

G6749852

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6749852

owner registration sticker



G6749852

3J FORM

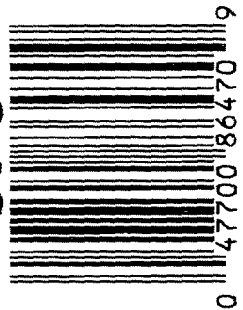
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749852

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749852

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	H.P.N.
475	DRILL AND TAP SIGHT HOLES		JUL 5 2008 7-10-08	SP
480	MAGNAFLUX BBL ACTION		7-11-08	(H8)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7-18	Con
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	H.P.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

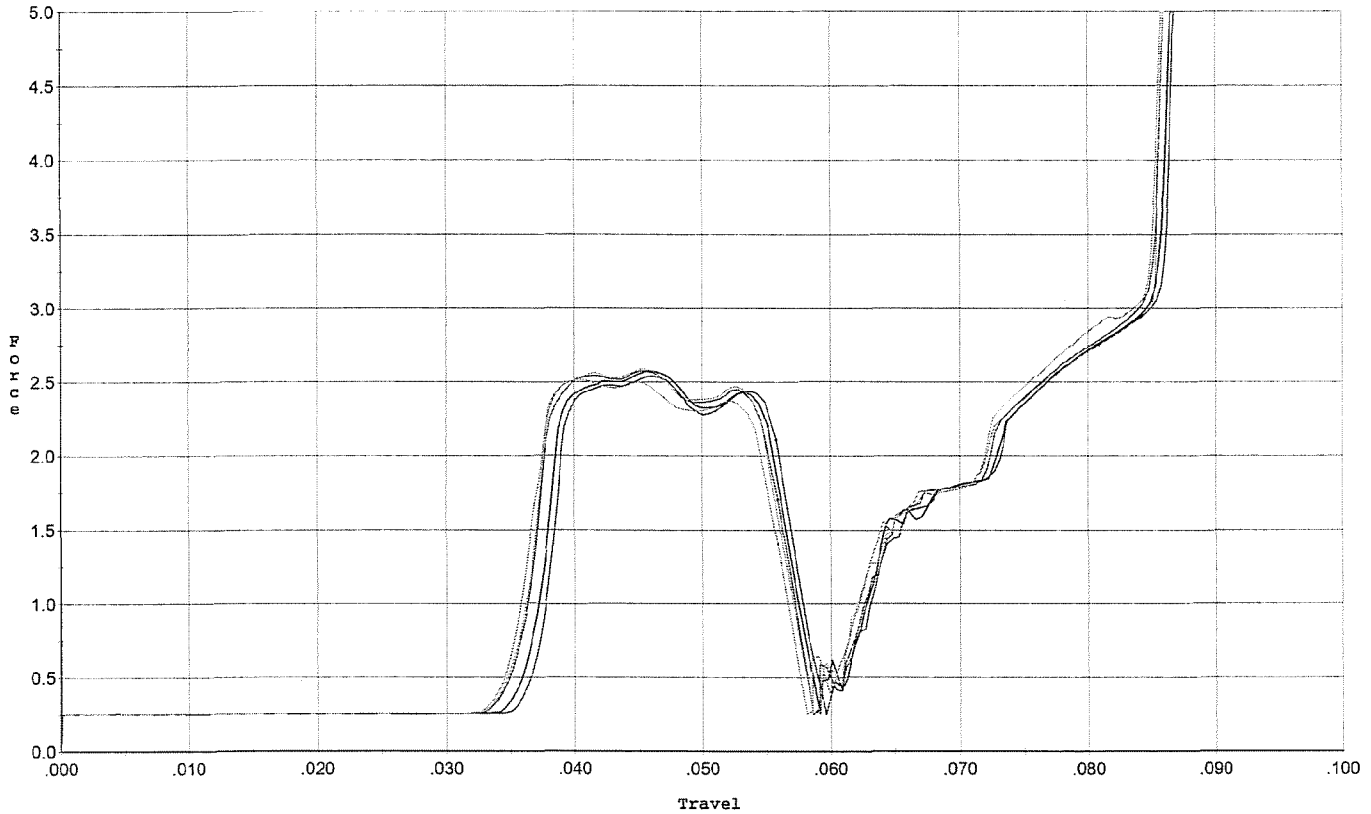
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-23-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-28-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TKW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.60</u> <u>2.45</u> <u>2.43</u> <u>2.41</u>	7-30-08	RSN
	C) FUNCTION		8-28-08	RSN
690	PACK		8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



