

6674 9829

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

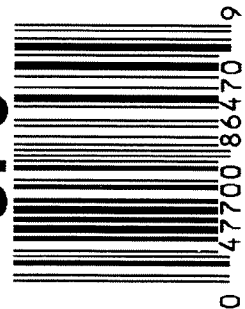
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749829

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 674 9829

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	R.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-13-08	R.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 13 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	6/16/08	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	<i>mm</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6/23/08	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6-26-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

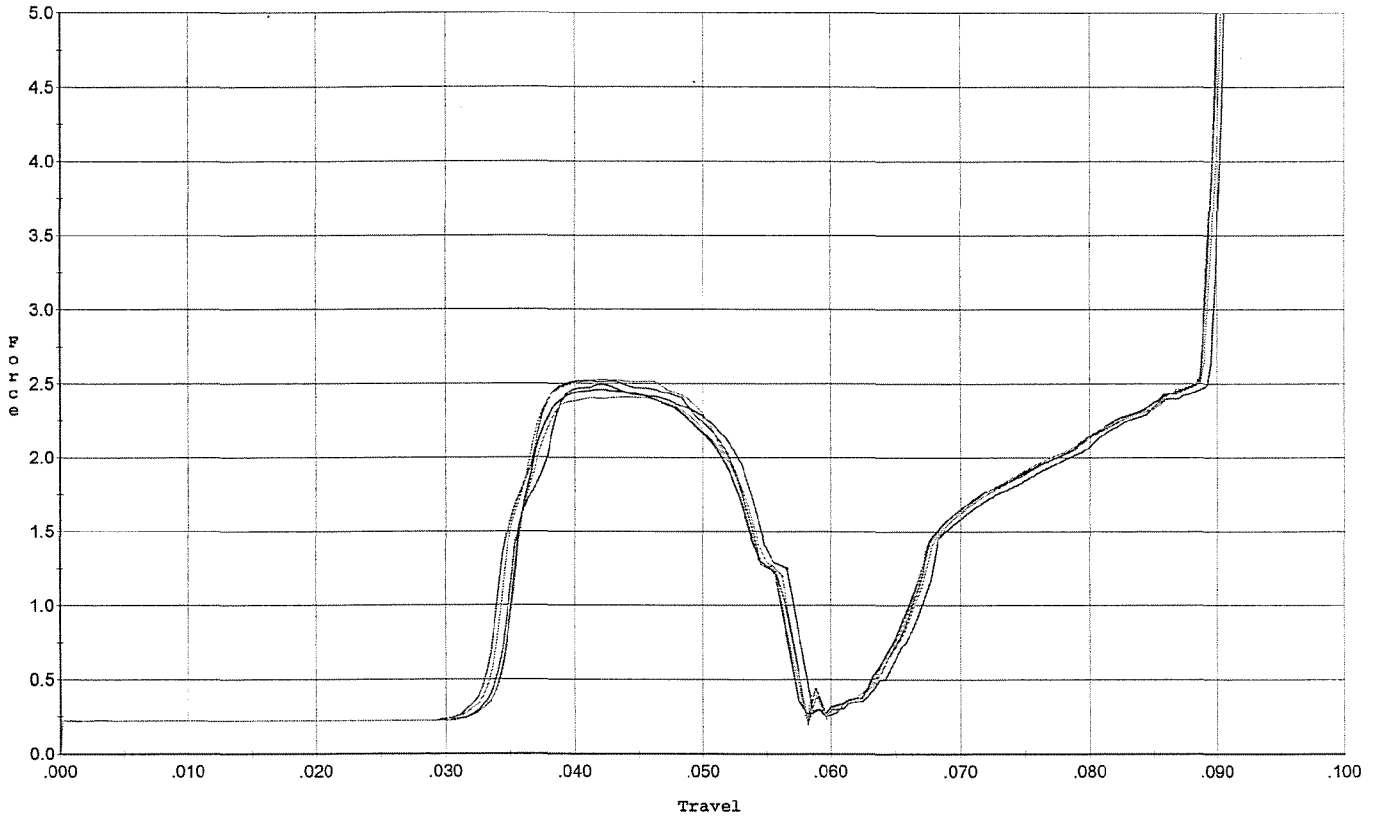
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/9/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4</u> <u>4</u>	7/9/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	7/9/08	Fm
	J) ASSEMBLE STOCK		6-26-08	QSD
	K) ASSEMBLE SWIVEL STUDS		7/21/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/21/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/21/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/21/08	L.P.D.
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	med
670	FINAL INSPECTION A) HEADSPACE		7/21/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.71</u> <u>2.71</u> <u>2.77</u> <u>2.47</u>	7/8/08	Fm
	C) FUNCTION		7/21/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini, +/- .50 lbs.



