

G6749814

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

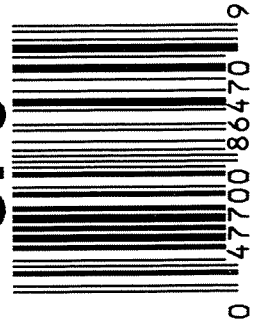
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749814

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749814

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/12/08	RPD
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE		6-13-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-16-08	TRW
480	MAGNAFLUX BBL ACTION		6/16/08	und
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	ca
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6/23/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/25/08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

MAGNA FLUX
JUN 1 2008
OPERATOR *und*

F004 REV 5/2006

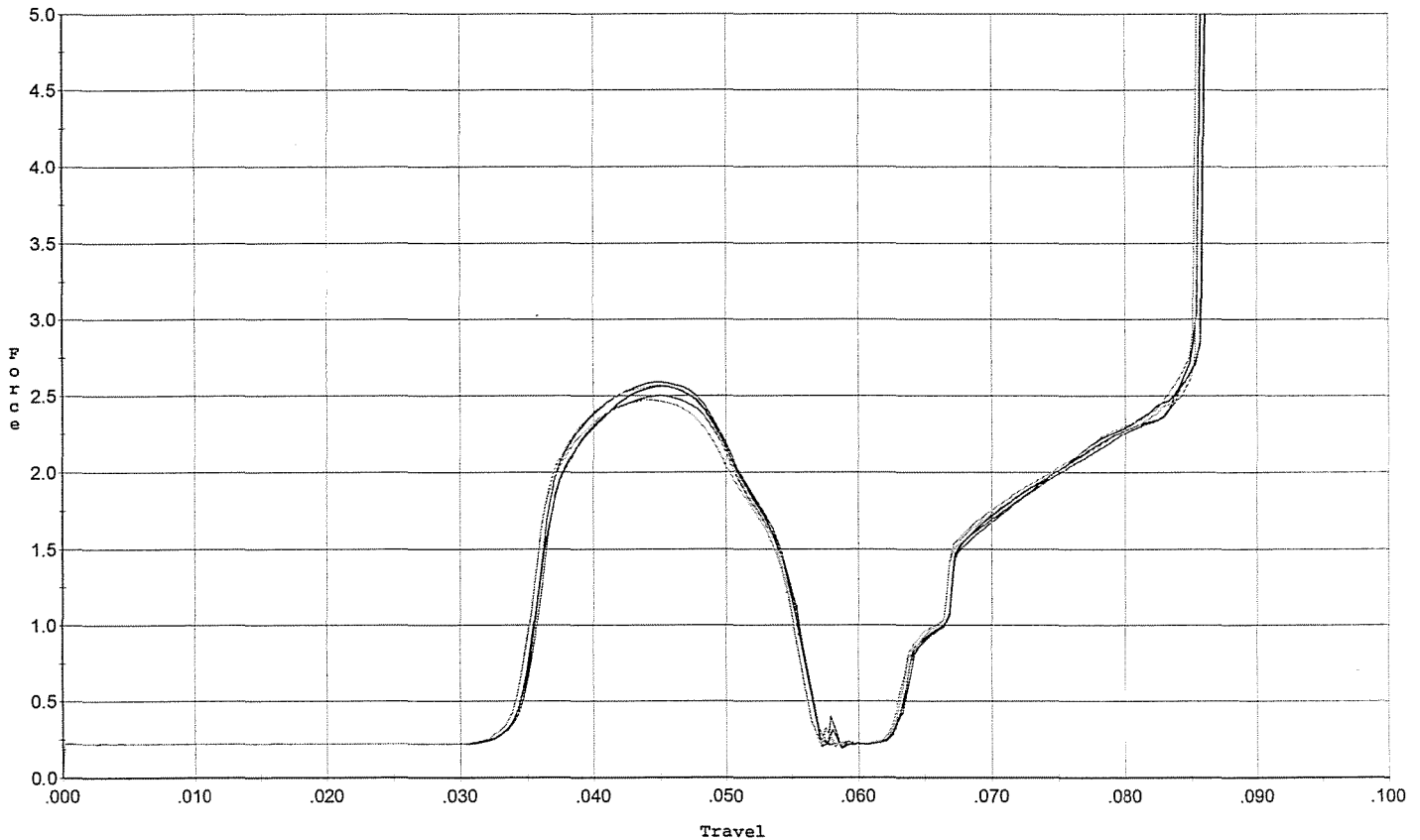
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6-</u> <u>6-</u> <u>5.5-</u>	7/7/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4-</u> <u>4-</u>	7/7/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/7/08	Fm
	J) ASSEMBLE STOCK		6/25/08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-26-08	mtm
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.37</u> <u>2.42</u> <u>2.28</u> <u>2.23</u>	6/30/08	RP
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/7/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



