

G674 9810

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

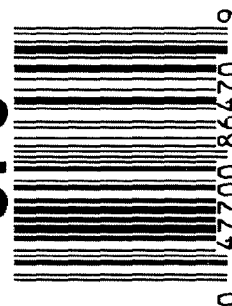
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749810

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749810

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	R.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-13-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 10 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mmg</i>	6/16/08	<i>mmg</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	cos
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/23/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/26/08	R.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

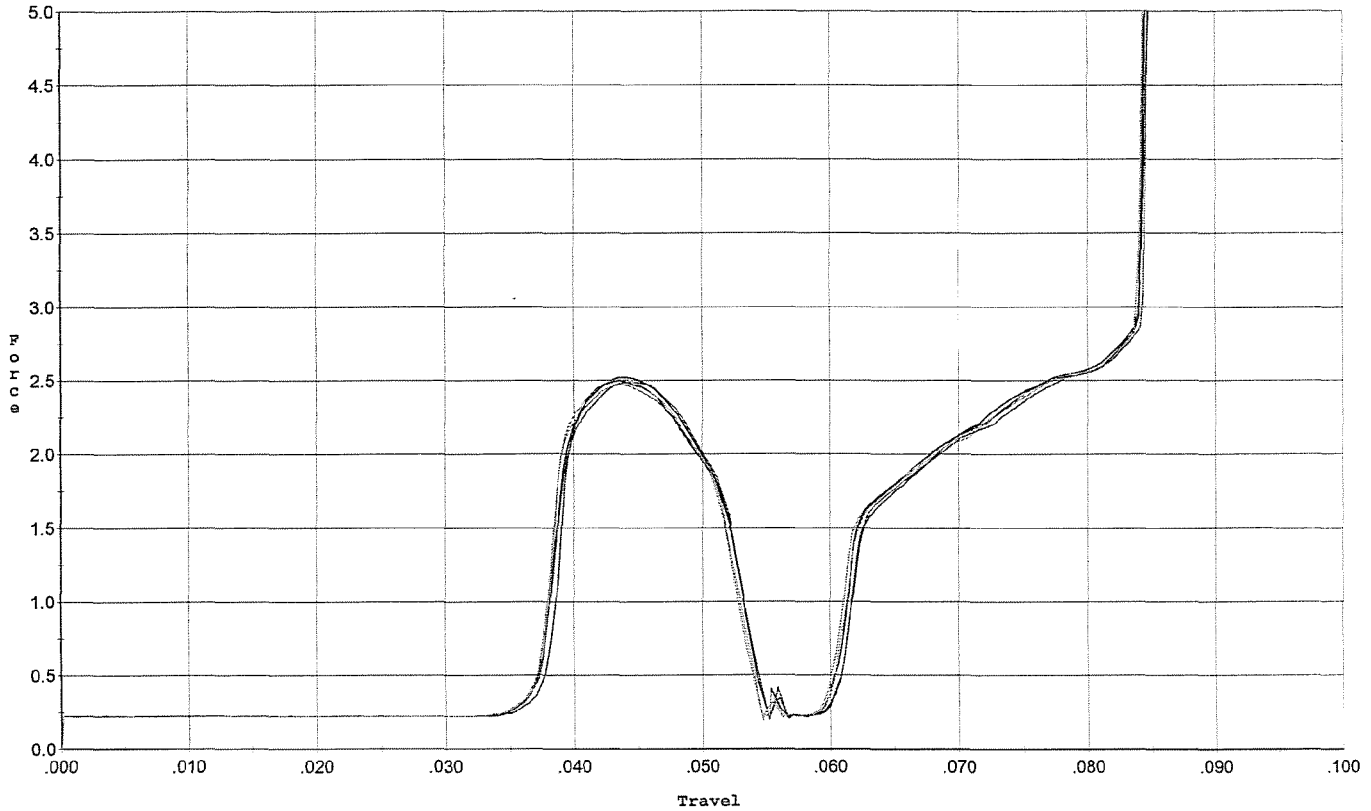
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7/10/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	7/10/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	7/10/08	Fm