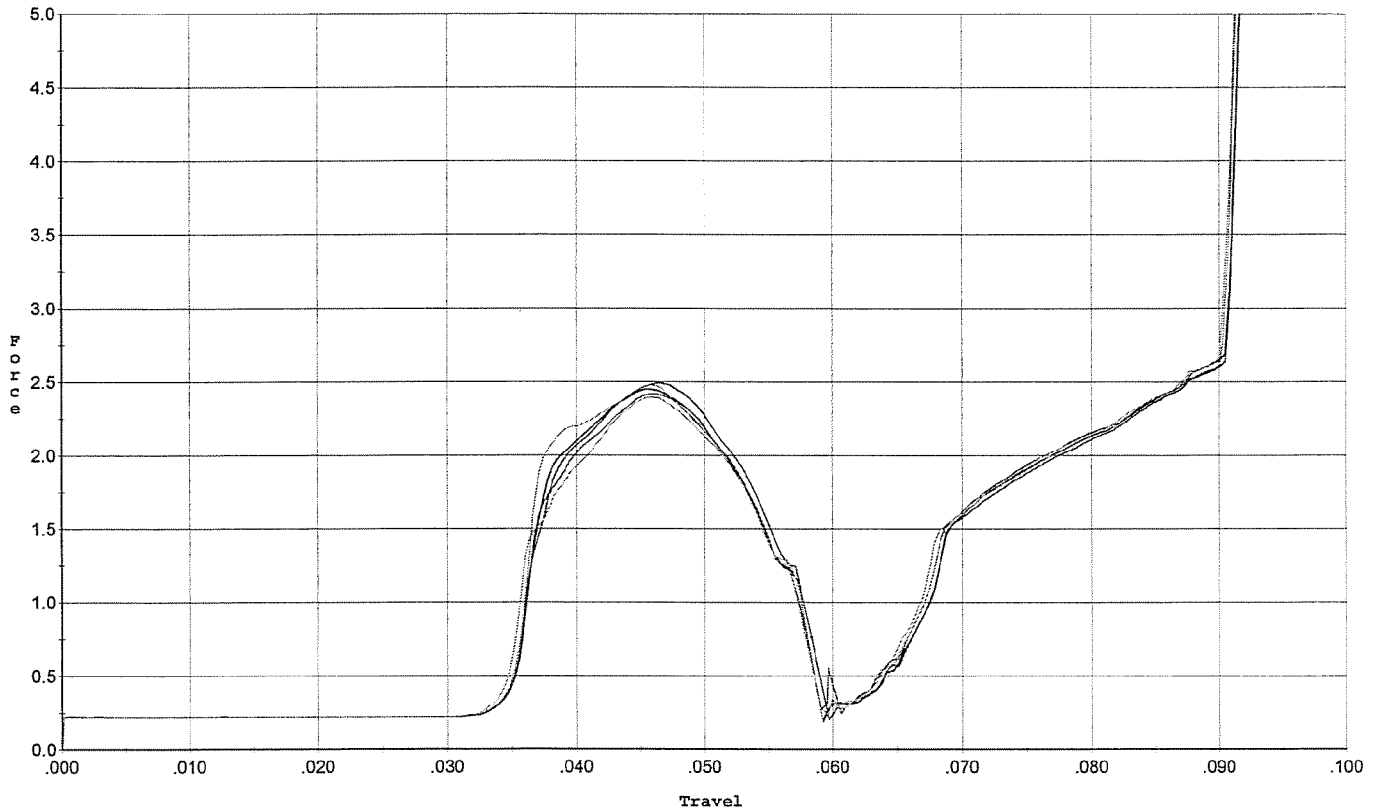
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.057	0.034	0.038	0.054		Set Trigger
2	2.461	0.056	0.034	0.038	0.052		Set Trigger
3	2.518	0.056	0.033	0.038	0.056		Set Trigger
4	2.410	0.056	0.034	0.038	0.052		Set Trigger
5	2.527	0.056	0.033	0.038	0.054		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



