

G674 9798

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



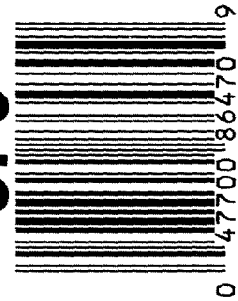
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749798

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749798

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	RPD
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-13-08	RPD
475	DRILL AND TAP SIGHT HOLES	JUN 13 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	6/16/08	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	<i>unus</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/23/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/26/08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

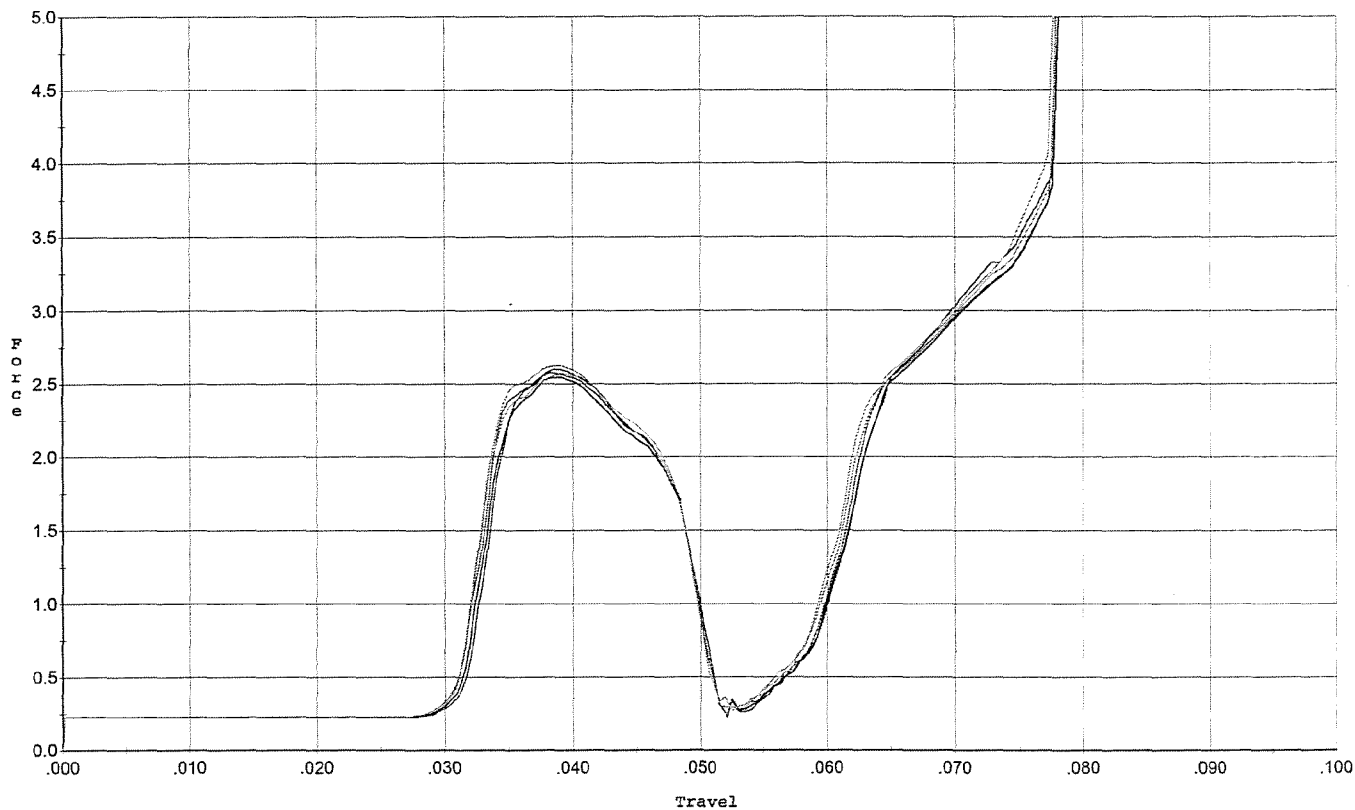
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6/26/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	S.P.D.
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	MEID
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.11</u> <u>2.05</u> <u>2.14</u> <u>2.11</u>	7/8/08	Fm
	C) FUNCTION		7/21/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



