

G674 9837

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

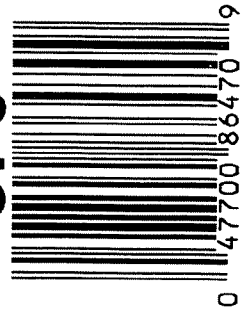
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749837

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749837

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	RP
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-13-08	RP
475	DRILL AND TAP SIGHT HOLES	JUN 11 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	6/16/08	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TZ
542	APPLY COATINGS (BARREL ACTION)		6/23/08	us
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6-26-08	ESD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

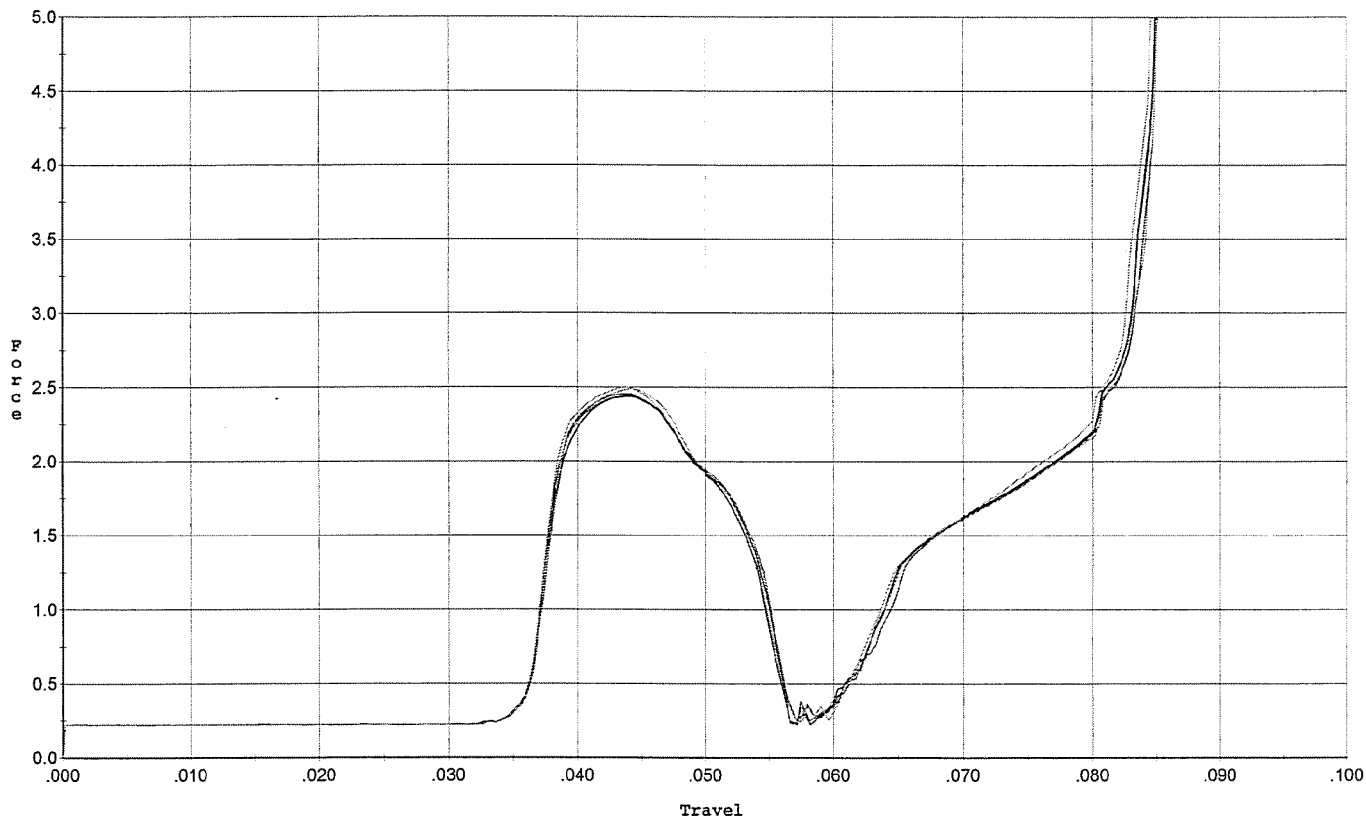
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>3⁵</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6-26-08	BSN
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	med