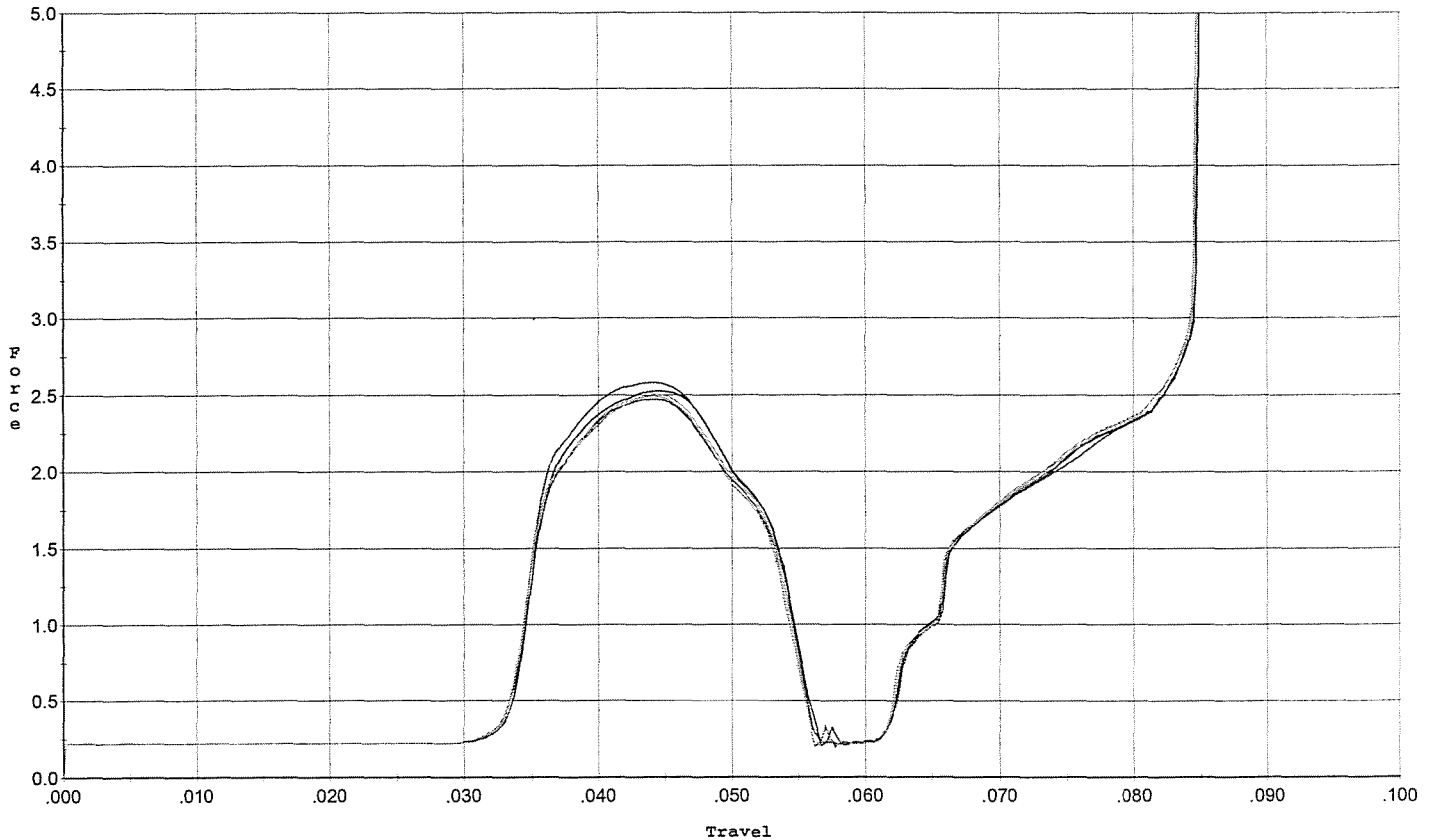
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.055	0.034	0.036	0.051		Set Trigger
2	2.563	0.056	0.034	0.036	0.050		Set Trigger
3	2.500	0.055	0.034	0.036	0.050		Set Trigger
4	2.474	0.055	0.034	0.036	0.049		Set Trigger
5	2.568	0.055	0.034	0.036	0.051		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



