

G674 9805

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



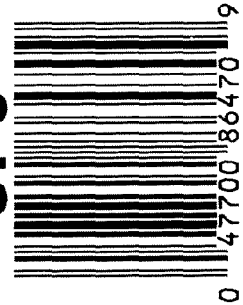
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749805

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749805

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	R.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE		6-13-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES		6-16-08	TRW
480	MAGNAFLUX BBL ACTION	MAGNA FLUX JUN 14 2008 OPERATOR <i>mmg</i>	6/16/08	mmg
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TL
542	APPLY COATINGS (BARREL ACTION)		6/23/08	Cor
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/24/08	R.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

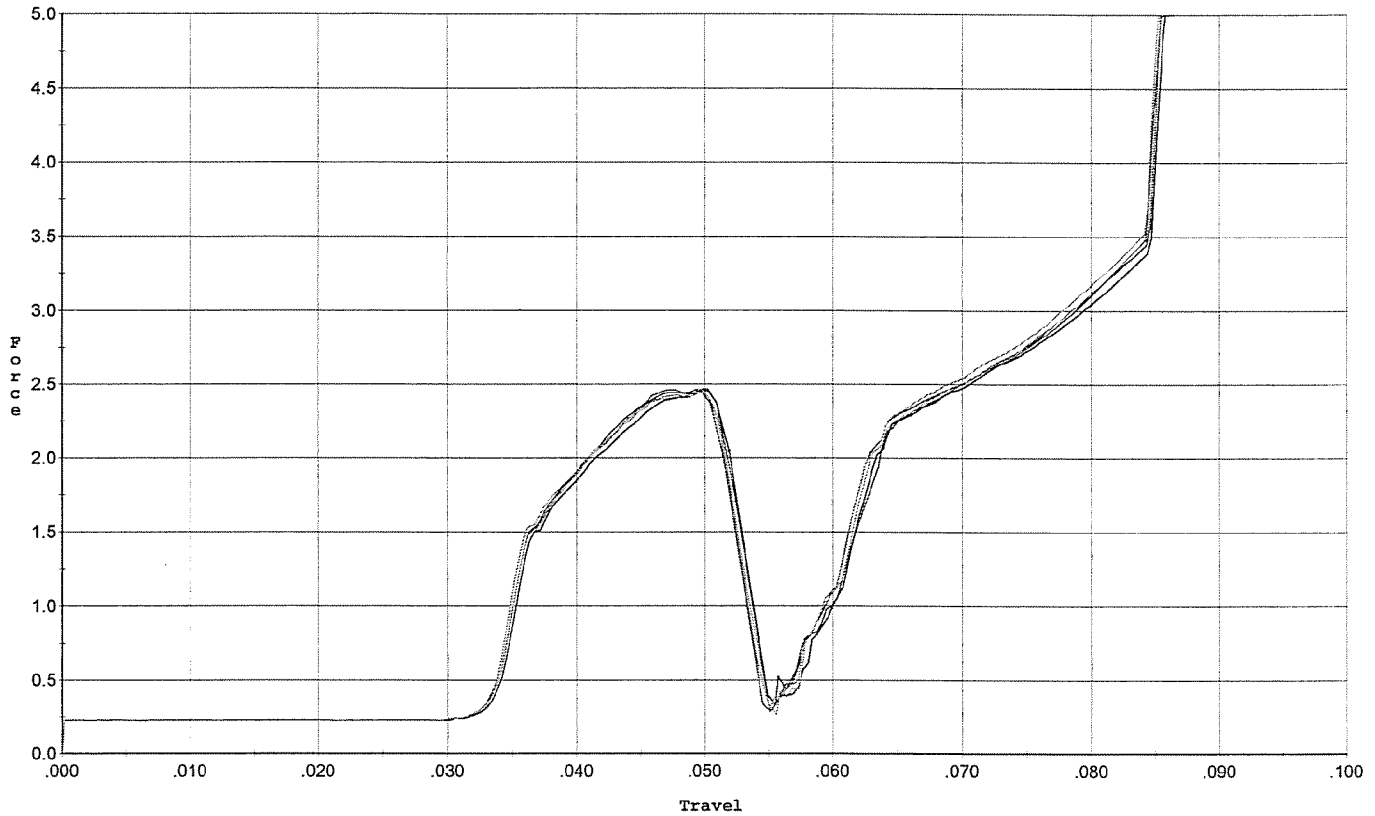
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/10/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/10/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.021</u>	7/10/08	Fm
	J) ASSEMBLE STOCK		6/26/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/21/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.50</u> <u>2.48</u> <u>2.51</u> <u>2.80</u>	7-8-08	SD
	C) FUNCTION		7/21/08	Fm
690	PACK		7/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