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u> <u>2.90</u> <u>2.80</u> <u>2.83</u> <u>2.71</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



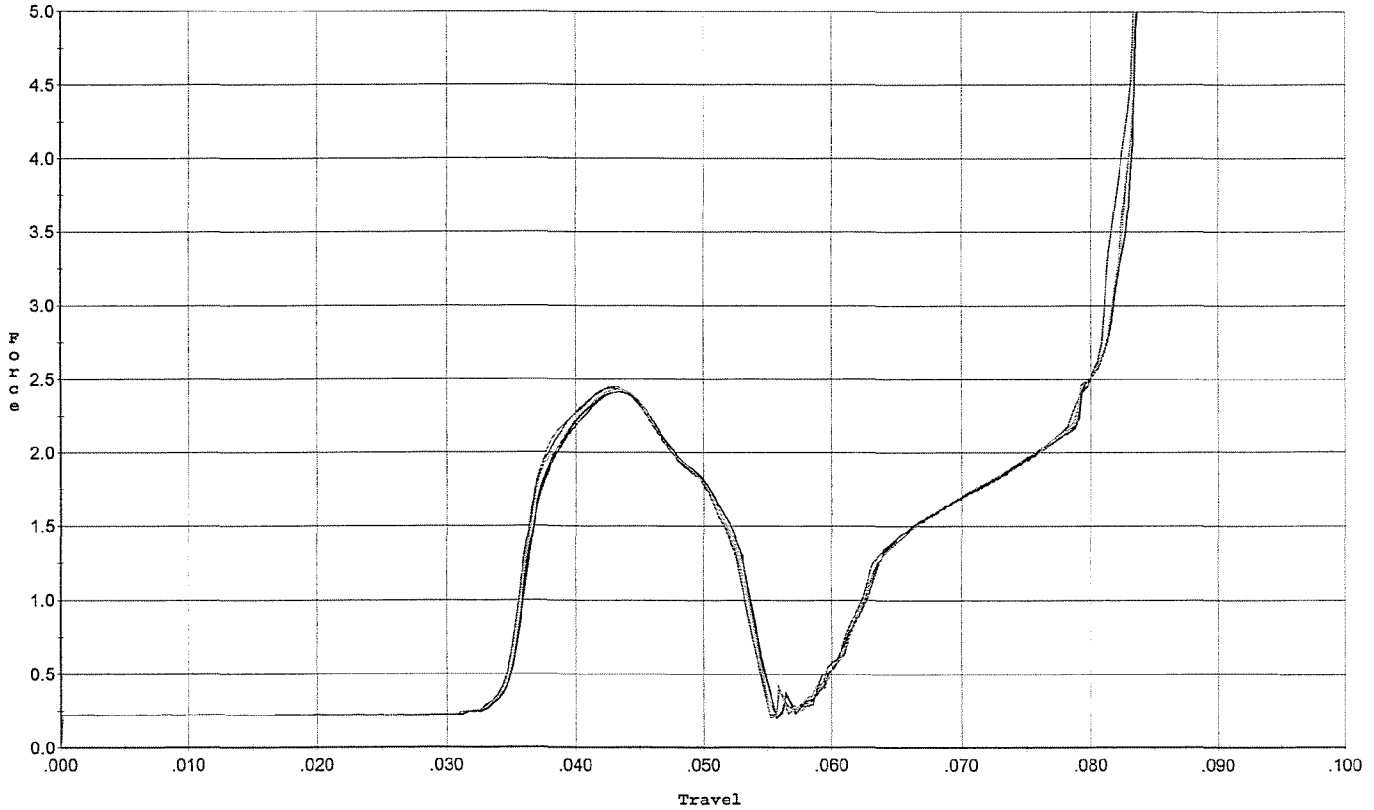
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.446	0.054	0.036	0.037	0.044		Set Trigger
2	2.436	0.055	0.036	0.037	0.045		Set Trigger
3	2.455	0.055	0.036	0.037	0.045		Set Trigger
4	2.501	0.055	0.036	0.037	0.046		Set Trigger
5	2.490	0.055	0.036	0.037	0.045		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



