

66749845

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

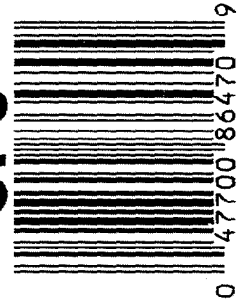
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749845

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749845

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	JP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	JP
475	DRILL AND TAP SIGHT HOLES		7-10-08	JP
480	MAGNAFLUX BBL ACTION		7/15/08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7/18	un
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

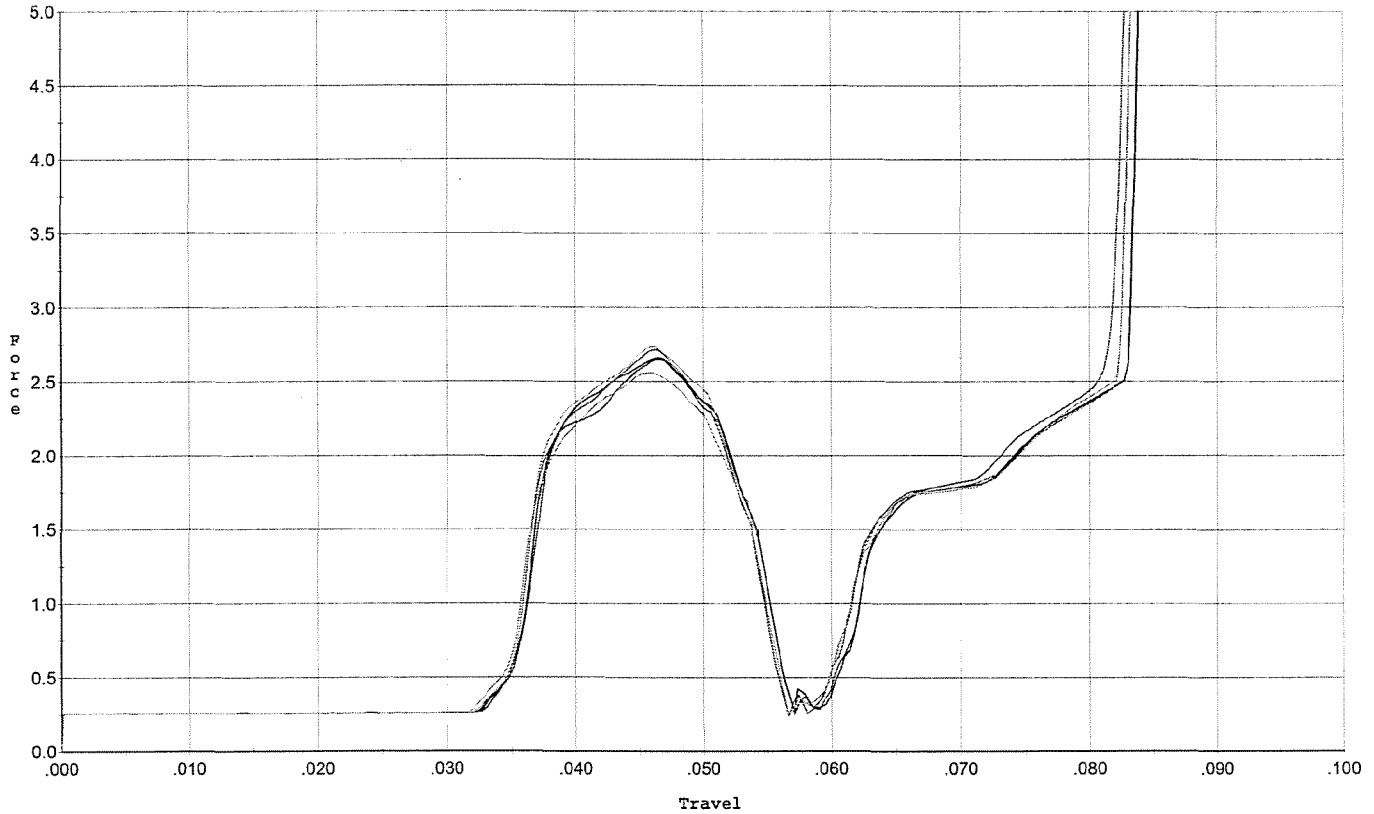
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-23-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.42</u> <u>2.42</u> <u>2.30</u> <u>2.23</u>	7-30-08	RSN
	C) FUNCTION		8-28-08	RSN
690	PACK		F-25-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