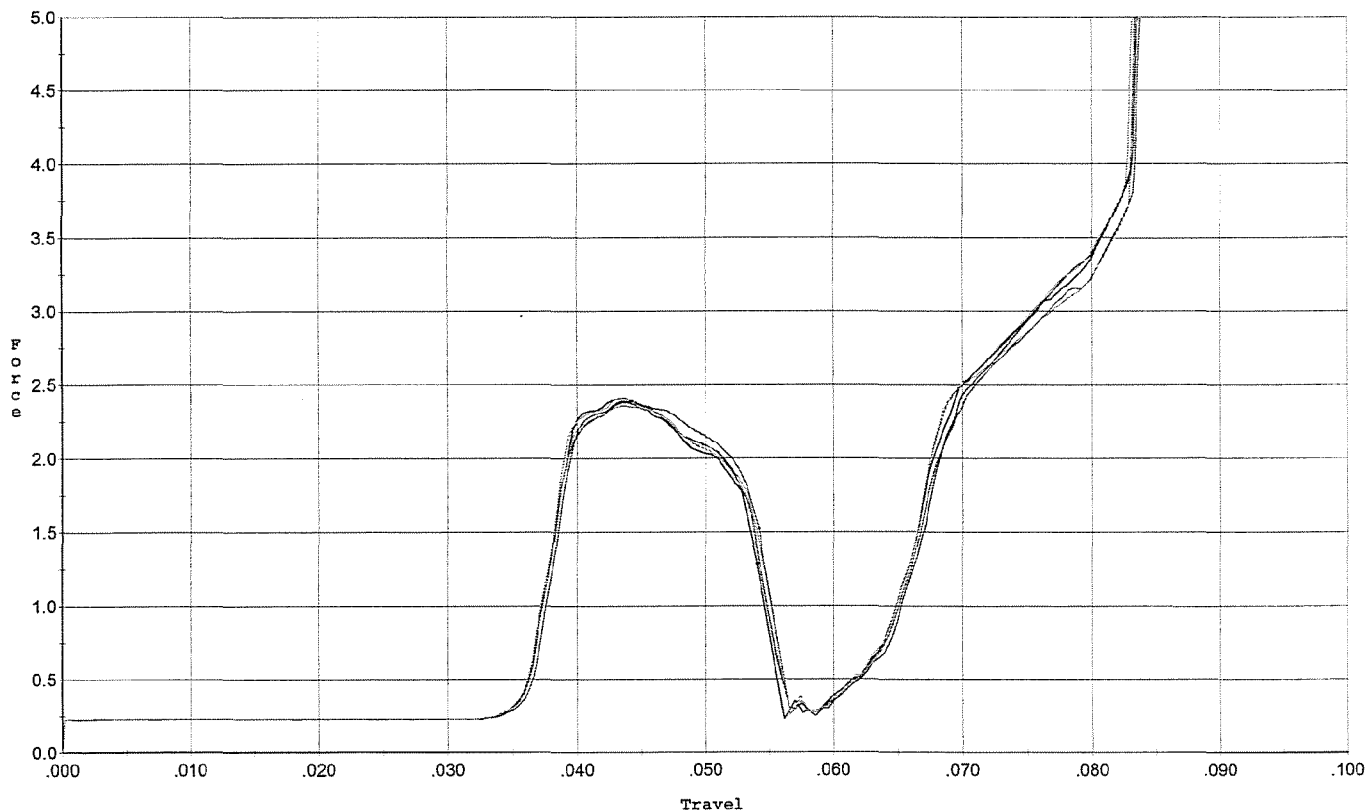
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.048	0.031	0.034	0.043		Set Trigger
2	2.544	0.048	0.031	0.034	0.043		Set Trigger
3	2.599	0.048	0.031	0.034	0.045		Set Trigger
4	2.574	0.048	0.031	0.034	0.045		Set Trigger
5	2.628	0.048	0.031	0.034	0.045		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