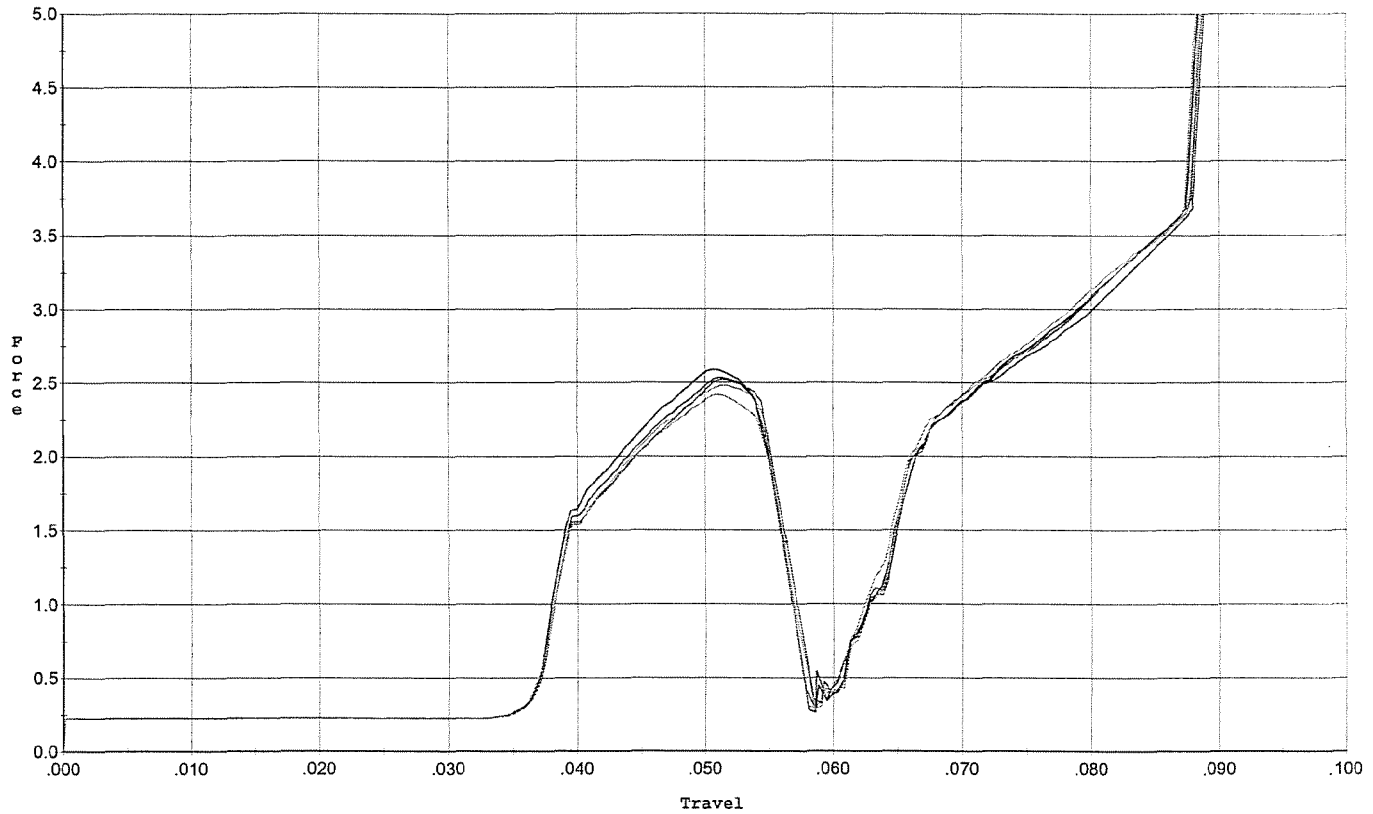
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.052	0.033	0.038	0.045		Set Trigger
2	2.455	0.052	0.034	0.038	0.044		Set Trigger
3	2.460	0.051	0.033	0.038	0.044		Set Trigger
4	2.446	0.051	0.033	0.038	0.043		Set Trigger
5	2.464	0.051	0.033	0.038	0.044		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