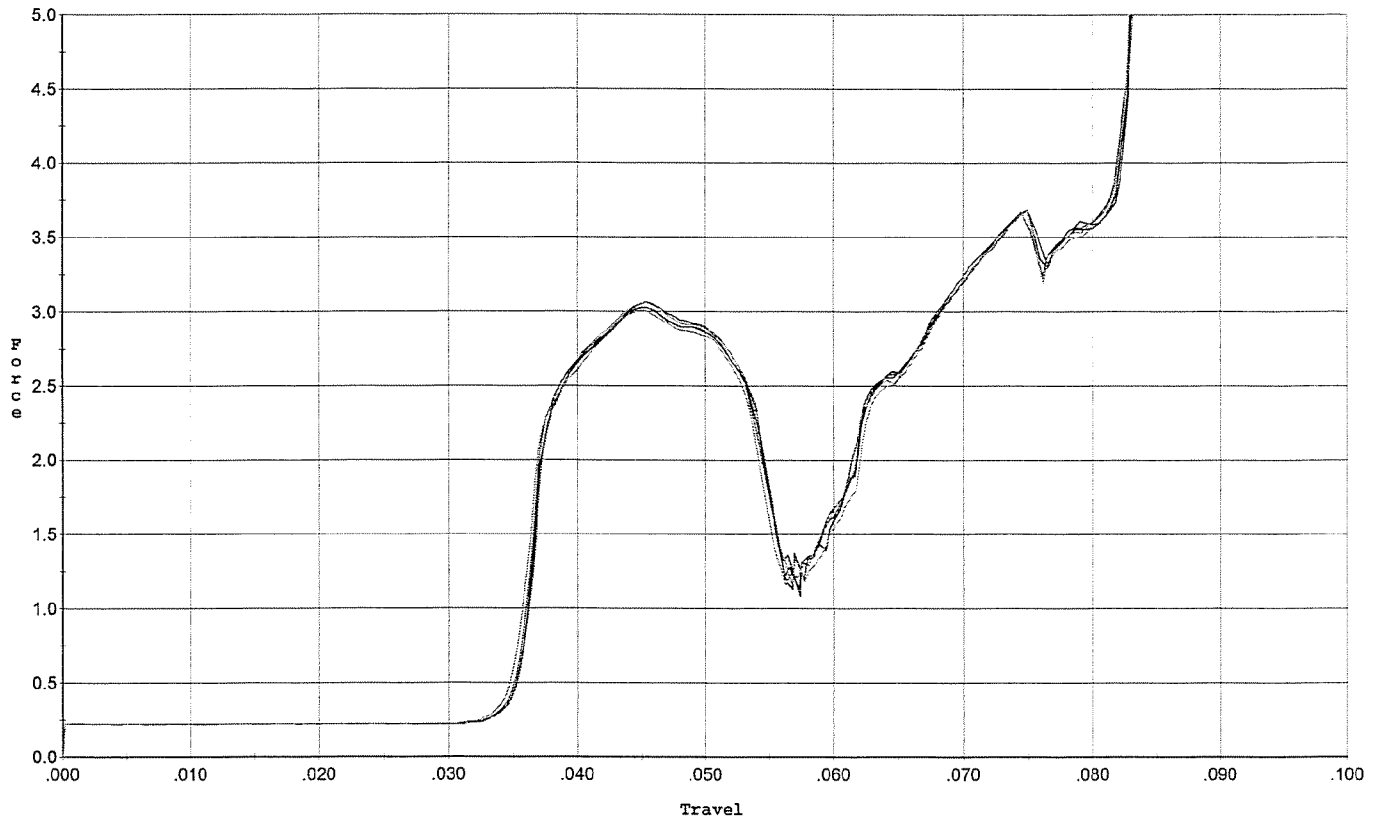
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.053	0.035	0.036	0.043		Set Trigger
2	2.415	0.053	0.035	0.036	0.043		Set Trigger
3	2.442	0.053	0.034	0.036	0.043		Set Trigger
4	2.434	0.053	0.035	0.036	0.043		Set Trigger
5	2.451	0.053	0.034	0.036	0.044		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



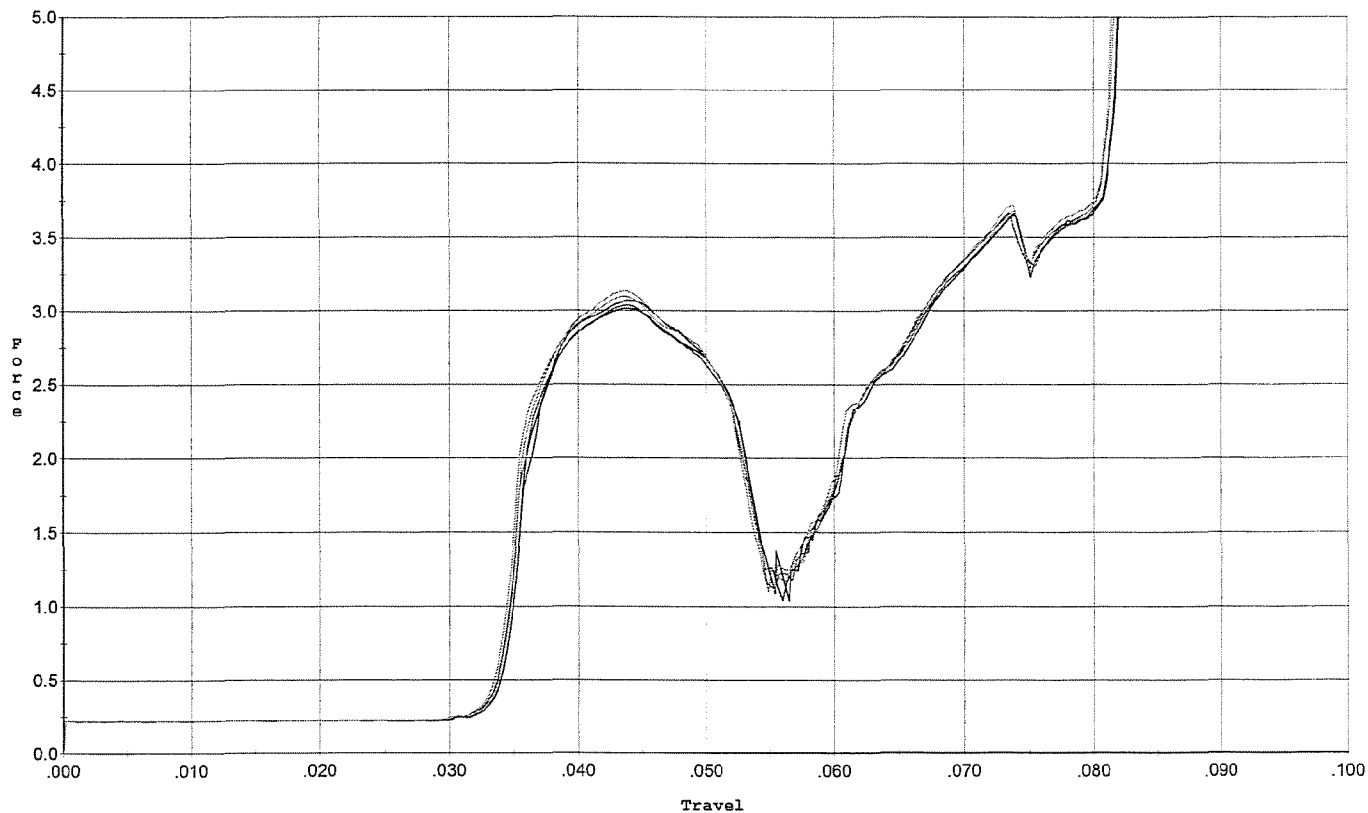
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.054	0.035	0.034	0.058		Set Trigger
