

G 674 9825-

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



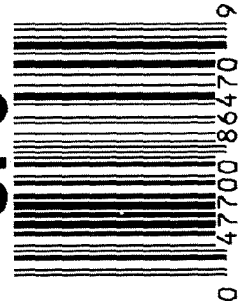
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749825

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749825

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-13-08	RP.D.
475	DRILL AND TAP SIGHT HOLES	JUN 13 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unus</u>	6/16/08	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	LR
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/26/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

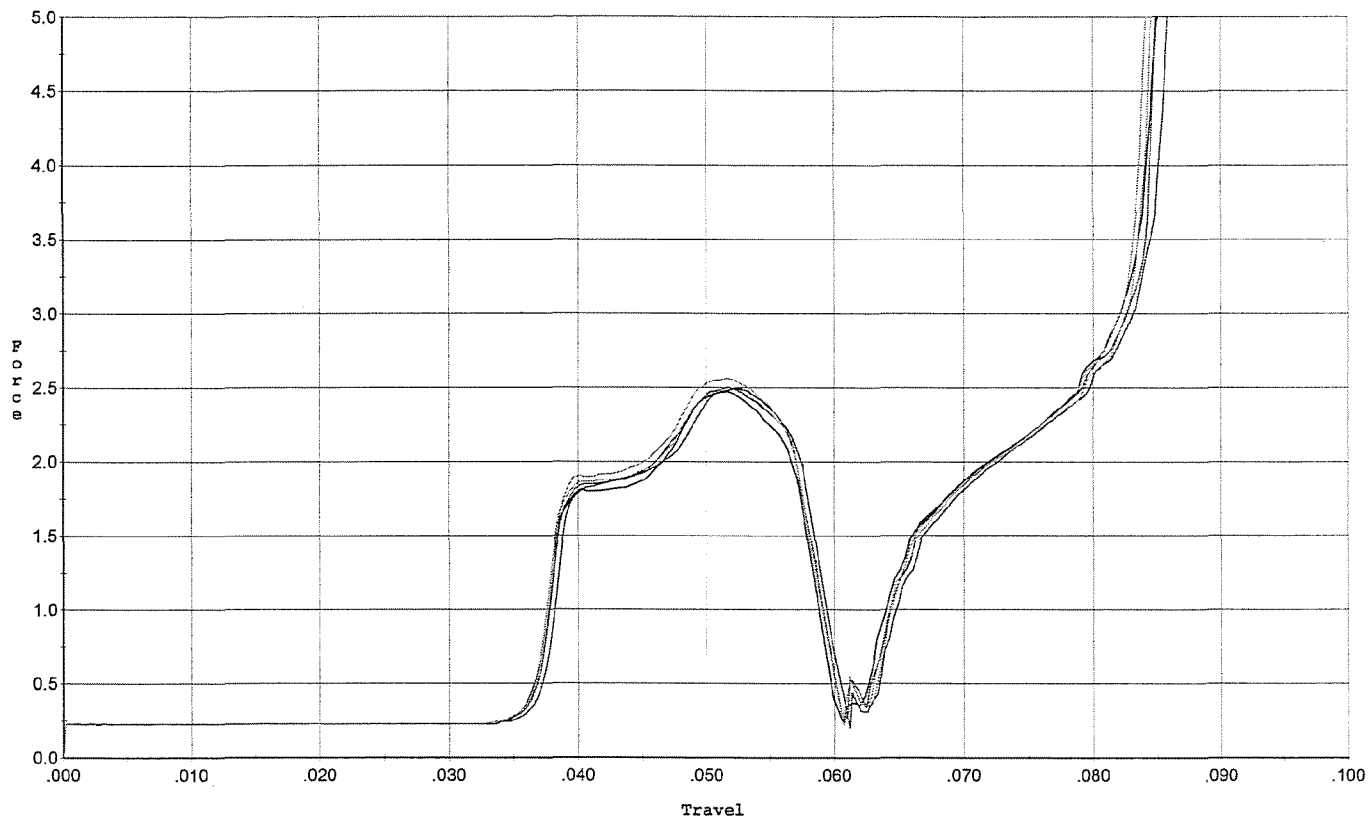
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4⁵</u> <u>4⁵</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6/26/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	S.P.D.