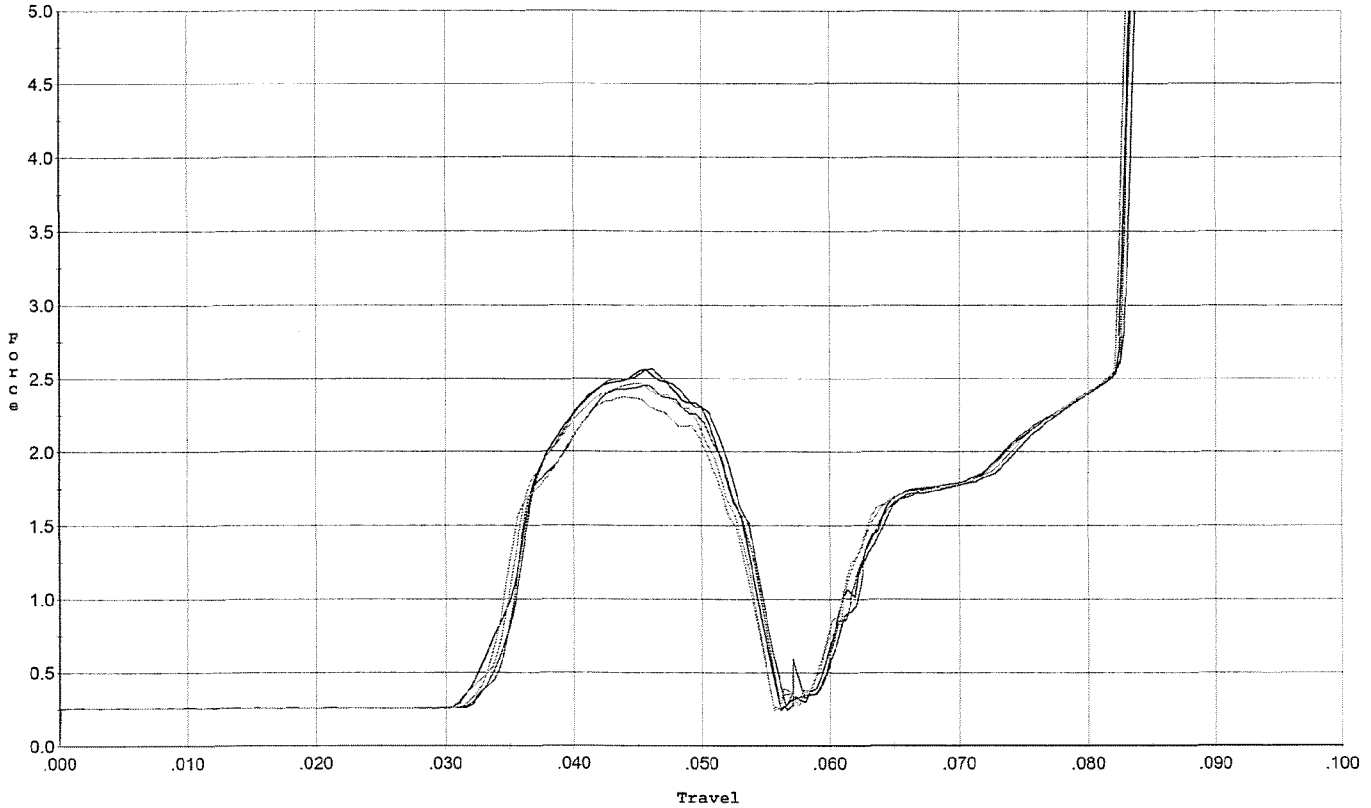
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.054	0.035	0.036	0.050		Set Trigger
2	2.664	0.054	0.034	0.036	0.051		Set Trigger
3	2.717	0.054	0.035	0.035	0.050		Set Trigger
4	2.734	0.053	0.035	0.036	0.051		Set Trigger
5	2.558	0.054	0.035	0.036	0.049		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



