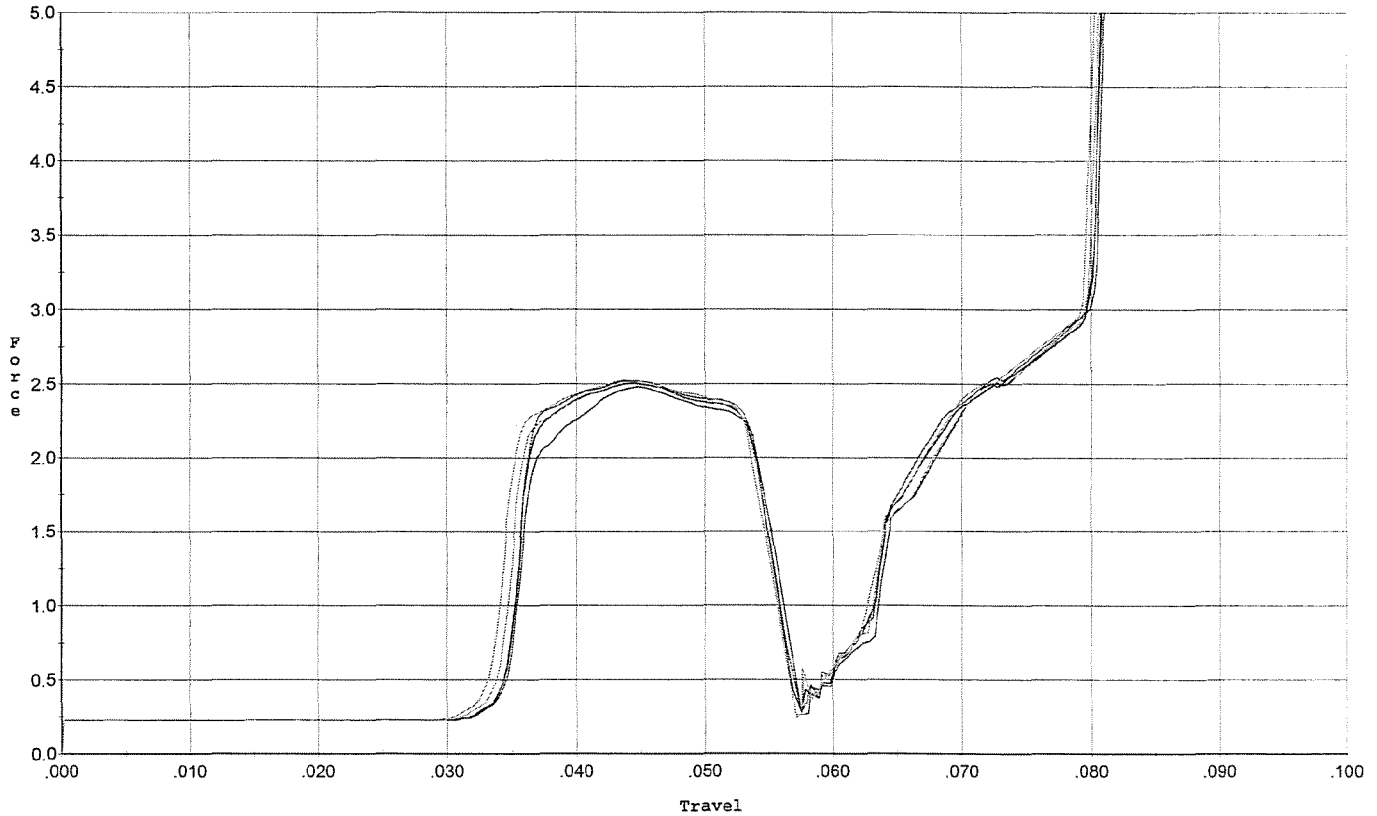
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		7/1/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/21/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.75</u> <u>2.70</u> <u>2.71</u> <u>2.67</u>	7/8/08	SD
	C) FUNCTION		7/19/08	Fm
690	PACK		7/26/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



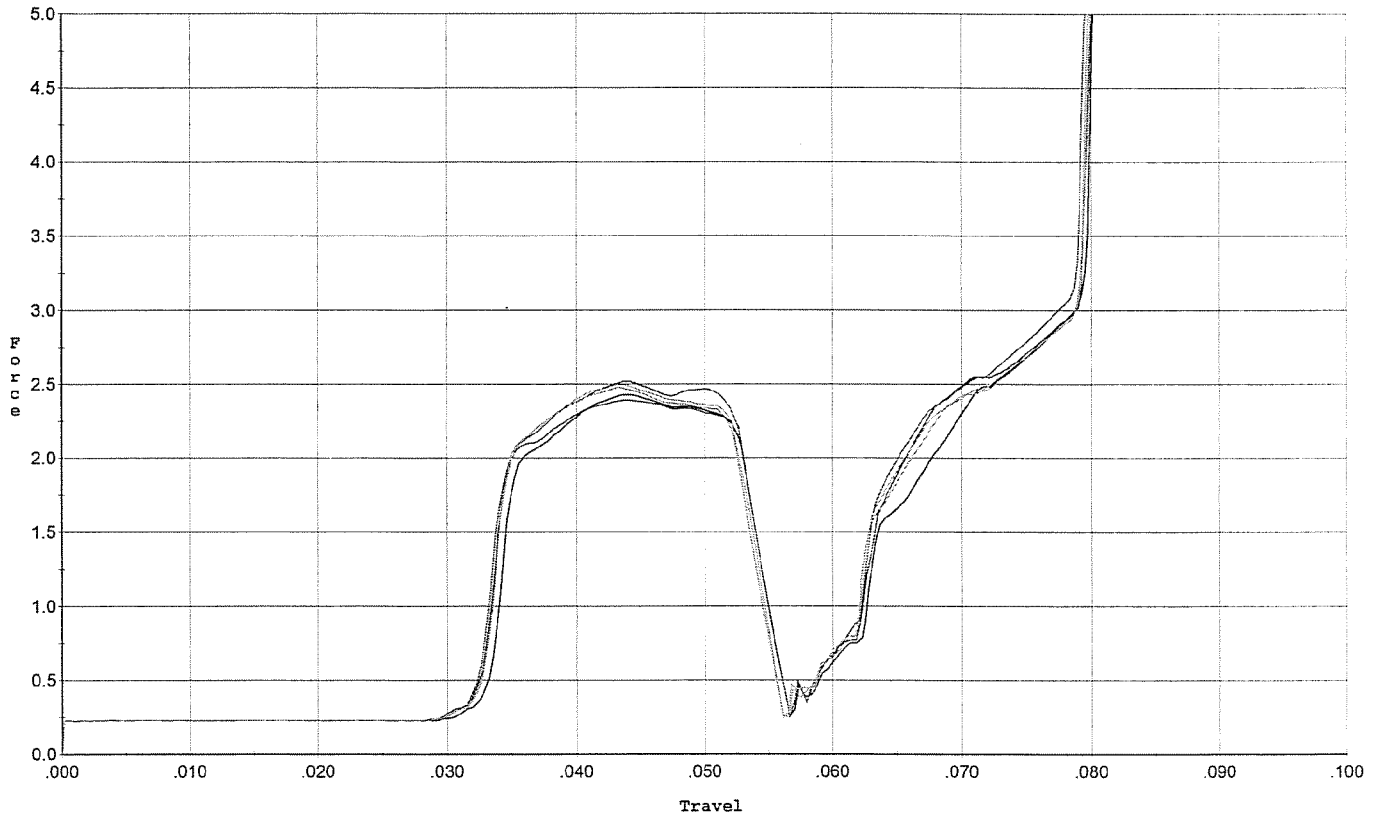
