

66749799

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

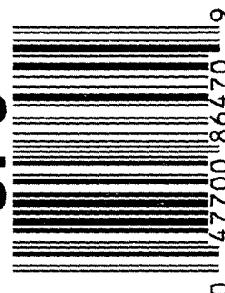


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749799

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749799

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROCURE		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES		JUL 15 2008 7-10-08	SP
480	MAGNAFLUX BBL ACTION		7/15/08	(48)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/14/08	RT
520	GOFF BLAST BBL / REC		7/18	cr
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SD
	D) OIL FIRING PIN ASSEMBLY		7-23-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

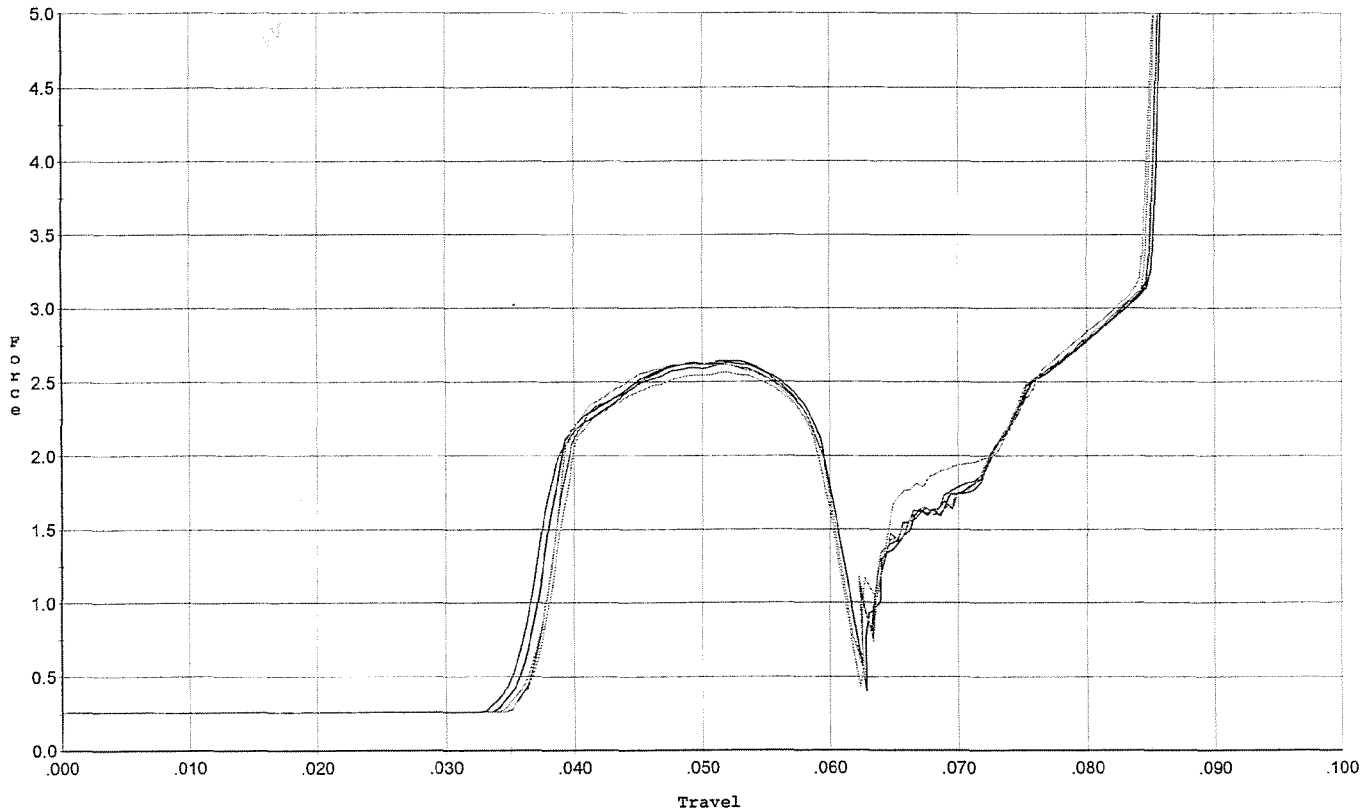
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-4	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	8-4	TL
	J) ASSEMBLE STOCK		7-23-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-8-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-8-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-25-08	MEJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-25-08	TRL
670	FINAL INSPECTION A) HEADSPACE		8-8-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.58</u> <u>2.60</u> <u>2.55</u> <u>2.46</u>	8-2-08	PSW
	C) FUNCTION		8-8-08	L.P.D.
690	PACK		8/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



