

G 674 9854

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

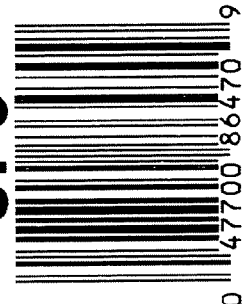


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749854

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749854

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	JP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	SP
475	DRILL AND TAP SIGHT HOLES		7-10-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	7-1-08	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7-18	CR
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	PSN
	D) OIL FIRING PIN ASSEMBLY		7-23-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

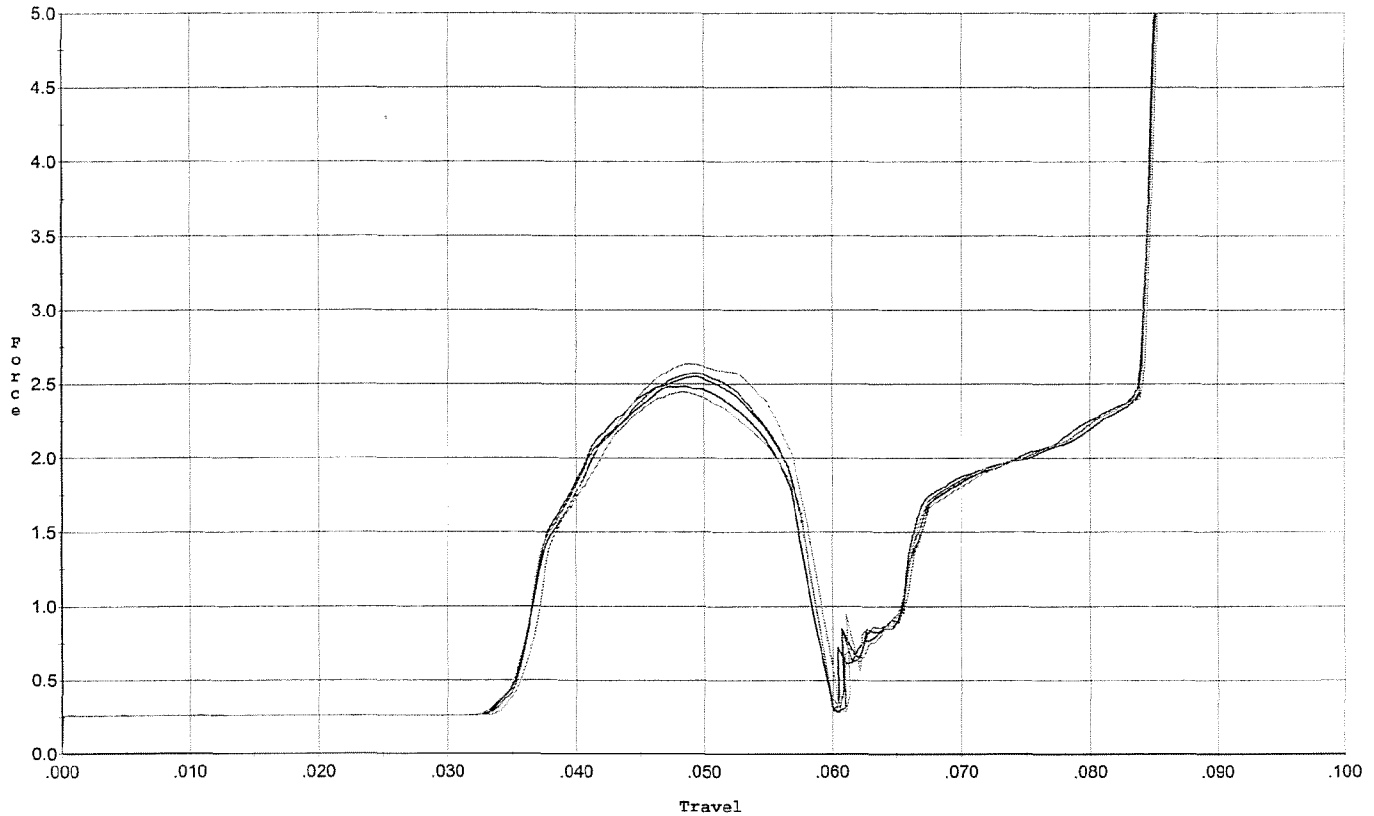
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-23-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MES
670	FINAL INSPECTION A) HEADSPACE		8-5-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.47</u> <u>2.63</u> <u>2.55</u> <u>2.67</u>	7-26-08	RSW
	C) FUNCTION		8-5-08	L.P.D.
690	PACK		8/7/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