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.055	0.034	0.033	0.053		Set Trigger
2	2.504	0.054	0.034	0.033	0.053		Set Trigger
3	2.518	0.054	0.034	0.033	0.053		Set Trigger
4	2.509	0.054	0.033	0.033	0.054		Set Trigger
5	2.528	0.055	0.033	0.032	0.056		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



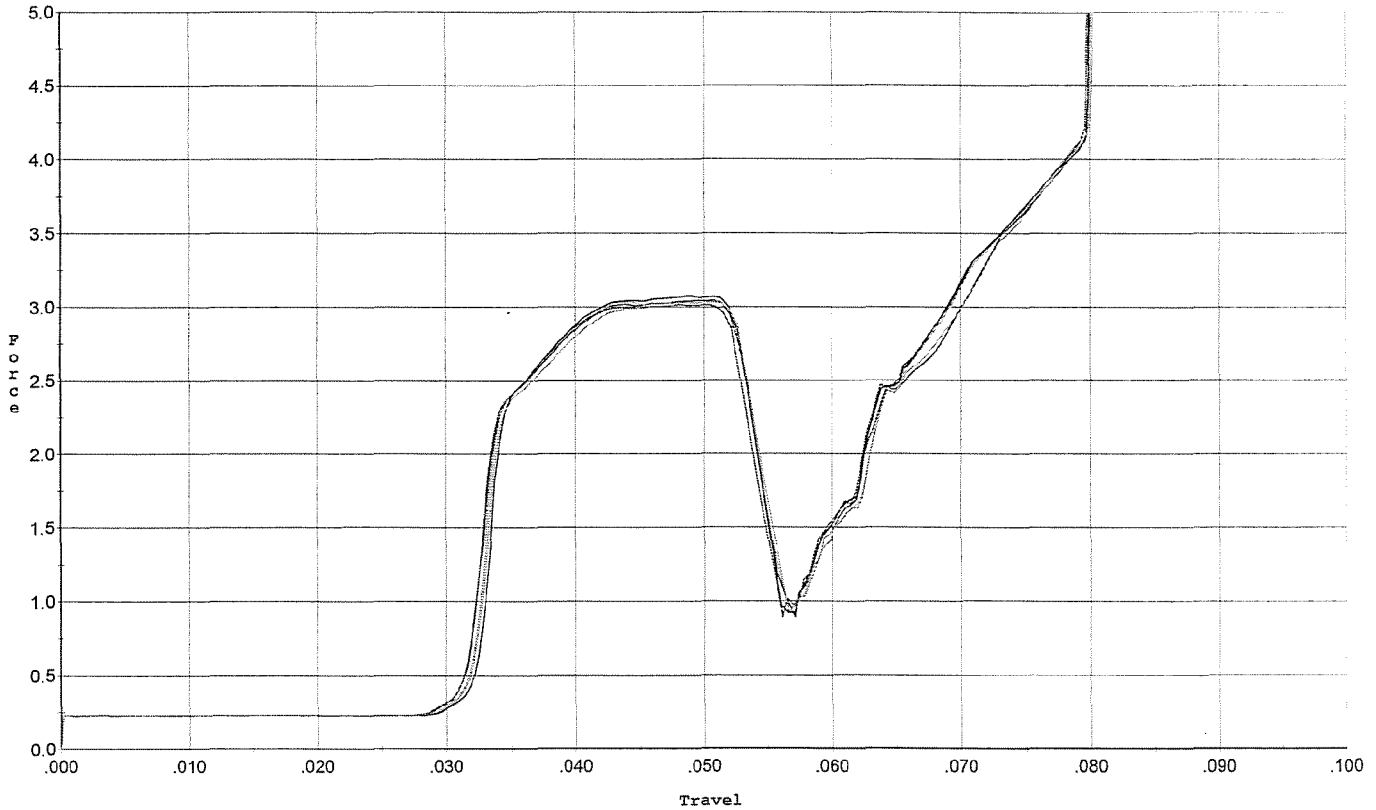