	J) ASSEMBLE STOCK		6/26/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.77</u> <u>2.80</u> <u>2.49</u> <u>2.64</u>	7-8-08	SD
	C) FUNCTION		7/21/08	Fm
690	PACK		7/25/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



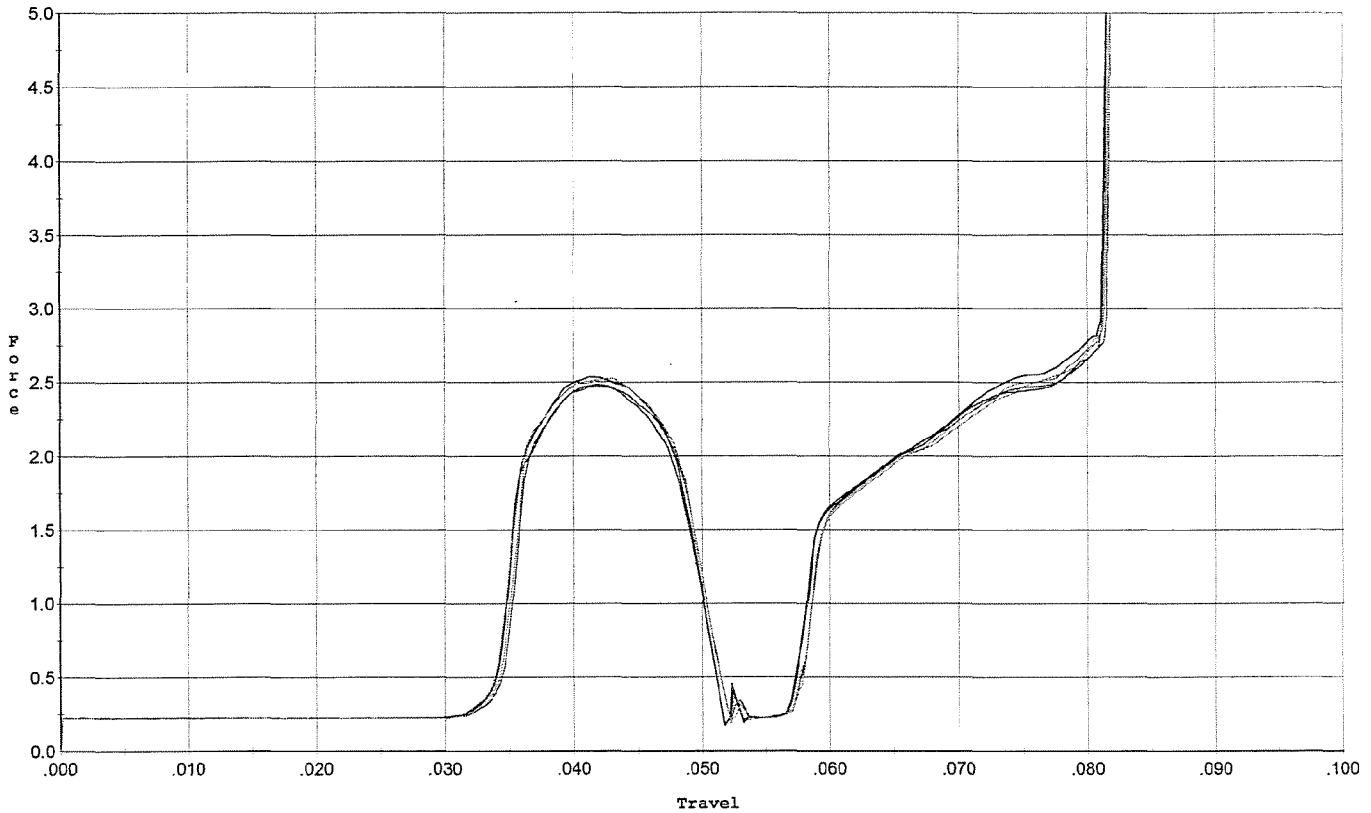
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.052	0.037	0.039	0.039		Set Trigger
2	2.523	0.052	0.037	0.038	0.041		Set Trigger
3	2.490	0.052	0.037	0.038	0.040		Set Trigger
4	2.508	0.053	0.037	0.038	0.041		Set Trigger
