

G674 9797

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

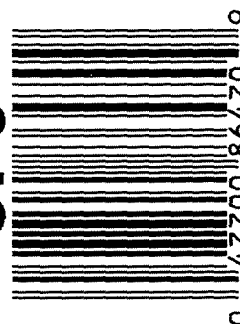
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749797

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749797

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-11-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 26 2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	6/20/08	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT.
520	GOFF BLAST BBL / REC		6/20	BL
542	APPLY COATINGS (BARREL ACTION)		6/25/08	<i>unus</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/26/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/27/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

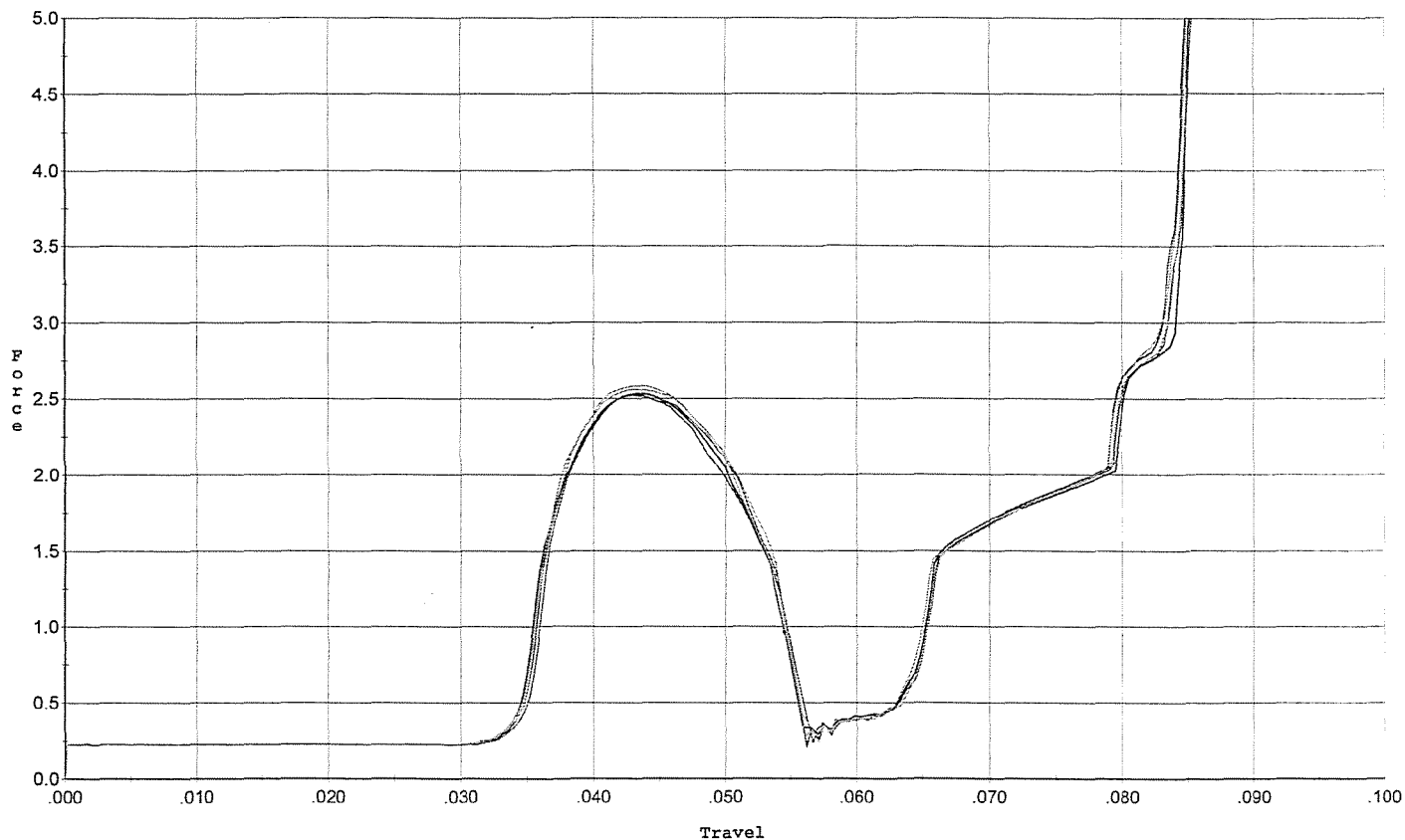
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁵</u> <u>6⁻</u> <u>6⁻</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁵</u> <u>4⁻</u> <u>3⁵</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.021</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6/27/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-30-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/30/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.05</u> <u>2.00</u> <u>2.06</u> <u>2.06</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK			