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.053	0.032	0.033	0.052		Set Trigger
2	2.429	0.053	0.033	0.033	0.051		Set Trigger
3	2.518	0.053	0.032	0.032	0.054		Set Trigger
4	2.494	0.053	0.032	0.033	0.054		Set Trigger
5	2.478	0.052	0.032	0.033	0.052		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



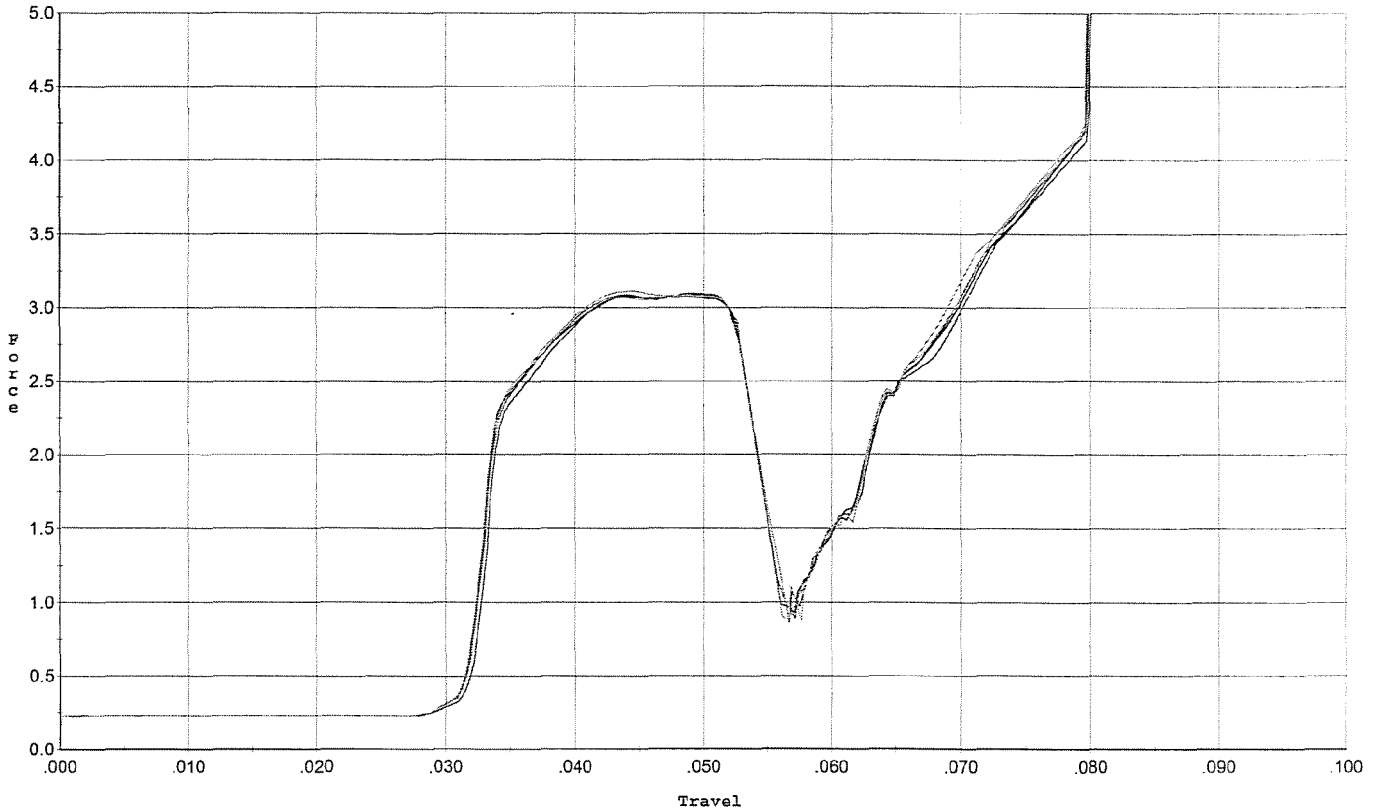