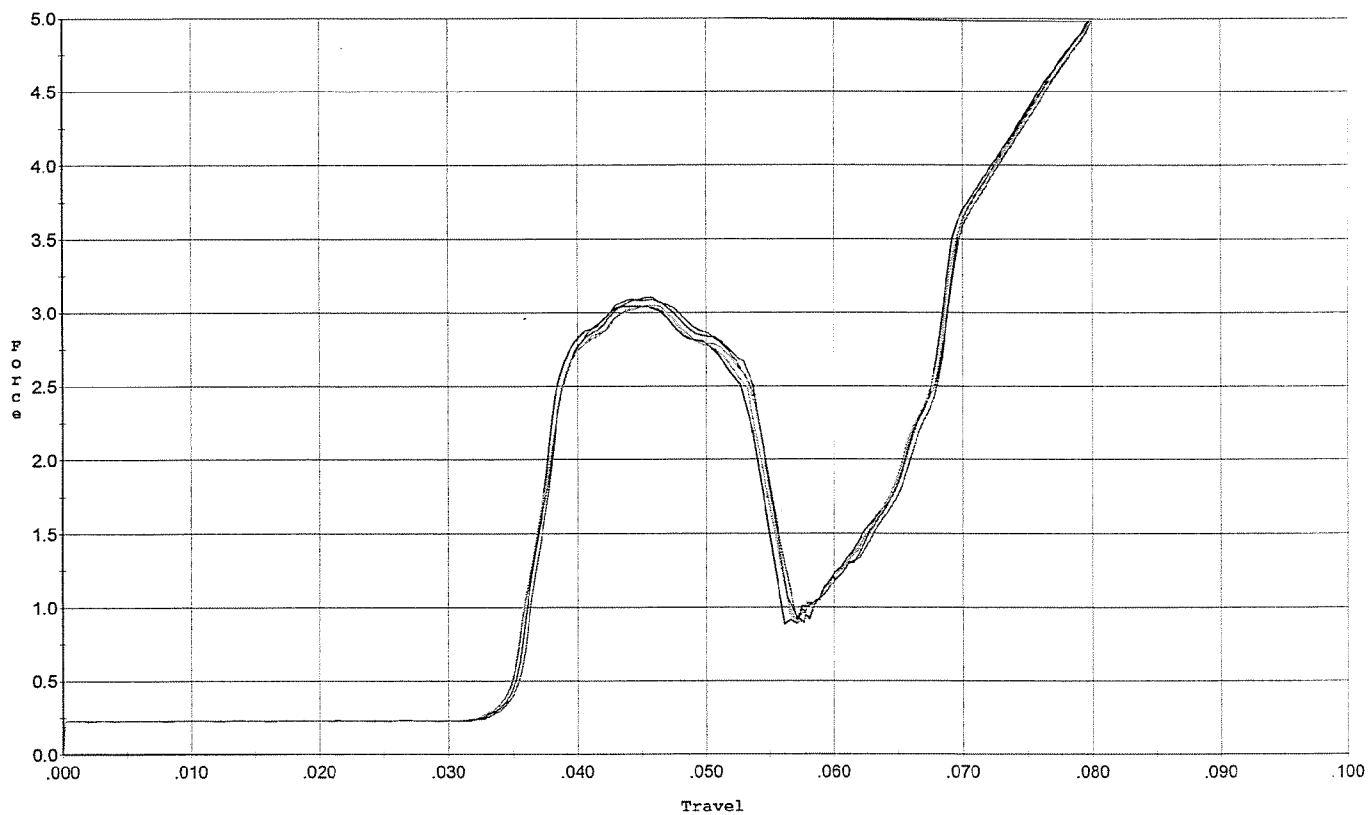
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.378	0.053	0.036	0.037	0.043		Set Trigger
2	2.407	0.054	0.036	0.036	0.044		Set Trigger
3	2.388	0.054	0.036	0.036	0.045		Set Trigger
4	2.408	0.055	0.036	0.036	0.045		Set Trigger
5	2.354	0.053	0.036	0.036	0.043		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



