

66749863

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

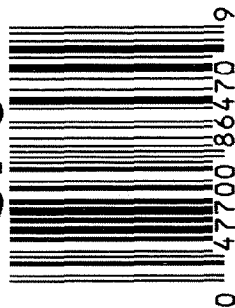
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749863

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749863

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	RP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	RP
475	DRILL AND TAP SIGHT HOLES		7-10-08	SP
480	MAGNAFLUX BBL ACTION		7-15-08	ISD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-14-08	RT
520	GOFF BLAST BBL / REC		7-18	CR
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	RSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	RSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	RSN
	D) OIL FIRING PIN ASSEMBLY		7-22-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

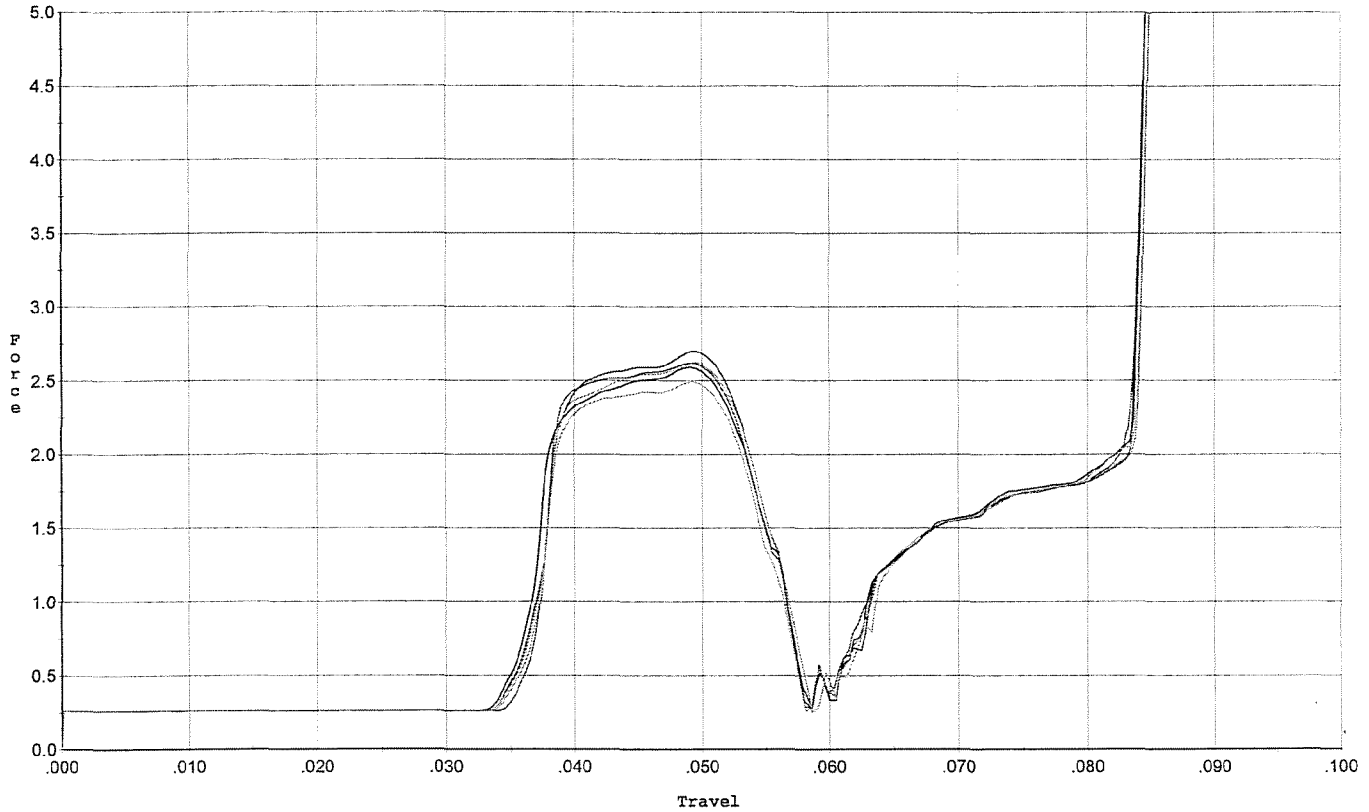
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-23-08	ESN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	ESN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-28-08	ESN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.39</u> <u>2.45</u> <u>2.54</u> <u>2.46</u>	7-30-08	ESN
	C) FUNCTION		8-28-08	ESN
690	PACK		9-2-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