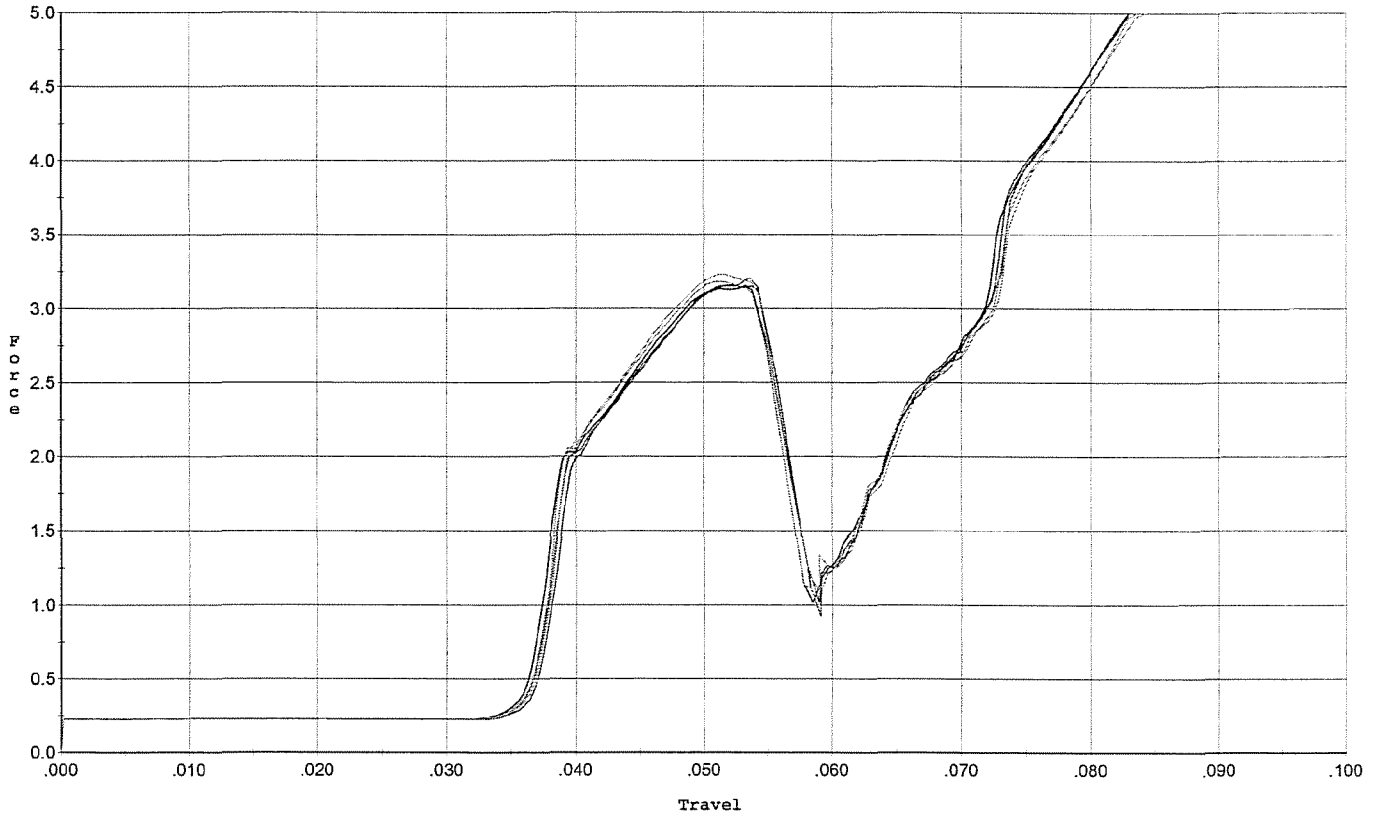
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.055	0.037	0.039	0.046		Set Trigger
2	2.587	0.055	0.037	0.039	0.047		Set Trigger
3	2.520	0.056	0.037	0.038	0.047		Set Trigger
4	2.480	0.055	0.037	0.039	0.045		Set Trigger
5	2.419	0.055	0.037	0.038	0.045		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