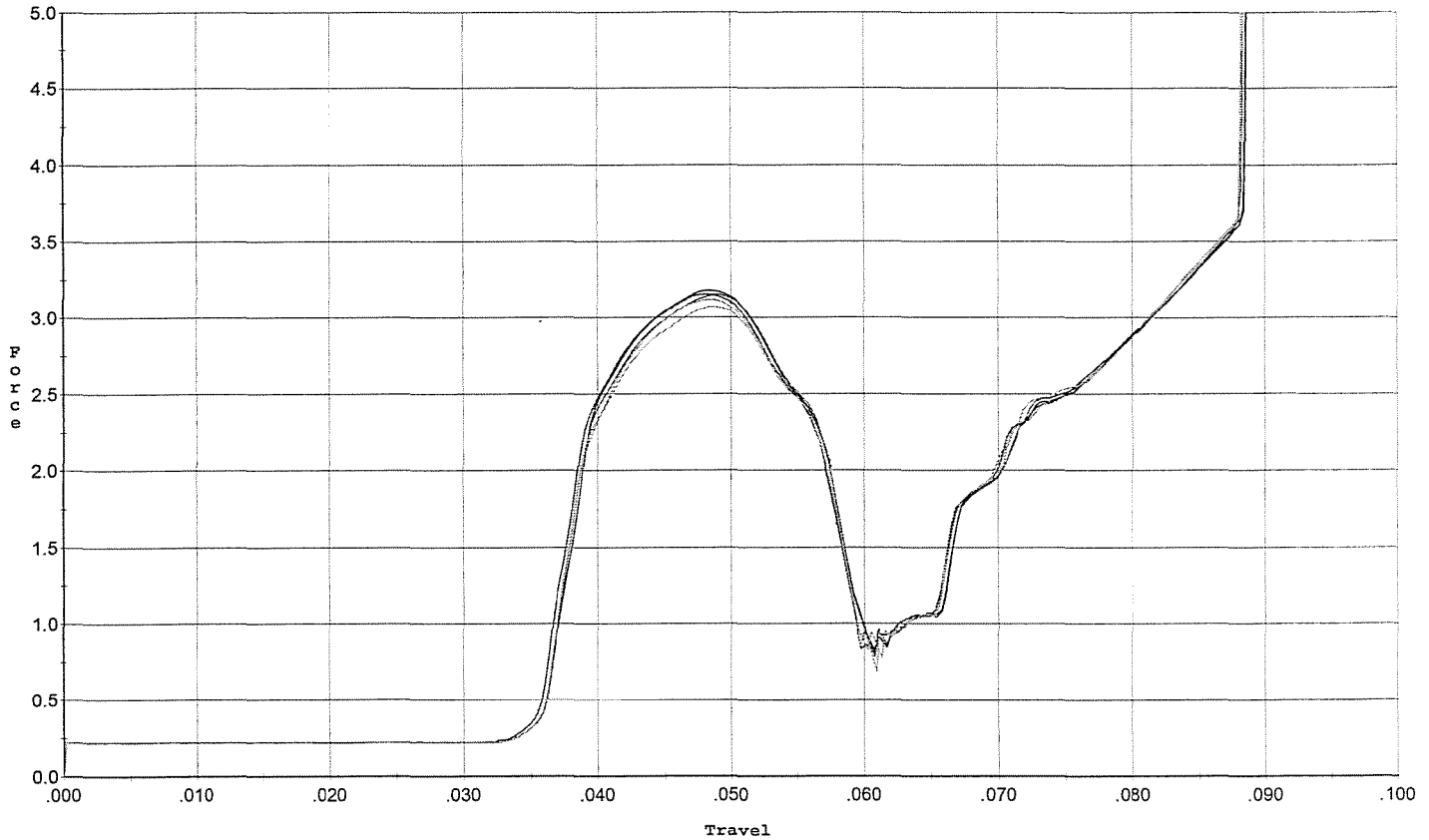
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.054	0.033	0.036	0.051		Set Trigger
2	2.524	0.054	0.033	0.036	0.050		Set Trigger
3	2.472	0.054	0.033	0.036	0.049		Set Trigger
4	2.504	0.054	0.033	0.036	0.050		Set Trigger
5	2.493	0.053	0.033	0.036	0.048		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