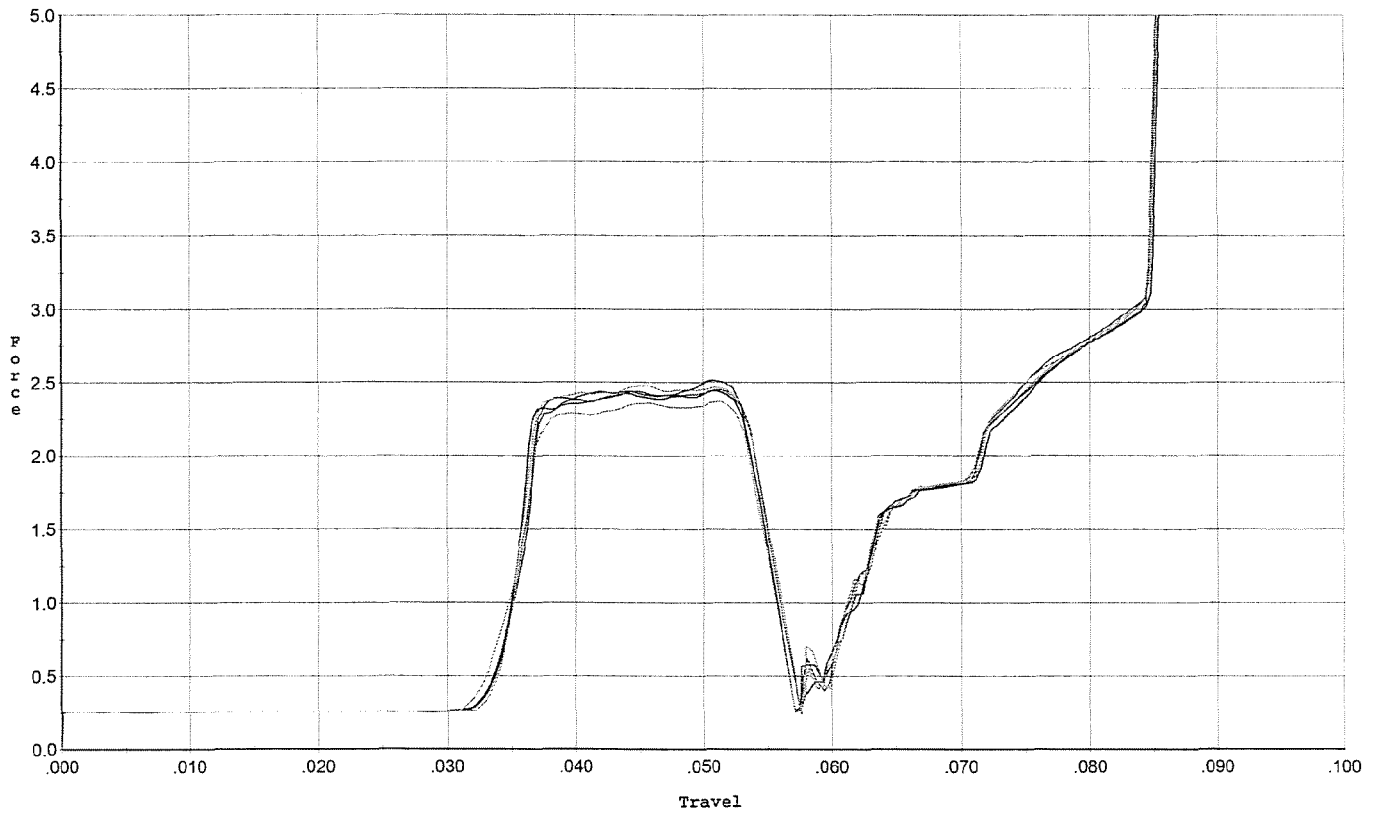
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.056	0.036	0.037	0.054		Set Trigger
2	2.574	0.055	0.035	0.036	0.054		Set Trigger
3	2.573	0.056	0.034	0.036	0.056		Set Trigger
4	2.588	0.055	0.034	0.036	0.055		Set Trigger
5	2.516	0.056	0.034	0.036	0.055		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