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	6/27/08	MED
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	MED
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.14</u> <u>2.05</u> <u>2.07</u> <u>2.05</u>	7/8/08	Fm
	C) FUNCTION		7/21/08	Fm
690	PACK		7/26/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



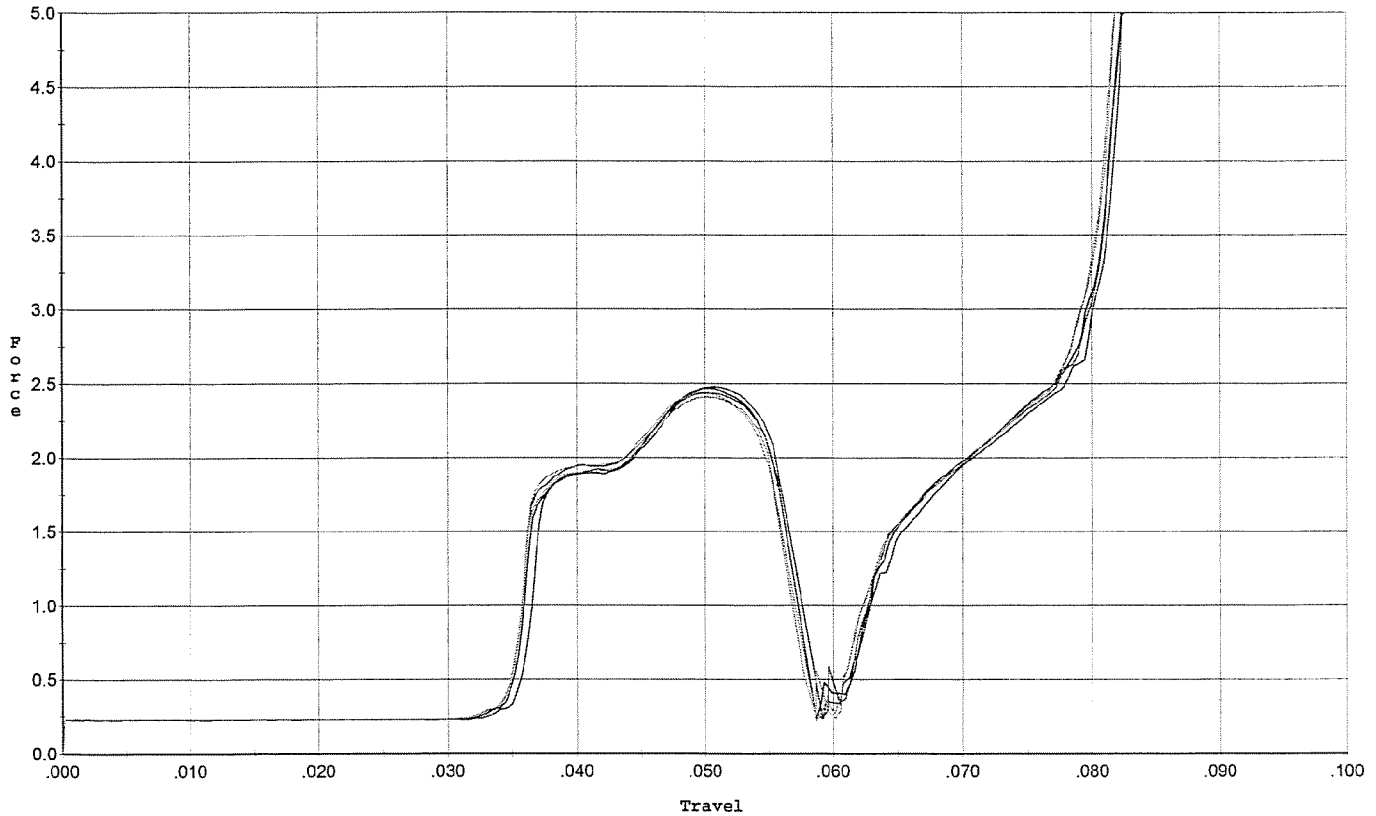
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.057	0.037	0.035	0.051		Set Trigger