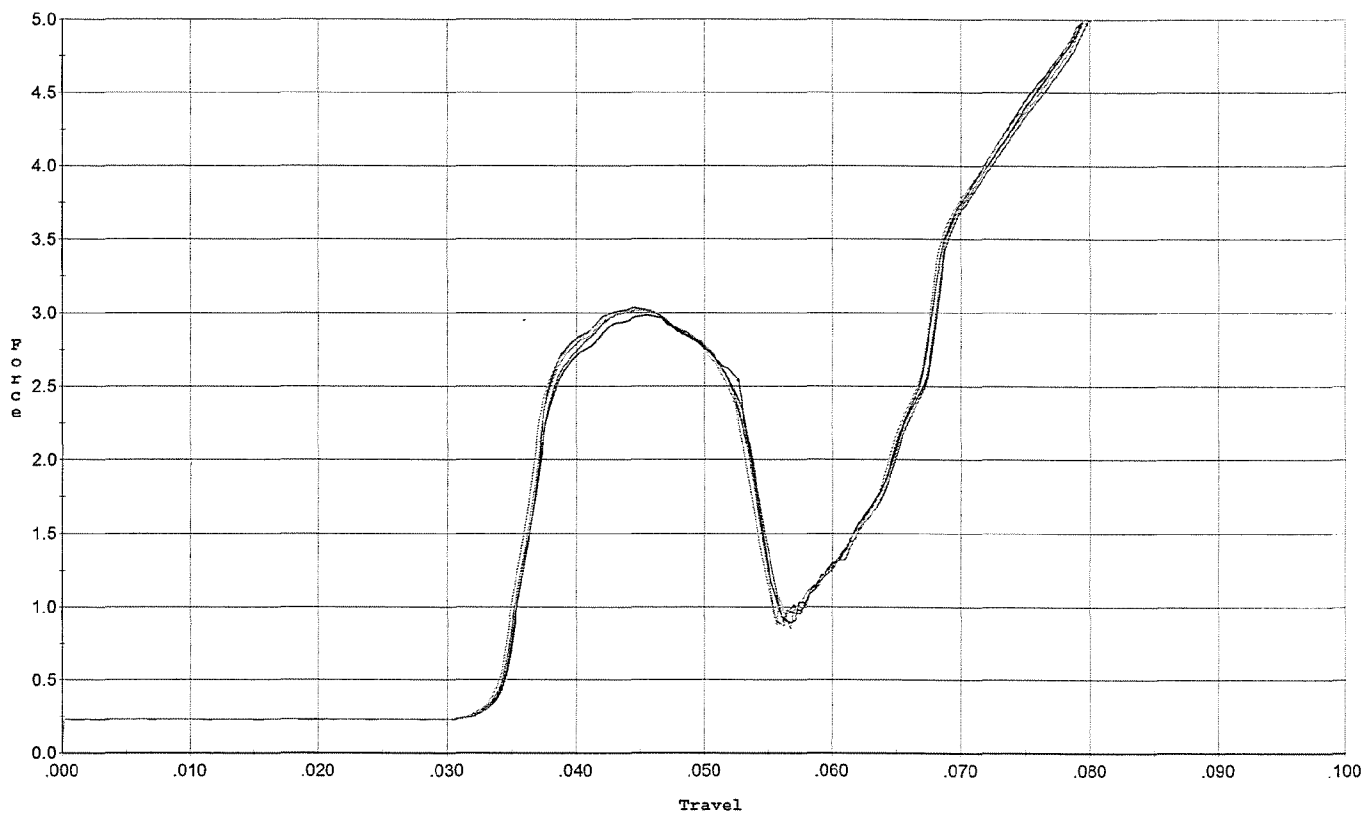
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.054	0.035	0.034	0.058		Set Trigger
2	3.043	0.054	0.035	0.034	0.057		Set Trigger
3	3.091	0.054	0.035	0.034	0.058		Set Trigger
4	3.050	0.054	0.035	0.034	0.058		Set Trigger
5	3.038	0.055	0.035	0.034	0.058		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