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.053	0.031	0.032	0.066		Set Trigger
2	3.077	0.053	0.032	0.032	0.065		Set Trigger
3	3.017	0.052	0.031	0.032	0.064		Set Trigger
4	3.044	0.053	0.031	0.032	0.065		Set Trigger
5	3.034	0.053	0.032	0.032	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



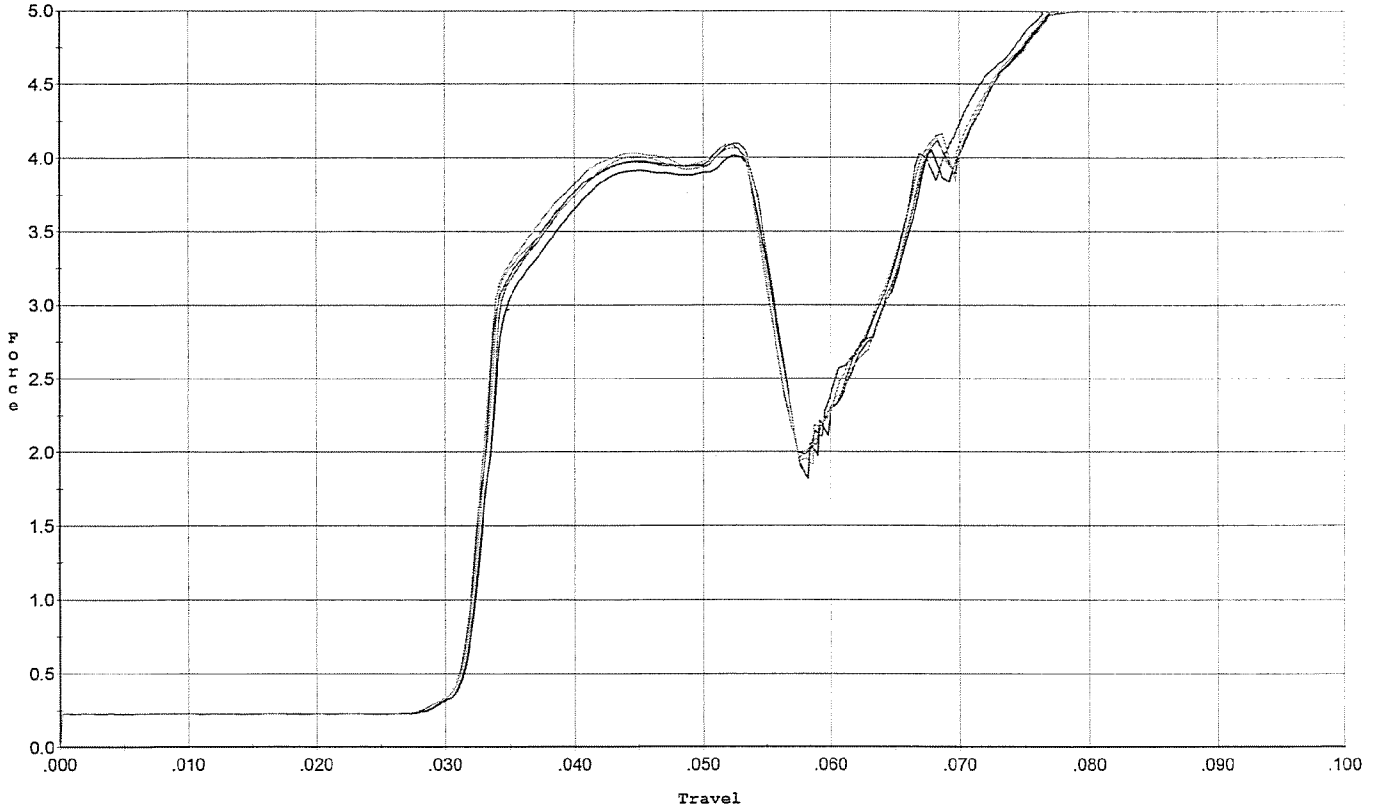
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.095	0.053	0.031	0.032	0.065		Set Trigger