2	3.028	0.054	0.035	0.034	0.058		Set Trigger
3	3.026	0.054	0.035	0.034	0.058		Set Trigger
4	3.061	0.054	0.035	0.035	0.058		Set Trigger
5	3.011	0.053	0.034	0.035	0.057		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



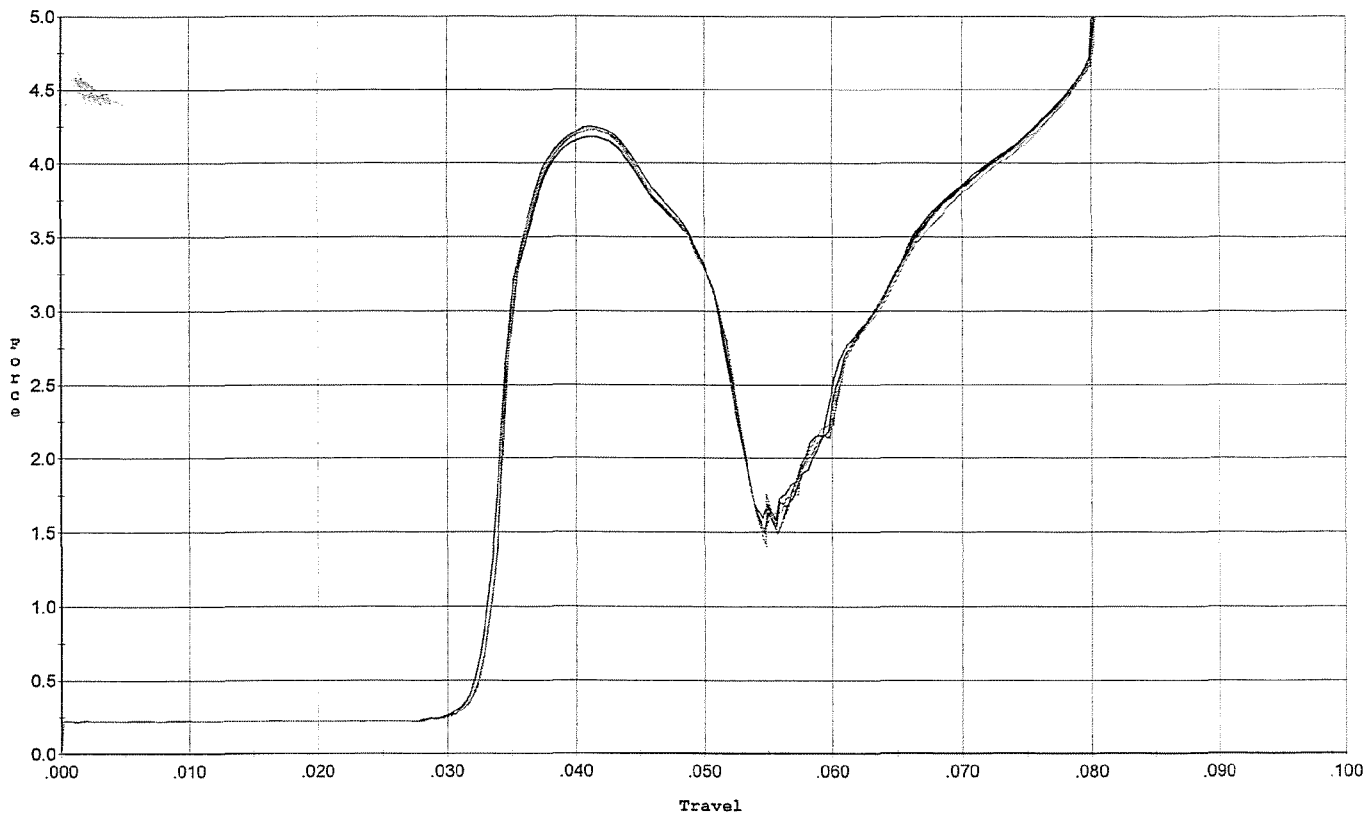
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.053	0.034	0.034	0.057		Set Trigger
2	3.015	0.053	0.034	0.034	0.056		Set Trigger
3	3.037	0.053	0.033	0.034	0.057		Set Trigger