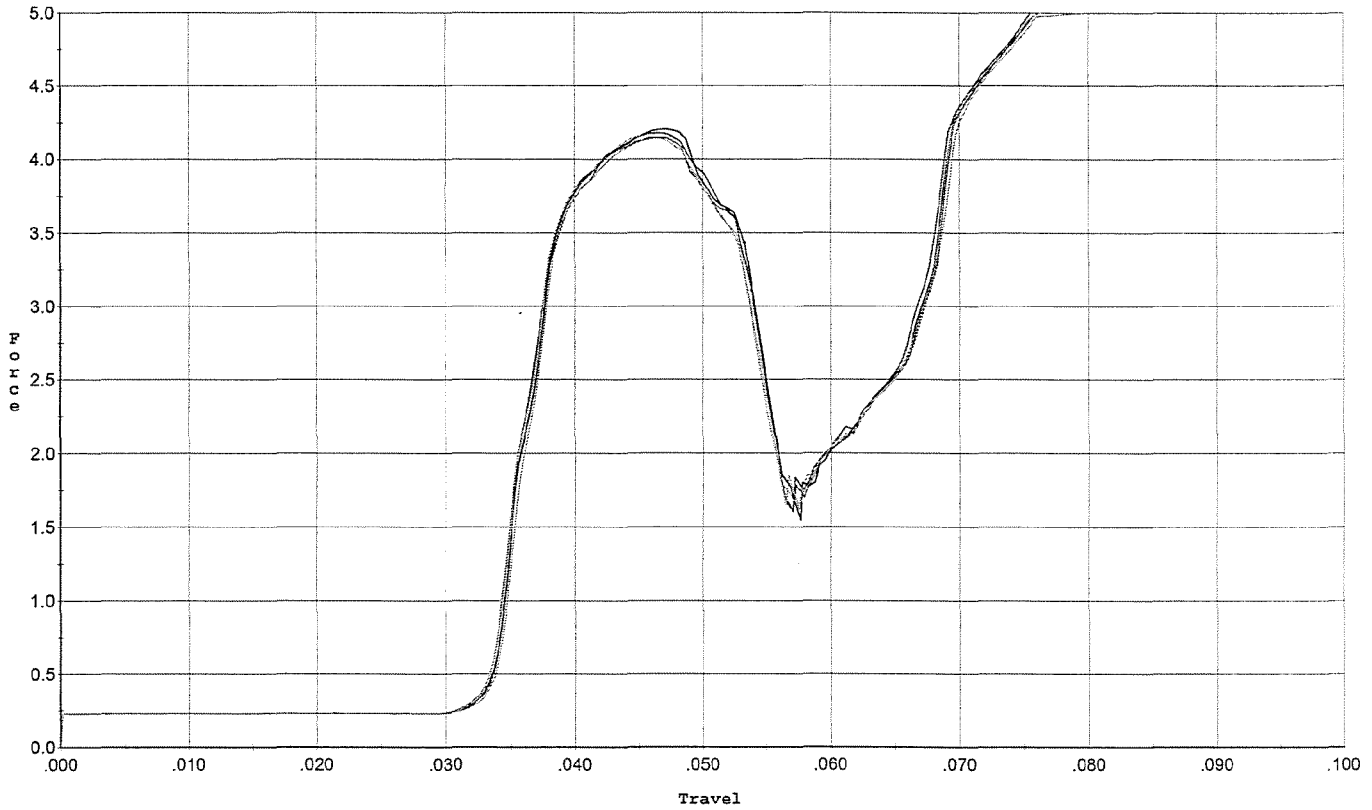
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.053	0.034	0.034	0.057		Set Trigger
2	2.982	0.053	0.034	0.035	0.056		Set Trigger
3	3.020	0.053	0.034	0.035	0.056		Set Trigger
4	3.018	0.052	0.034	0.034	0.056		Set Trigger
5	3.023	0.053	0.034	0.034	0.057		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