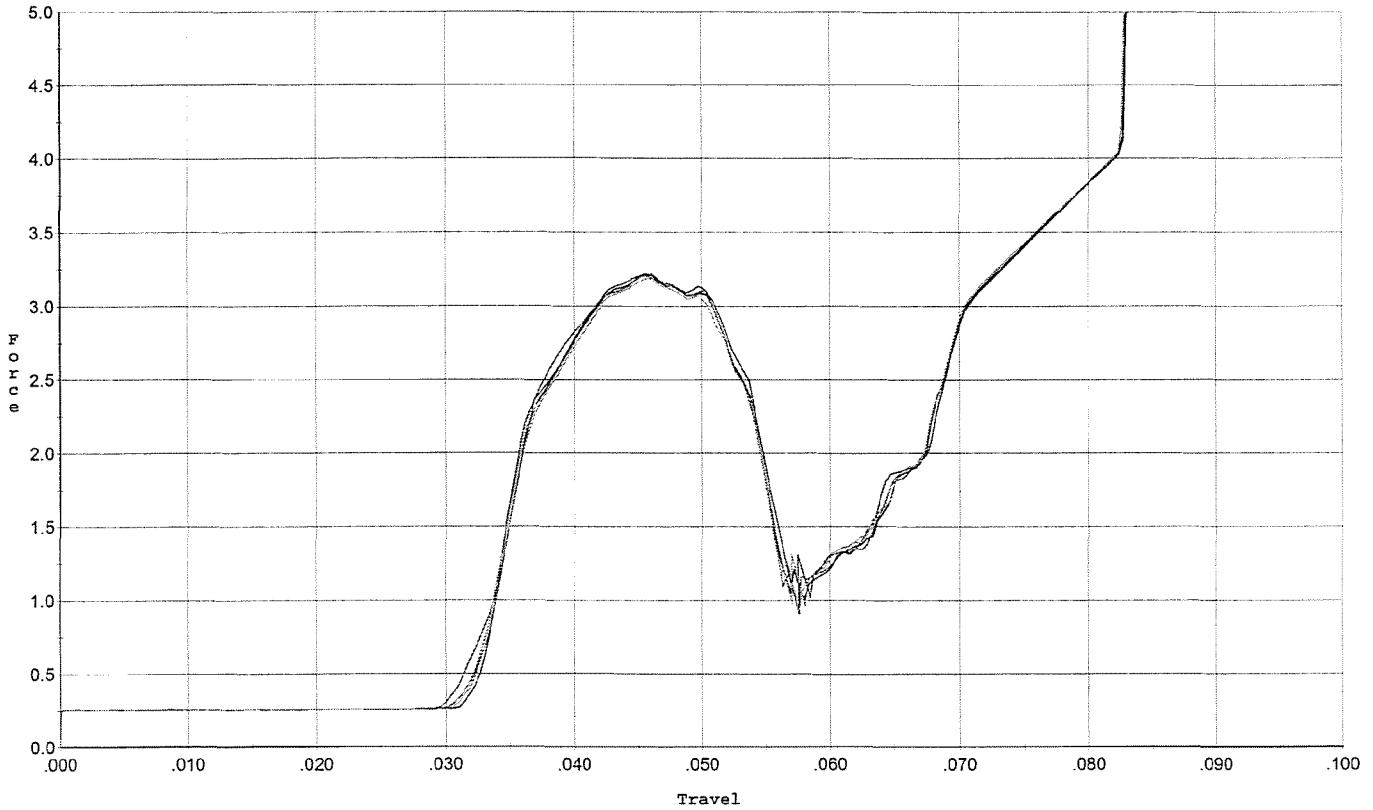
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.054	0.033	0.036	0.050		Set Trigger
2	2.561	0.053	0.032	0.036	0.050		Set Trigger
3	2.456	0.054	0.034	0.035	0.049		Set Trigger
4	2.466	0.054	0.034	0.035	0.049		Set Trigger
5	2.373	0.054	0.033	0.035	0.048		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