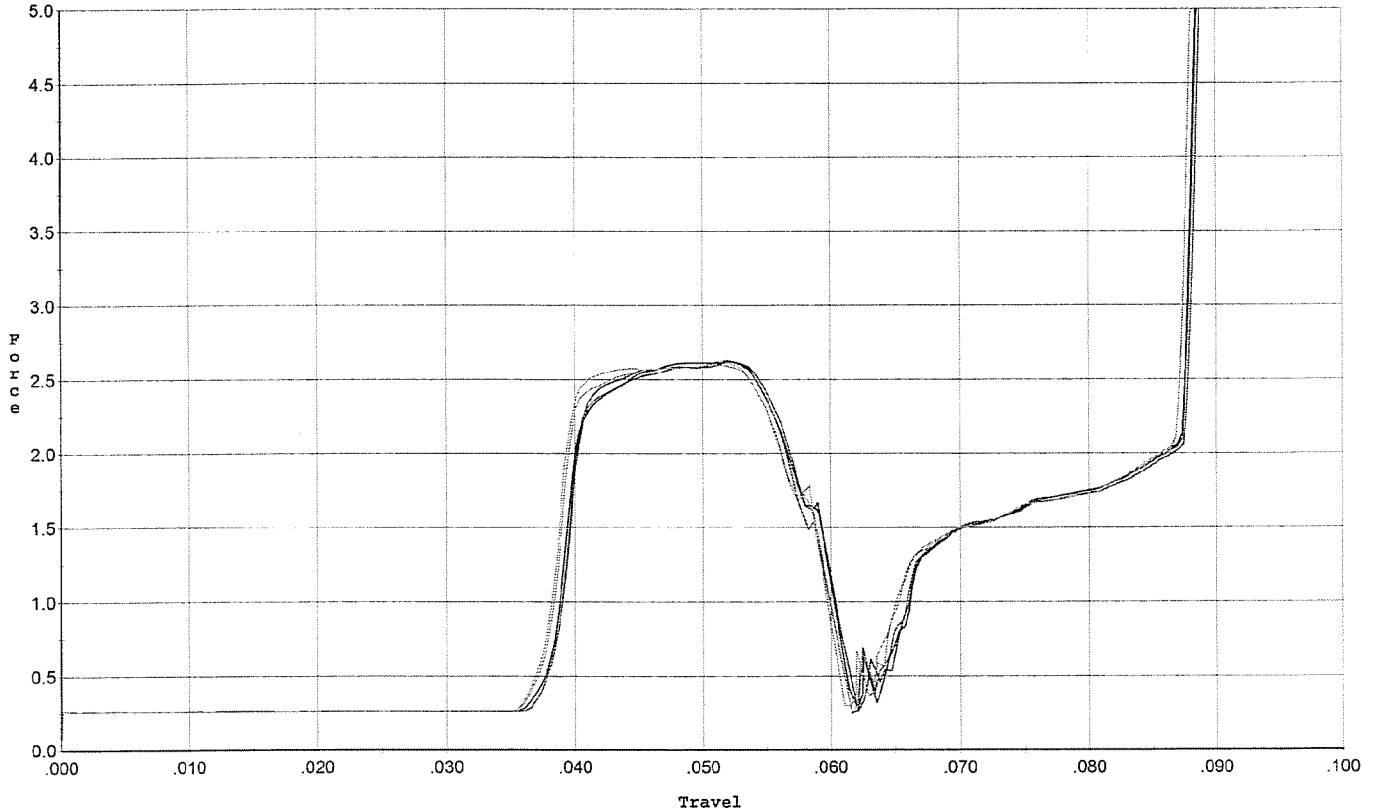
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.056	0.034	0.036	0.055		Set Trigger
2	2.595	0.056	0.034	0.036	0.054		Set Trigger
3	2.620	0.056	0.035	0.036	0.053		Set Trigger
4	2.493	0.057	0.034	0.036	0.052		Set Trigger
5	2.624	0.057	0.034	0.035	0.055		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