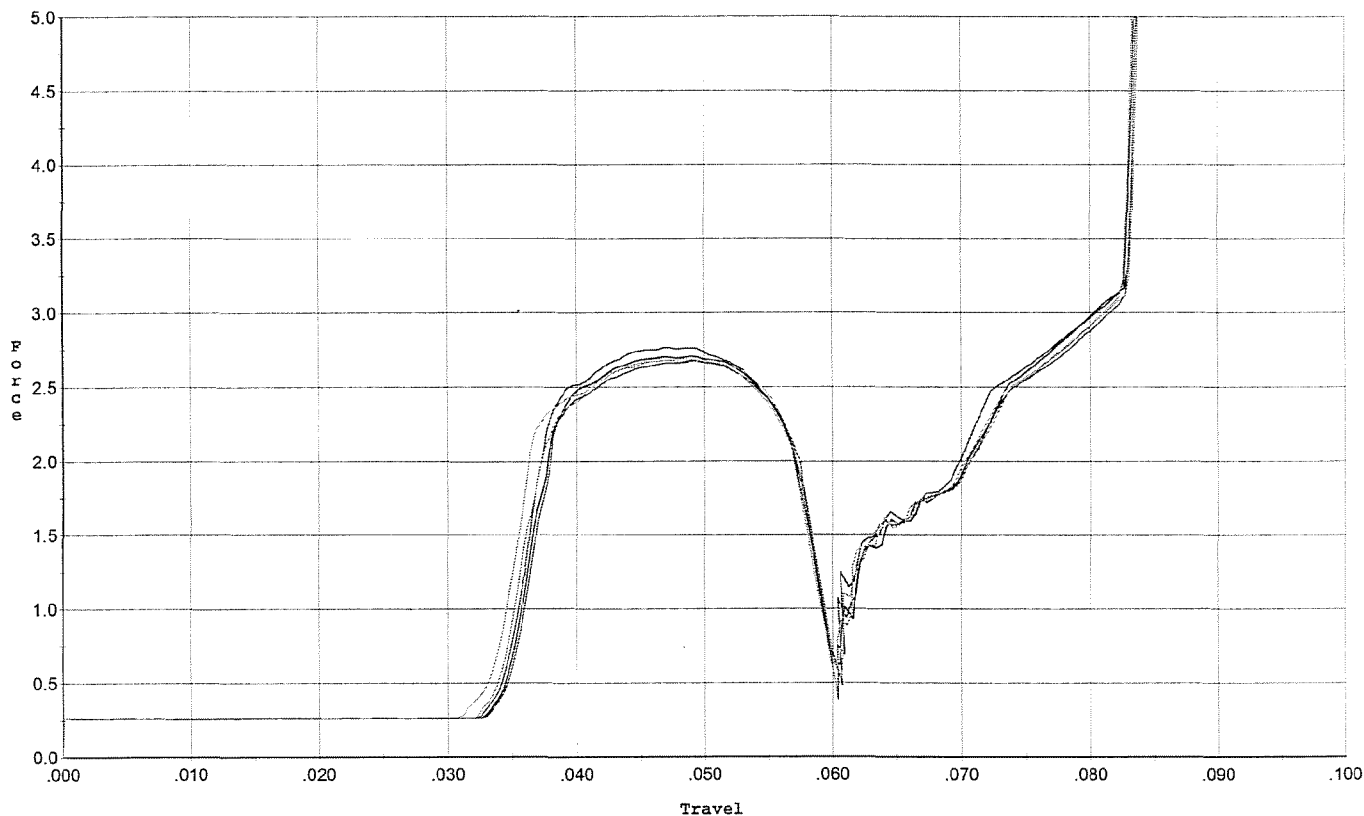
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.059	0.035	0.033	0.065		Set Trigger
2	2.644	0.061	0.036	0.032	0.066		Set Trigger
3	2.622	0.059	0.035	0.033	0.062		Set Trigger
4	2.566	0.059	0.037	0.032	0.061		Set Trigger
5	2.633	0.060	0.036	0.032	0.064		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