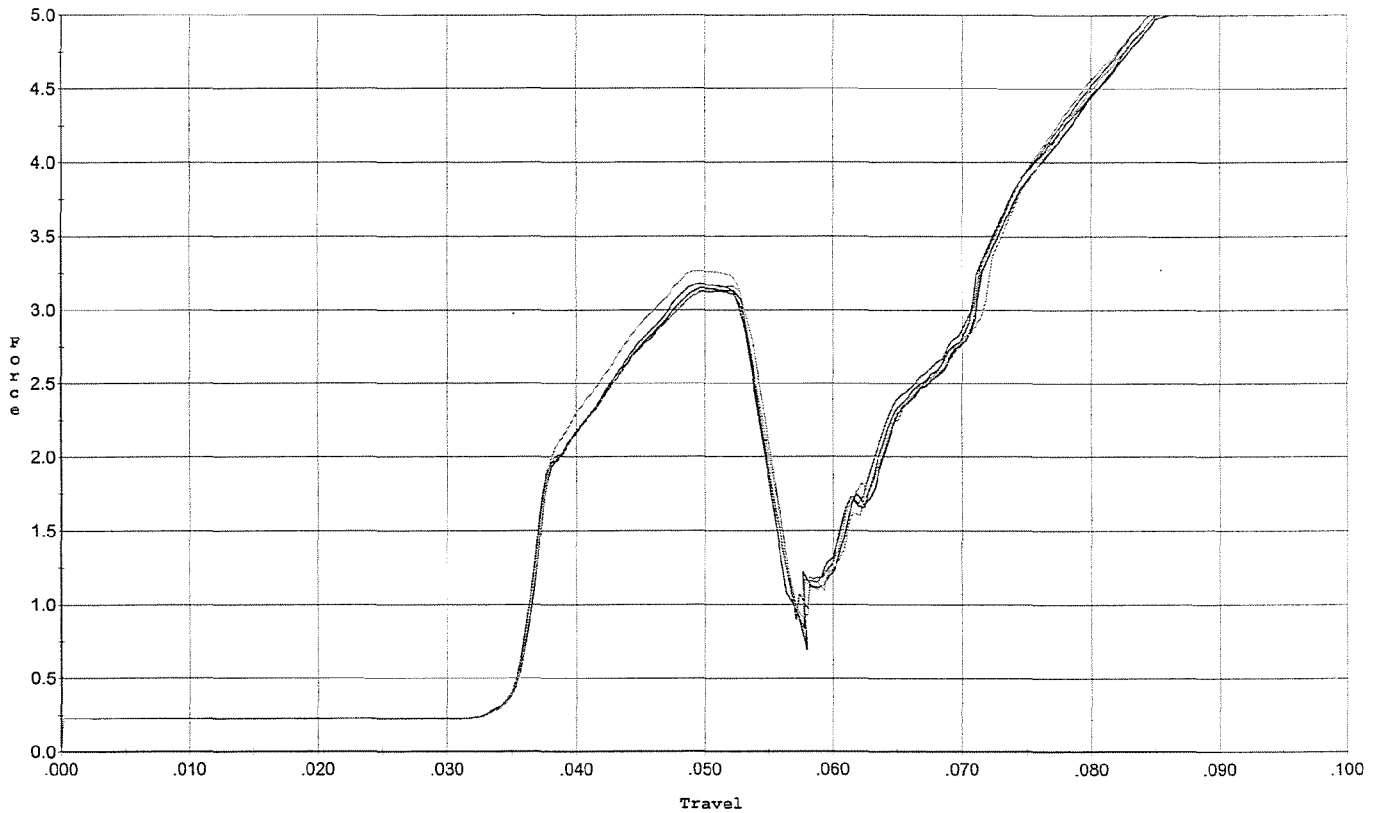
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.056	0.037	0.038	0.057		Set Trigger
2	3.155	0.055	0.036	0.037	0.057		Set Trigger
3	3.206	0.054	0.036	0.038	0.055		Set Trigger
4	3.230	0.054	0.037	0.038	0.057		Set Trigger
5	3.184	0.055	0.036	0.038	0.057		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