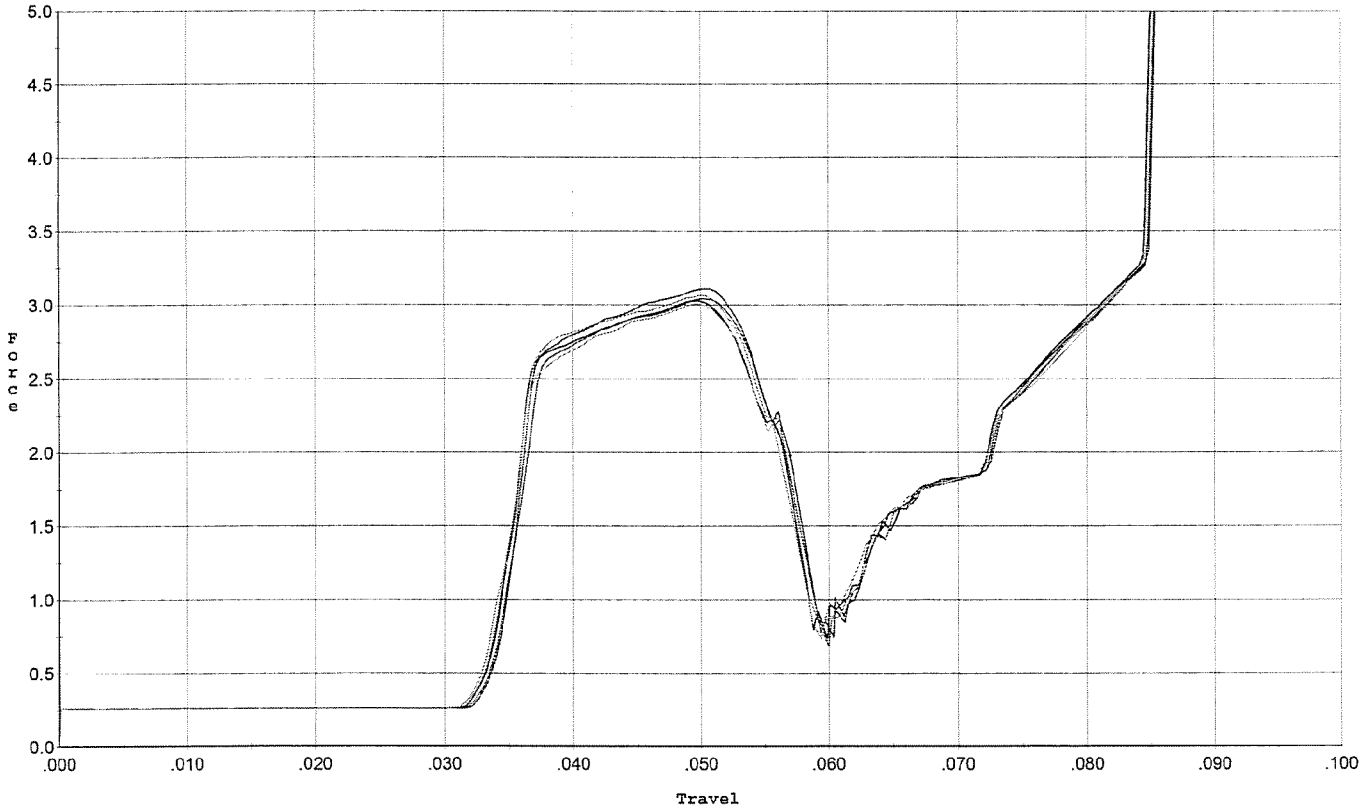
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.059	0.037	0.037	0.058		Set Trigger
2	2.625	0.059	0.037	0.036	0.058		Set Trigger
3	2.620	0.060	0.037	0.036	0.058		Set Trigger
4	2.596	0.058	0.036	0.036	0.058		Set Trigger
5	2.619	0.059	0.036	0.036	0.058		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