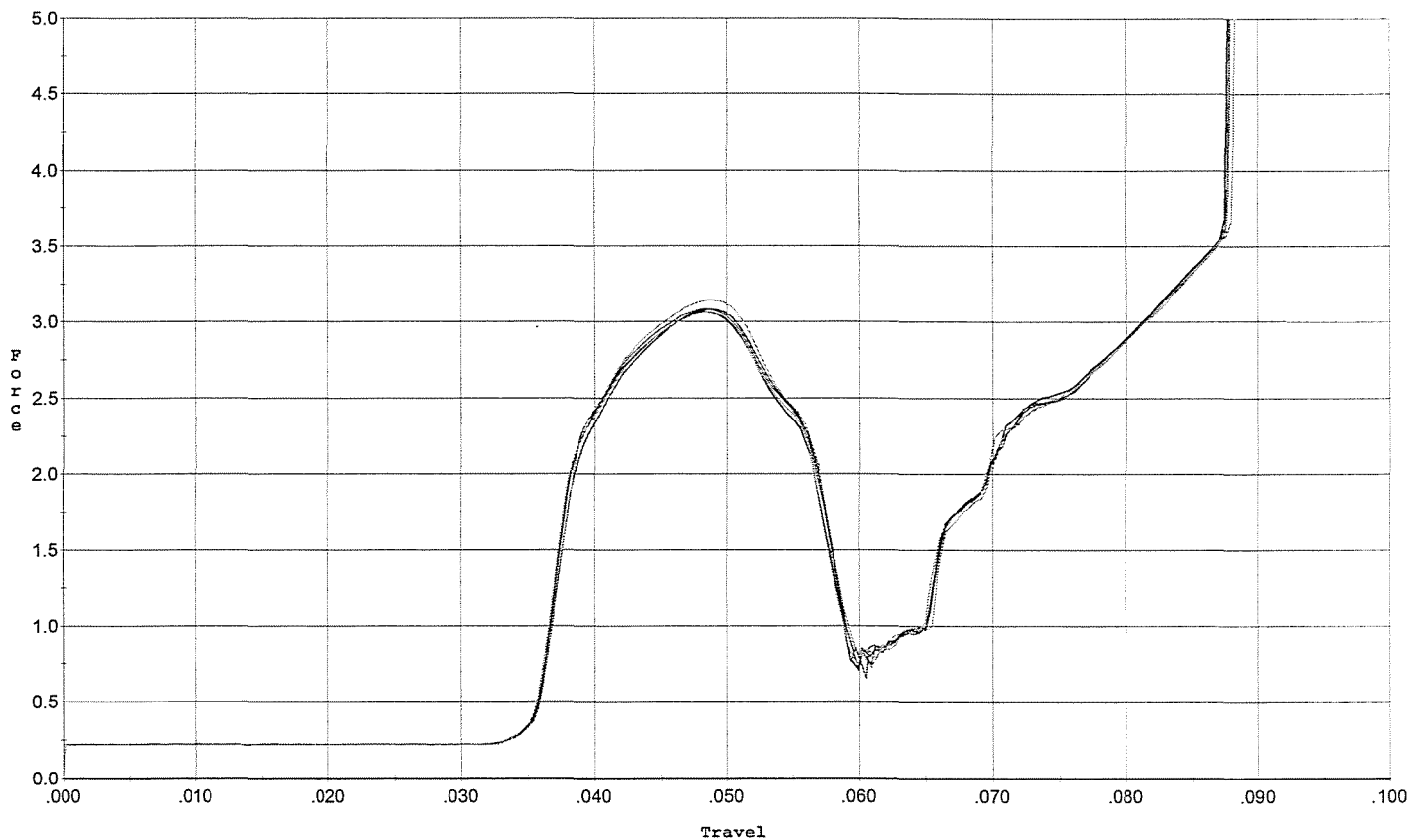
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.058	0.035	0.036	0.065		Set Trigger
2	3.180	0.057	0.036	0.036	0.064		Set Trigger
3	3.150	0.057	0.036	0.036	0.063		Set Trigger
4	3.071	0.058	0.036	0.036	0.063		Set Trigger
5	3.119	0.057	0.036	0.036	0.063		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