5	2.473	0.052	0.037	0.038	0.039		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



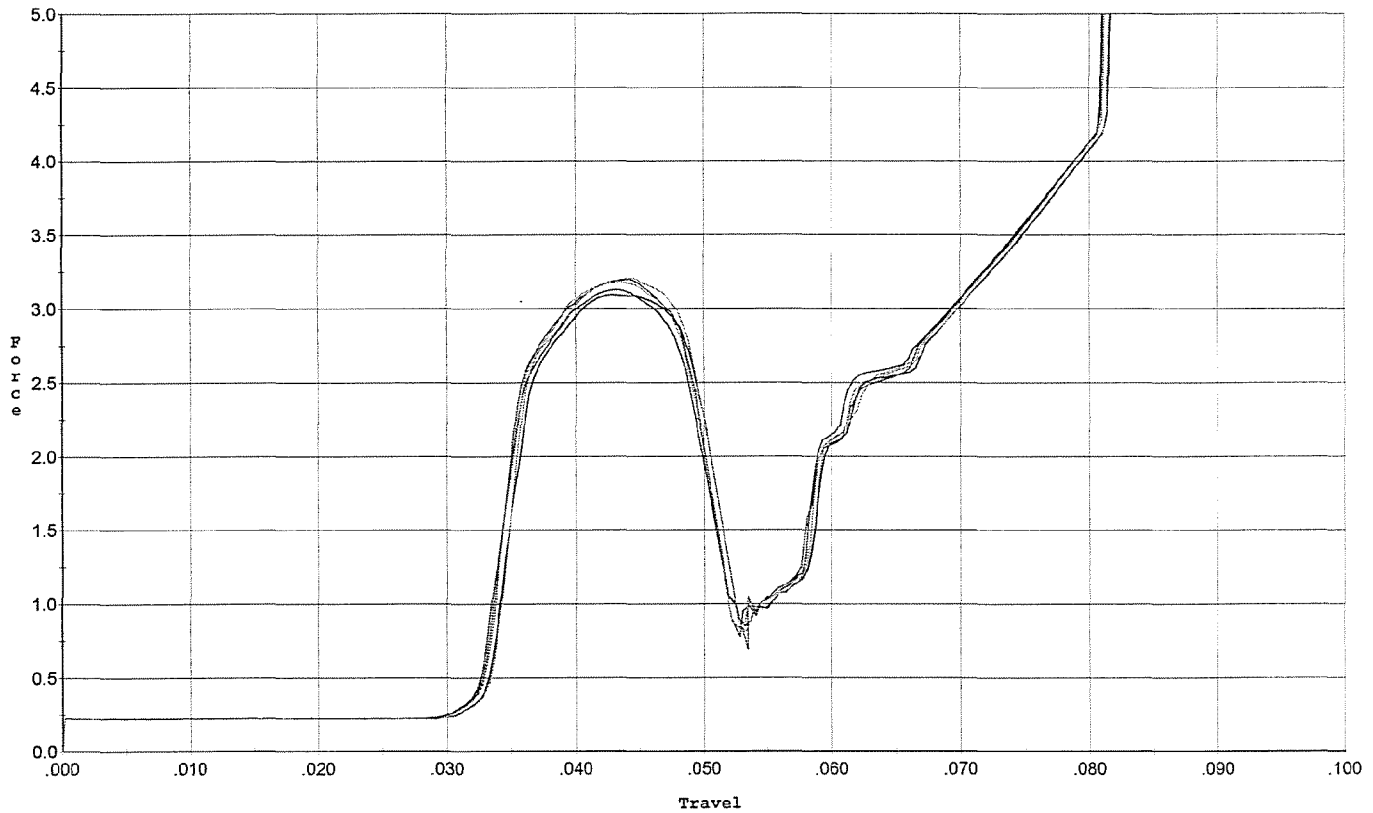
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.050	0.034	0.036	0.040		Set Trigger
2	2.534	0.049	0.034	0.036	0.041		Set Trigger
3	2.472	0.049	0.034	0.037	0.039		Set Trigger
4	2.515	0.049	0.034	0.037	0.040		Set Trigger
5	2.526	0.049	0.033	0.037	0.041		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



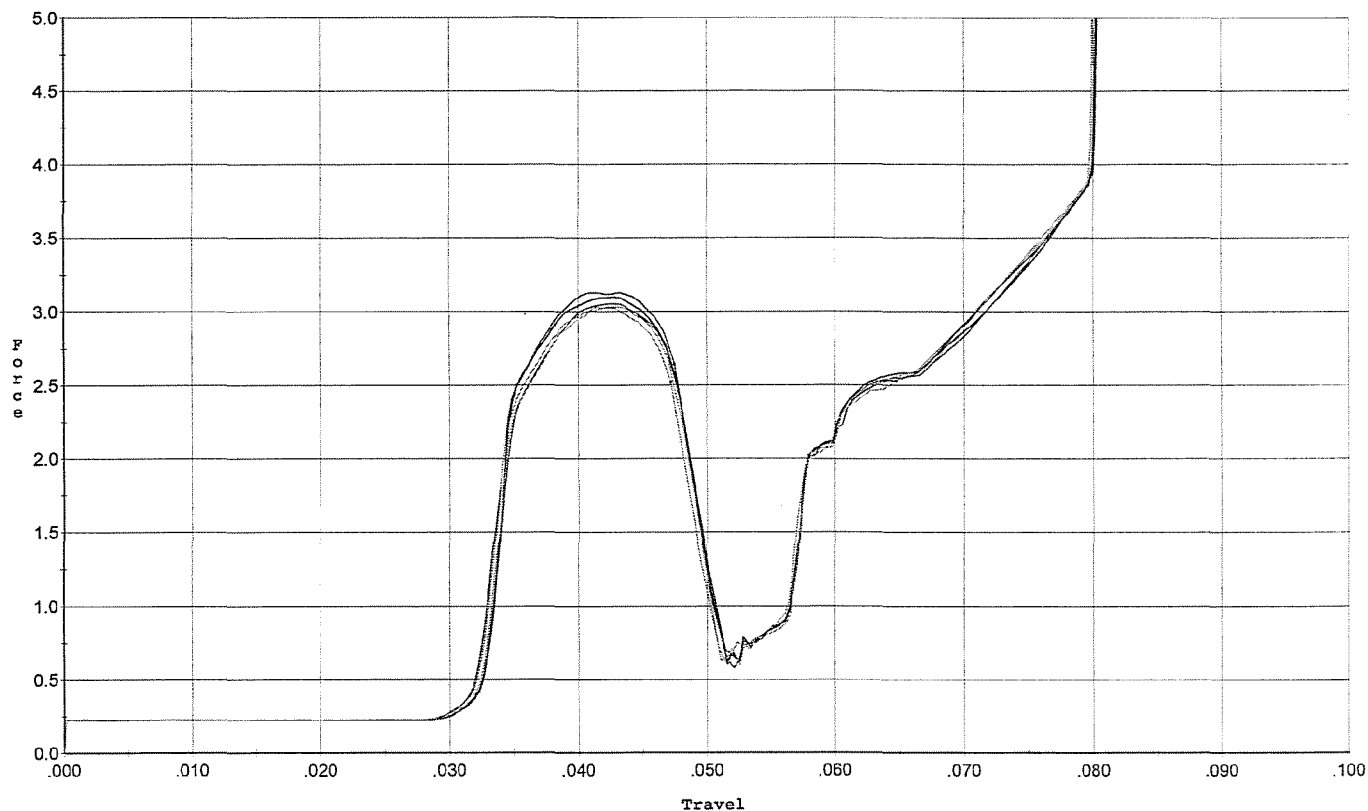