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



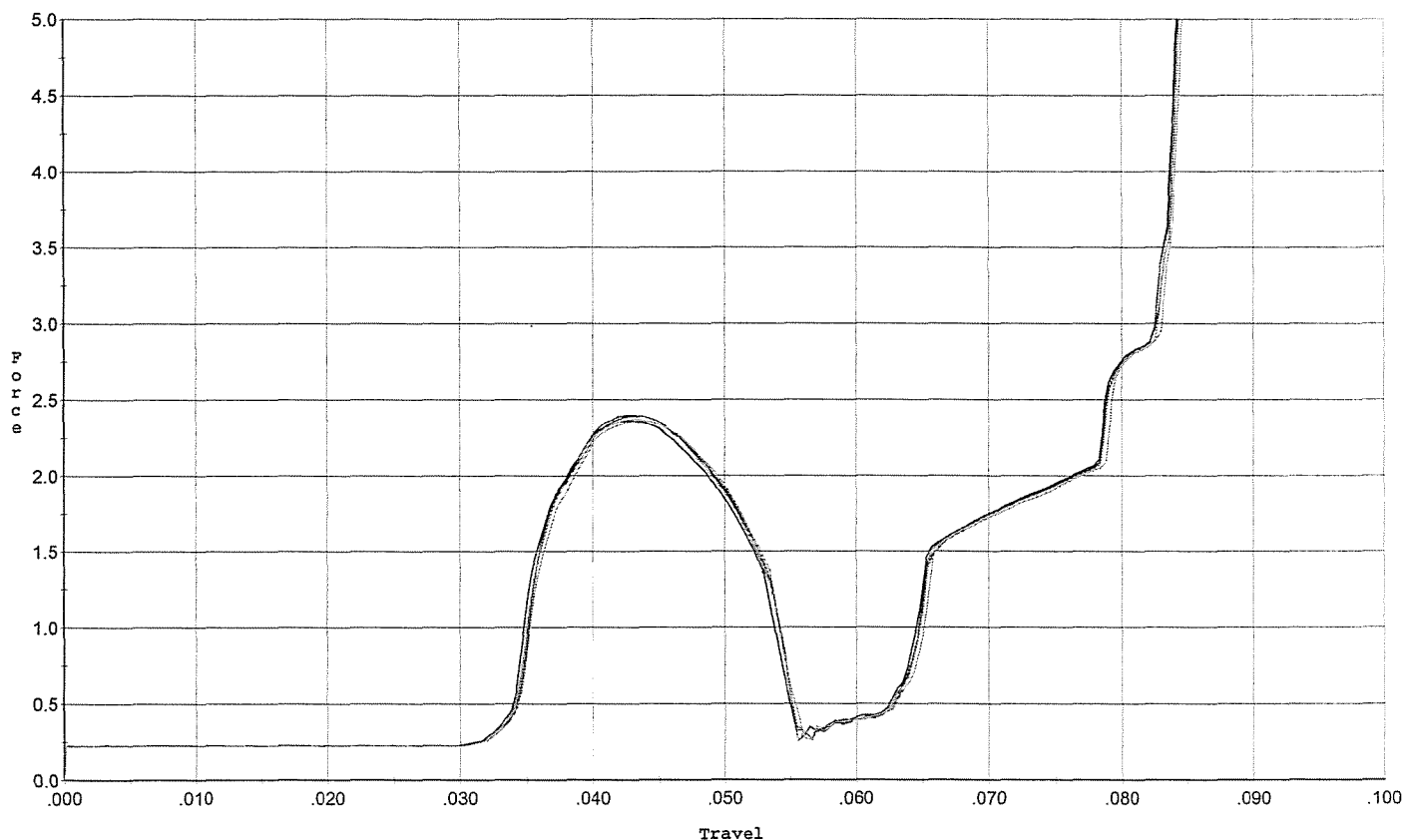
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.055	0.034	0.036	0.048		Set Trigger
2	2.531	0.054	0.034	0.037	0.047		Set Trigger
3	2.525	0.054	0.035	0.037	0.047		Set Trigger
4	2.561	0.054	0.035	0.037	0.048		Set Trigger
5	2.584	0.054	0.034	0.036	0.049		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