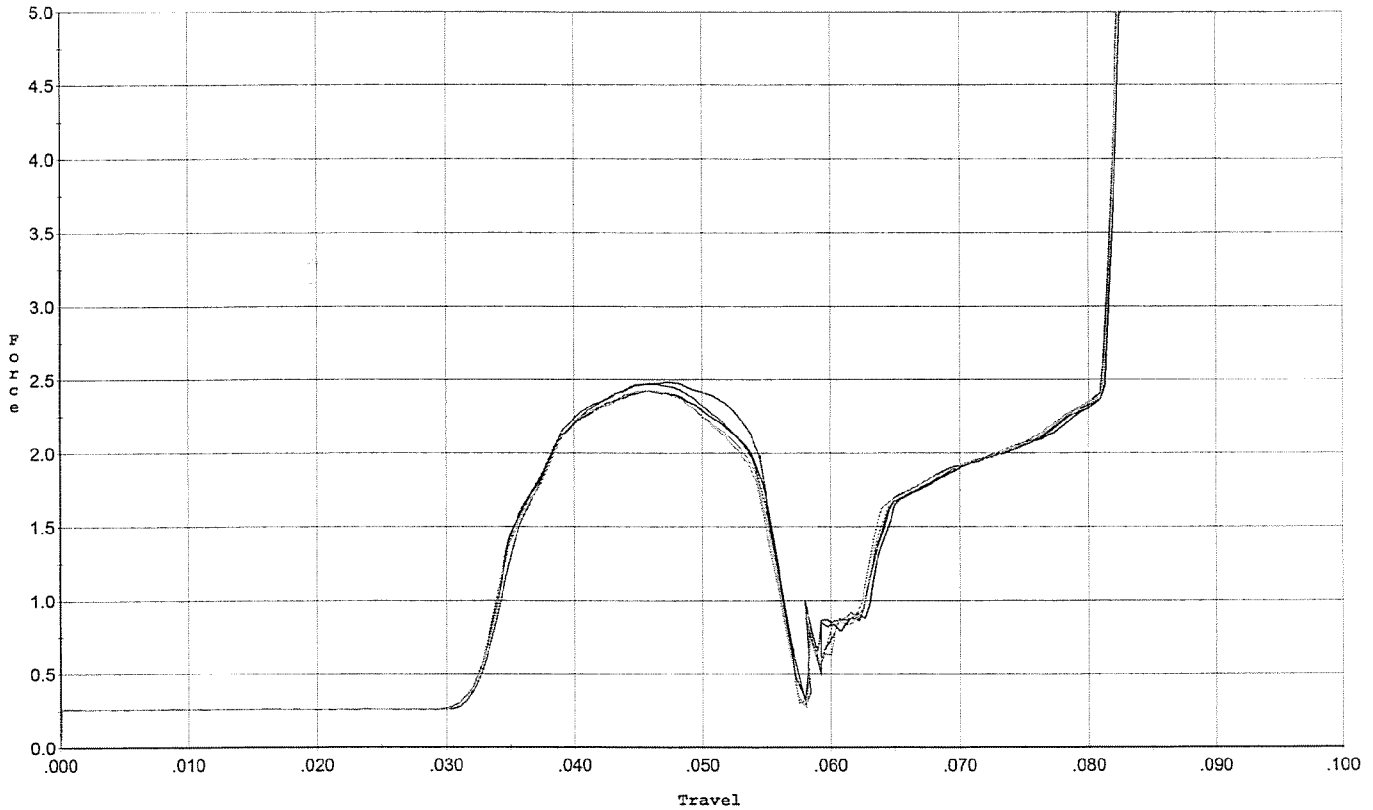
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.058	0.035	0.034	0.056		Set Trigger
2	2.482	0.057	0.035	0.035	0.054		Set Trigger
3	2.572	0.058	0.035	0.034	0.056		Set Trigger
4	2.634	0.058	0.035	0.034	0.057		Set Trigger
5	2.445	0.058	0.035	0.034	0.054		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