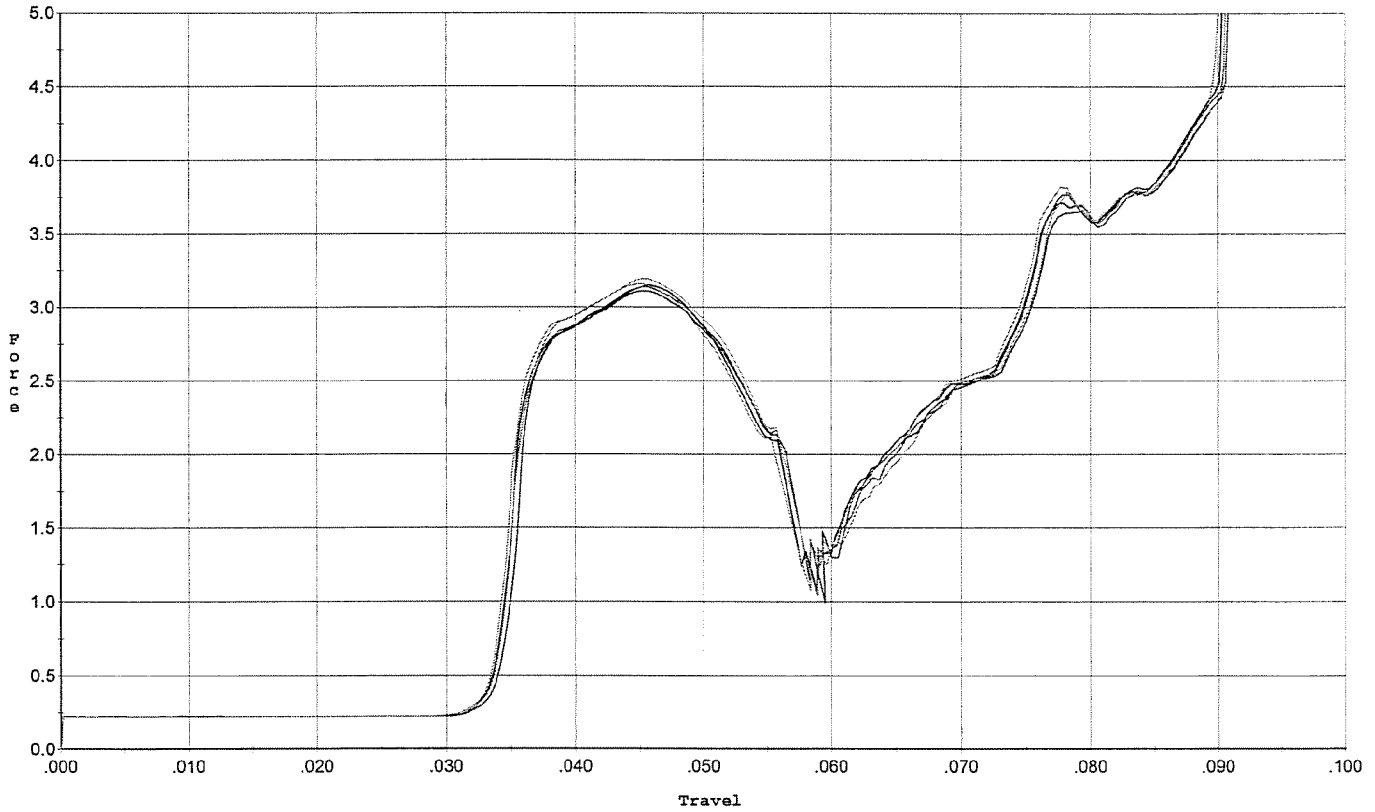
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.058	0.035	0.039	0.052		Set Trigger
2	2.448	0.057	0.035	0.039	0.051		Set Trigger
3	2.417	0.058	0.035	0.039	0.050		Set Trigger
4	2.397	0.057	0.034	0.039	0.050		Set Trigger
5	2.480	0.058	0.035	0.039	0.052		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



