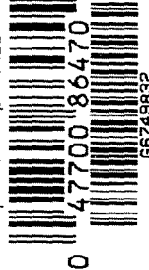


G6749832

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



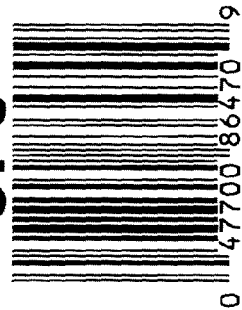
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749832

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749832

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	S.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-16-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 20 2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	6/20/08	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	RT
542	APPLY COATINGS (BARREL ACTION)		6-25-08	<i>mm</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/30/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/7/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3⁵</u> <u>4</u>	7/7/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7/7/08	Fm
	J) ASSEMBLE STOCK		6/30/08	H.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-26-08	TR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	RP
670	FINAL INSPECTION A) HEADSPACE		7/14/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.62</u> <u>2.32</u> <u>2.13</u> <u>2.16</u>	7-2-08	TRW
	C) FUNCTION		7/14/08	Fm
690	PACK		7/28/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 5-12-08

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.56		2.28	
PULL #2	2.36	2.63		2.27	
PULL #3	2.44	2.49		2.27	
PULL #4	2.28	2.44		2.23	
PULL #5	2.39	2.56		2.17	
TOTAL	11.95	12.68		11.22	
AVERAGE	2.39	2.53		2.24	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.47		
PULL #2	3.43	3.24		
PULL #3	3.42	3.47		
PULL #4	3.14	3.30		
PULL #5	3.42	3.34		
TOTAL	16.76	16.82		
AVERAGE	3.35	3.36		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.30	4.20		4.34
PULL #2	4.34	4.09		4.35
PULL #3	4.23	4.13		4.33
PULL #4	4.30	4.12		4.19
PULL #5	4.26	4.15		4.25
TOTAL	21.43	20.69		21.46
AVERAGE	4.28	4.13		4.29