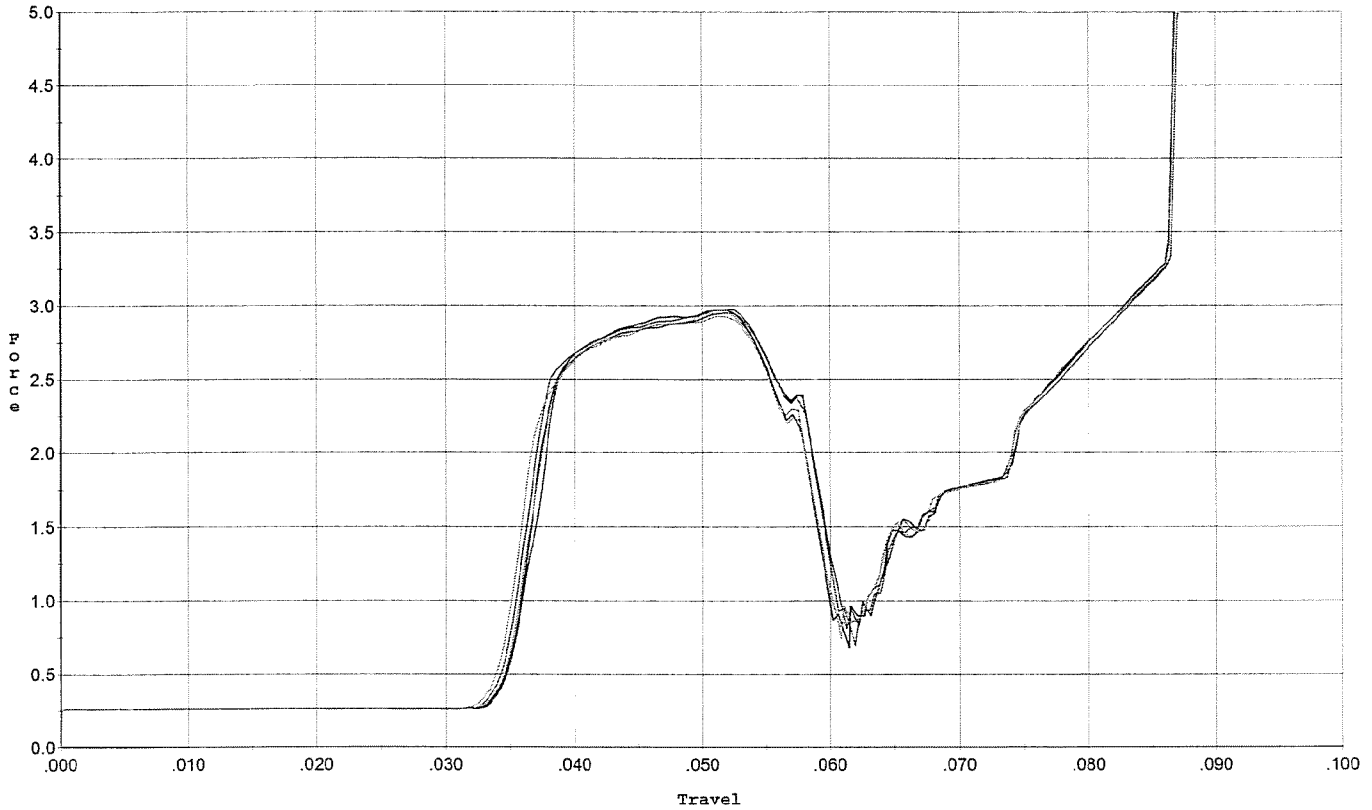
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.057	0.033	0.034	0.070		Set Trigger
2	3.027	0.056	0.032	0.034	0.068		Set Trigger
3	3.039	0.056	0.033	0.034	0.067		Set Trigger
4	3.007	0.057	0.032	0.034	0.068		Set Trigger
5	3.062	0.056	0.033	0.034	0.069		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