2	2.472	0.057	0.036	0.035	0.050		Set Trigger
3	2.503	0.058	0.036	0.034	0.052		Set Trigger
4	2.497	0.057	0.036	0.034	0.051		Set Trigger
5	2.564	0.059	0.036	0.033	0.053		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



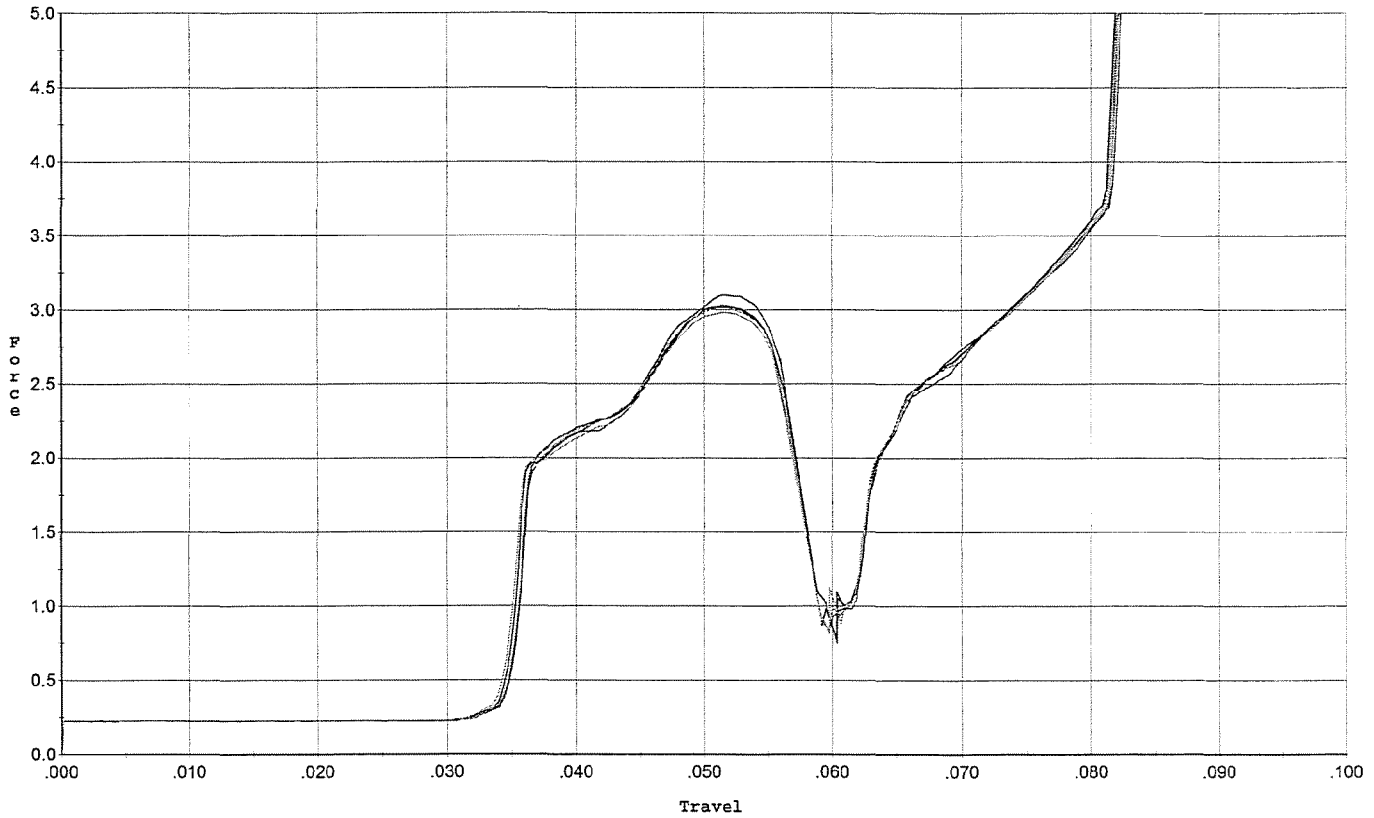
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.057	0.035	0.033	0.052		Set Trigger
2	2.469	0.056	0.035	0.033	0.051		Set Trigger