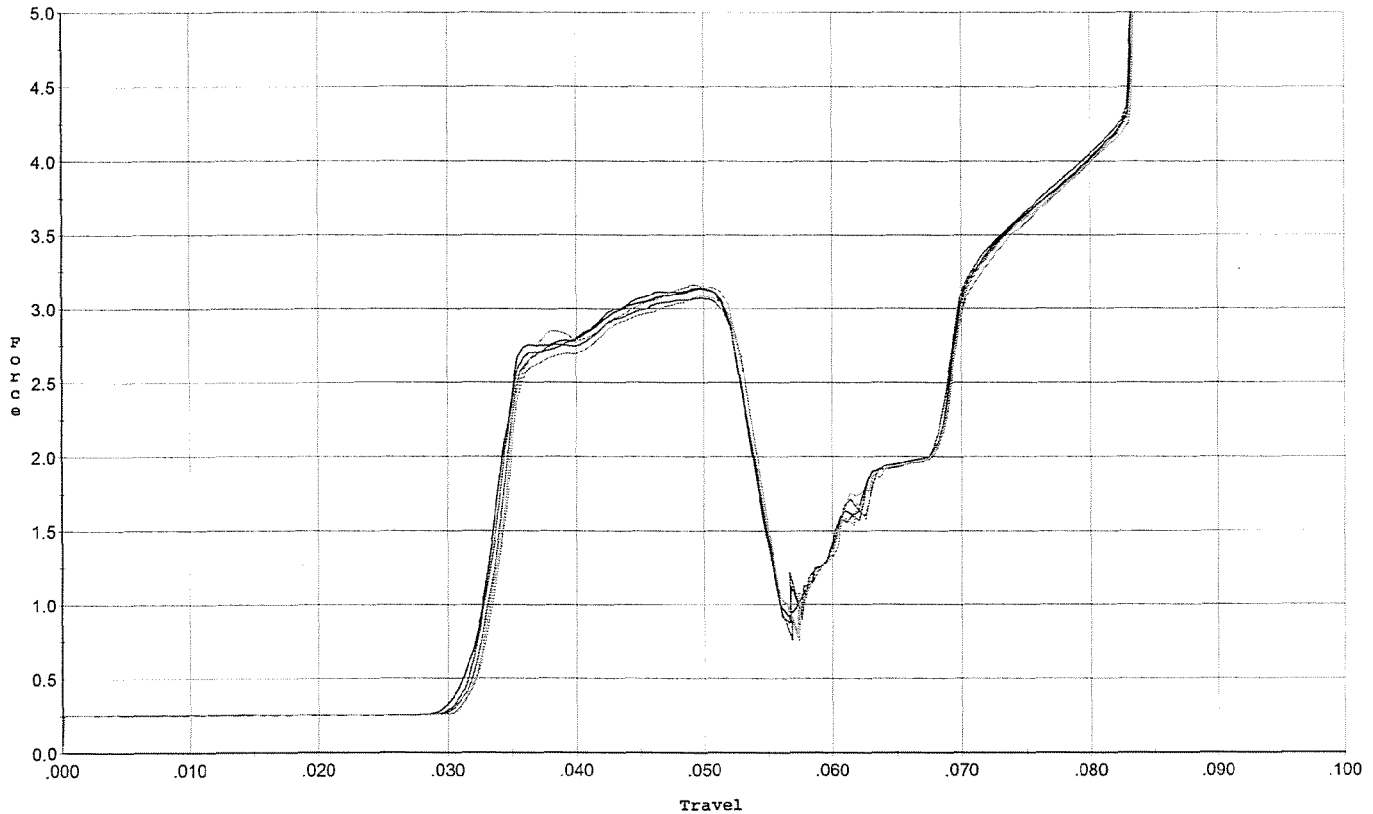
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.054	0.033	0.036	0.054		Set Trigger
2	2.446	0.054	0.033	0.036	0.054		Set Trigger
3	2.452	0.054	0.033	0.036	0.054		Set Trigger
4	2.477	0.056	0.032	0.035	0.057		Set Trigger
5	2.372	0.055	0.033	0.036	0.053		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