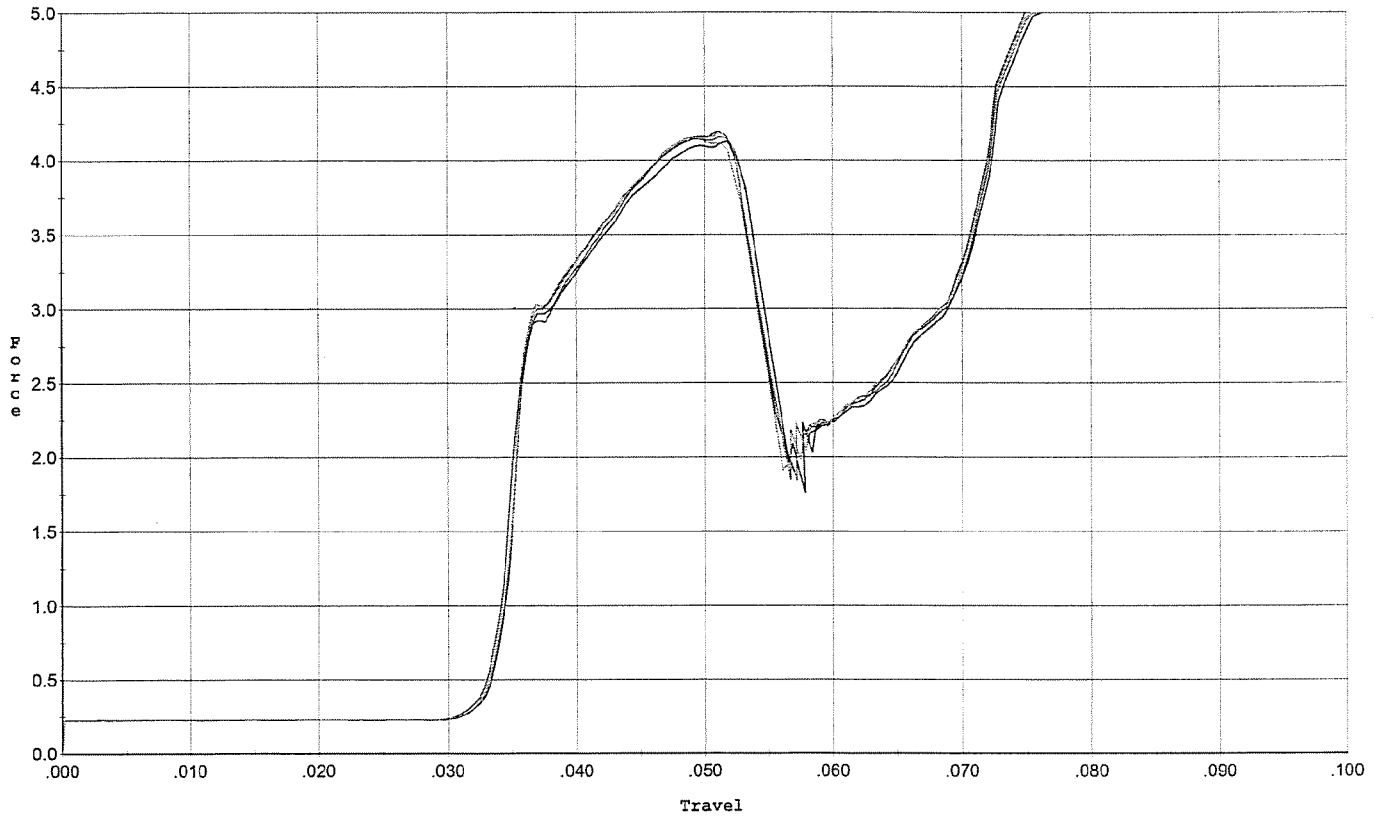
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.053	0.035	0.037	0.055		Set Trigger
2	3.149	0.055	0.035	0.037	0.057		Set Trigger
3	3.126	0.053	0.035	0.037	0.054		Set Trigger
4	3.263	0.053	0.035	0.037	0.056		Set Trigger
5	3.161	0.054	0.035	0.037	0.056		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