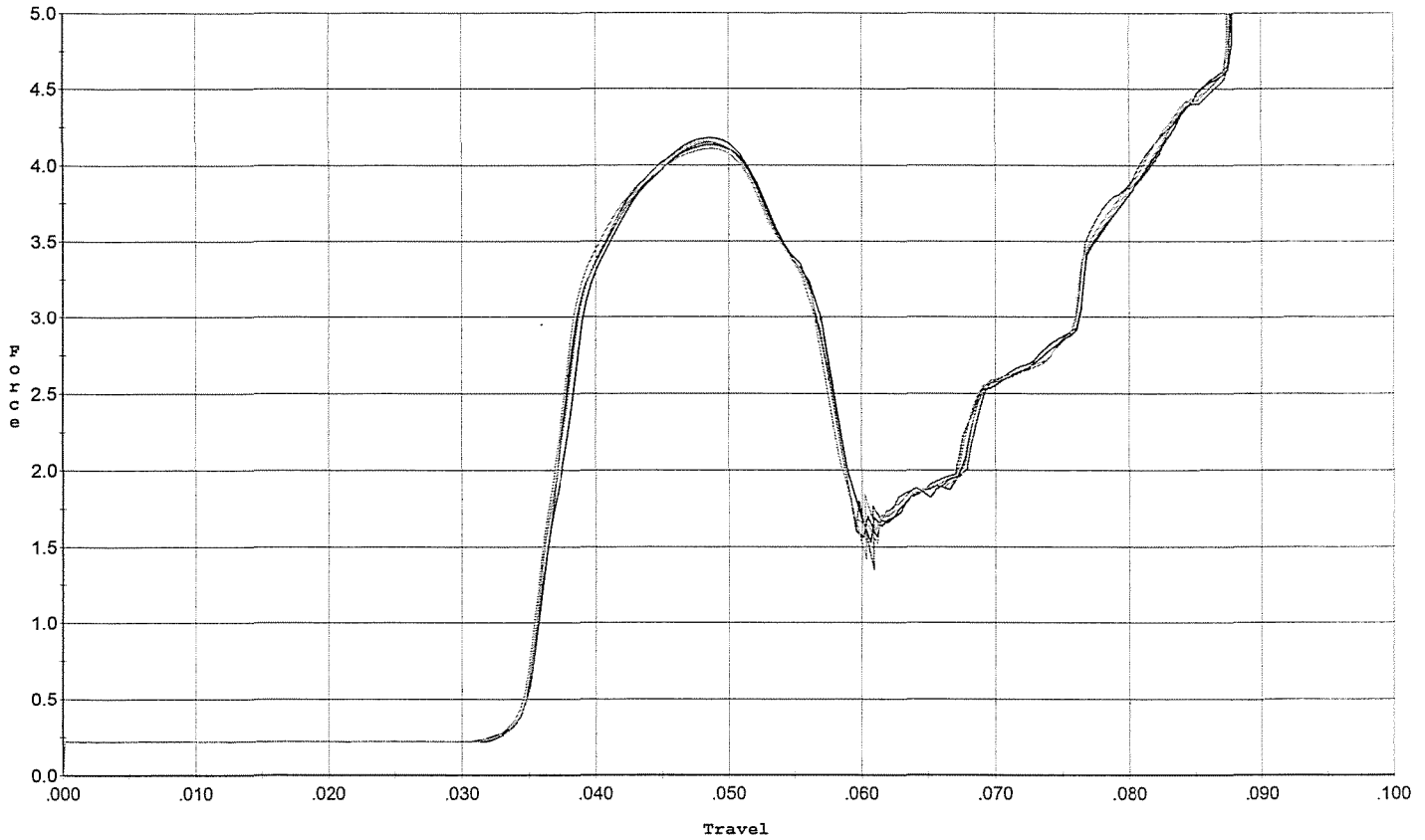
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.057	0.035	0.036	0.062		Set Trigger
2	3.065	0.058	0.035	0.036	0.062		Set Trigger
3	3.087	0.057	0.035	0.036	0.062		Set Trigger
4	3.065	0.056	0.035	0.036	0.061		Set Trigger
5	3.146	0.057	0.036	0.037	0.063		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