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.050	0.032	0.035	0.053		Set Trigger
2	3.095	0.050	0.033	0.035	0.053		Set Trigger
3	3.201	0.049	0.032	0.035	0.053		Set Trigger
4	3.174	0.050	0.033	0.035	0.053		Set Trigger
5	3.205	0.050	0.033	0.035	0.054		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



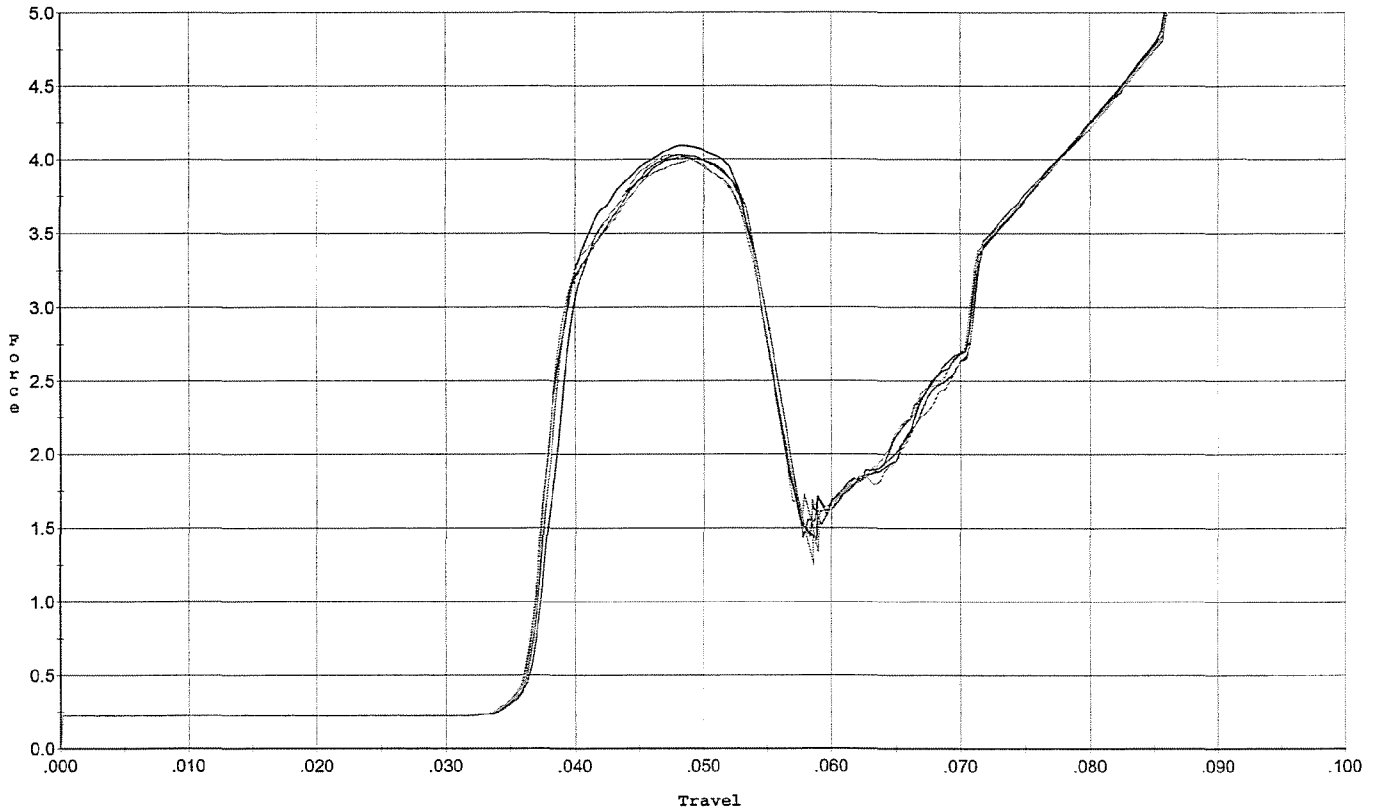
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.047	0.032	0.035	0.050		Set Trigger
2	3.099	0.048	0.032	0.035	0.049		Set Trigger