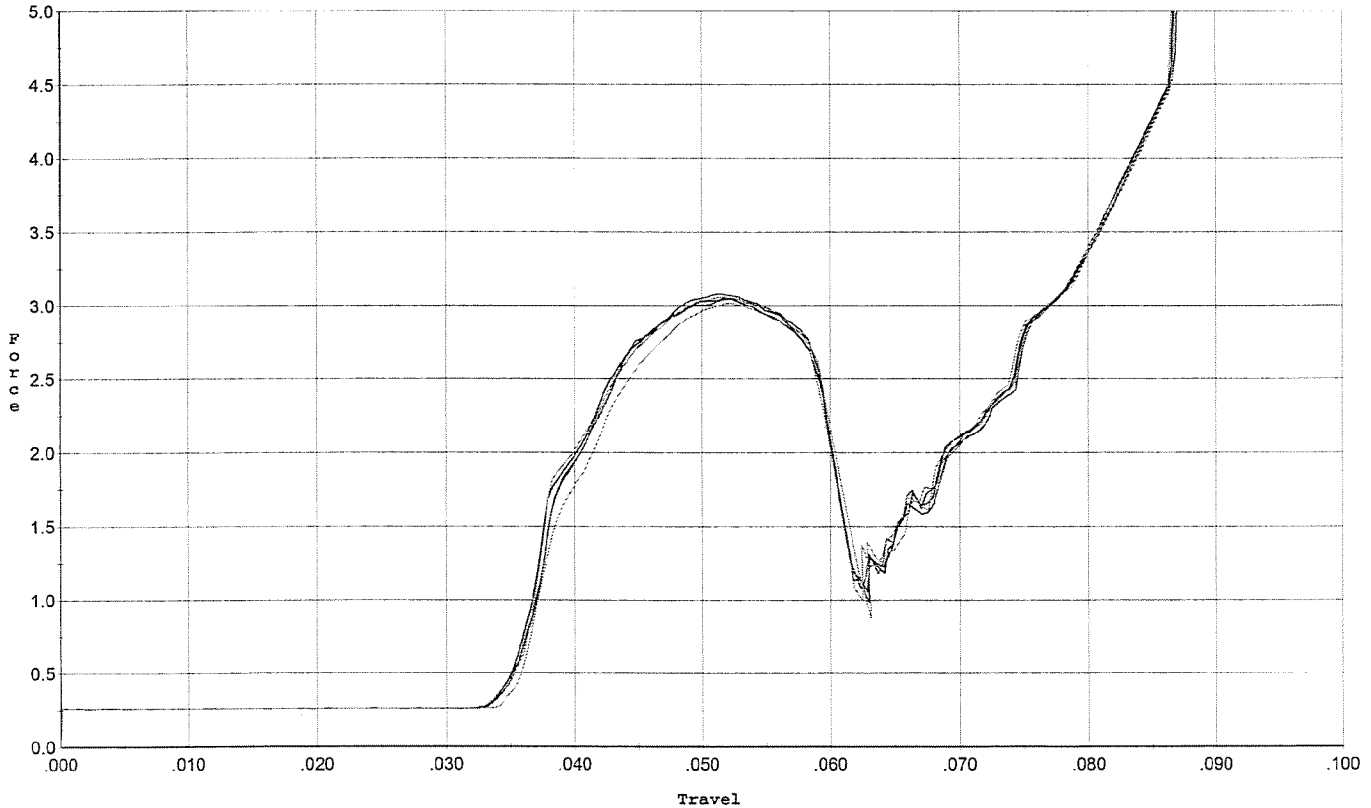
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.054	0.032	0.033	0.055		Set Trigger
2	2.426	0.055	0.032	0.033	0.054		Set Trigger
3	2.474	0.055	0.032	0.033	0.055		Set Trigger
4	2.428	0.055	0.032	0.033	0.054		Set Trigger
5	2.426	0.056	0.032	0.033	0.054		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini.+/- .75 lbs.