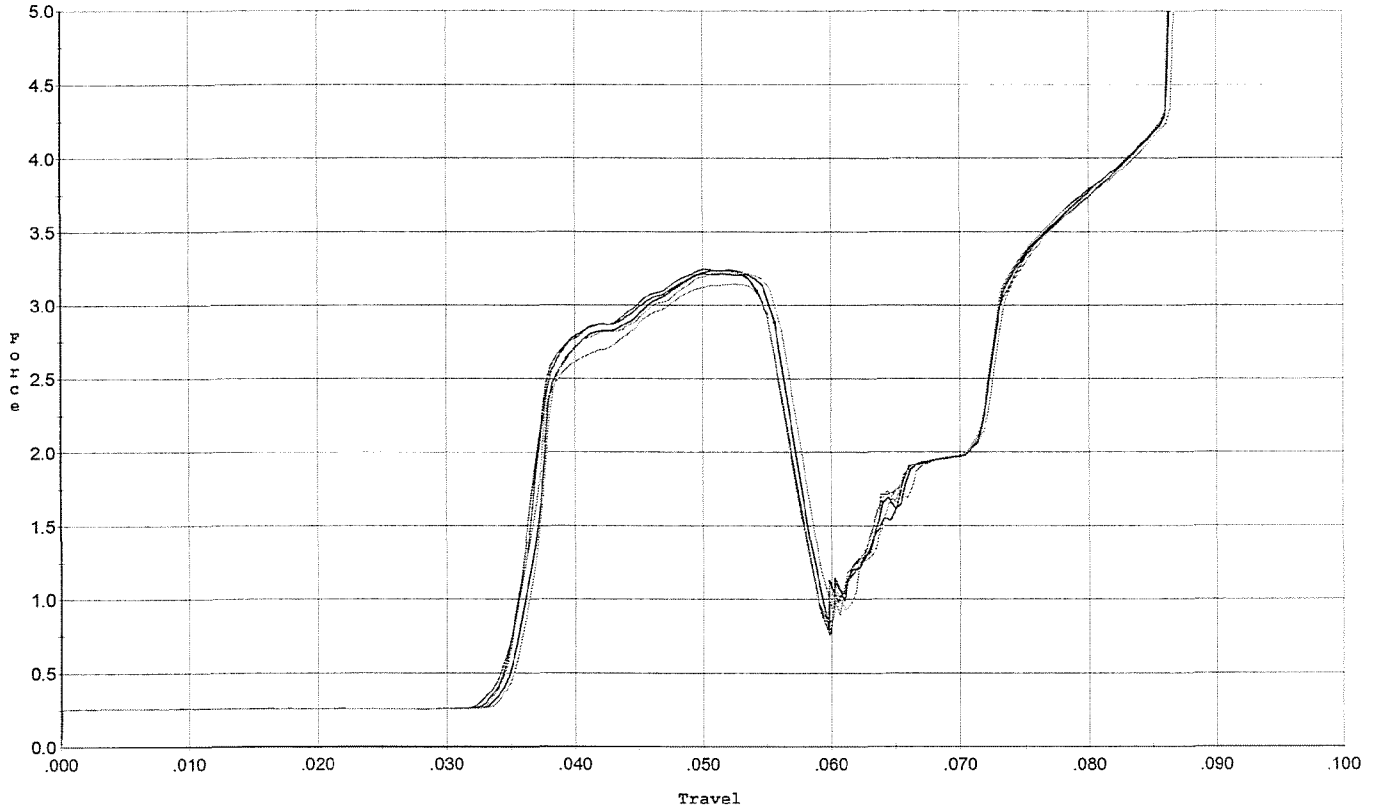
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.052	0.031	0.034	0.065		Set Trigger
2	3.136	0.052	0.031	0.034	0.065		Set Trigger
3	3.073	0.054	0.032	0.034	0.066		Set Trigger
4	3.085	0.053	0.032	0.034	0.064		Set Trigger
5	3.161	0.053	0.032	0.034	0.065		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