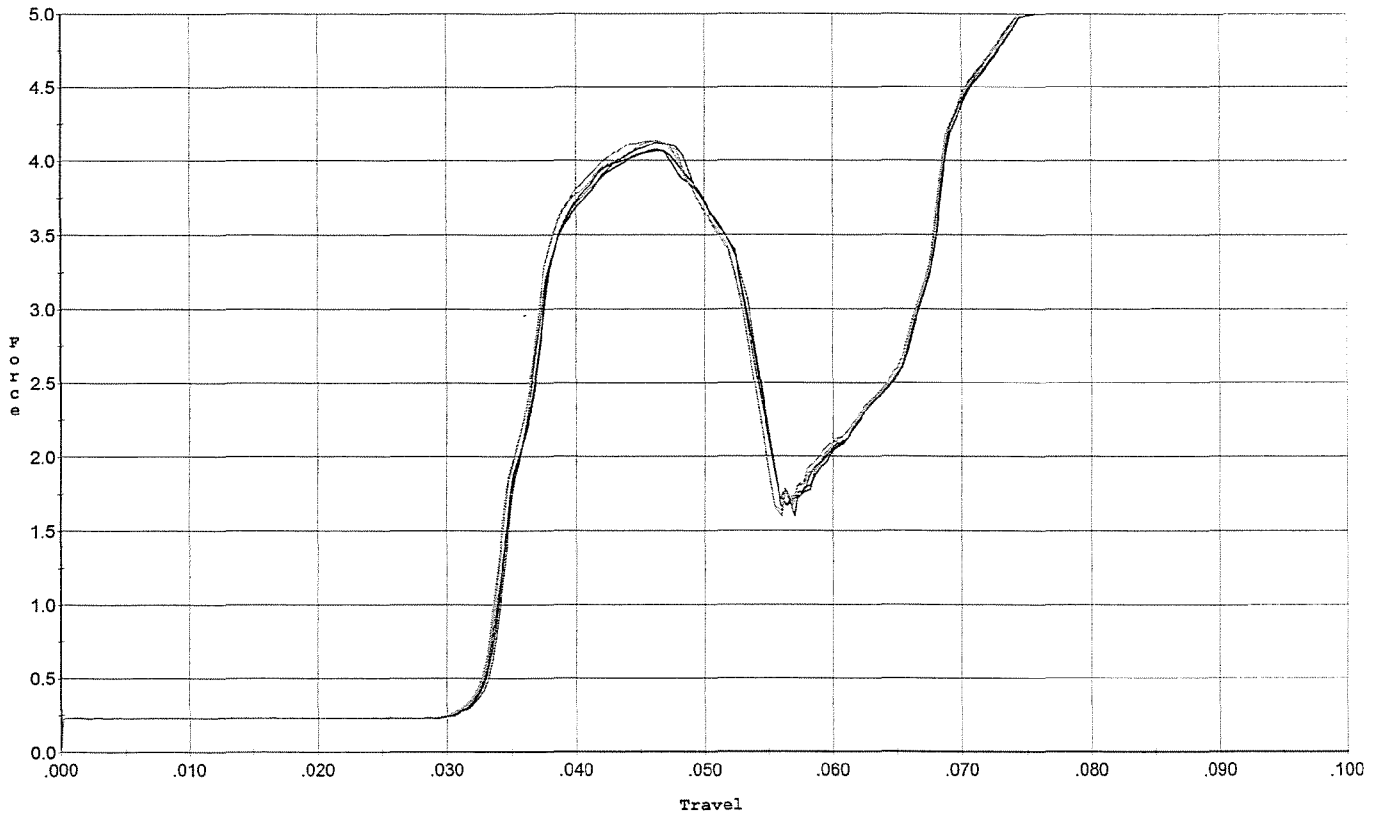
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.054	0.033	0.032	0.079		Set Trigger
2	4.204	0.053	0.033	0.033	0.078		Set Trigger
3	4.141	0.054	0.033	0.033	0.078		Set Trigger
4	4.174	0.053	0.033	0.033	0.077		Set Trigger
5	4.140	0.054	0.033	0.033	0.078		Set Trigger