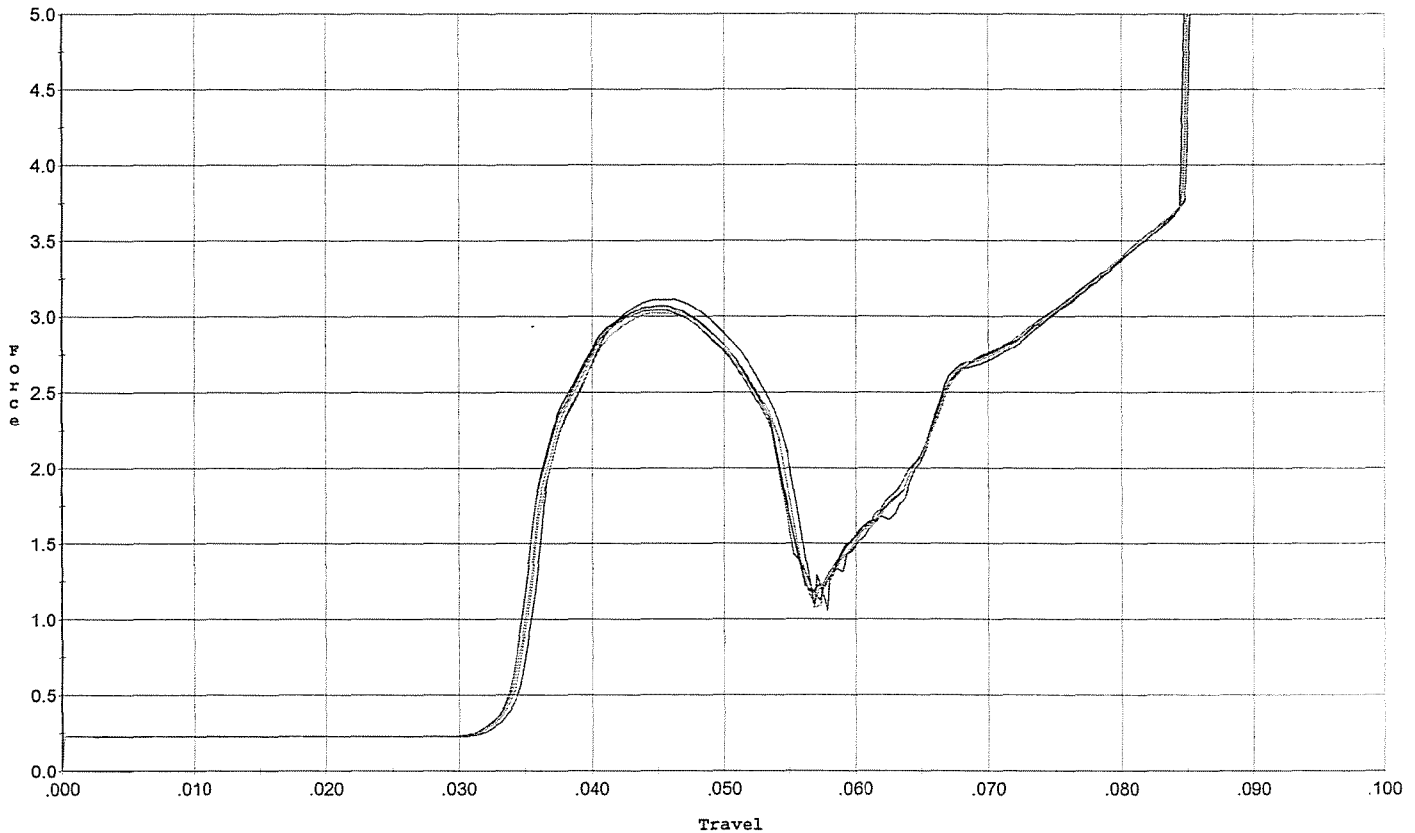
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.054	0.034	0.036	0.046		Set Trigger
2	2.362	0.053	0.034	0.036	0.045		Set Trigger
3	2.400	0.054	0.034	0.036	0.046		Set Trigger
4	2.374	0.054	0.034	0.036	0.046		Set Trigger
5	2.362	0.053	0.034	0.037	0.045		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