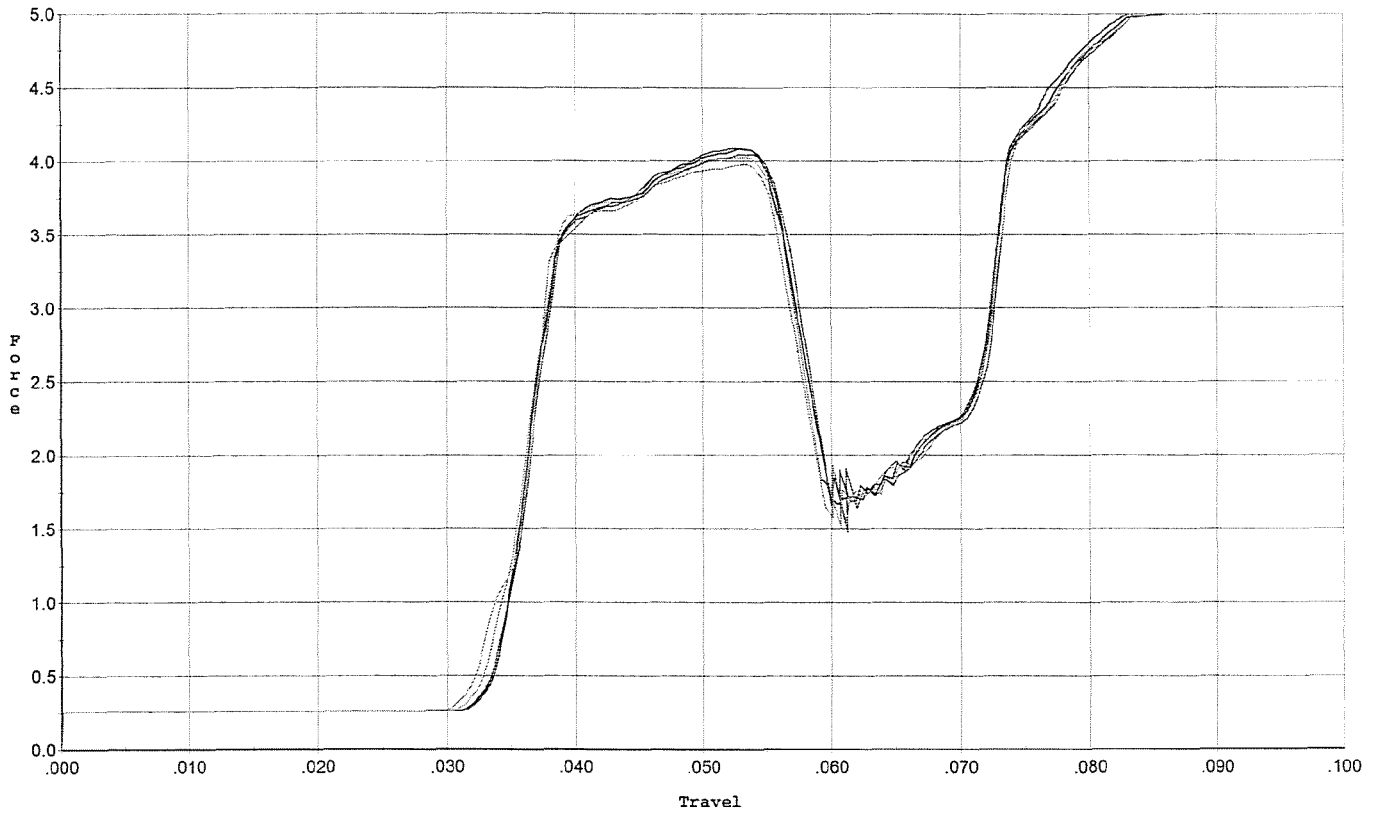
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.055	0.034	0.035	0.067		Set Trigger
2	3.239	0.056	0.035	0.035	0.067		Set Trigger
3	3.247	0.055	0.034	0.035	0.068		Set Trigger
4	3.226	0.056	0.035	0.035	0.068		Set Trigger
5	3.142	0.055	0.034	0.035	0.065		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