AVG 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



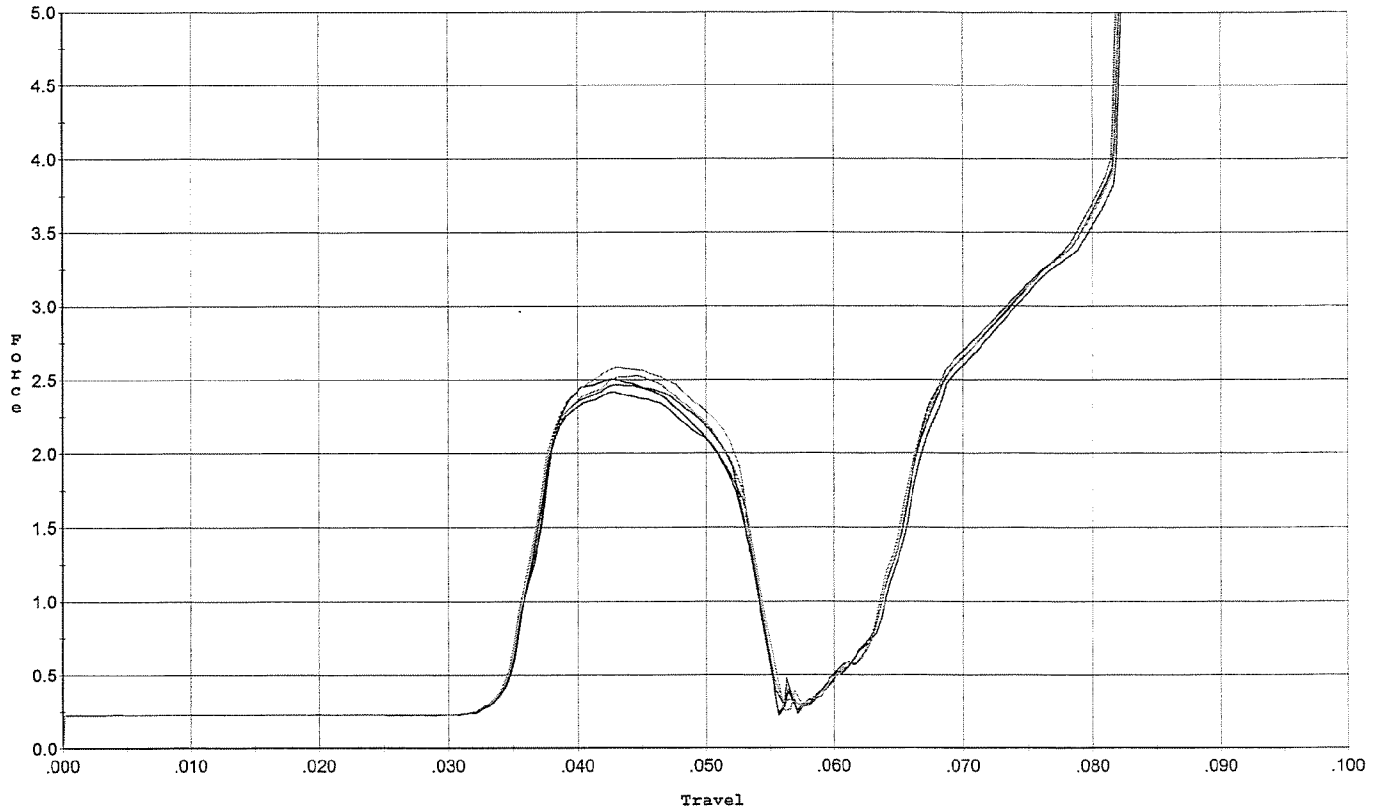
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.052	0.032	0.033	0.075		Set Trigger
2	4.066	0.054	0.033	0.032	0.077		Set Trigger
3	4.120	0.053	0.033	0.032	0.076		Set Trigger
4	4.127	0.053	0.032	0.033	0.076		Set Trigger
5	4.134	0.053	0.033	0.032	0.076		Set Trigger