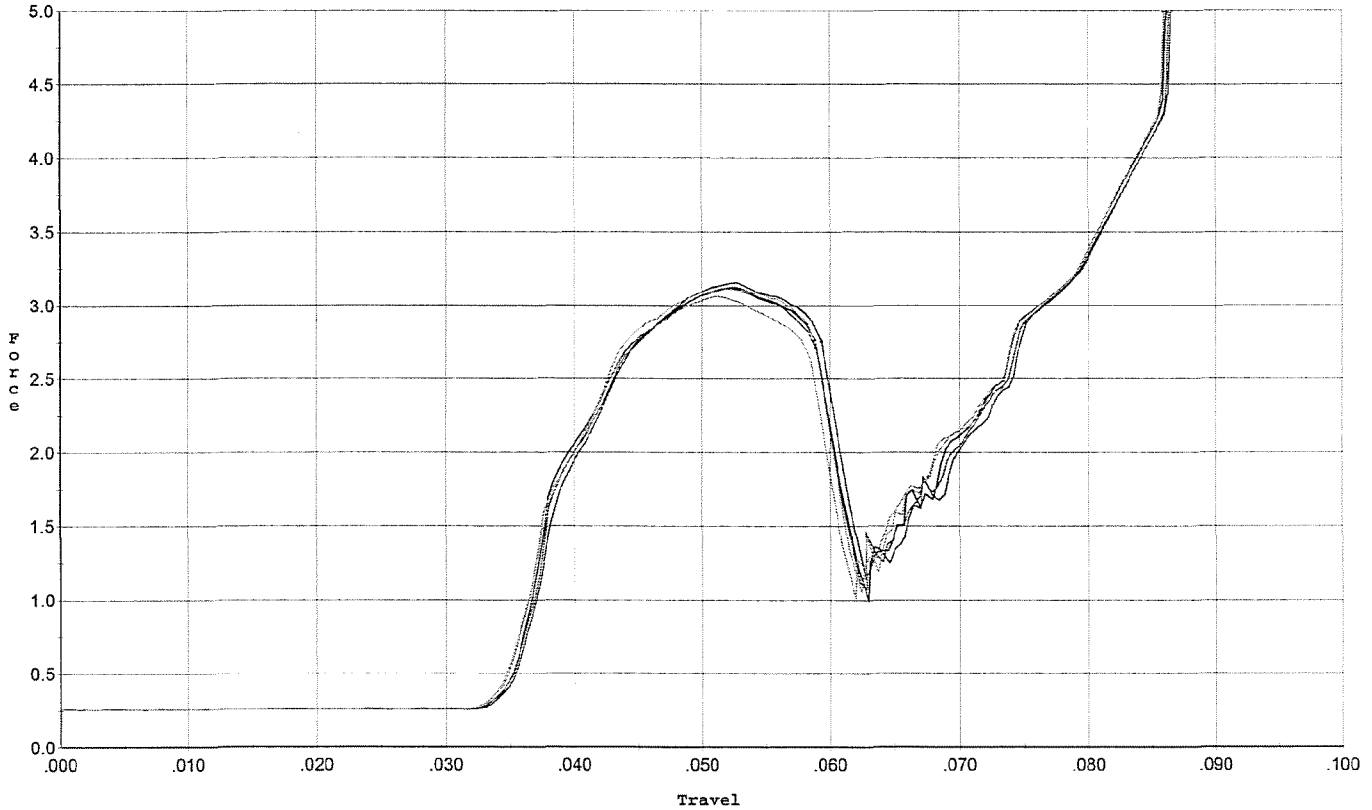
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.059	0.035	0.033	0.070		Set Trigger
2	3.046	0.059	0.035	0.033	0.070		Set Trigger
3	3.079	0.059	0.035	0.033	0.070		Set Trigger
4	3.016	0.061	0.036	0.033	0.069		Set Trigger
5	3.061	0.060	0.035	0.033	0.071		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