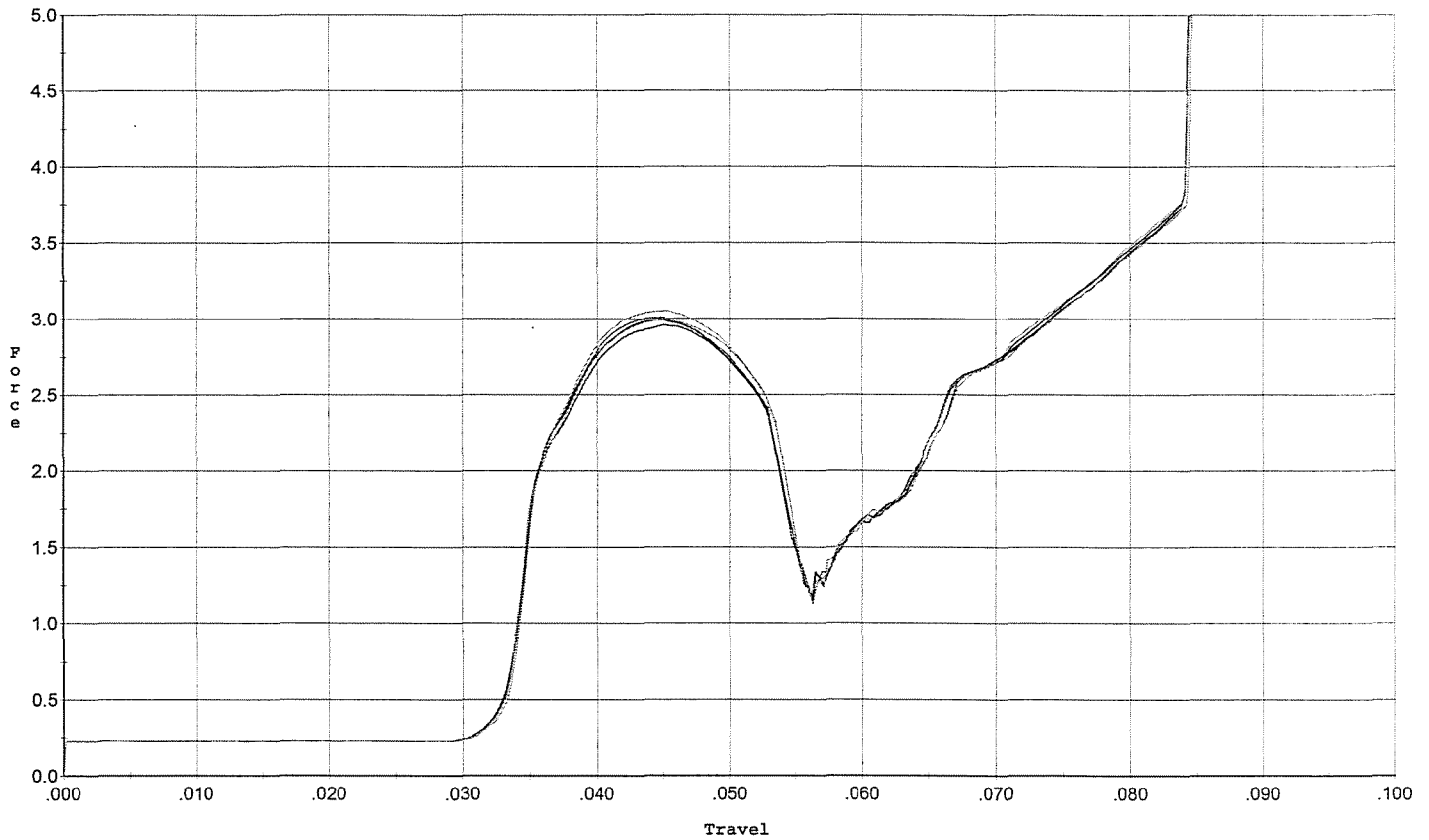
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.055	0.034	0.035	0.061		Set Trigger
2	3.070	0.053	0.033	0.035	0.060		Set Trigger
3	3.042	0.054	0.033	0.035	0.059		Set Trigger
4	3.020	0.054	0.034	0.035	0.059		Set Trigger
5	3.050	0.054	0.033	0.035	0.060		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