3	2.435	0.056	0.034	0.033	0.051		Set Trigger
4	2.440	0.055	0.034	0.033	0.050		Set Trigger
5	2.409	0.055	0.034	0.033	0.050		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



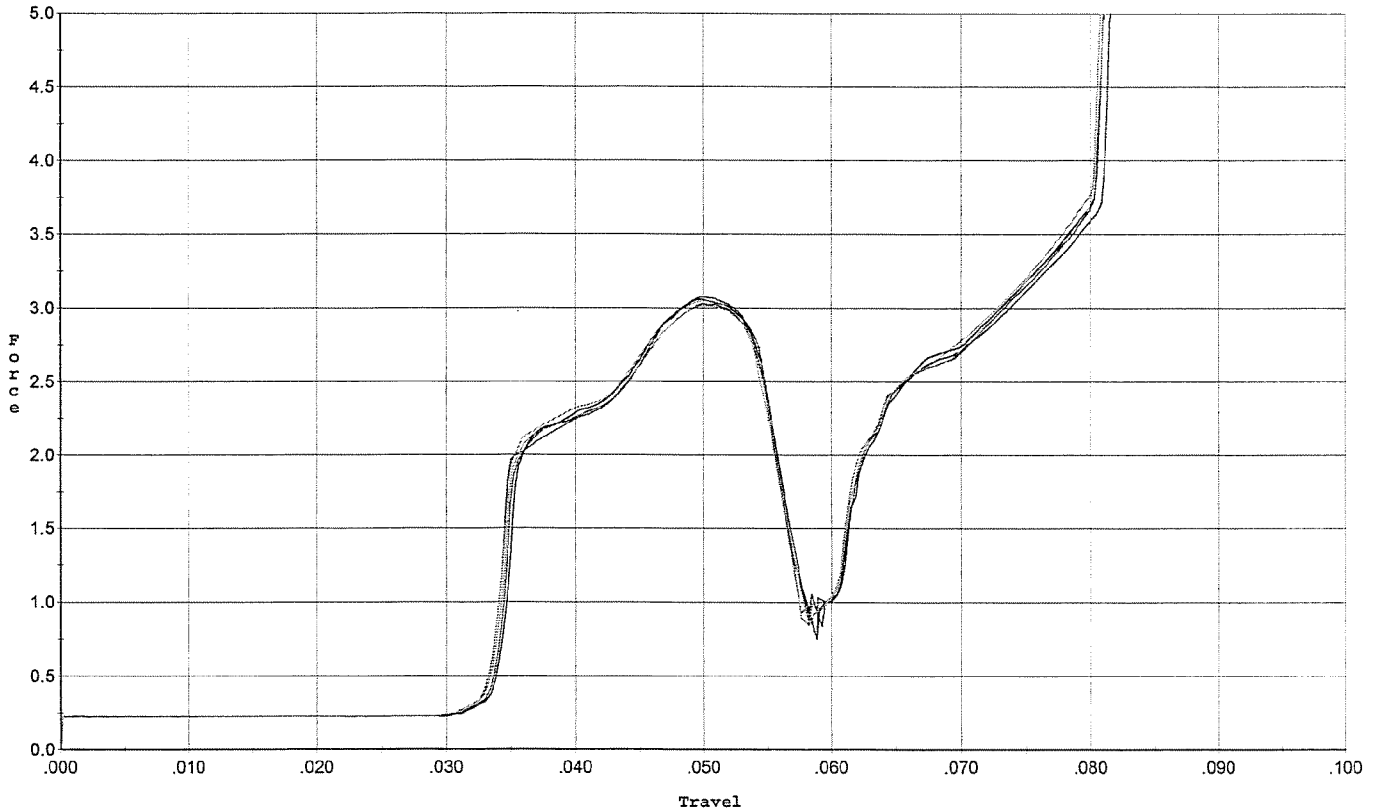
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.056	0.034	0.032	0.062		Set Trigger
2	3.018	0.056	0.034	0.032	0.062		Set Trigger
3	3.032	0.057	0.034	0.032	0.062		Set Trigger