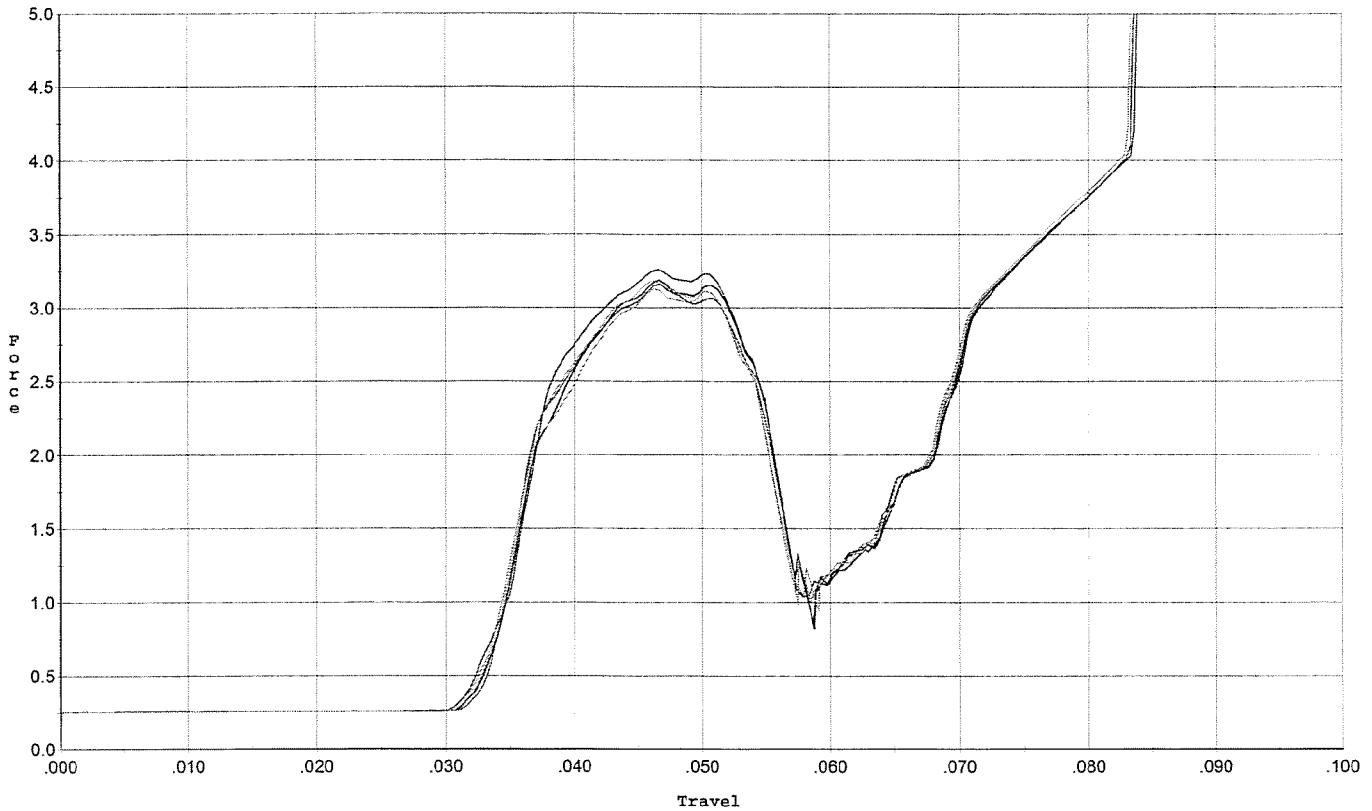
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.054	0.032	0.034	0.065		Set Trigger
2	3.211	0.054	0.032	0.034	0.065		Set Trigger
3	3.207	0.054	0.031	0.034	0.066		Set Trigger
4	3.188	0.054	0.032	0.034	0.065		Set Trigger
5	3.224	0.054	0.032	0.034	0.064		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