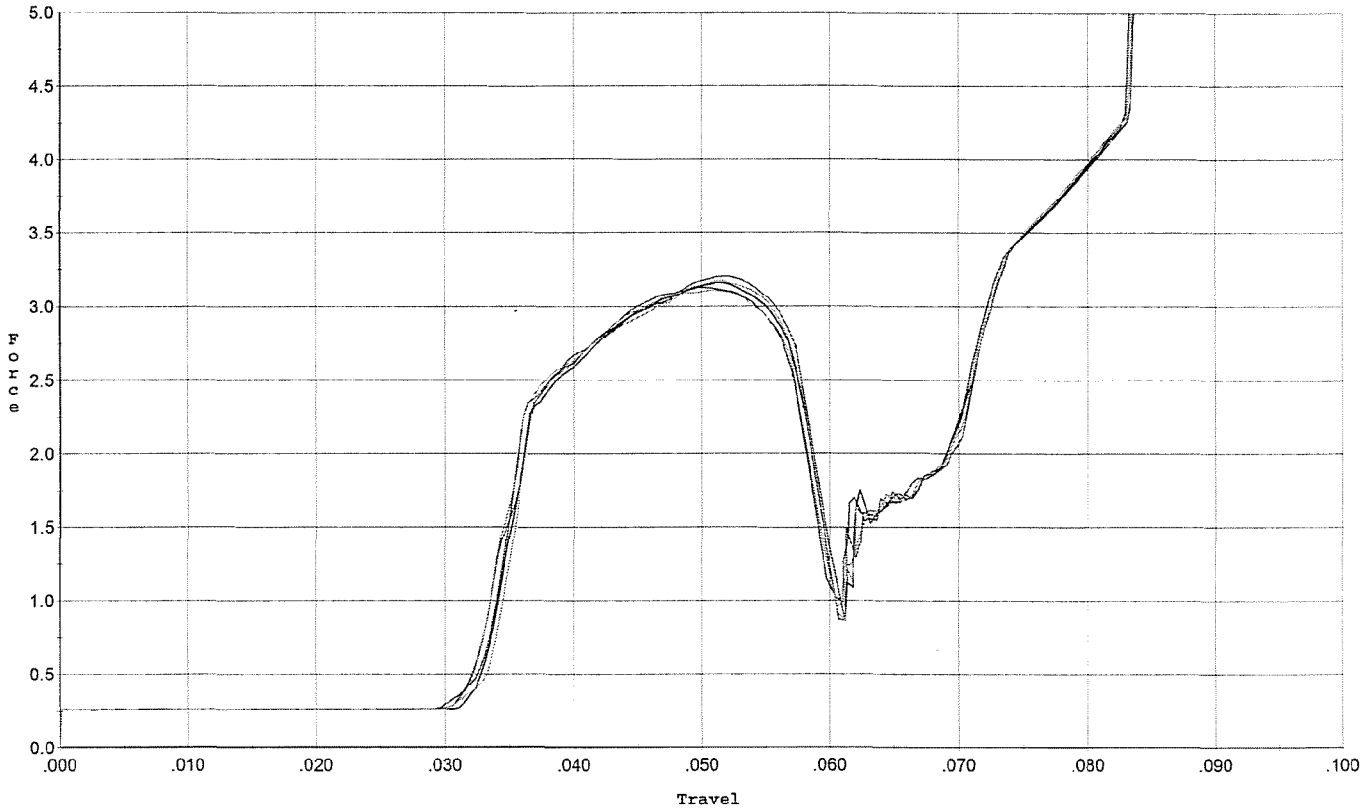
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.766	0.058	0.034	0.032	0.065		Set Trigger
2	2.706	0.058	0.034	0.033	0.064		Set Trigger
3	2.679	0.057	0.034	0.033	0.062		Set Trigger
4	2.693	0.057	0.033	0.032	0.065		Set Trigger
5	2.676	0.058	0.034	0.033	0.064		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