AVG 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



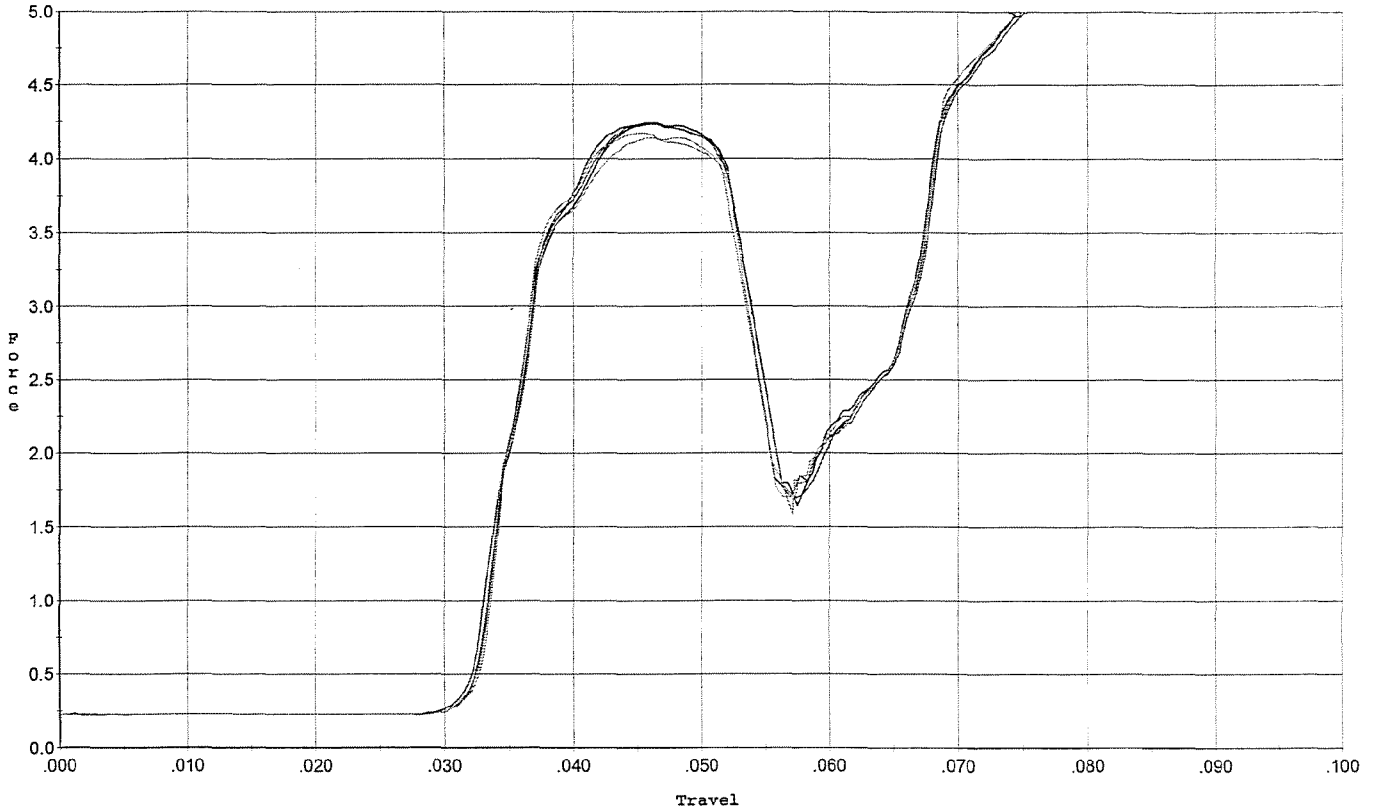
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.417	0.053	0.034	0.035	0.046		Set Trigger
2	2.507	0.053	0.034	0.035	0.047		Set Trigger
3	2.465	0.053	0.034	0.035	0.047		Set Trigger
4	2.583	0.053	0.034	0.035	0.048		Set Trigger
5	2.528	0.053	0.034	0.035	0.047		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.052	0.032	0.032	0.081		Set Trigger
2	4.242	0.054	0.032	0.032	0.083		Set Trigger
3	4.234	0.054	0.032	0.032	0.083		Set Trigger
4	4.174	0.053	0.032	0.032	0.081		Set Trigger
5	4.142	0.052	0.032	0.032	0.078		Set Trigger

Avg 4.20