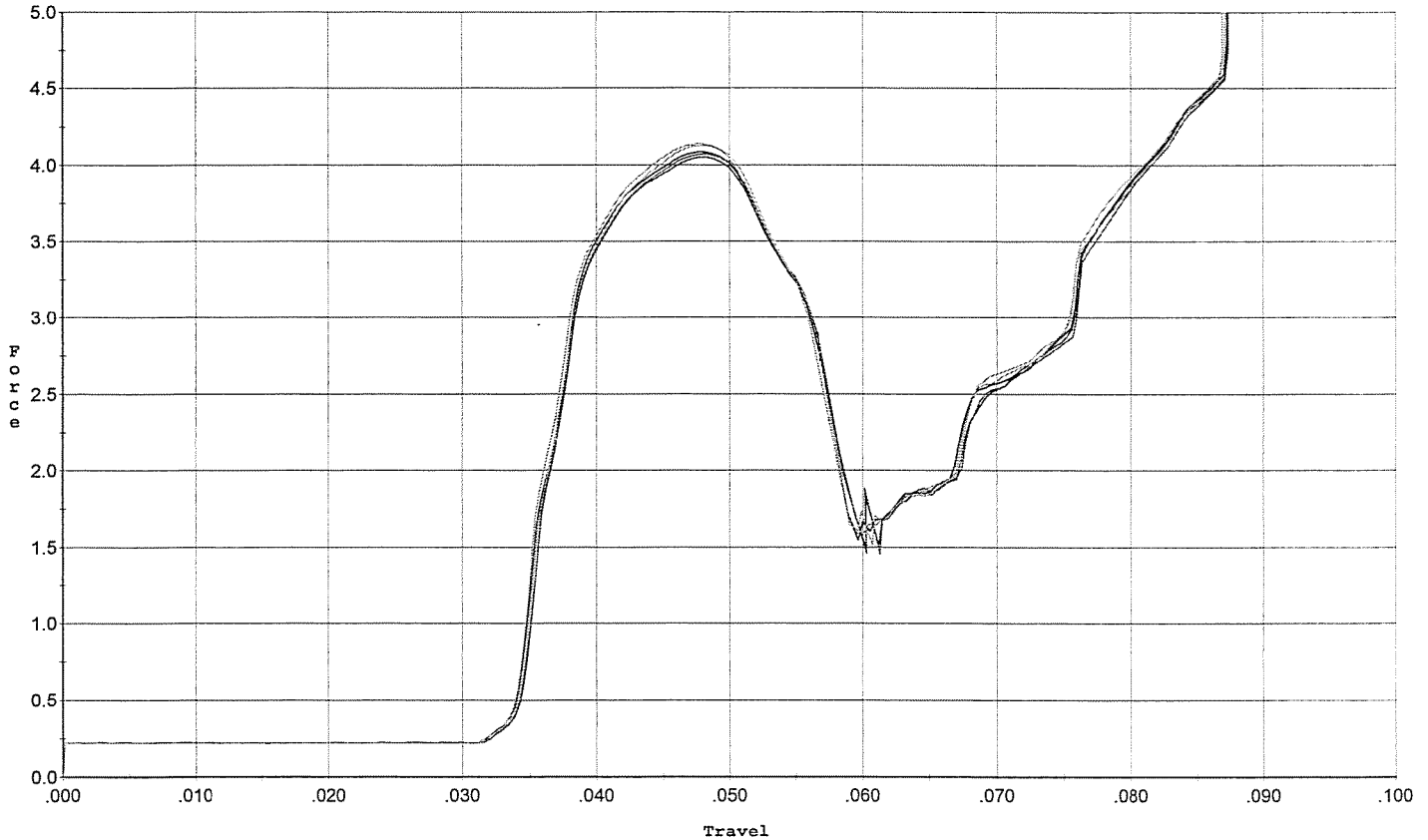
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.058	0.034	0.035	0.085		Set Trigger
2	4.134	0.057	0.034	0.035	0.083		Set Trigger
3	4.148	0.058	0.034	0.035	0.085		Set Trigger
4	4.110	0.057	0.034	0.035	0.084		Set Trigger
5	4.155	0.056	0.034	0.035	0.083		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



