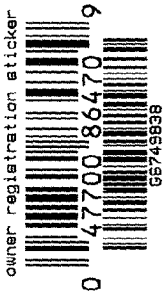
G 714 4938

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

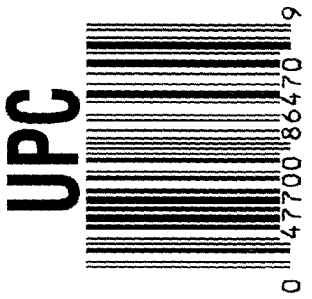


BM FORM

ORDER NO. 86470

BARREL LENGTH	24"
CAPACITY	6

G6749838



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749838

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	RP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-9-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		7-11-08	SP
480	MAGNAFLUX BBL ACTION		7/15/08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/15/08	RT
520	GOFF BLAST BBL / REC		7-16	CM
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/17/08	SP
	D) OIL FIRING PIN ASSEMBLY		7-18-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE [2 LBS MIN 10 LBS MAX]	7 6.5 7	7-30	TC
CONT.	G) SAFETY OFF FORCE [2 LBS MIN]	6.5 6.5 6.5	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT [.020 MIN]	.023 .023 .023	7-30	TC
	J) ASSEMBLE STOCK		7-18-08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL / PASS FAIL	7-22-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1/22/05	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RTZ
	B) TRIGGER PULL [+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS]	284 274 276 270 272	7-30-08	RSN
	C) FUNCTION		8-4-08	RTZ
690	PACK		8/4/08	FM

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AVERAGE PULL FORCE BETWEEN INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS.)
3.00 LBS (plus or minus 0.75 LBS.)
4.00 LBS (plus or minus 1.00 LBS.)

DATE July 15, 2008

TESTER 5 Day

	2.50 LBS INITIAL	2.50 LBS AFTER 60 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.58	2.17		2.54	
PULL #2	2.64	2.24		2.37	
PULL #3	2.56	2.22		2.53	
PULL #4	2.36	2.23		2.50	
PULL #5	2.32	2.16		2.44	
TOTAL	1246	1102		1238	
AVERAGE	2.49	2.20		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	3.10		
PULL #2	3.02	3.07		
PULL #3	3.02	3.03		
PULL #4	3.06	3.04		
PULL #5	2.94	3.25		
TOTAL	1505	1549		
AVERAGE	3.01	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.05	4.03		4.00
PULL #2	4.00	4.02		4.25
PULL #3	4.01	4.05		4.27
PULL #4	4.03	3.97		4.23
PULL #5	3.89	3.97		4.24
TOTAL	1998	2004		2099
AVERAGE	3.99	4.00		4.19

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON
M2400139542