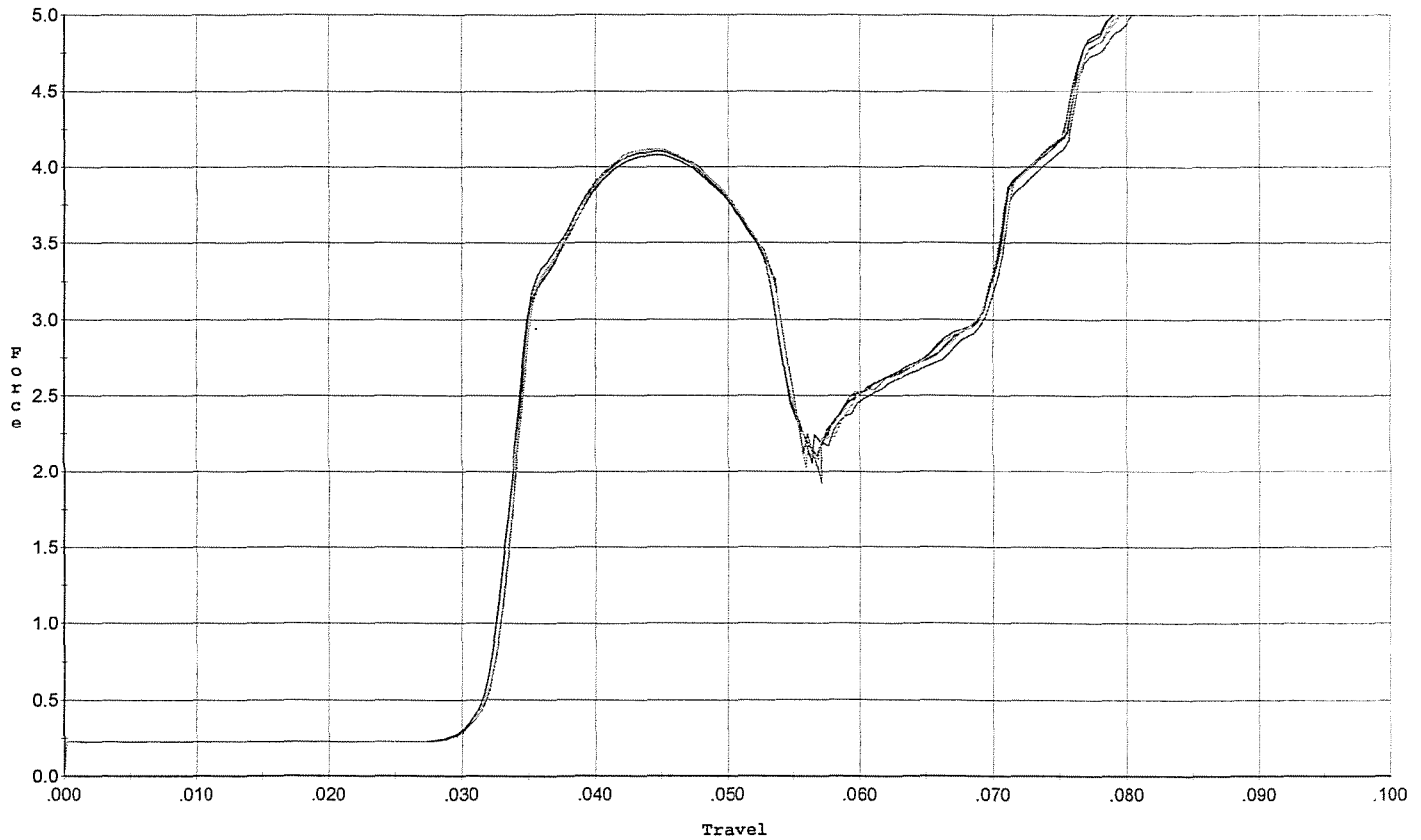
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.961	0.053	0.033	0.035	0.058		Set Trigger
2	2.994	0.053	0.033	0.035	0.059		Set Trigger
3	3.008	0.053	0.033	0.035	0.059		Set Trigger
4	3.051	0.053	0.033	0.035	0.061		Set Trigger
5	2.997	0.054	0.033	0.035	0.060		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