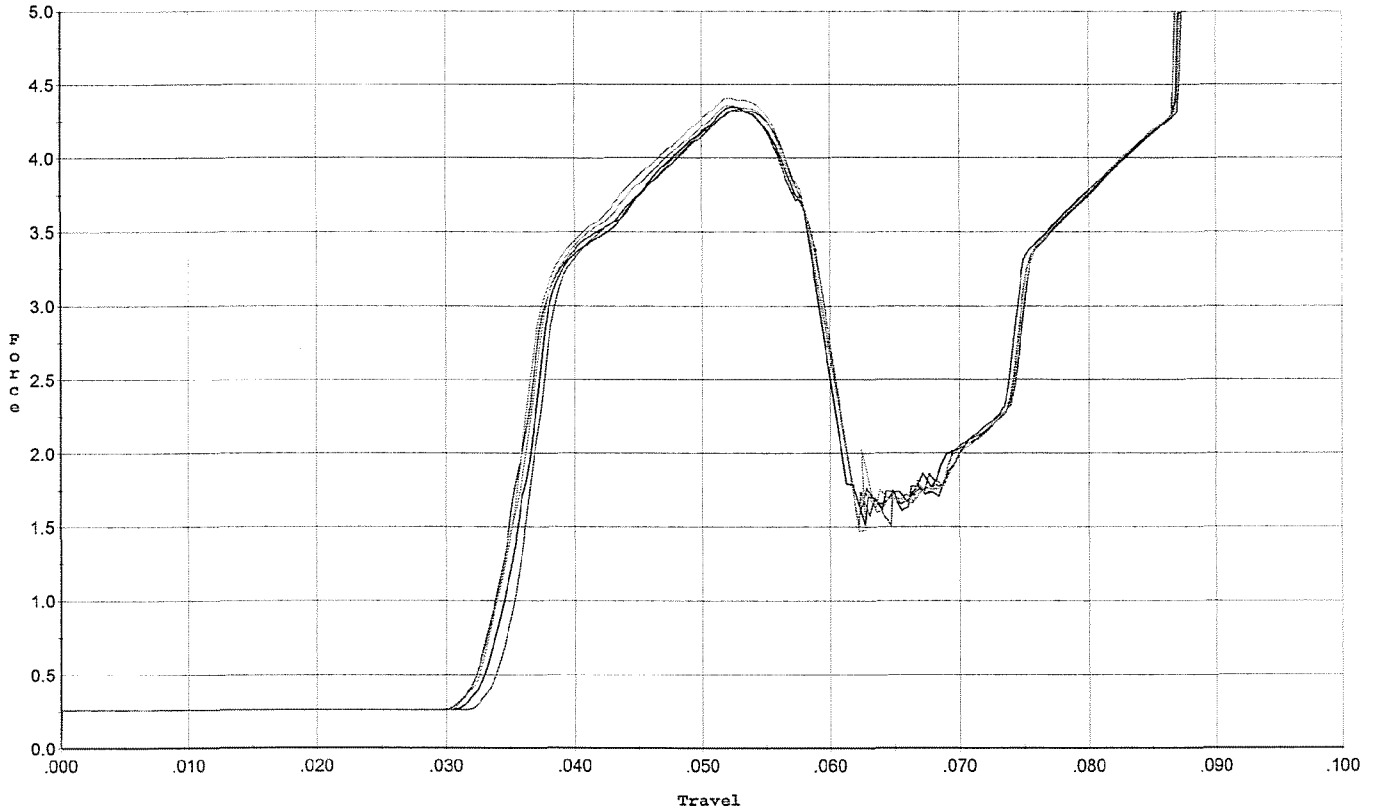
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.953	0.058	0.034	0.034	0.068		Set Trigger
2	2.969	0.058	0.034	0.035	0.068		Set Trigger
3	2.976	0.058	0.034	0.034	0.070		Set Trigger
4	2.929	0.058	0.034	0.034	0.069		Set Trigger
5	2.955	0.058	0.034	0.035	0.068		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