4	3.134	0.053	0.033	0.034	0.058		Set Trigger
5	3.093	0.052	0.033	0.034	0.057		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



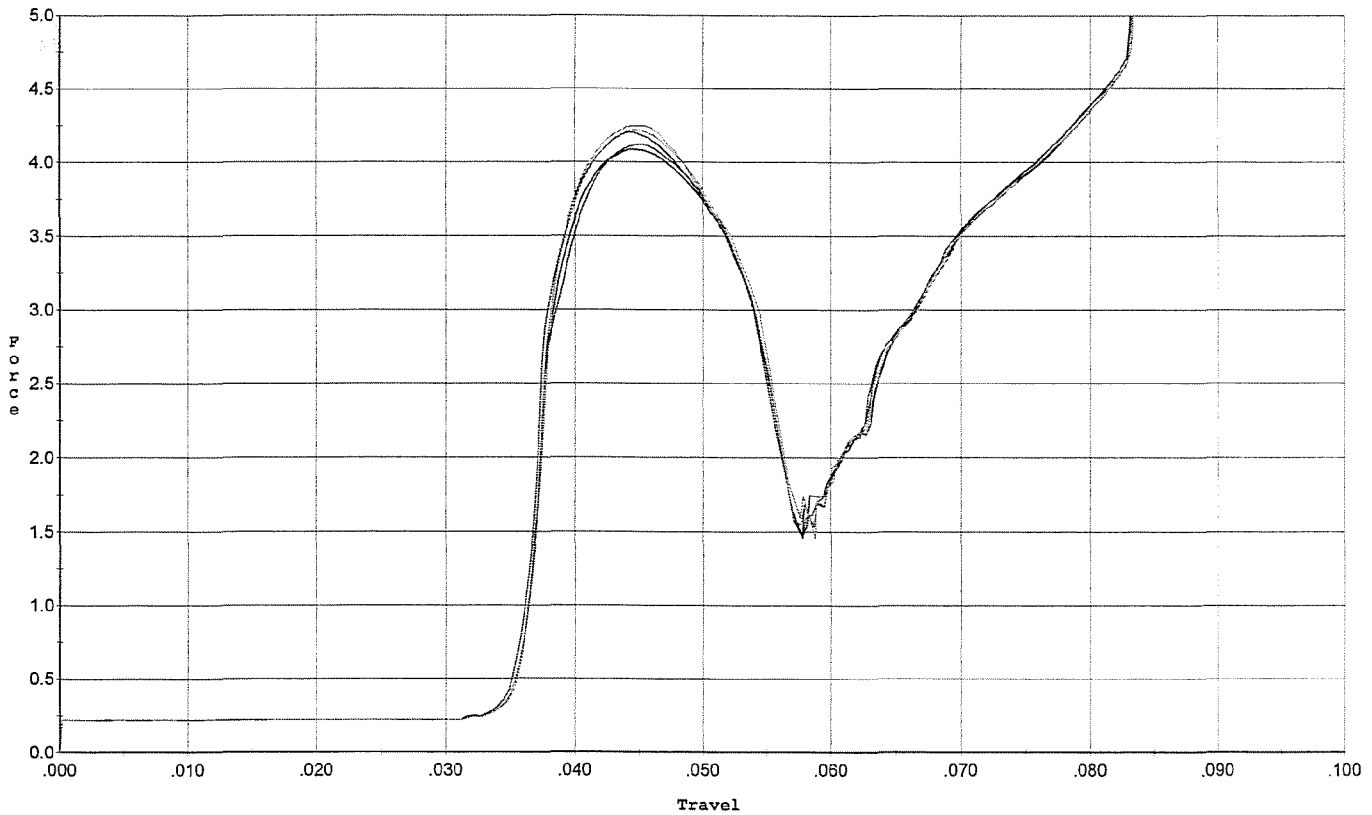
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.051	0.032	0.033	0.074		Set Trigger
2	4.177	0.052	0.032	0.033	0.075		Set Trigger
3	4.224	0.052	0.032	0.033	0.075		Set Trigger
4	4.223	0.052	0.032	0.033	0.076		Set Trigger
5	4.236	0.052	0.032	0.033	0.075		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