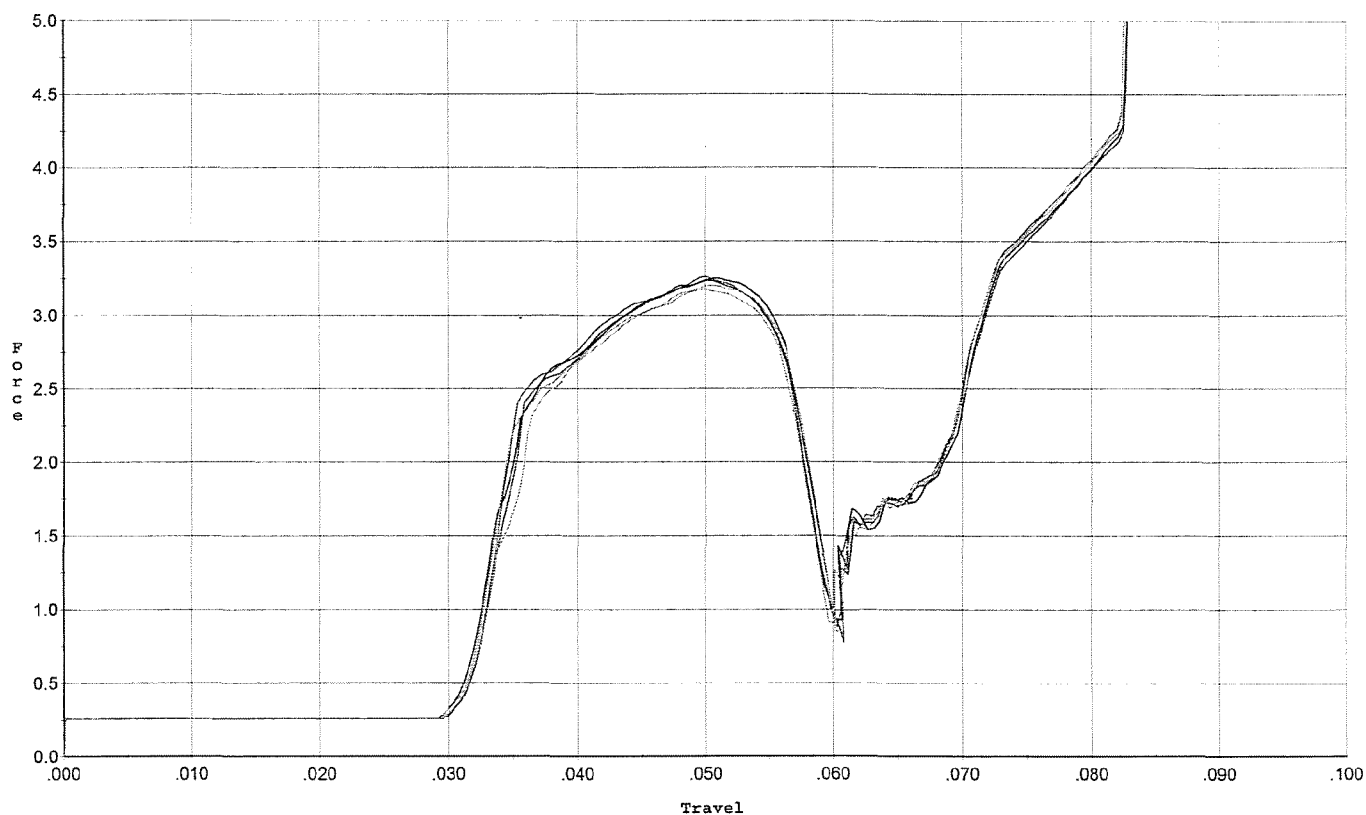
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.057	0.033	0.031	0.074		Set Trigger
2	3.160	0.058	0.033	0.032	0.075		Set Trigger
3	3.204	0.057	0.032	0.031	0.076		Set Trigger
4	3.108	0.057	0.033	0.031	0.072		Set Trigger
5	3.174	0.058	0.032	0.031	0.077		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