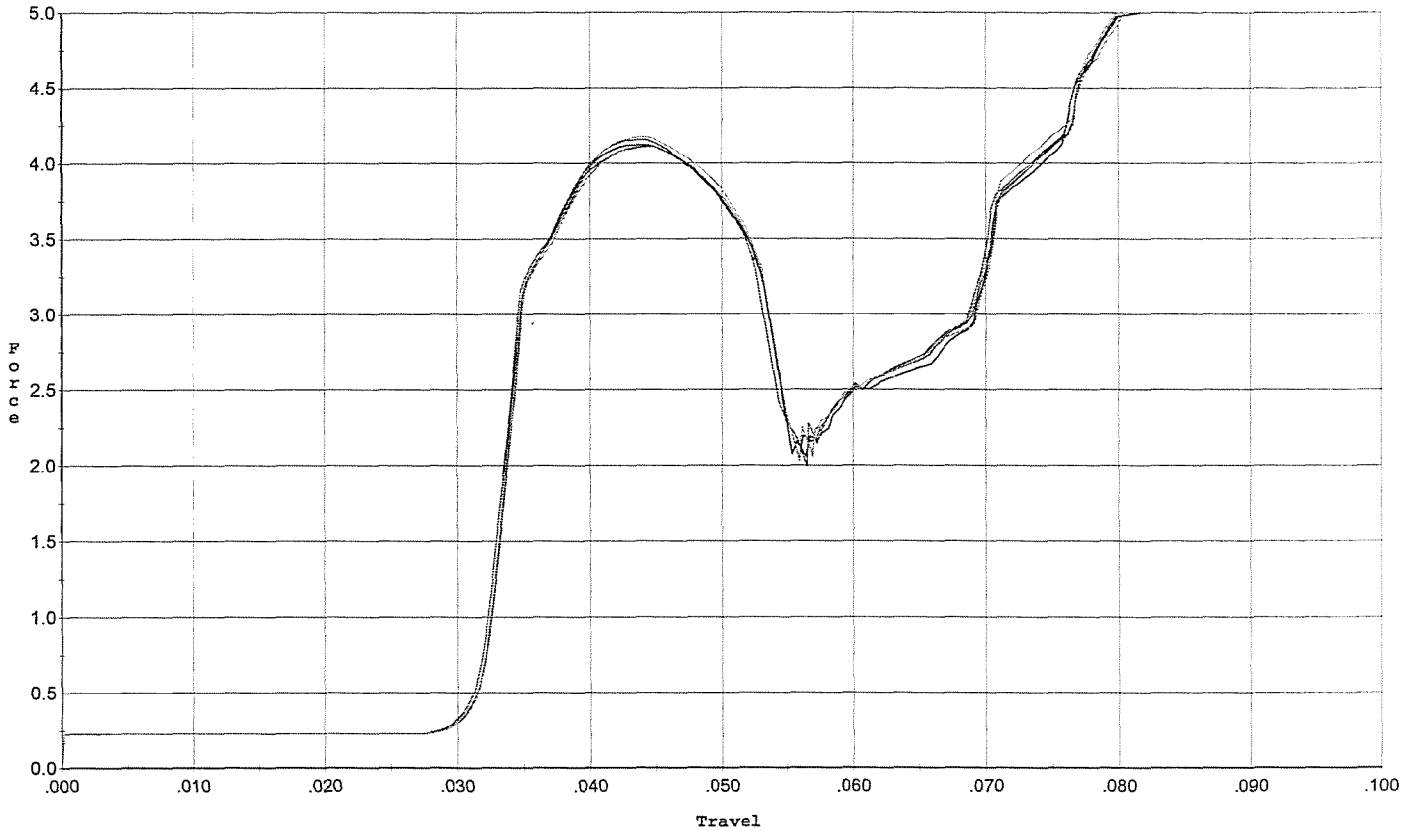
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.053	0.032	0.033	0.082		Set Trigger
2	4.080	0.053	0.031	0.033	0.082		Set Trigger
3	4.115	0.054	0.032	0.033	0.084		Set Trigger
4	4.113	0.054	0.032	0.033	0.084		Set Trigger
5	4.120	0.053	0.031	0.033	0.082		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