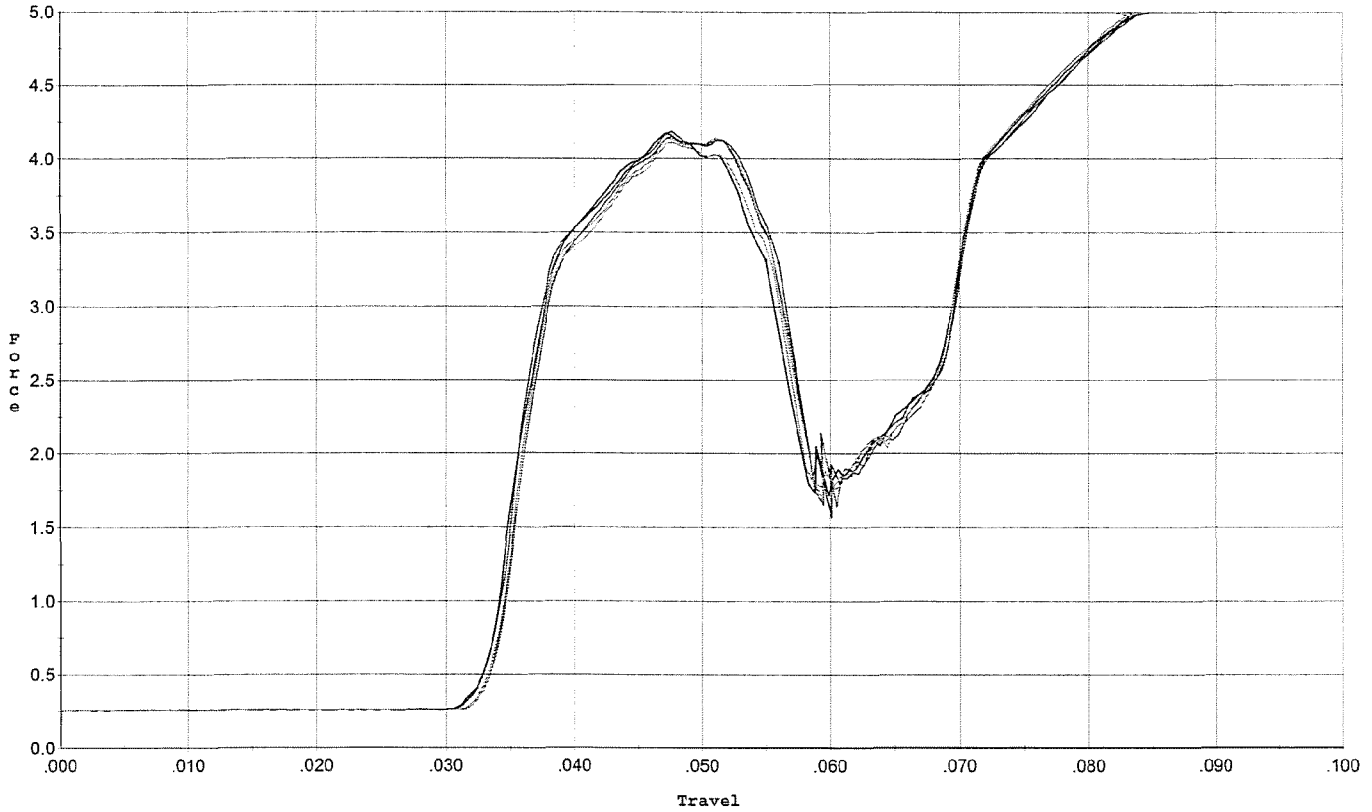
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.262	0.055	0.032	0.034	0.067		Set Trigger
2	3.190	0.055	0.033	0.034	0.065		Set Trigger
3	3.163	0.055	0.033	0.034	0.065		Set Trigger
4	3.130	0.054	0.033	0.034	0.063		Set Trigger
5	3.185	0.054	0.032	0.034	0.064		Set Trigger