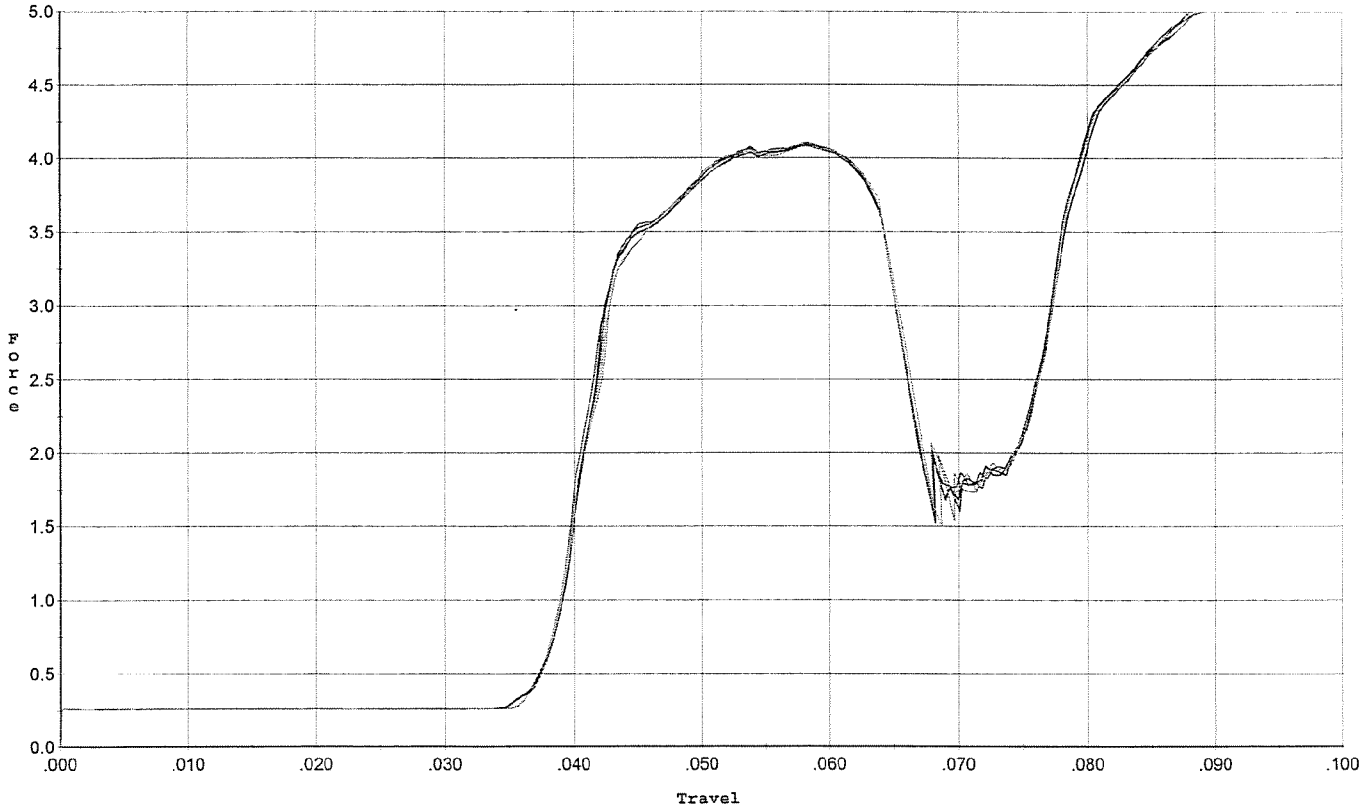
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.235	0.057	0.031	0.031	0.076		Set Trigger
2	3.249	0.058	0.031	0.031	0.079		Set Trigger
3	3.263	0.056	0.031	0.031	0.077		Set Trigger
4	3.201	0.058	0.030	0.031	0.076		Set Trigger
5	3.174	0.057	0.031	0.031	0.076		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