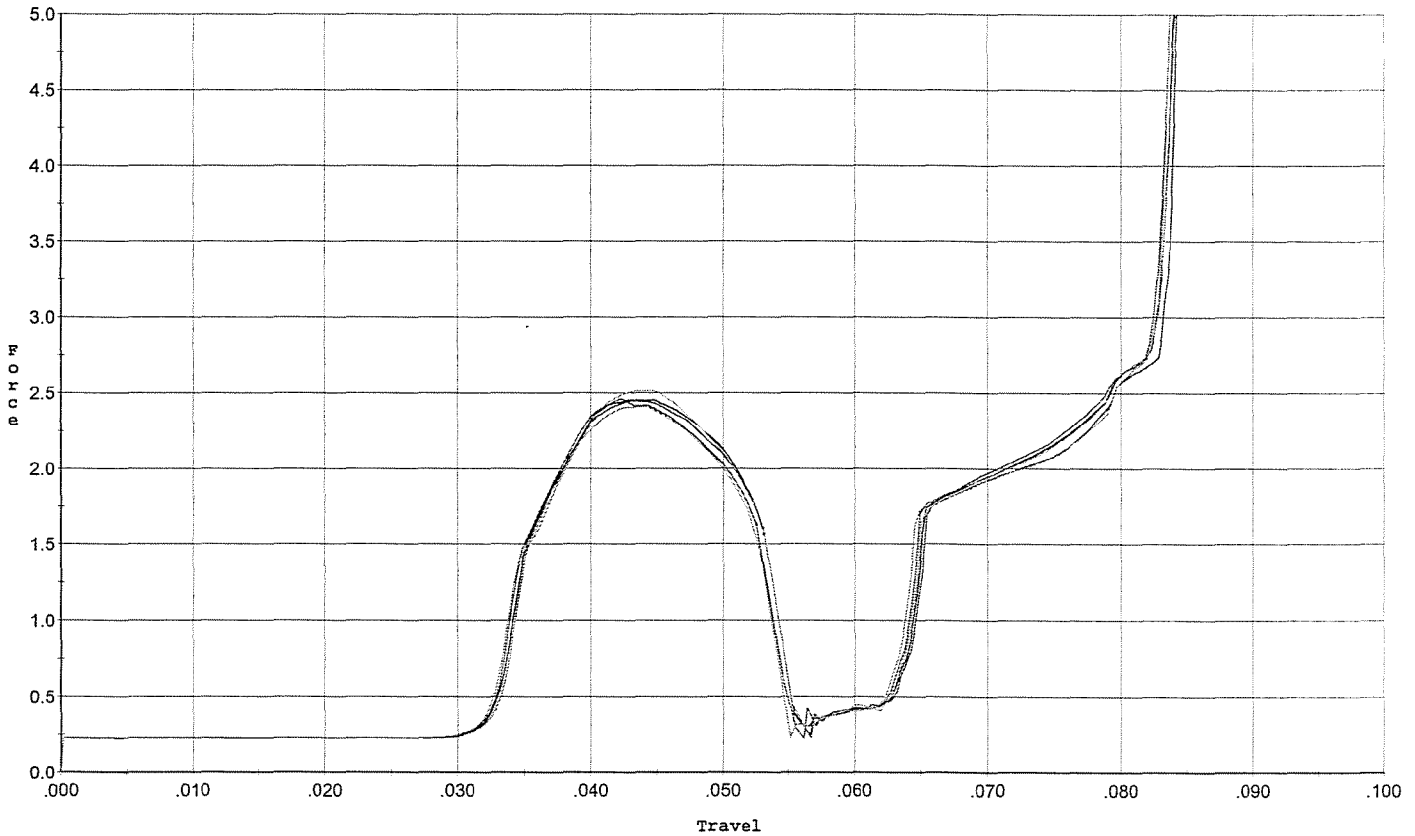
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.053	0.031	0.033	0.083		Set Trigger
2	4.120	0.053	0.031	0.033	0.083		Set Trigger
3	4.155	0.052	0.031	0.033	0.082		Set Trigger
4	4.173	0.053	0.031	0.033	0.084		Set Trigger
5	4.118	0.053	0.031	0.033	0.083		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