AVG 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



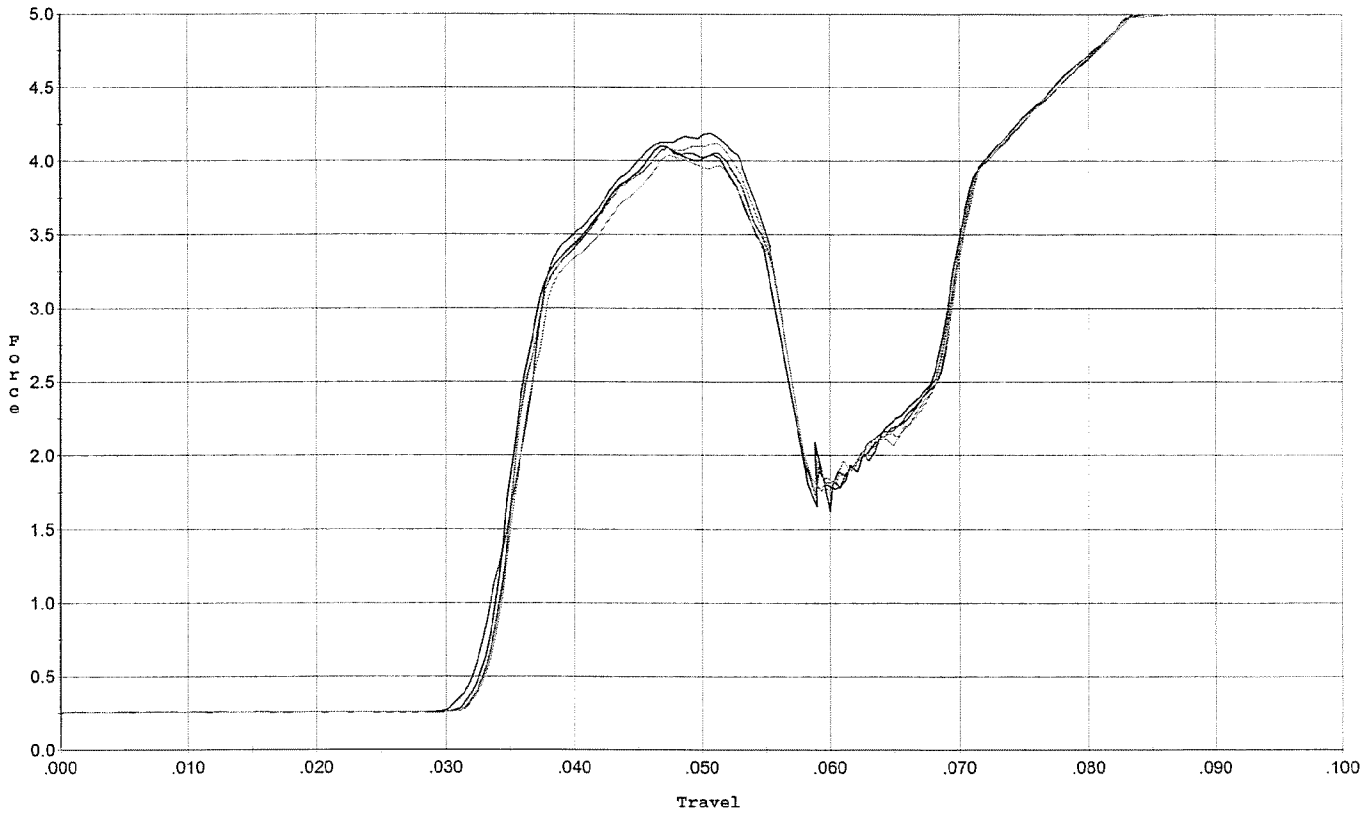
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.056	0.033	0.032	0.088		Set Trigger
2	4.172	0.055	0.033	0.033	0.084		Set Trigger
3	4.150	0.057	0.033	0.032	0.087		Set Trigger
4	4.109	0.056	0.033	0.032	0.084		Set Trigger
5	4.144	0.055	0.033	0.032	0.085		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