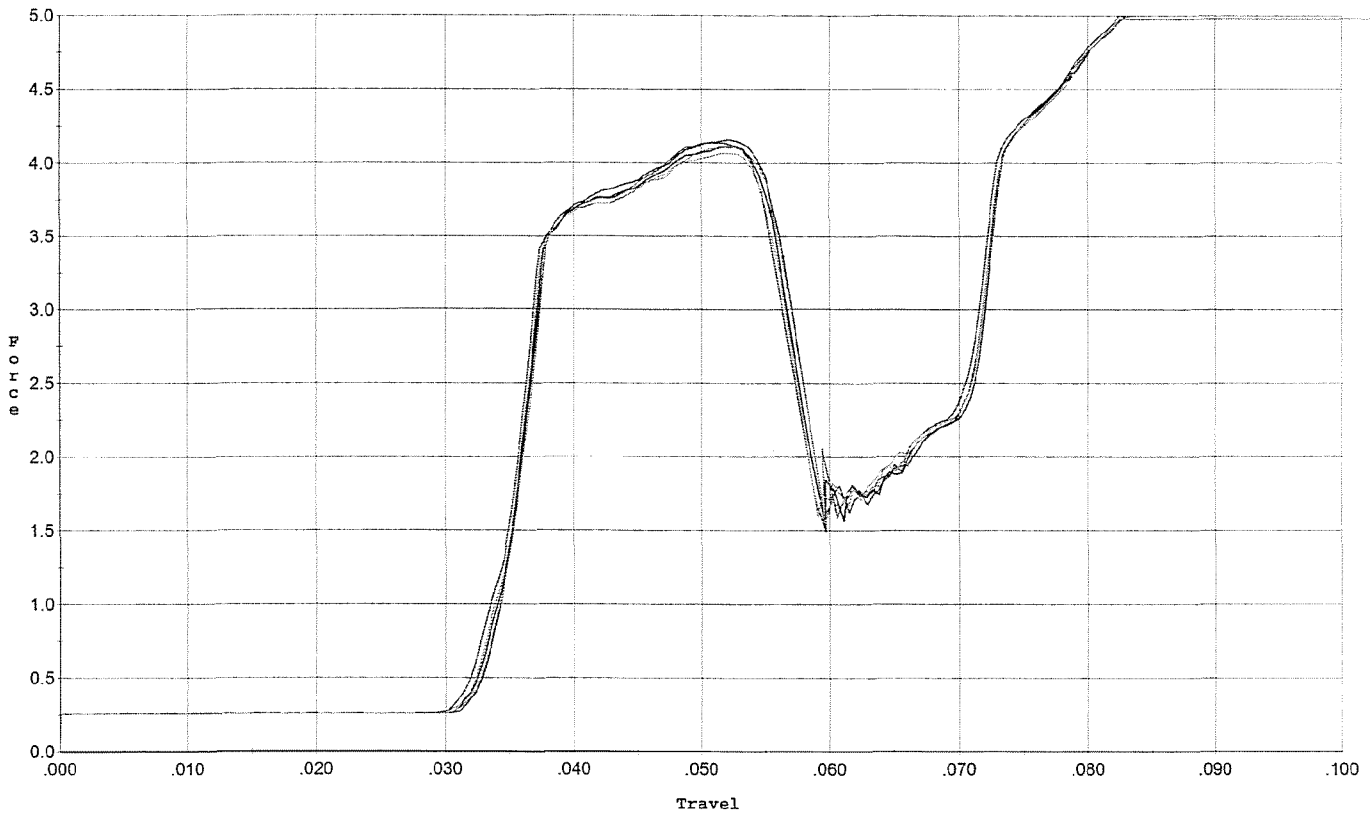
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.056	0.033	0.034	0.088		Set Trigger
2	4.082	0.056	0.033	0.034	0.088		Set Trigger
3	4.047	0.057	0.033	0.034	0.089		Set Trigger
4	4.027	0.056	0.033	0.033	0.088		Set Trigger
5	3.979	0.057	0.032	0.034	0.089		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