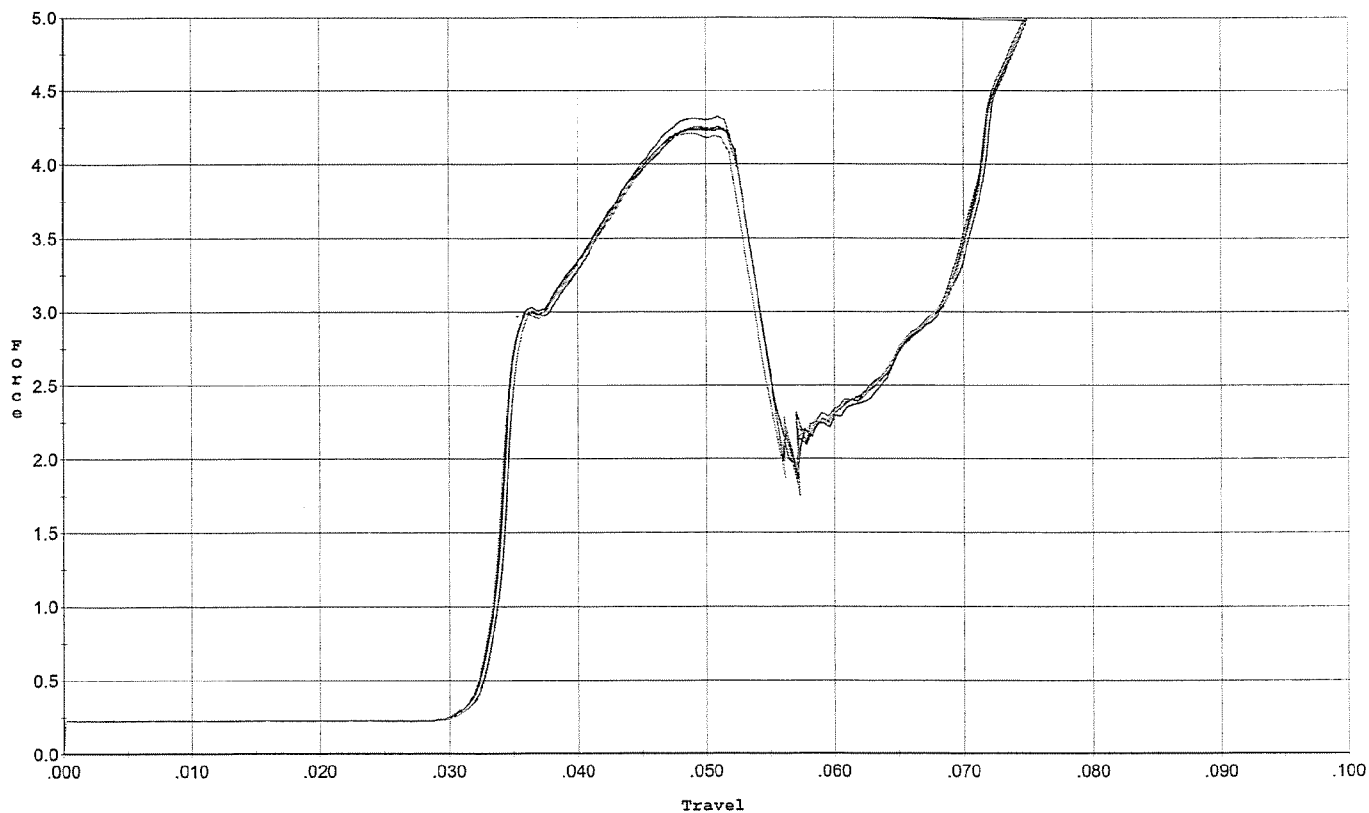
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.052	0.033	0.034	0.077		Set Trigger
2	4.128	0.053	0.033	0.034	0.078		Set Trigger
3	4.161	0.052	0.033	0.034	0.076		Set Trigger
4	4.186	0.052	0.033	0.034	0.077		Set Trigger
5	4.150	0.053	0.033	0.034	0.077		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