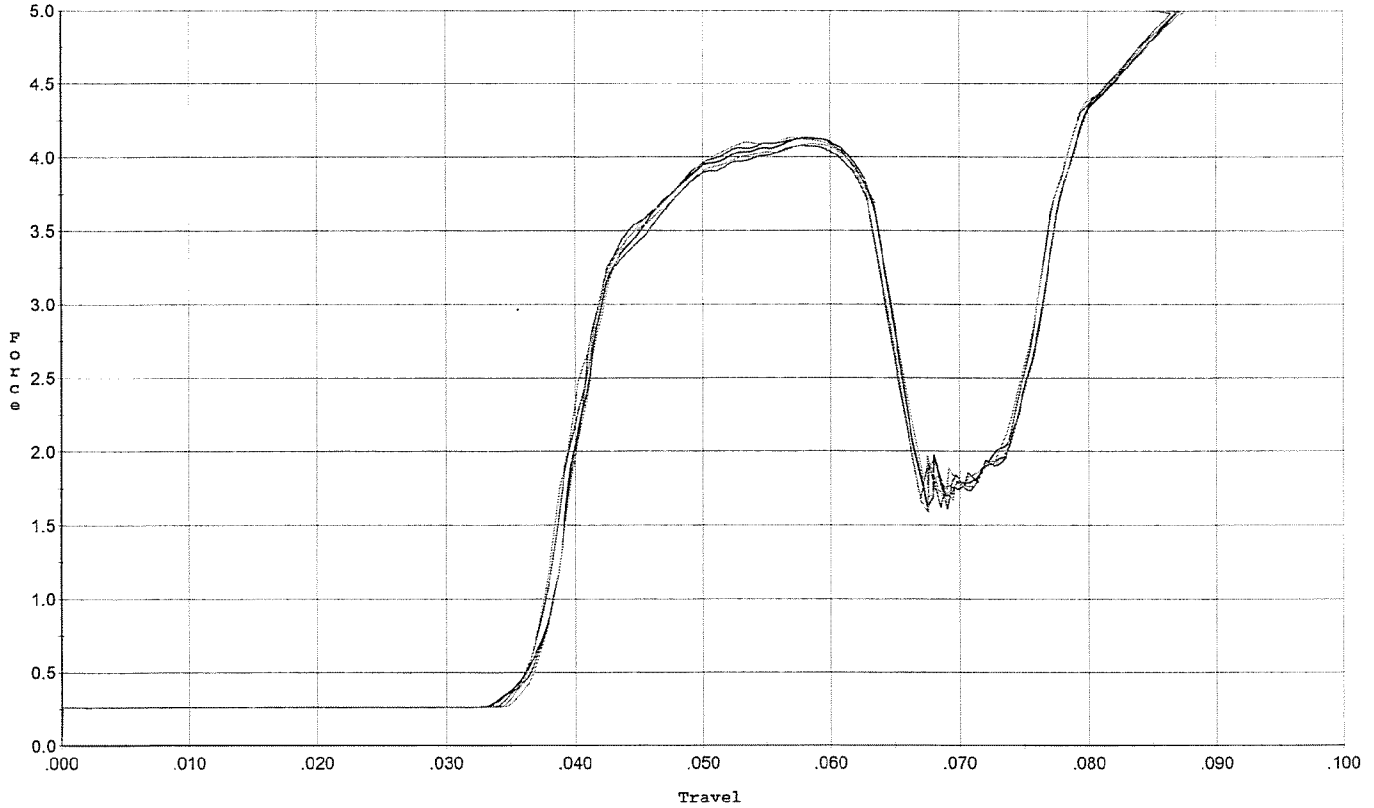
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.064	0.037	0.030	0.103		Set Trigger
2	4.085	0.064	0.037	0.030	0.102		Set Trigger
3	4.094	0.064	0.037	0.030	0.103		Set Trigger
4	4.077	0.066	0.037	0.029	0.105		Set Trigger
5	4.098	0.064	0.037	0.030	0.102		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