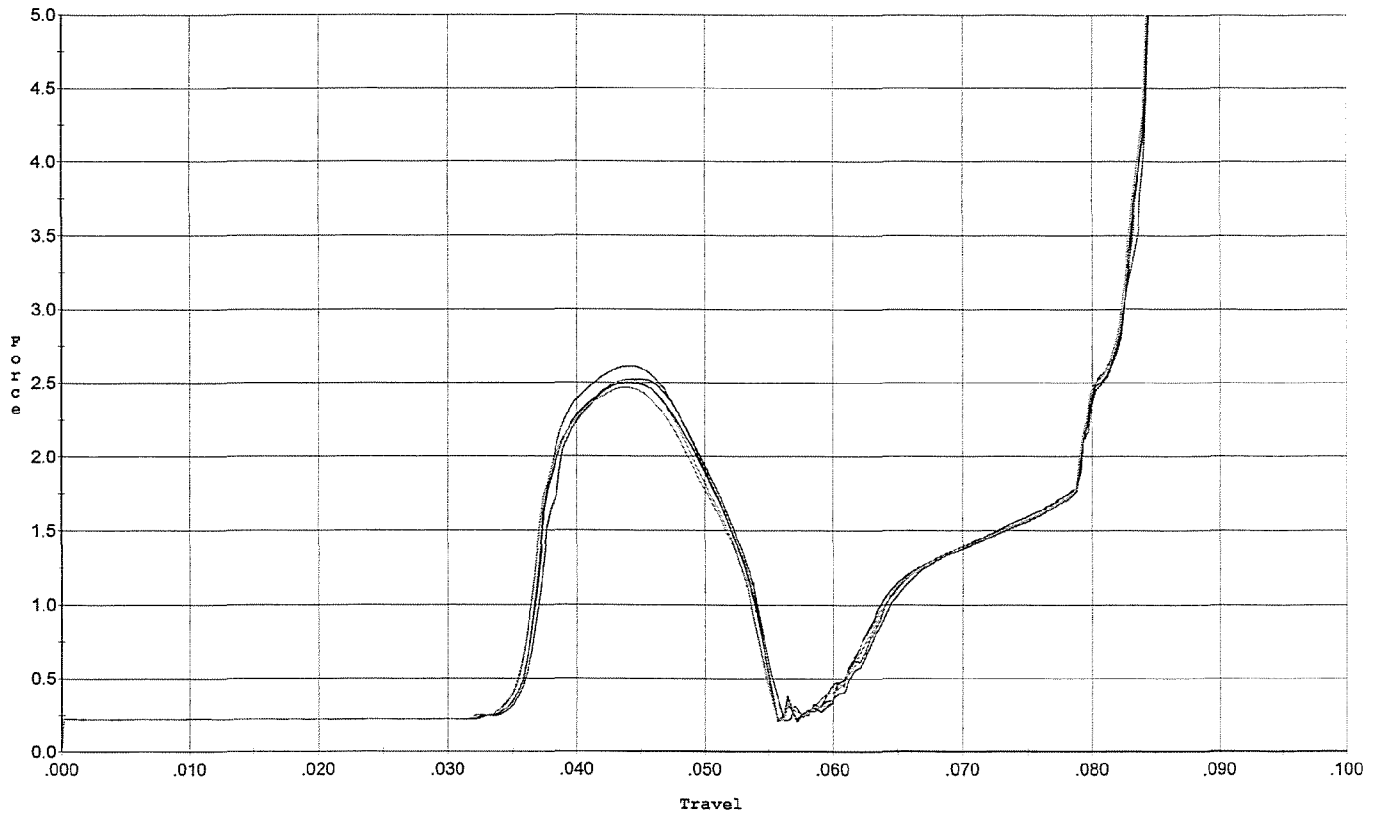
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.055	0.035	0.034	0.075		Set Trigger
2	4.087	0.055	0.035	0.034	0.075		Set Trigger
3	4.201	0.054	0.035	0.034	0.075		Set Trigger
4	4.218	0.054	0.035	0.034	0.076		Set Trigger
5	4.246	0.055	0.035	0.034	0.077		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



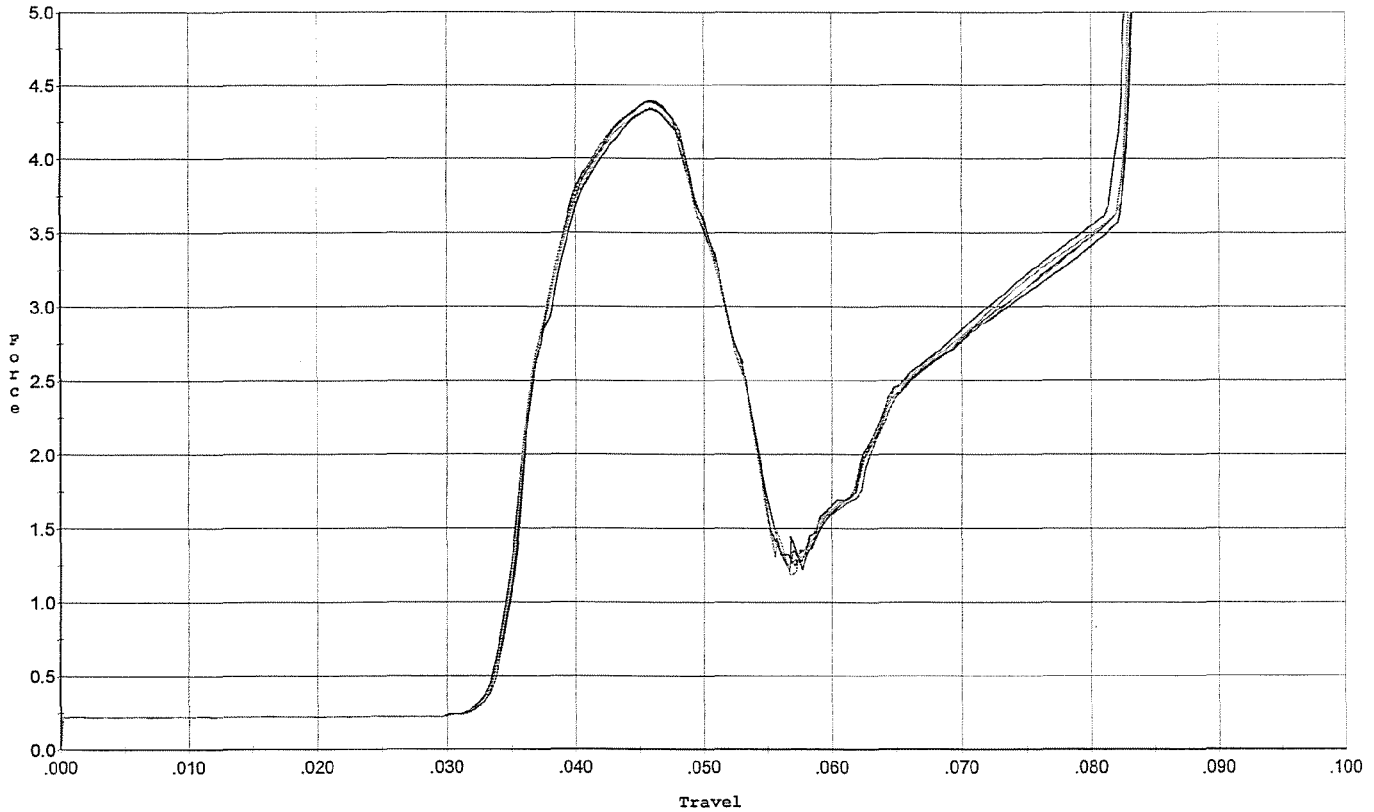
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.054	0.036	0.037	0.044		Set Trigger
2	2.501	0.054	0.035	0.037	0.044		Set Trigger
3	2.613	0.054	0.035	0.037	0.045		Set Trigger
4	2.520	0.053	0.035	0.037	0.044		Set Trigger
5	2.468	0.053	0.035	0.037	0.043		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.053	0.033	0.034	0.074		Set Trigger
2	4.339	0.053	0.033	0.035	0.073		Set Trigger
3	4.388	0.053	0.034	0.035	0.073		Set Trigger
4	4.348	0.053	0.033	0.035	0.073		Set Trigger
5	4.382	0.053	0.033	0.034	0.074		Set Trigger

Avg 4.37