4	2.983	0.057	0.034	0.032	0.063		Set Trigger
5	3.012	0.057	0.034	0.032	0.062		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



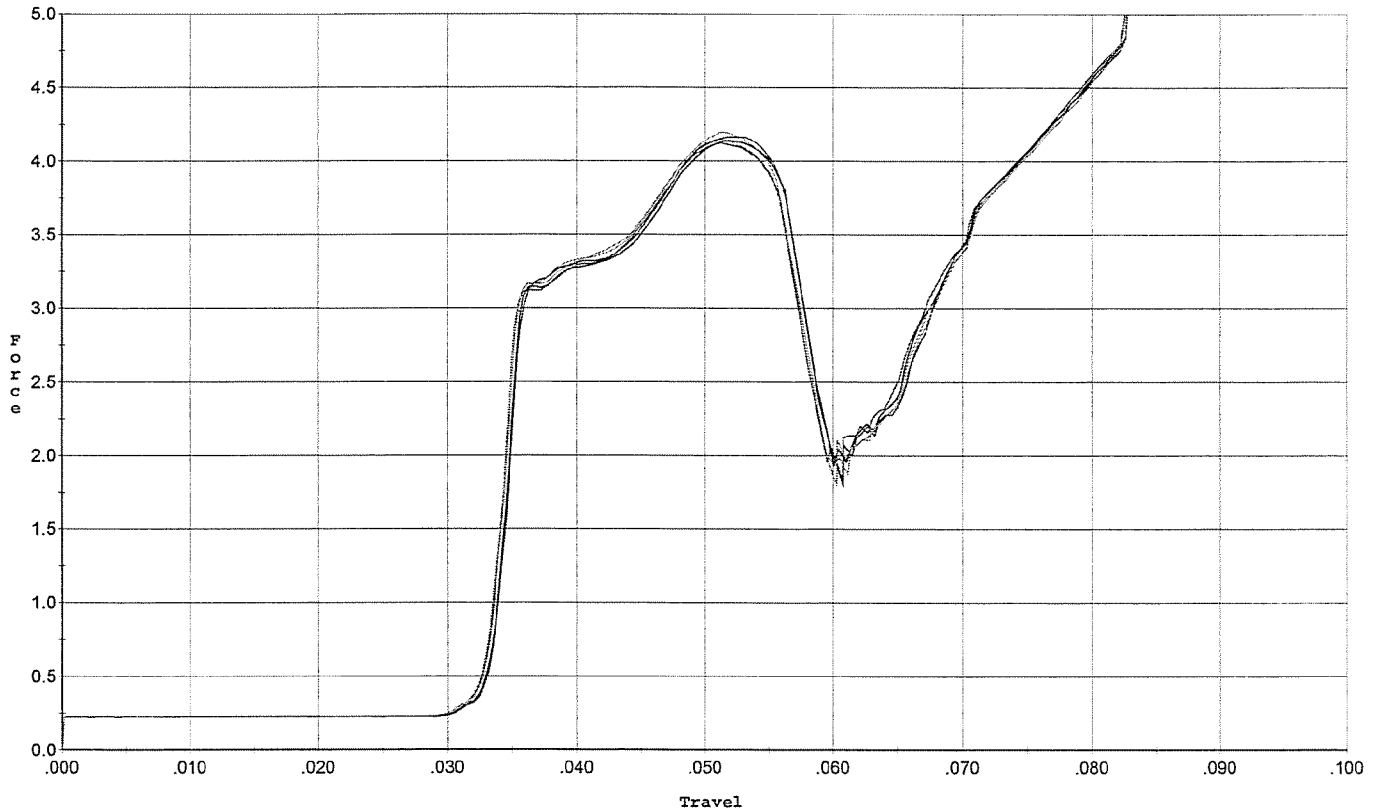
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.054	0.033	0.033	0.061		Set Trigger
2	3.061	0.054	0.034	0.032	0.061		Set Trigger
3	3.028	0.055	0.033	0.032	0.061		Set Trigger
4	3.048	0.055	0.033	0.032	0.063		Set Trigger