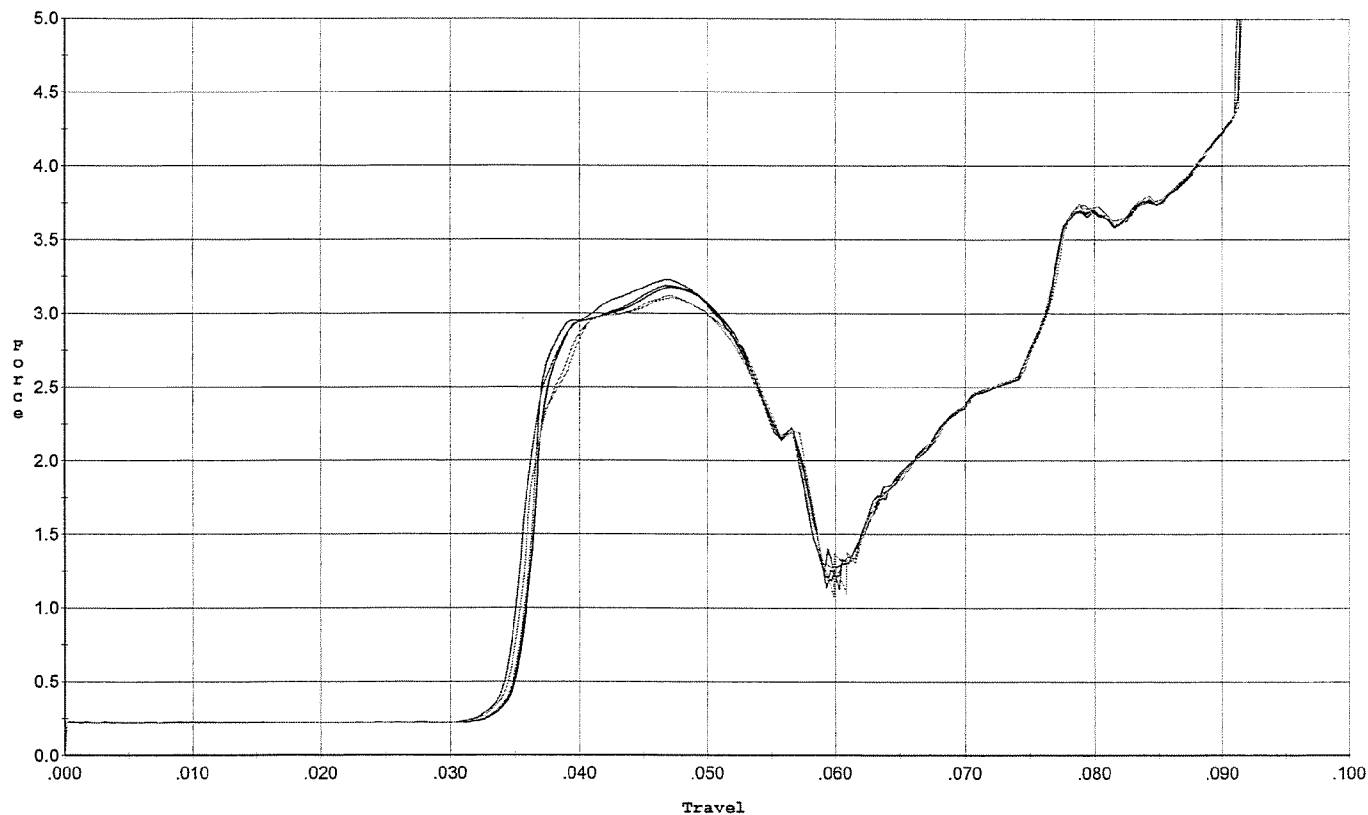
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.056	0.034	0.037	0.067		Set Trigger
2	3.150	0.056	0.033	0.037	0.067		Set Trigger
3	3.140	0.057	0.033	0.037	0.068		Set Trigger
4	3.192	0.057	0.033	0.037	0.069		Set Trigger
5	3.158	0.055	0.033	0.037	0.066		Set Trigger