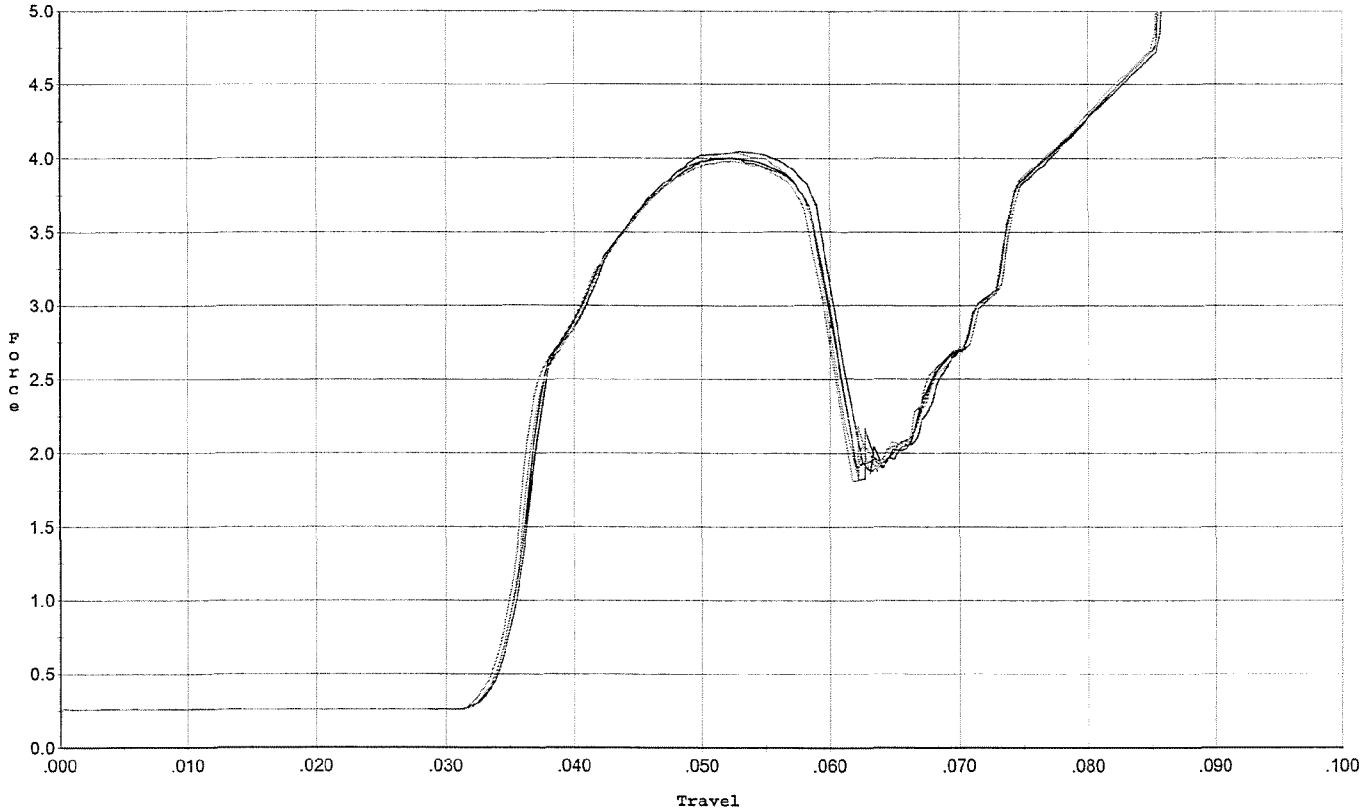
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.059	0.035	0.032	0.072		Set Trigger
2	3.122	0.059	0.035	0.033	0.071		Set Trigger
3	3.123	0.059	0.035	0.033	0.070		Set Trigger
4	3.120	0.059	0.035	0.032	0.072		Set Trigger
5	3.064	0.059	0.035	0.033	0.069		Set Trigger