5	3.017	0.055	0.033	0.032	0.061		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



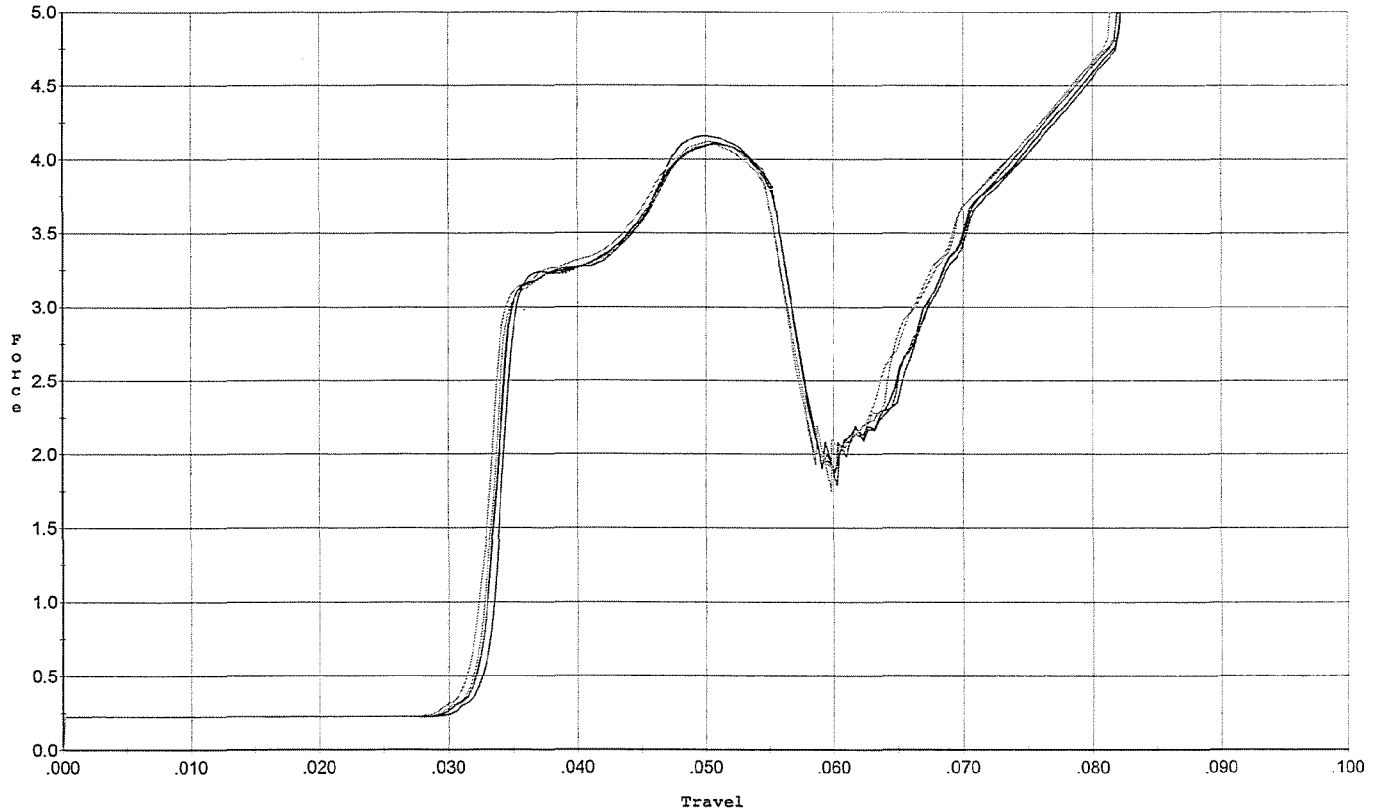
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.056	0.033	0.030	0.090		Set Trigger
2	4.141	0.056	0.033	0.030	0.090		Set Trigger
3	4.123	0.056	0.032	0.030	0.089		Set Trigger
4	4.193	0.057	0.032	0.030	0.093		Set Trigger
5	4.147	0.057	0.032	0.030	0.092		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 50 cycles +/- 1.0 lbs.