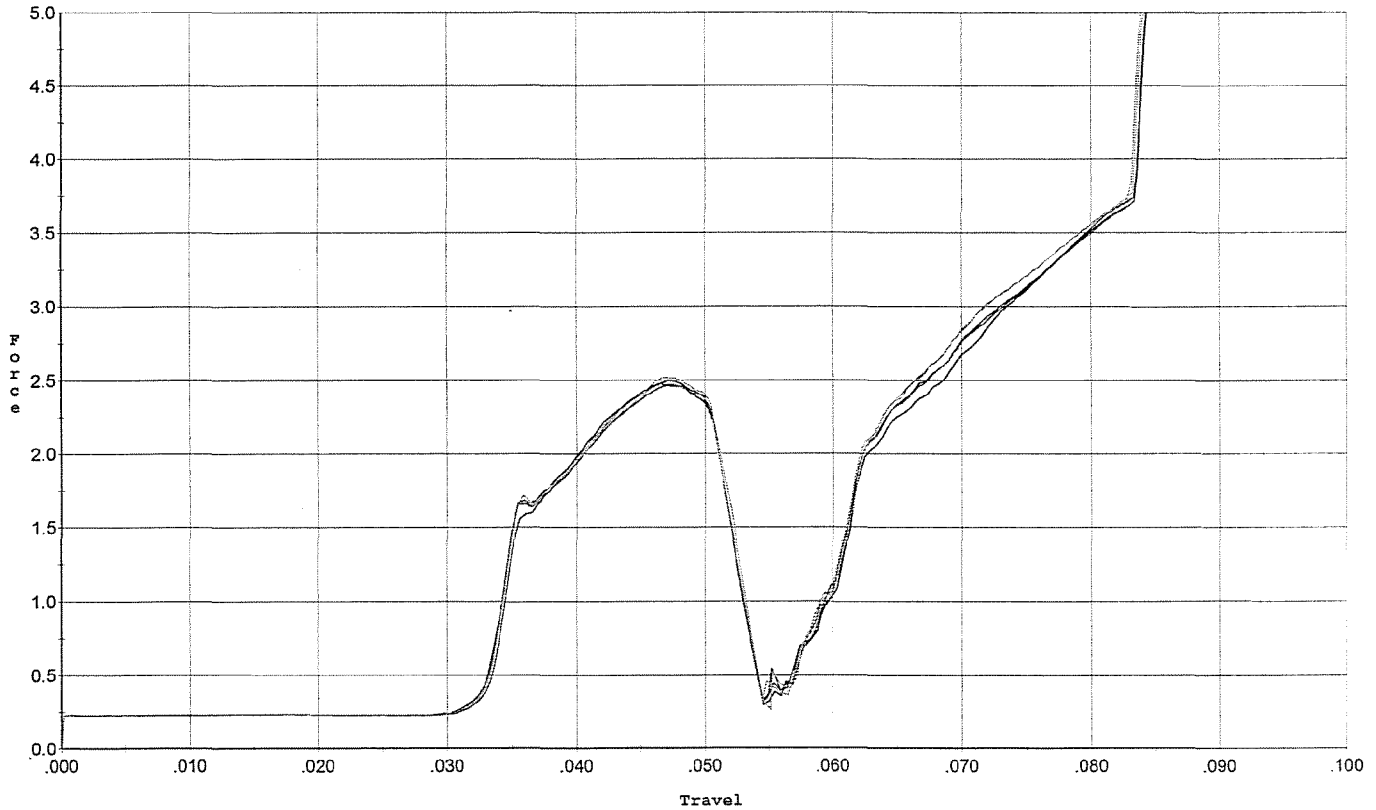
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.248	0.052	0.032	0.034	0.079		Set Trigger
2	4.255	0.052	0.032	0.033	0.080		Set Trigger
3	4.326	0.052	0.032	0.033	0.080		Set Trigger
4	4.258	0.052	0.032	0.034	0.079		Set Trigger
5	4.208	0.052	0.032	0.034	0.077		Set Trigger