AVG 3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



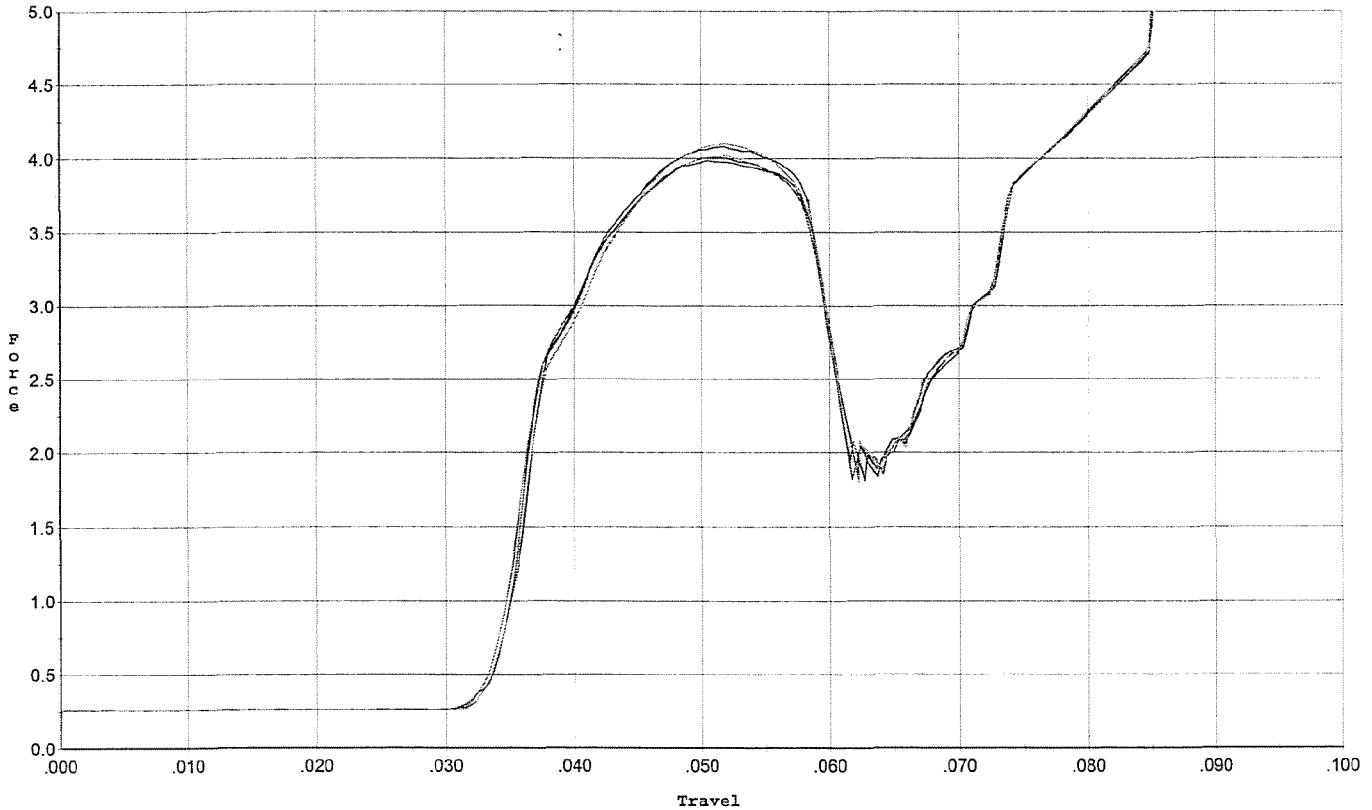
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.059	0.034	0.031	0.093		Set Trigger
2	3.999	0.060	0.034	0.030	0.095		Set Trigger
3	4.005	0.060	0.034	0.030	0.095		Set Trigger
4	4.042	0.059	0.034	0.031	0.092		Set Trigger
5	3.981	0.059	0.033	0.031	0.094		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