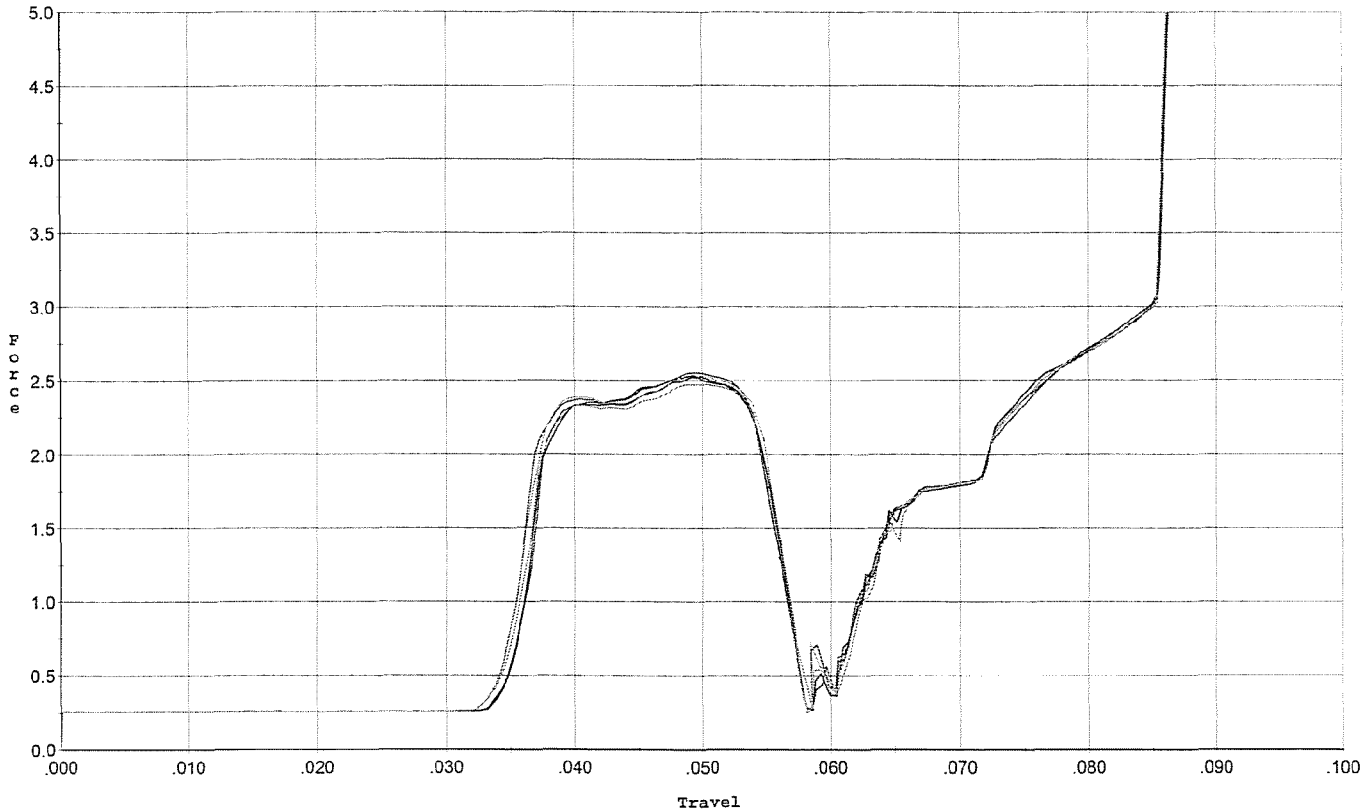
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.056	0.033	0.033	0.091		Set Trigger
2	4.111	0.055	0.032	0.033	0.088		Set Trigger
3	4.137	0.055	0.032	0.033	0.088		Set Trigger
4	4.069	0.056	0.032	0.033	0.089		Set Trigger
5	4.113	0.057	0.032	0.033	0.090		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