AVG 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



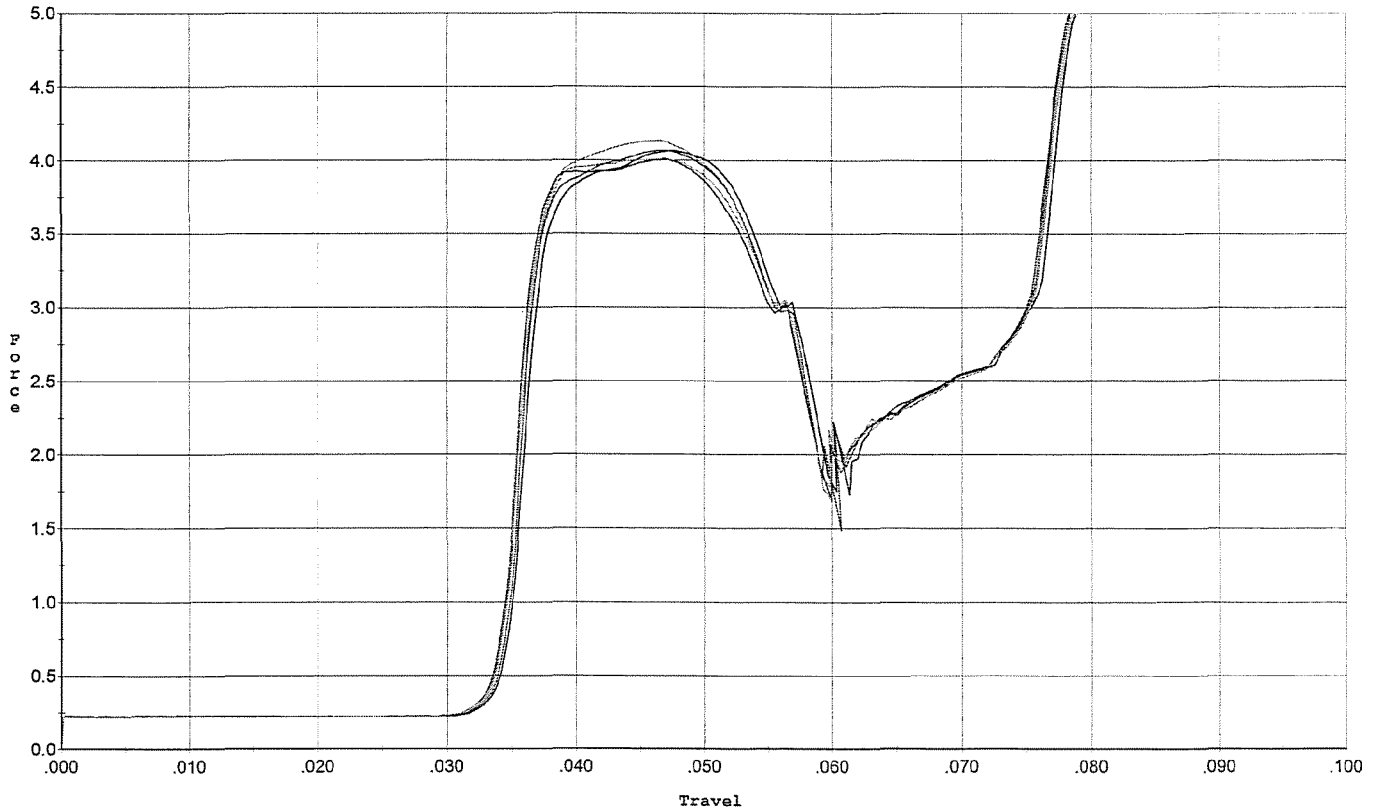
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.187	0.057	0.035	0.037	0.067		Set Trigger
2	3.177	0.058	0.035	0.037	0.068		Set Trigger
3	3.226	0.058	0.034	0.037	0.070		Set Trigger
4	3.105	0.057	0.034	0.037	0.068		Set Trigger
5	3.118	0.057	0.034	0.037	0.066		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