3	3.053	0.048	0.032	0.035	0.048		Set Trigger
4	3.030	0.048	0.032	0.035	0.049		Set Trigger
5	3.028	0.047	0.032	0.035	0.048		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



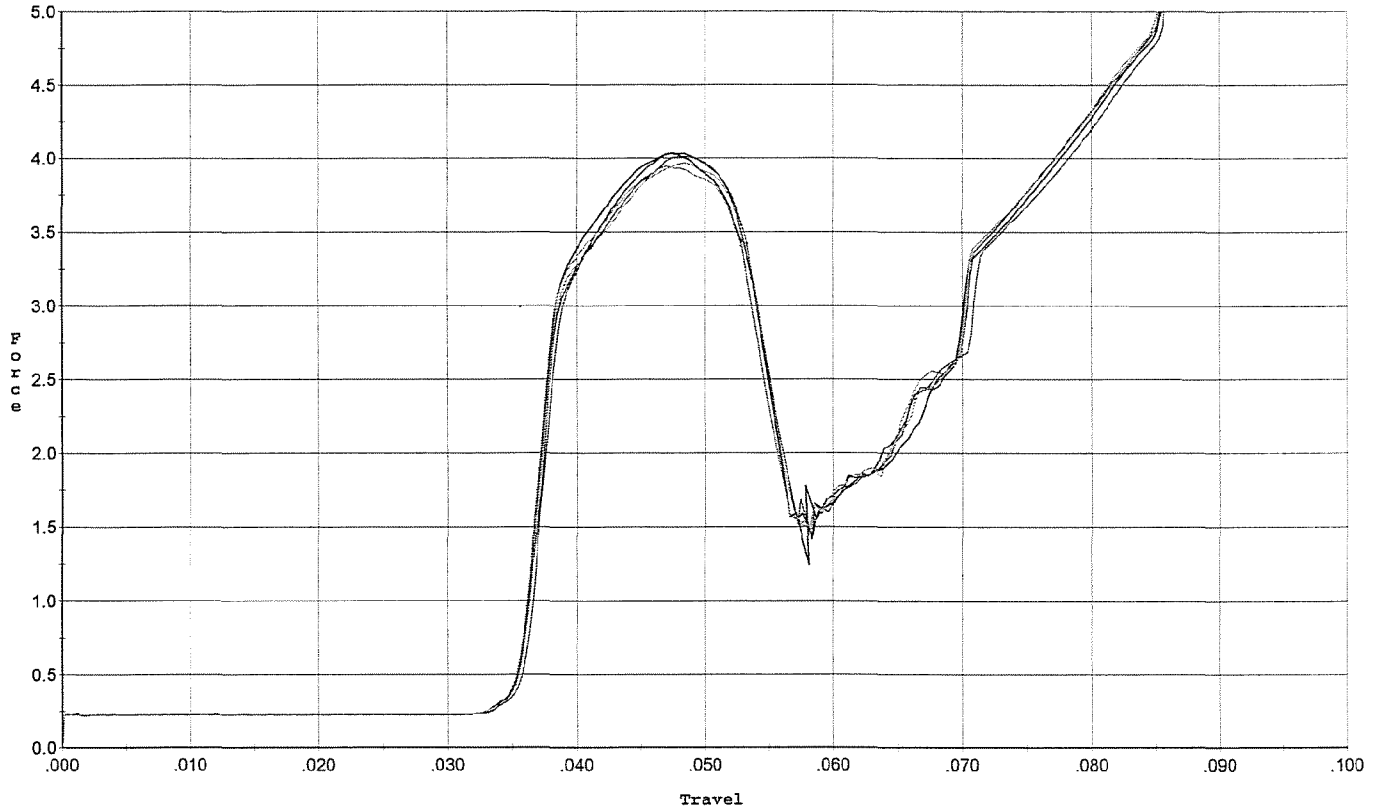
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.054	0.036	0.036	0.070		Set Trigger
2	4.096	0.054	0.036	0.036	0.072		Set Trigger
3	4.030	0.055	0.036	0.035	0.073		Set Trigger
4	4.030	0.054	0.036	0.036	0.072		Set Trigger
5	3.996	0.054	0.036	0.036	0.070		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



