

G6749813

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

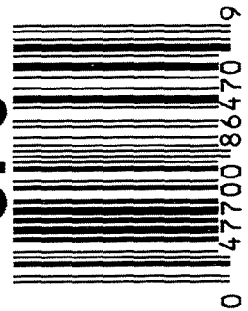
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749813

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749813

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	RP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES		7-10-08	SP
480	MAGNAFLUX BBL ACTION		7-11-08	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-11-08	RT
520	GOFF BLAST BBL / REC		7-18	CR
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	RSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	RSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	RSN
	D) OIL FIRING PIN ASSEMBLY		7-22-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>6</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	7-30	TL
	J) ASSEMBLE STOCK		7-28-08	FSW
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/29/08	MEW
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.38</u> <u>2.32</u> <u>2.34</u> <u>2.34</u>	7-30-08	FSW
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/6/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-22-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.67	2.35		2.71	
PULL #2	2.74	2.54		2.73	
PULL #3	2.48	2.58		2.75	
PULL #4	2.66	2.72		2.73	
PULL #5	2.76	2.54		2.75	
TOTAL	1331	1273		1367	
AVERAGE	2.66	2.54		2.73	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.21		
PULL #2	3.21	3.33		
PULL #3	3.20	3.31		
PULL #4	3.17	3.28		
PULL #5	3.22	3.25		
TOTAL	1606	1638		
AVERAGE	3.21	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.00	4.20		4.03
PULL #2	3.97	4.19		4.02
PULL #3	4.01	4.14		4.02
PULL #4	4.05	4.13		4.10
PULL #5	4.04	4.12		4.11
TOTAL	2007	2078		2028
AVERAGE	4.01	4.15		4.05