2	3.076	0.053	0.031	0.032	0.067		Set Trigger
3	3.088	0.053	0.031	0.032	0.066		Set Trigger
4	3.112	0.053	0.031	0.032	0.067		Set Trigger
5	3.079	0.053	0.031	0.032	0.067		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



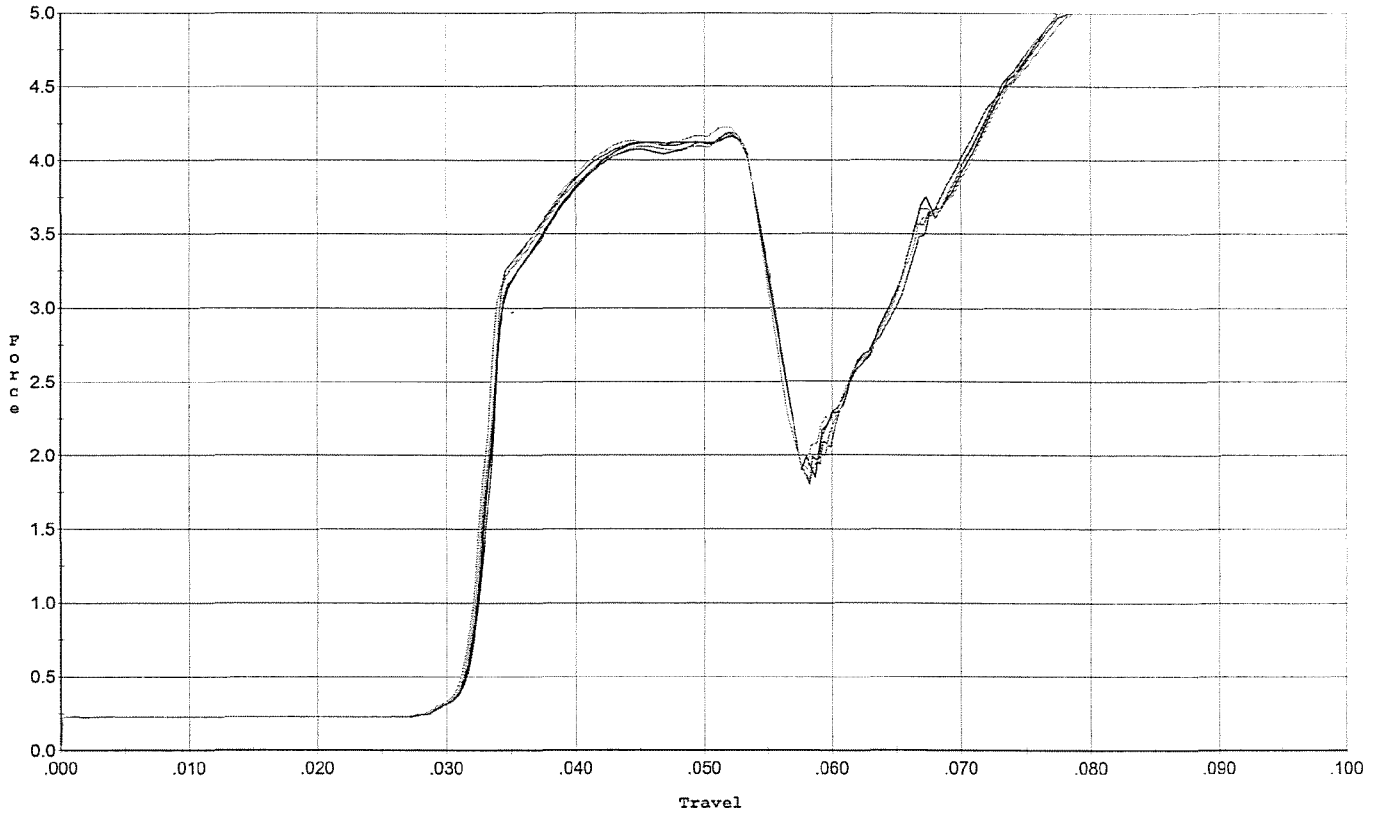
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.054	0.031	0.030	0.089		Set Trigger