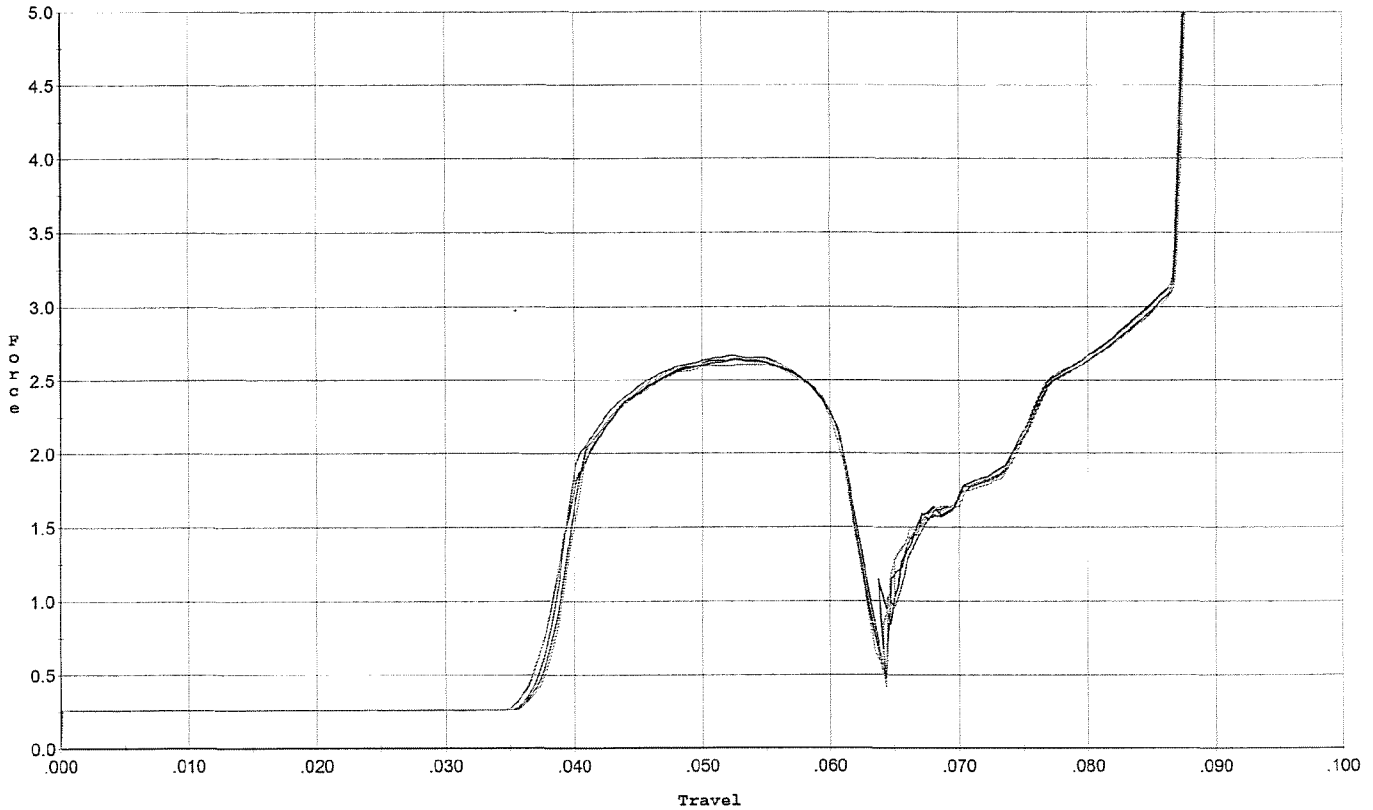
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.063	0.037	0.030	0.104		Set Trigger
2	4.129	0.063	0.037	0.030	0.103		Set Trigger
3	4.077	0.063	0.036	0.030	0.101		Set Trigger
4	4.088	0.063	0.037	0.030	0.102		Set Trigger
5	4.136	0.065	0.036	0.030	0.107		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