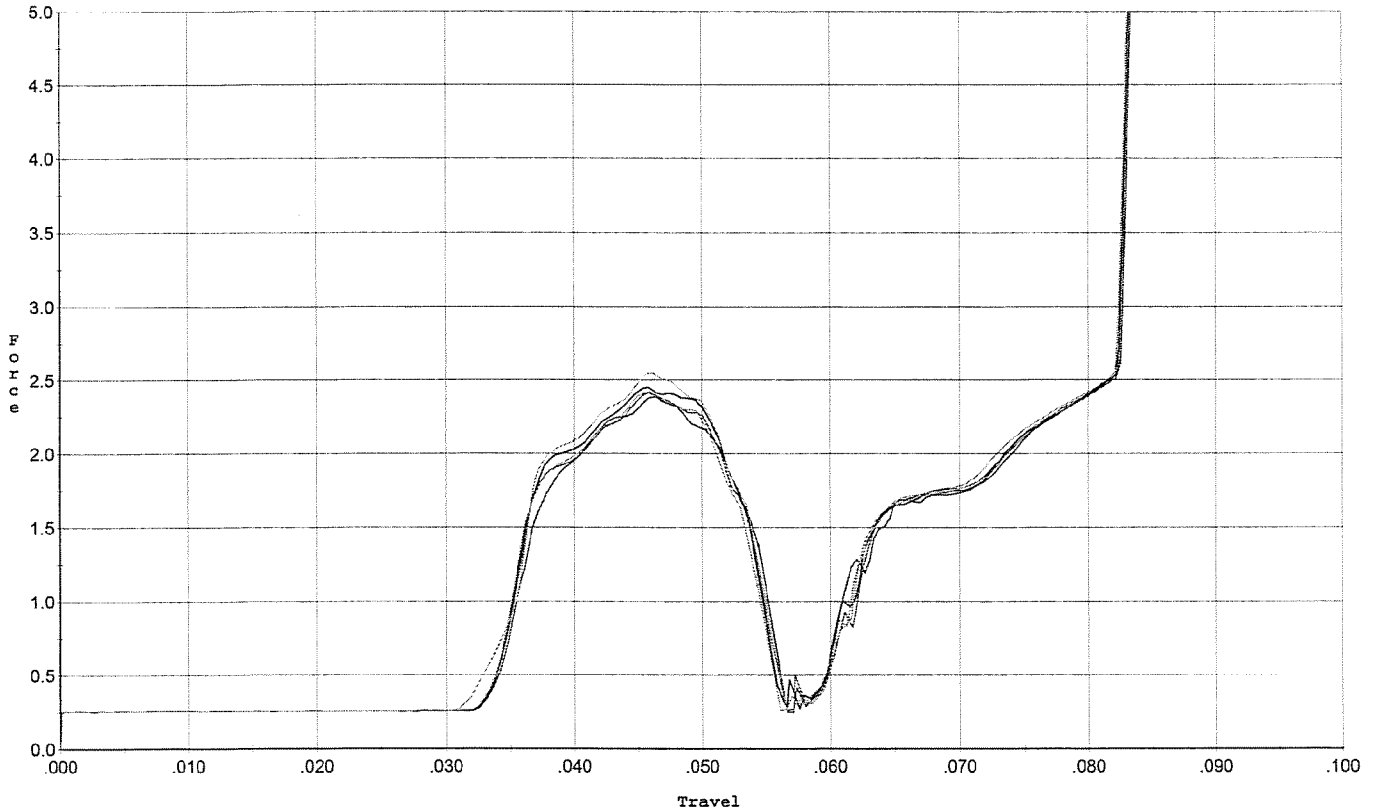
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.055	0.032	0.032	0.087		Set Trigger
2	4.100	0.055	0.032	0.032	0.085		Set Trigger
3	4.091	0.055	0.032	0.032	0.086		Set Trigger
4	4.042	0.056	0.032	0.032	0.084		Set Trigger
5	4.126	0.055	0.032	0.032	0.086		Set Trigger