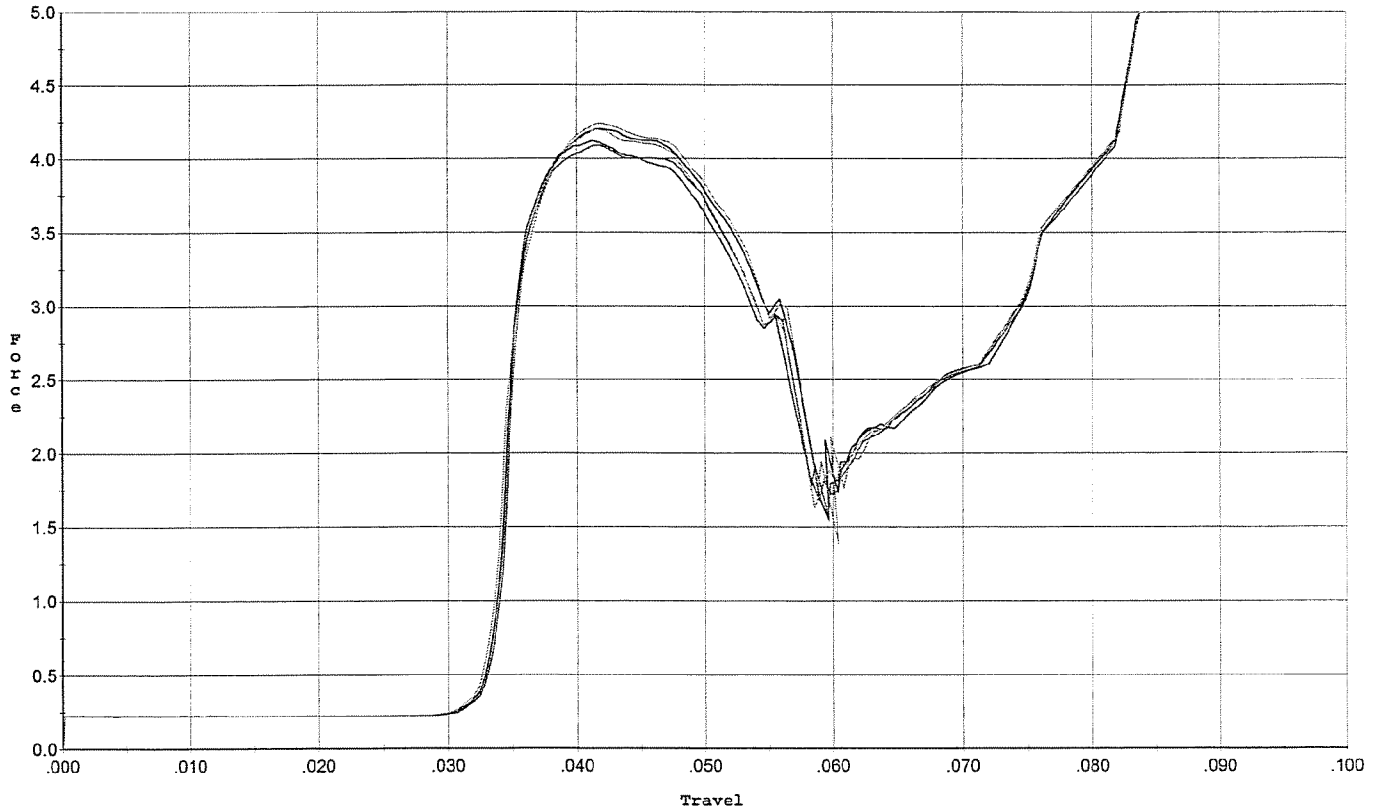
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.056	0.033	0.029	0.088		Set Trigger
2	4.064	0.058	0.034	0.028	0.091		Set Trigger
3	4.068	0.057	0.034	0.028	0.089		Set Trigger
4	4.008	0.057	0.033	0.028	0.090		Set Trigger
5	4.134	0.058	0.033	0.028	0.091		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