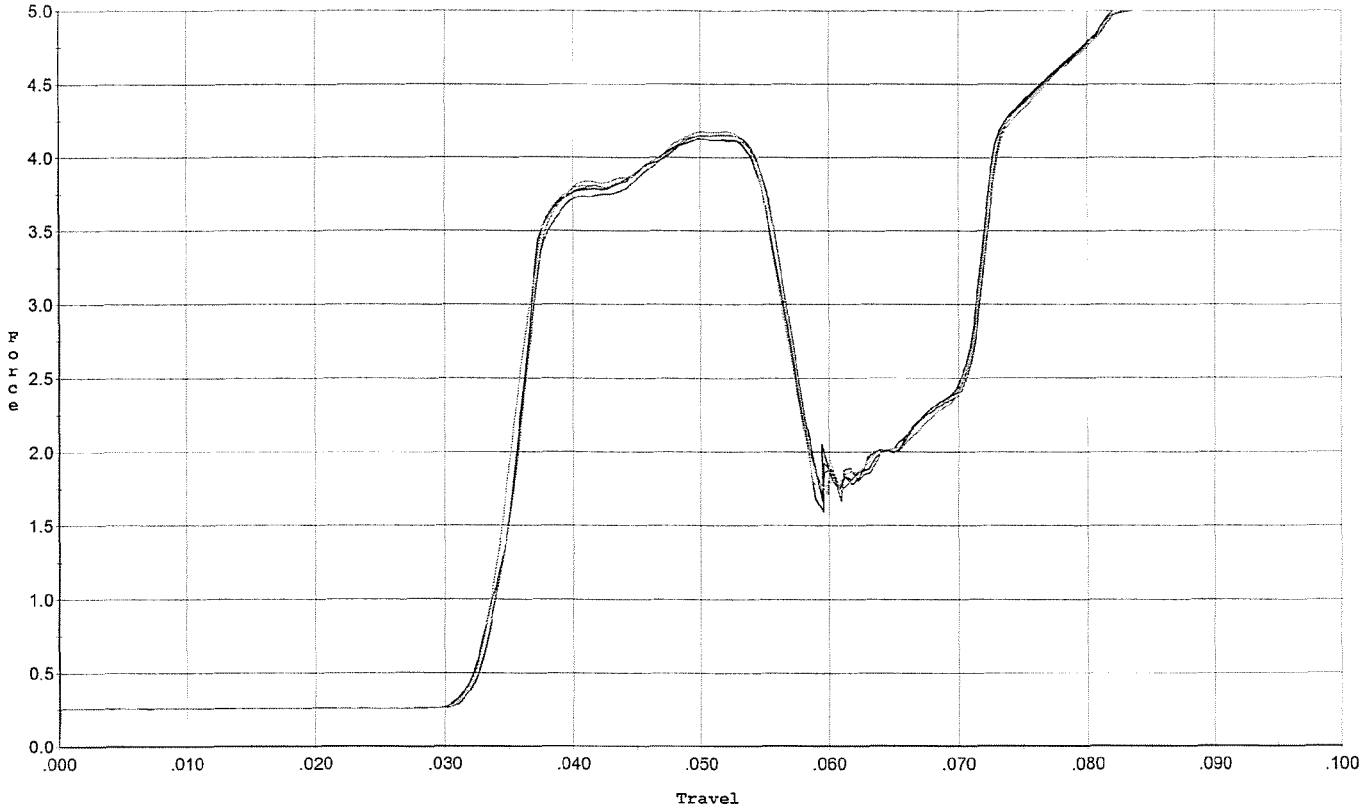
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.056	0.034	0.036	0.055		Set Trigger
2	2.524	0.055	0.034	0.036	0.054		Set Trigger
3	2.555	0.056	0.034	0.036	0.056		Set Trigger
4	2.476	0.056	0.034	0.036	0.055		Set Trigger
5	2.536	0.055	0.034	0.036	0.055		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.055	0.032	0.033	0.090		Set Trigger
2	4.130	0.056	0.032	0.033	0.091		Set Trigger
3	4.140	0.055	0.032	0.033	0.089		Set Trigger
4	4.158	0.055	0.032	0.034	0.089		Set Trigger
5	4.178	0.055	0.032	0.033	0.090		Set Trigger

AVG 4.15