AVG 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



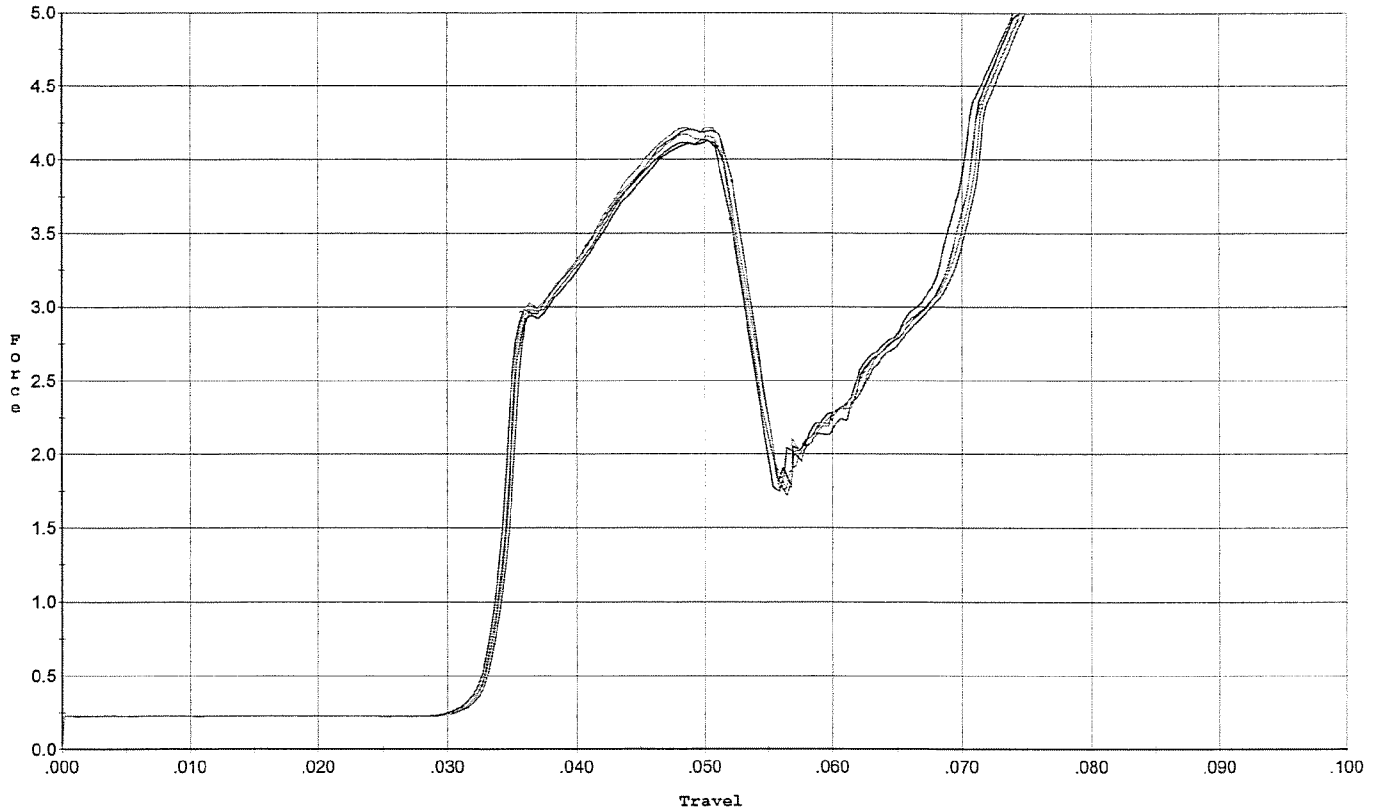
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.051	0.033	0.038	0.044		Set Trigger
2	2.499	0.051	0.033	0.038	0.044		Set Trigger
3	2.469	0.051	0.033	0.038	0.044		Set Trigger
4	2.478	0.050	0.033	0.037	0.044		Set Trigger
5	2.517	0.052	0.033	0.037	0.046		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.133	0.052	0.032	0.034	0.075		Set Trigger
2	4.126	0.051	0.032	0.034	0.073		Set Trigger
3	4.201	0.052	0.033	0.035	0.075		Set Trigger
4	4.169	0.051	0.032	0.035	0.074		Set Trigger
5	4.217	0.053	0.033	0.034	0.078		Set Trigger

Avg 4.16