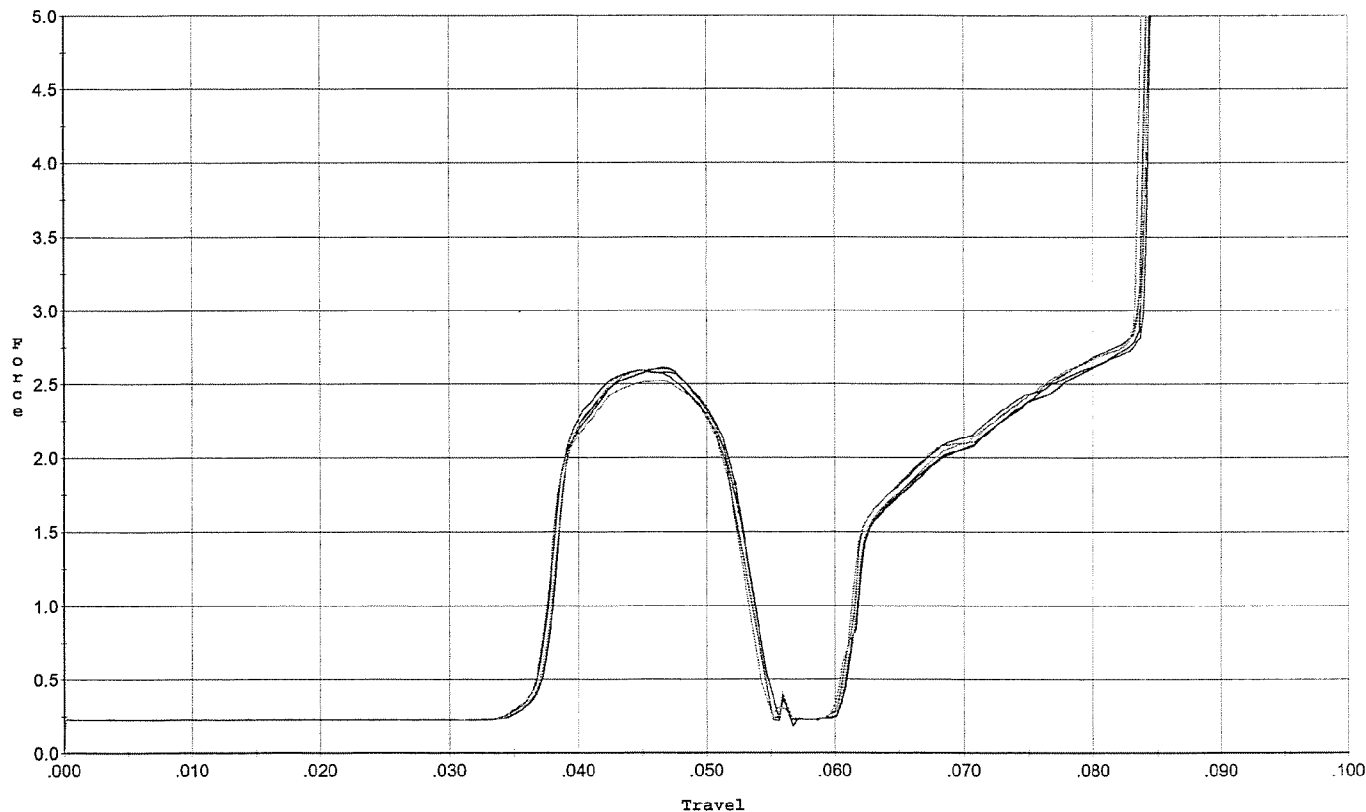
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.053	0.035	0.036	0.069		Set Trigger
2	4.033	0.054	0.035	0.036	0.072		Set Trigger
3	4.009	0.053	0.035	0.036	0.070		Set Trigger
4	3.966	0.053	0.035	0.036	0.071		Set Trigger
5	3.946	0.053	0.035	0.036	0.069		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



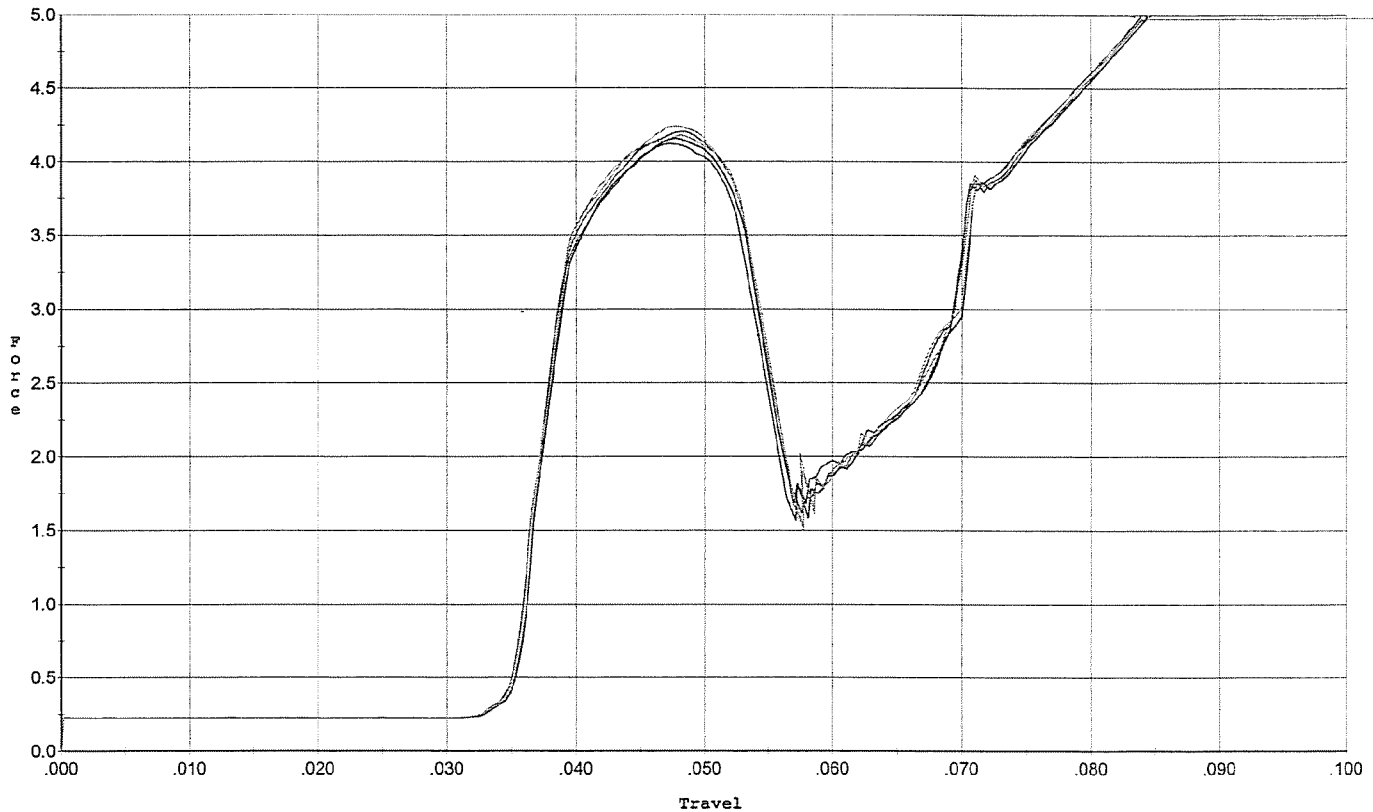
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.590	0.052	0.036	0.038	0.044		Set Trigger
2	2.609	0.053	0.037	0.038	0.043		Set Trigger
3	2.590	0.052	0.036	0.038	0.043		Set Trigger
4	2.597	0.052	0.037	0.038	0.043		Set Trigger
5	2.523	0.052	0.036	0.038	0.042		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.054	0.035	0.035	0.074		Set Trigger
2	4.159	0.053	0.035	0.036	0.073		Set Trigger
3	4.204	0.053	0.035	0.036	0.073		Set Trigger
4	4.242	0.053	0.035	0.035	0.074		Set Trigger
5	4.181	0.054	0.035	0.035	0.076		Set Trigger

Avg 4.18