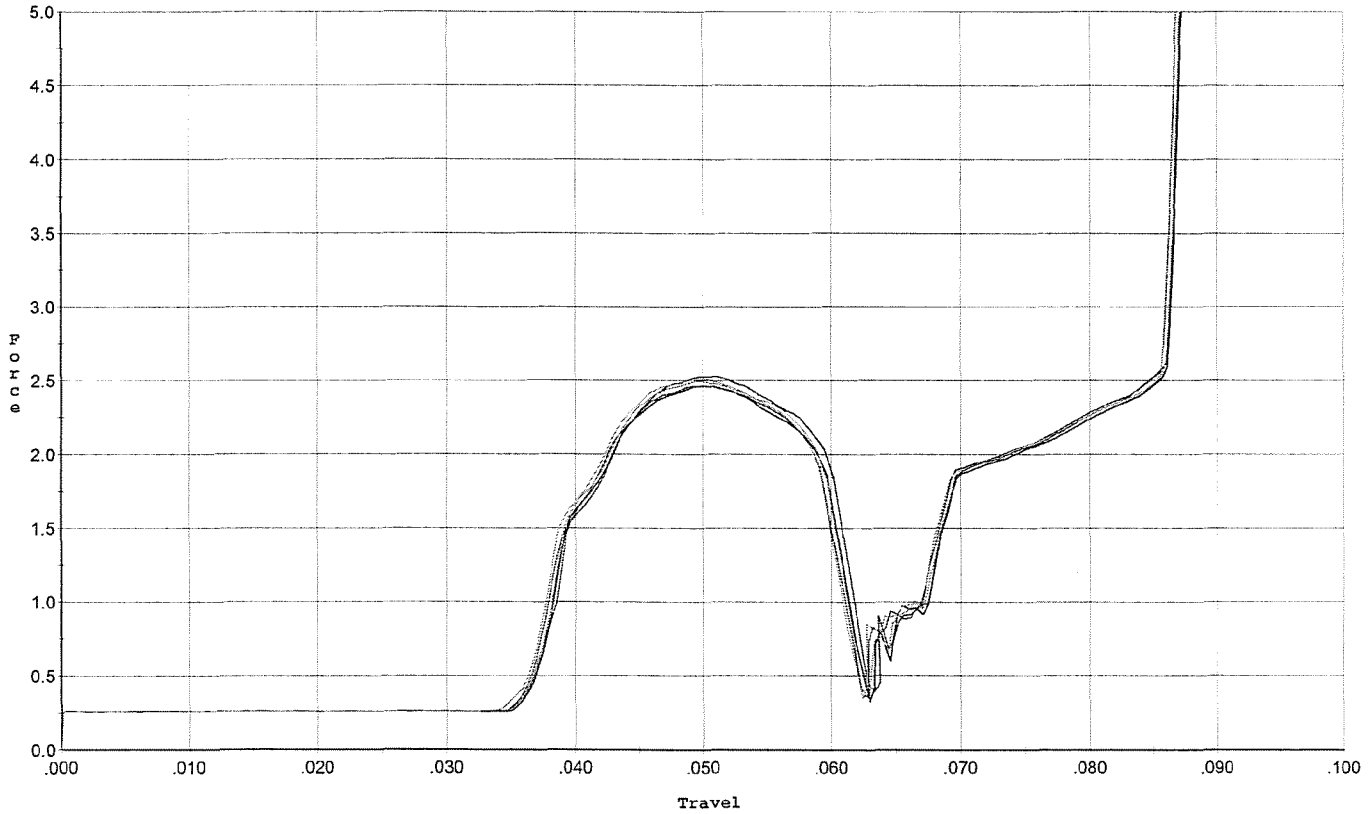
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.058	0.034	0.031	0.094		Set Trigger
2	4.005	0.059	0.033	0.031	0.093		Set Trigger
3	3.986	0.059	0.033	0.030	0.094		Set Trigger
4	4.020	0.058	0.033	0.031	0.093		Set Trigger
5	4.102	0.059	0.033	0.030	0.094		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