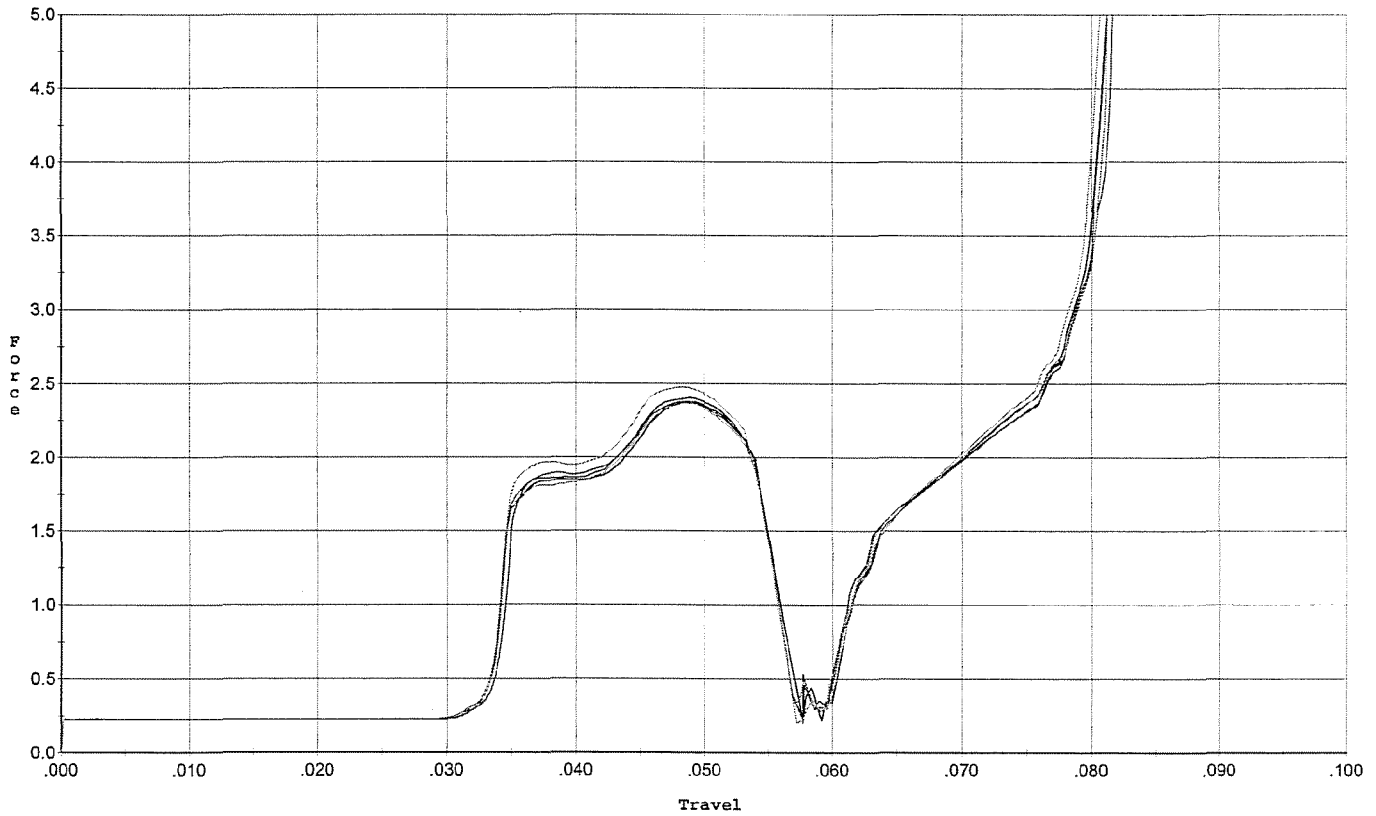
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.055	0.032	0.031	0.088		Set Trigger
2	4.106	0.055	0.032	0.030	0.089		Set Trigger
3	4.112	0.055	0.032	0.030	0.089		Set Trigger
4	4.119	0.055	0.031	0.030	0.089		Set Trigger
5	4.098	0.055	0.032	0.031	0.087		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



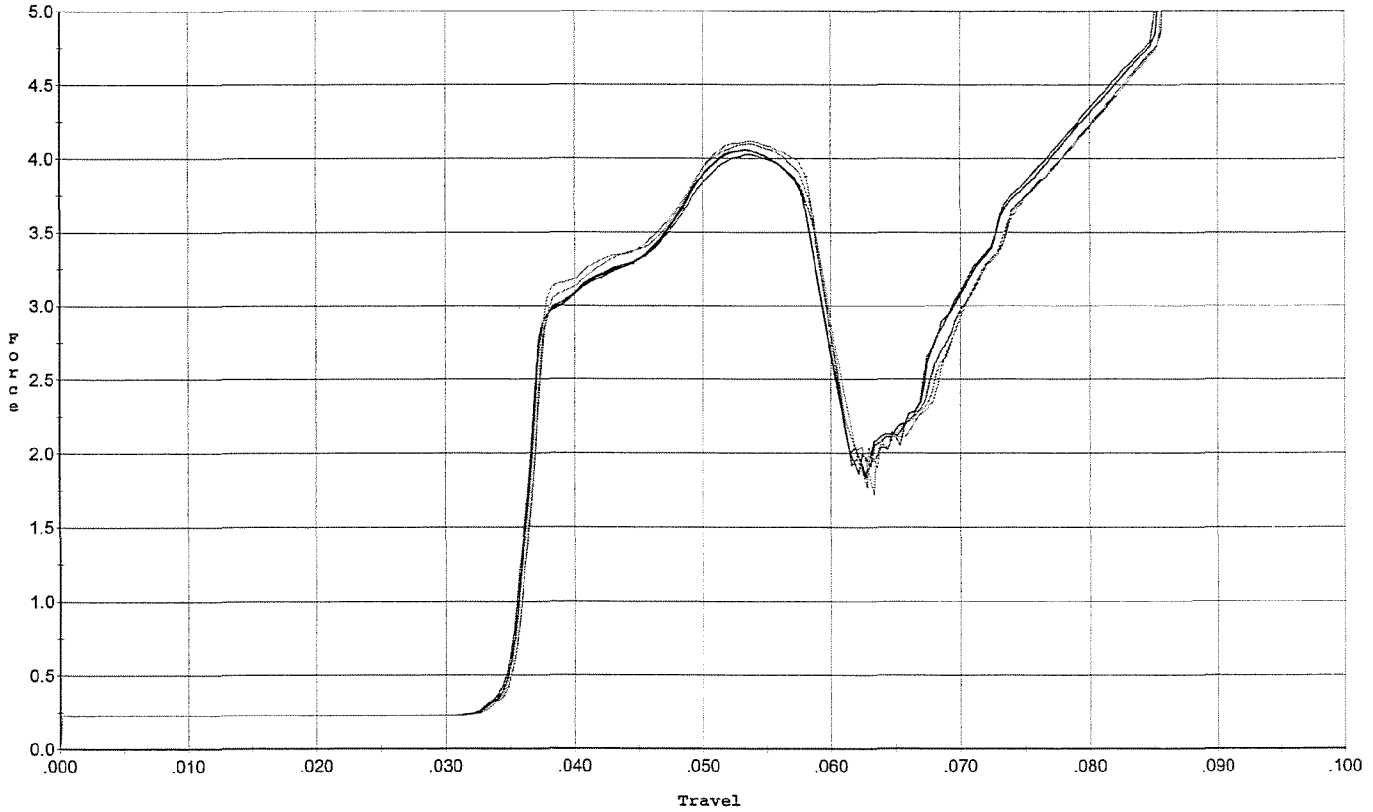
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.406	0.054	0.033	0.033	0.050		Set Trigger
2	2.374	0.054	0.033	0.033	0.049		Set Trigger
3	2.379	0.054	0.033	0.034	0.050		Set Trigger
4	2.477	0.054	0.033	0.033	0.052		Set Trigger
5	2.368	0.054	0.033	0.033	0.049		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.058	0.034	0.031	0.088		Set Trigger
2	4.060	0.058	0.035	0.031	0.088		Set Trigger
3	4.026	0.059	0.035	0.031	0.089		Set Trigger
4	4.116	0.058	0.035	0.031	0.090		Set Trigger
5	4.101	0.058	0.035	0.031	0.090		Set Trigger

Avg 4.07