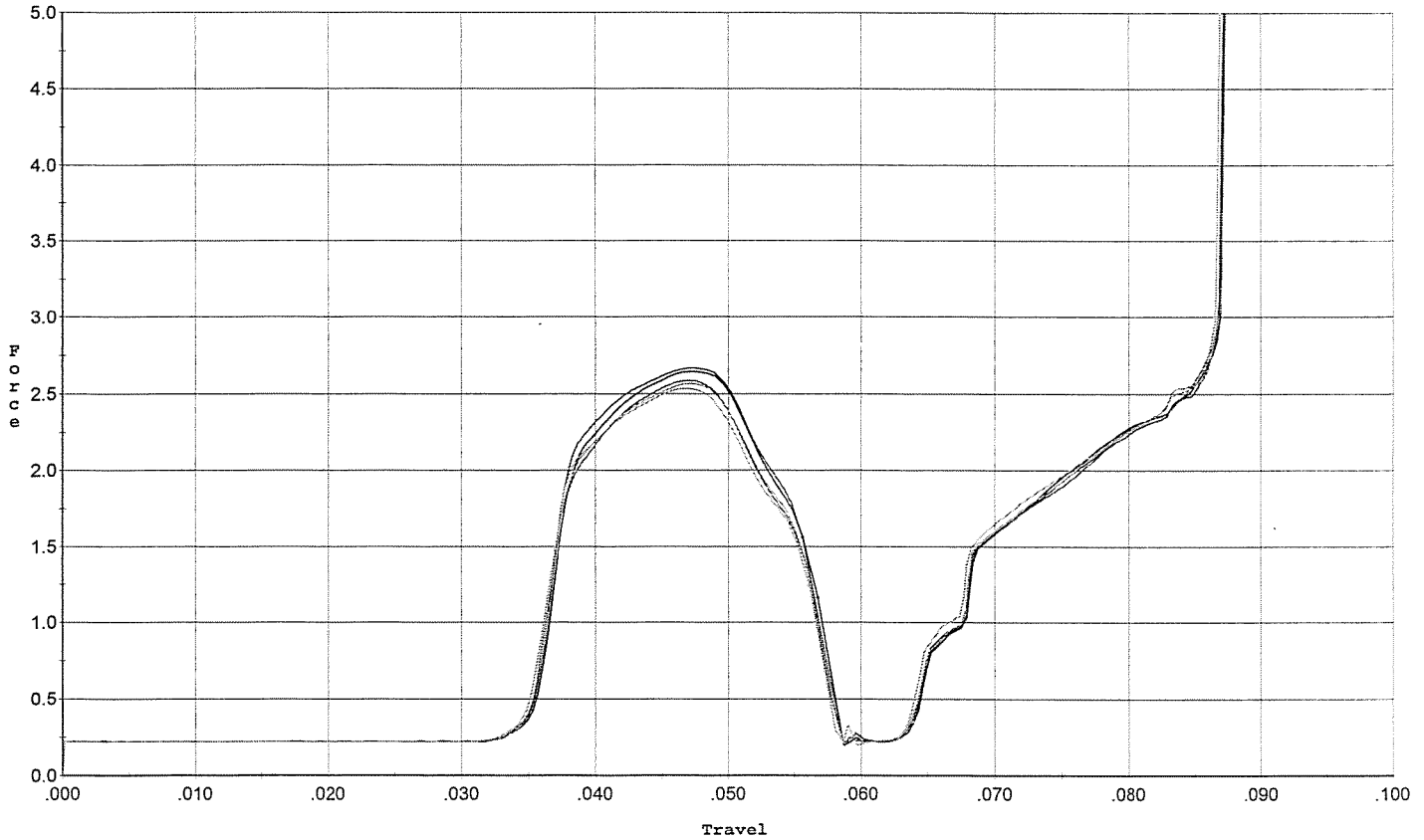
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.057	0.034	0.035	0.083		Set Trigger
2	4.086	0.057	0.034	0.035	0.084		Set Trigger
3	4.074	0.057	0.034	0.035	0.083		Set Trigger
4	4.126	0.057	0.034	0.035	0.084		Set Trigger
5	4.139	0.057	0.034	0.034	0.086		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