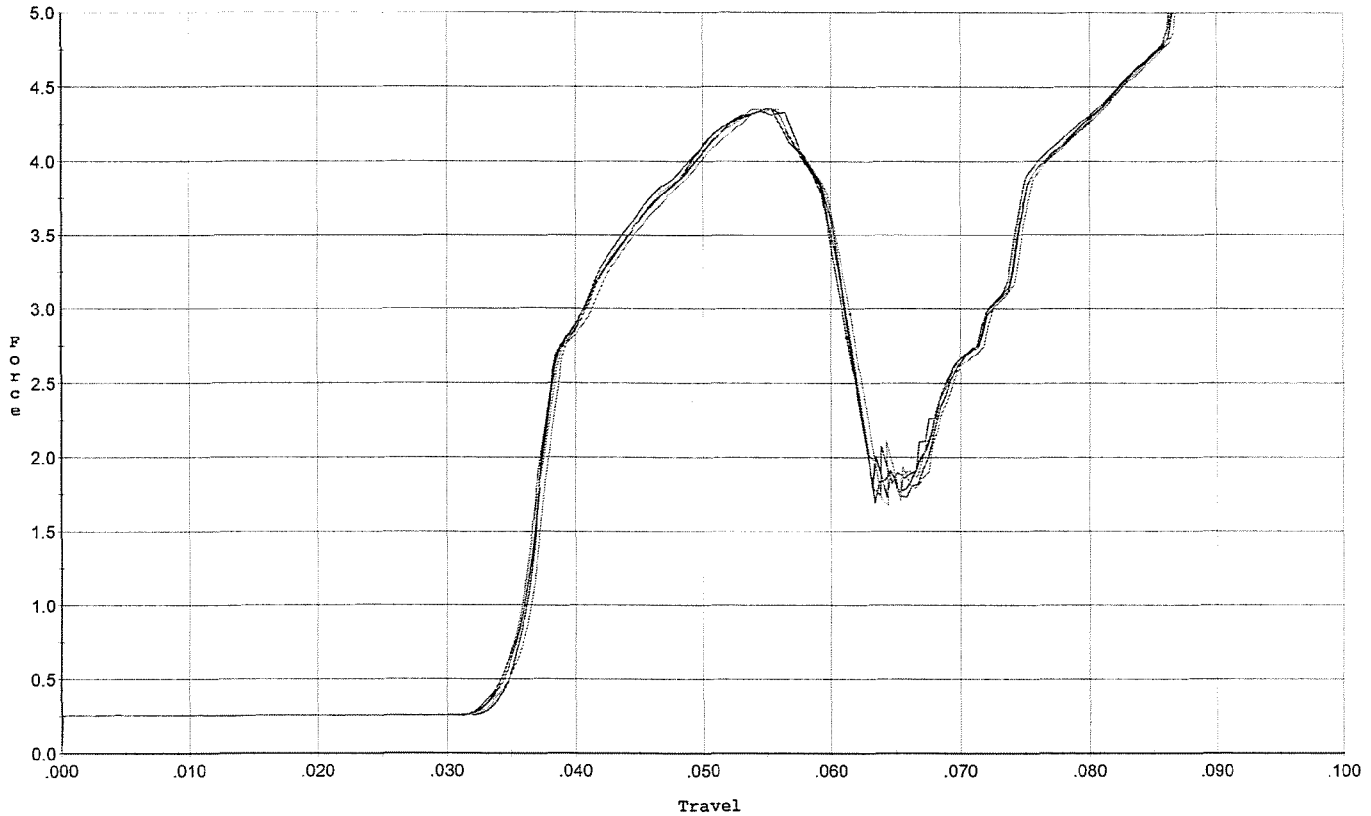
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.060	0.036	0.034	0.059		Set Trigger
2	2.464	0.060	0.036	0.034	0.057		Set Trigger
3	2.463	0.059	0.036	0.034	0.057		Set Trigger
4	2.508	0.059	0.036	0.034	0.058		Set Trigger
5	2.496	0.060	0.036	0.034	0.058		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.354	0.060	0.035	0.030	0.099		Set Trigger
2	4.339	0.060	0.035	0.030	0.098		Set Trigger
3	4.351	0.061	0.034	0.030	0.100		Set Trigger
4	4.353	0.060	0.034	0.030	0.098		Set Trigger
5	4.339	0.061	0.035	0.030	0.099		Set Trigger

AVG 4.34