2	4.015	0.055	0.031	0.029	0.090		Set Trigger
3	4.095	0.054	0.031	0.029	0.090		Set Trigger
4	4.068	0.055	0.031	0.029	0.092		Set Trigger
5	4.092	0.053	0.031	0.030	0.090		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



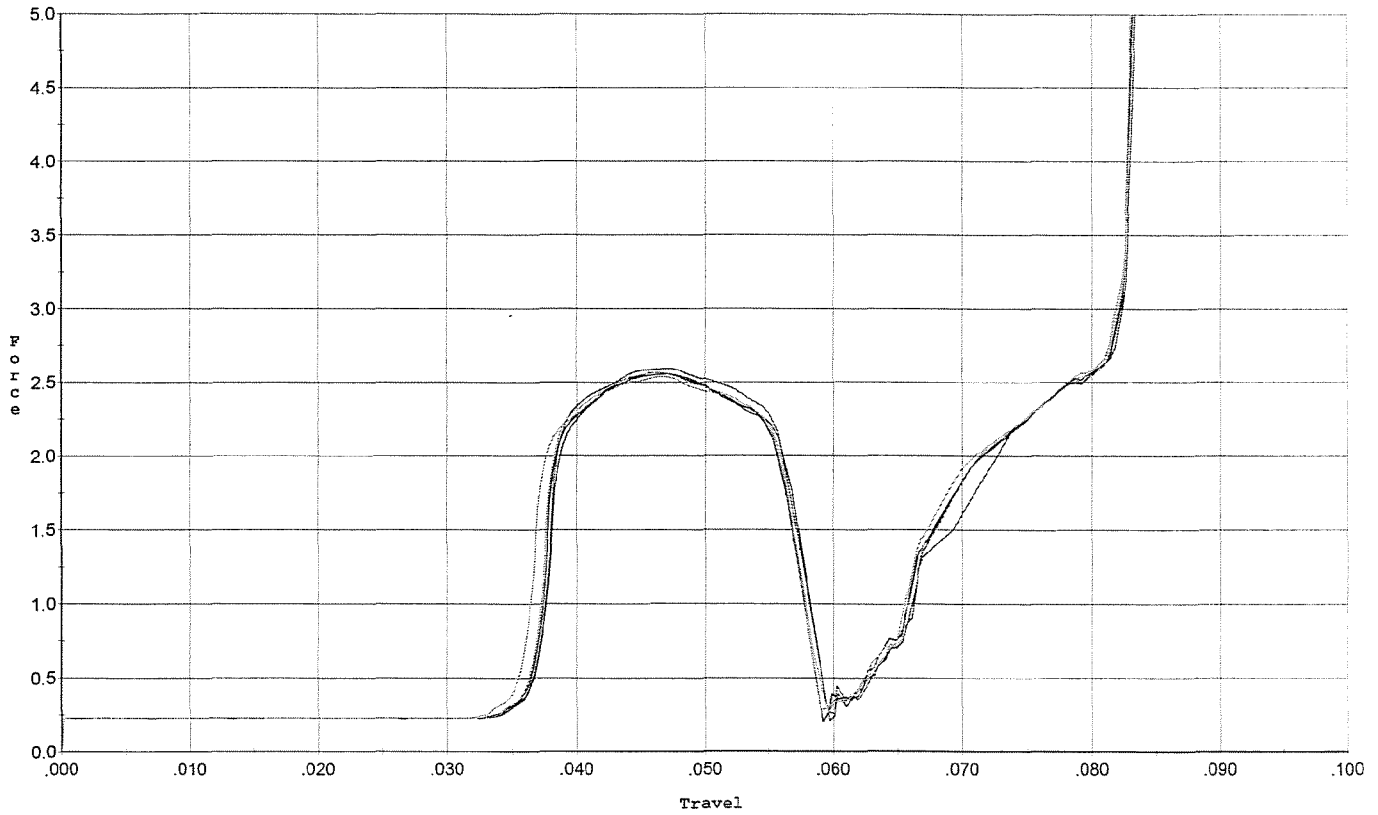
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.055	0.031	0.030	0.092		Set Trigger
2	4.162	0.053	0.031	0.030	0.089		Set Trigger