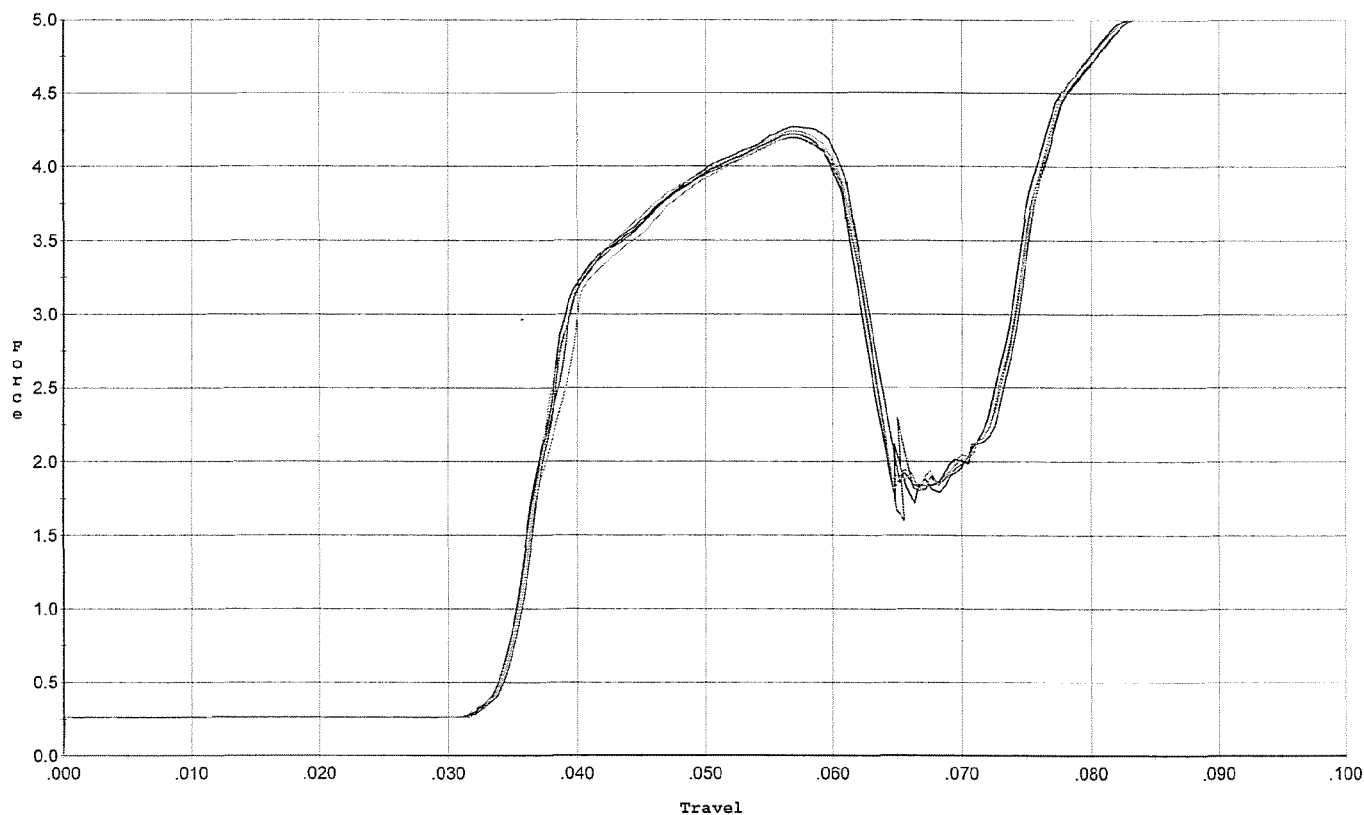
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.062	0.037	0.033	0.066		Set Trigger
2	2.640	0.061	0.036	0.033	0.065		Set Trigger
3	2.667	0.061	0.037	0.033	0.065		Set Trigger
4	2.651	0.061	0.037	0.033	0.064		Set Trigger
5	2.604	0.061	0.037	0.033	0.064		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.061	0.034	0.030	0.104		Set Trigger
2	4.221	0.061	0.034	0.030	0.103		Set Trigger
3	4.194	0.062	0.034	0.029	0.105		Set Trigger
4	4.239	0.062	0.034	0.030	0.105		Set Trigger
5	4.199	0.061	0.034	0.030	0.103		Set Trigger

Avg 4.22