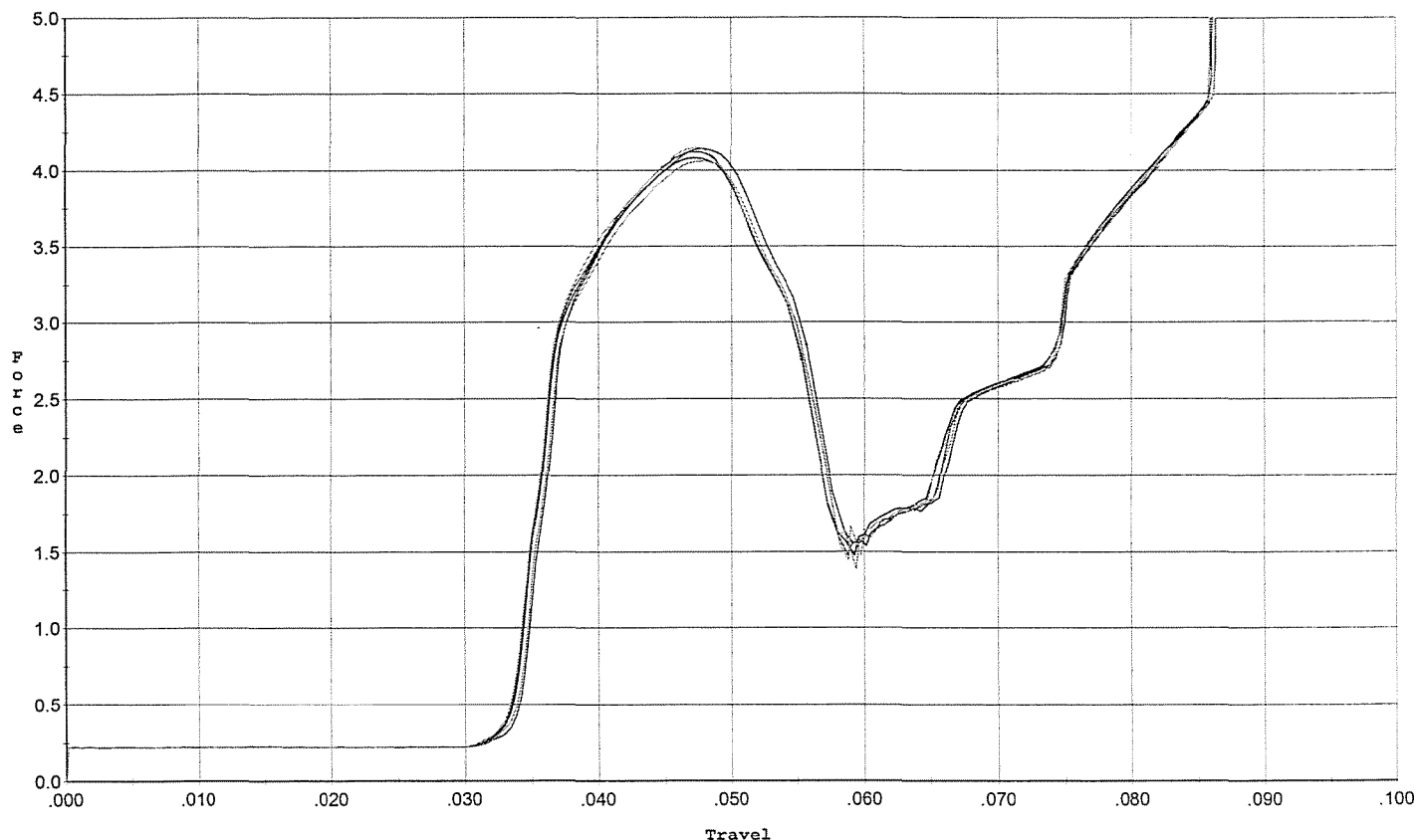
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.666	0.056	0.035	0.037	0.053		Set Trigger
2	2.645	0.057	0.035	0.037	0.053		Set Trigger
3	2.587	0.056	0.035	0.037	0.051		Set Trigger
4	2.536	0.056	0.035	0.037	0.051		Set Trigger
5	2.569	0.056	0.035	0.037	0.051		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.056	0.034	0.035	0.081		Set Trigger
2	4.081	0.055	0.033	0.034	0.080		Set Trigger
3	4.121	0.055	0.033	0.034	0.081		Set Trigger
4	4.146	0.056	0.033	0.034	0.084		Set Trigger
5	4.061	0.056	0.034	0.035	0.081		Set Trigger

Avg 4.11