3	4.187	0.055	0.031	0.030	0.094		Set Trigger
4	4.225	0.053	0.031	0.030	0.091		Set Trigger
5	4.183	0.055	0.031	0.030	0.093		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



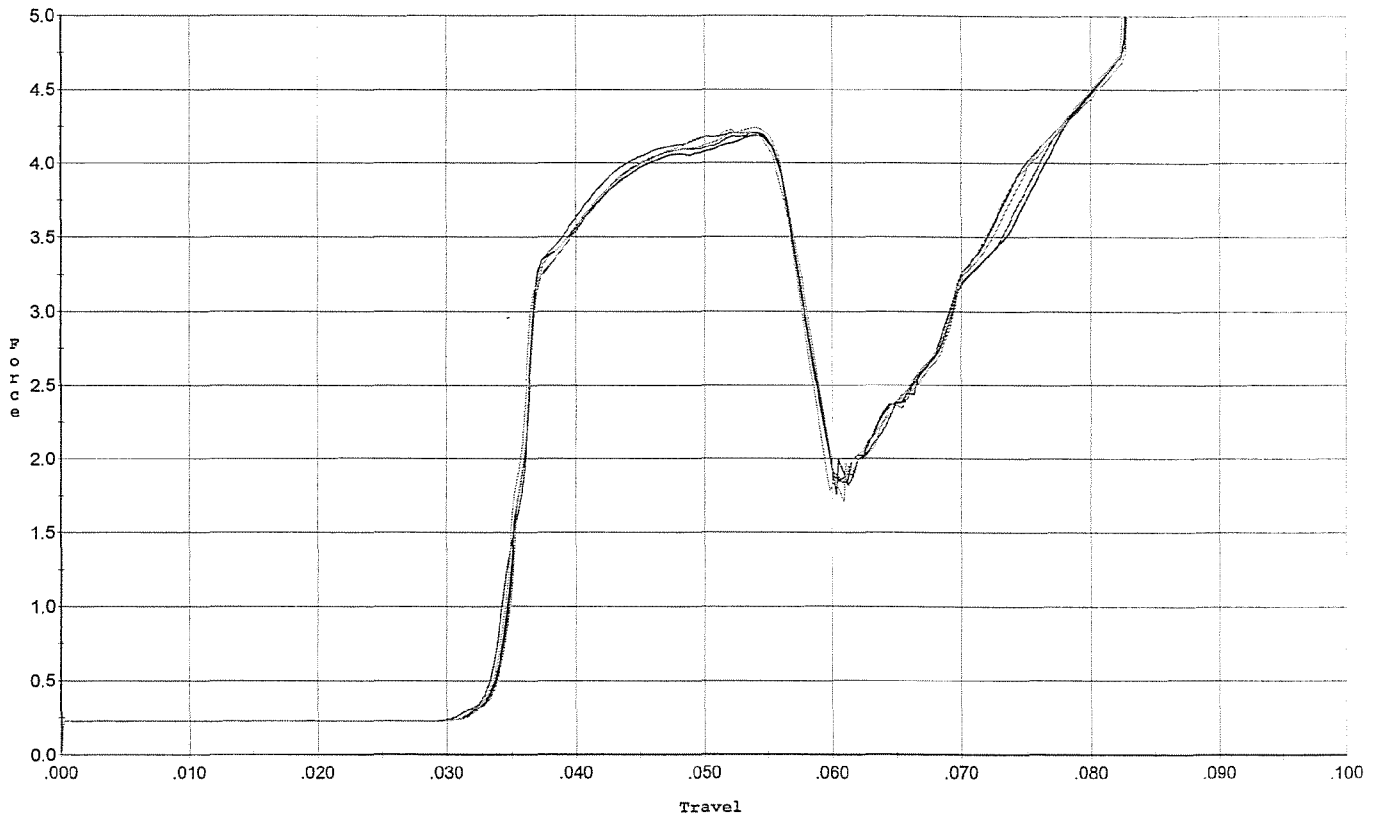
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.057	0.036	0.033	0.054		Set Trigger
2	2.566	0.056	0.036	0.034	0.054		Set Trigger
3	2.593	0.057	0.036	0.033	0.056		Set Trigger
4	2.566	0.056	0.036	0.033	0.054		Set Trigger
5	2.535	0.056	0.035	0.033	0.055		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.056	0.033	0.030	0.091		Set Trigger
2	4.188	0.056	0.033	0.030	0.091		Set Trigger
3	4.209	0.056	0.033	0.030	0.092		Set Trigger
4	4.228	0.056	0.033	0.030	0.092		Set Trigger
5	4.242	0.058	0.034	0.030	0.094		Set Trigger

Avg 4.21