AVG 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



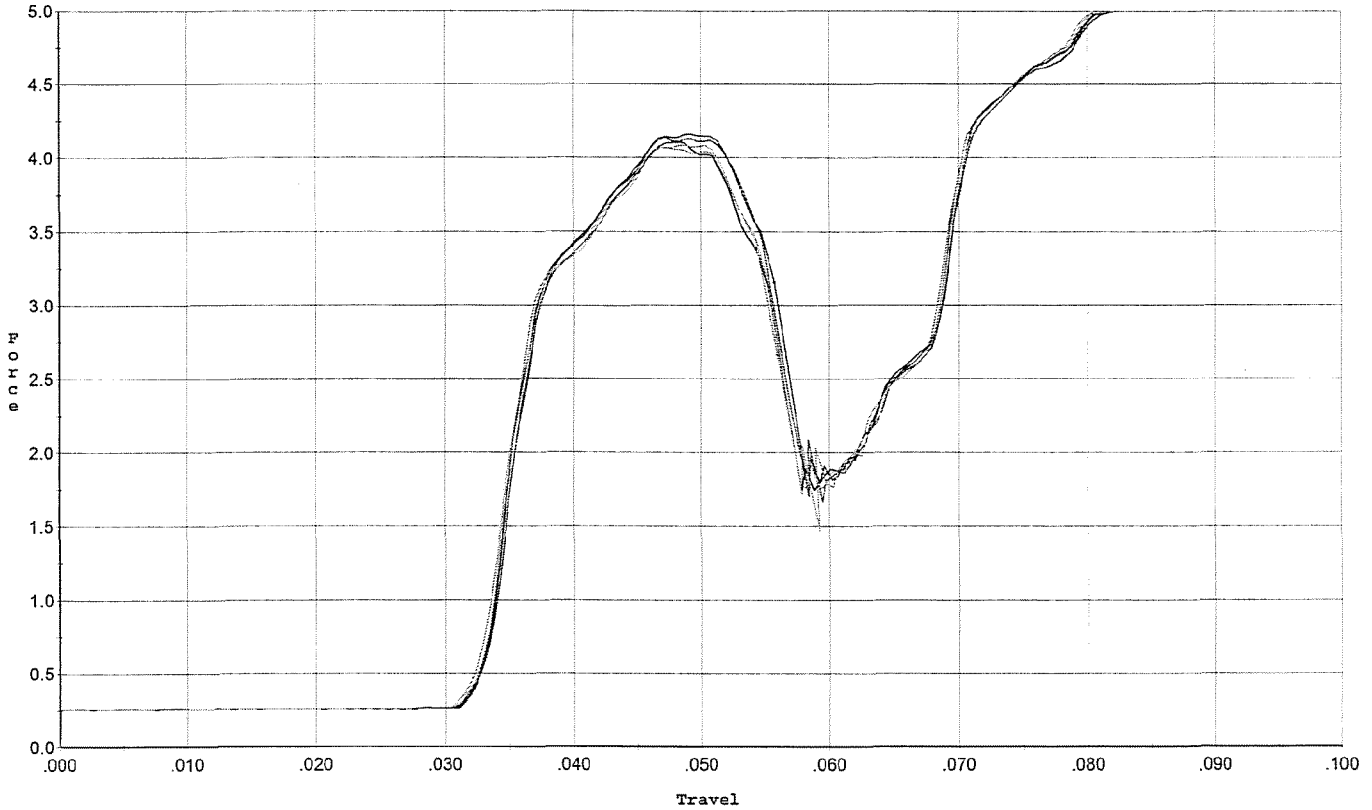
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.384	0.054	0.034	0.035	0.048		Set Trigger
2	2.451	0.054	0.033	0.035	0.049		Set Trigger
3	2.419	0.054	0.033	0.035	0.048		Set Trigger
4	2.550	0.055	0.032	0.035	0.051		Set Trigger
5	2.409	0.054	0.033	0.035	0.048		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.056	0.032	0.032	0.087		Set Trigger
2	4.139	0.055	0.032	0.032	0.085		Set Trigger
3	4.130	0.055	0.032	0.032	0.084		Set Trigger
4	4.069	0.055	0.032	0.032	0.084		Set Trigger
5	4.082	0.056	0.032	0.032	0.086		Set Trigger

Avg 4.11