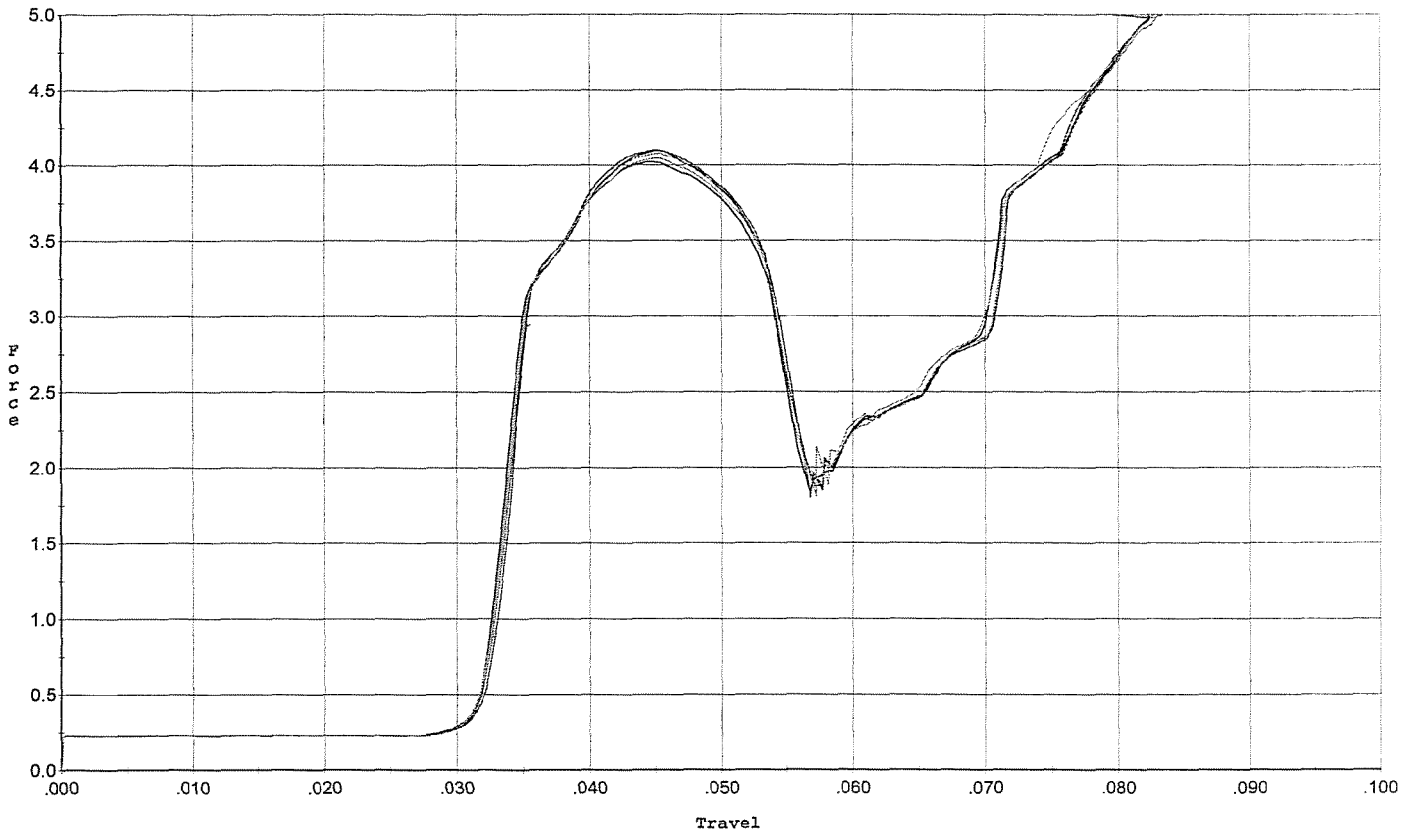
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.053	0.033	0.036	0.048		Set Trigger
2	2.455	0.053	0.033	0.036	0.049		Set Trigger
3	2.461	0.053	0.033	0.036	0.048		Set Trigger
4	2.516	0.053	0.033	0.036	0.049		Set Trigger
5	2.410	0.053	0.032	0.036	0.047		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.054	0.032	0.033	0.085		Set Trigger
2	4.022	0.054	0.031	0.033	0.083		Set Trigger
3	4.098	0.053	0.031	0.033	0.083		Set Trigger
4	4.080	0.053	0.031	0.033	0.083		Set Trigger
5	4.045	0.053	0.031	0.033	0.083		Set Trigger

Avg 4.06