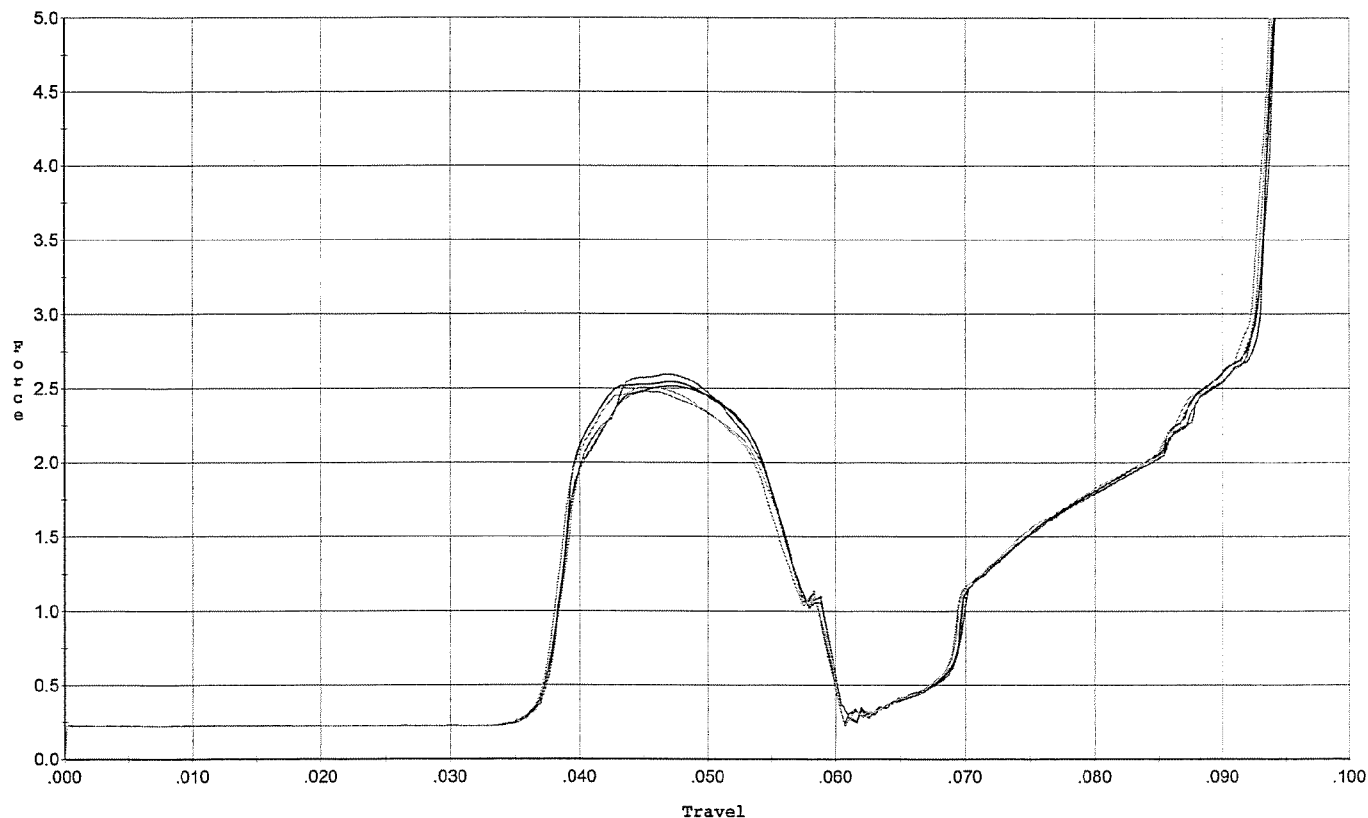
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.056	0.033	0.034	0.087		Set Trigger
2	4.203	0.057	0.033	0.034	0.092		Set Trigger
3	4.089	0.056	0.033	0.034	0.088		Set Trigger
4	4.199	0.056	0.032	0.034	0.090		Set Trigger
5	4.237	0.056	0.033	0.034	0.092		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



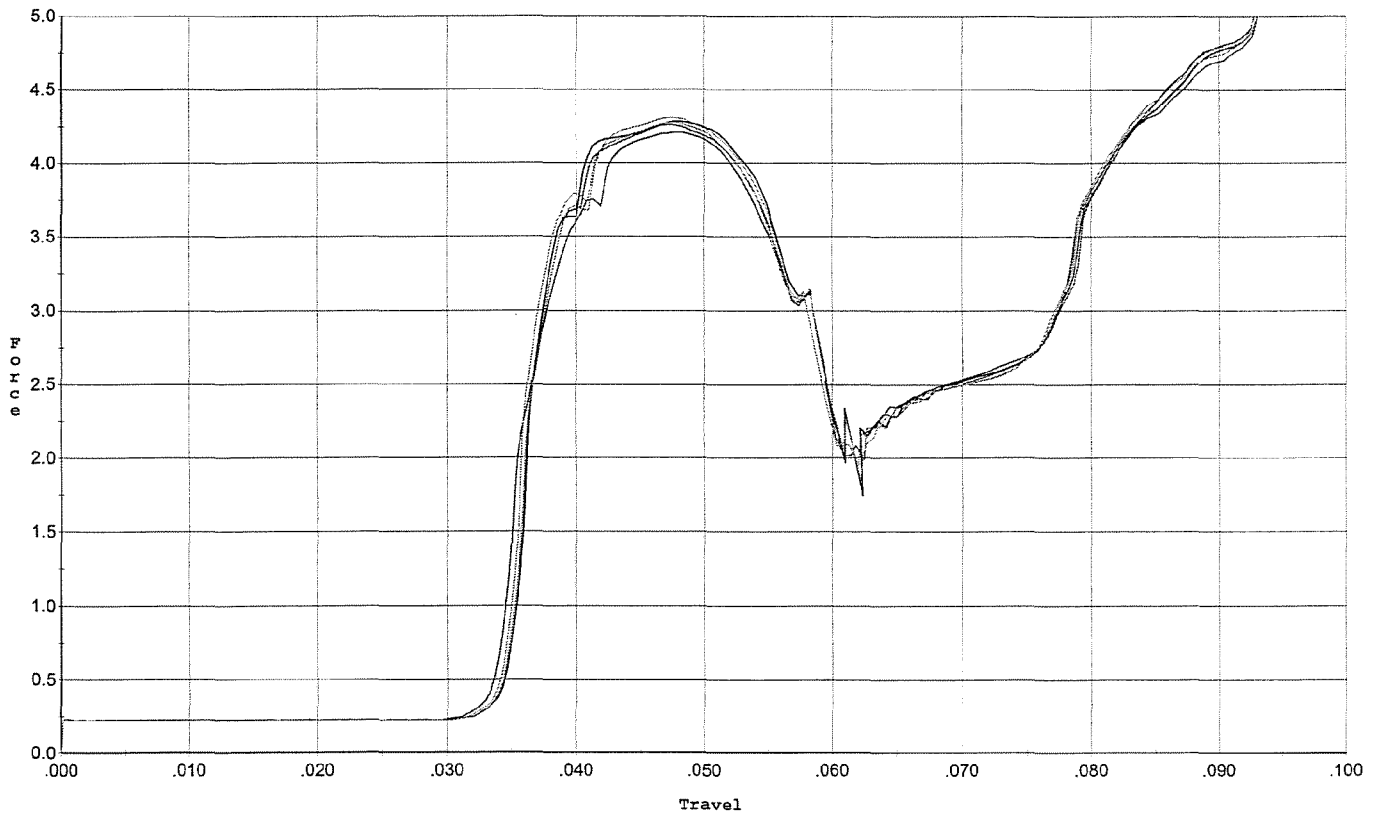
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.059	0.037	0.040	0.052		Set Trigger
2	2.543	0.059	0.037	0.040	0.053		Set Trigger
3	2.596	0.059	0.037	0.040	0.052		Set Trigger
4	2.508	0.058	0.037	0.040	0.051		Set Trigger
5	2.480	0.059	0.037	0.040	0.051		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.058	0.033	0.036	0.094		Set Trigger
2	4.280	0.058	0.034	0.036	0.095		Set Trigger
3	4.261	0.058	0.034	0.036	0.094		Set Trigger
4	4.310	0.058	0.034	0.036	0.095		Set Trigger
5	4.275	0.058	0.034	0.036	0.094		Set Trigger

Avg 4.26