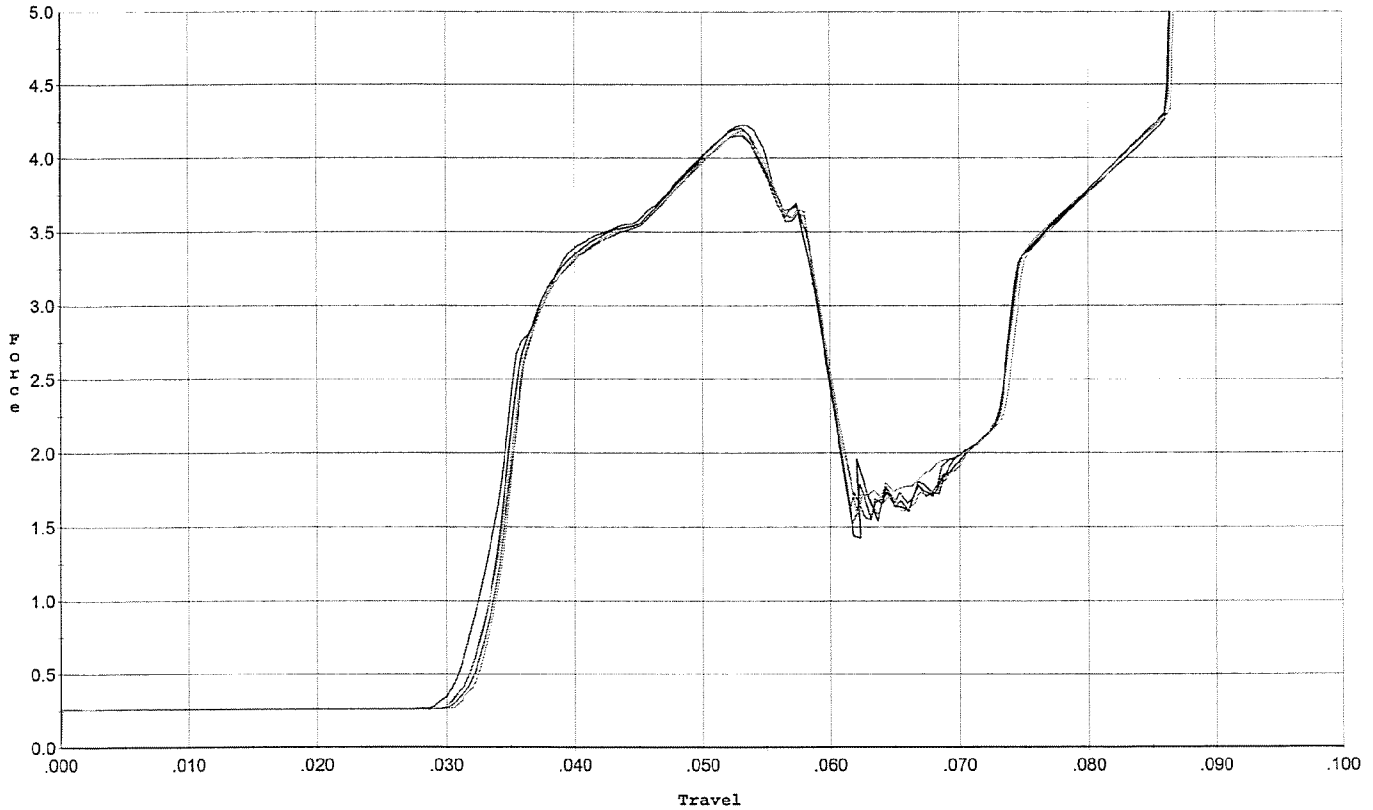
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.331	0.060	0.032	0.032	0.101		Set Trigger
2	4.349	0.058	0.033	0.033	0.095		Set Trigger
3	4.320	0.059	0.034	0.033	0.096		Set Trigger
4	4.358	0.060	0.033	0.032	0.101		Set Trigger
5	4.407	0.059	0.032	0.032	0.102		Set Trigger

AVG 4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



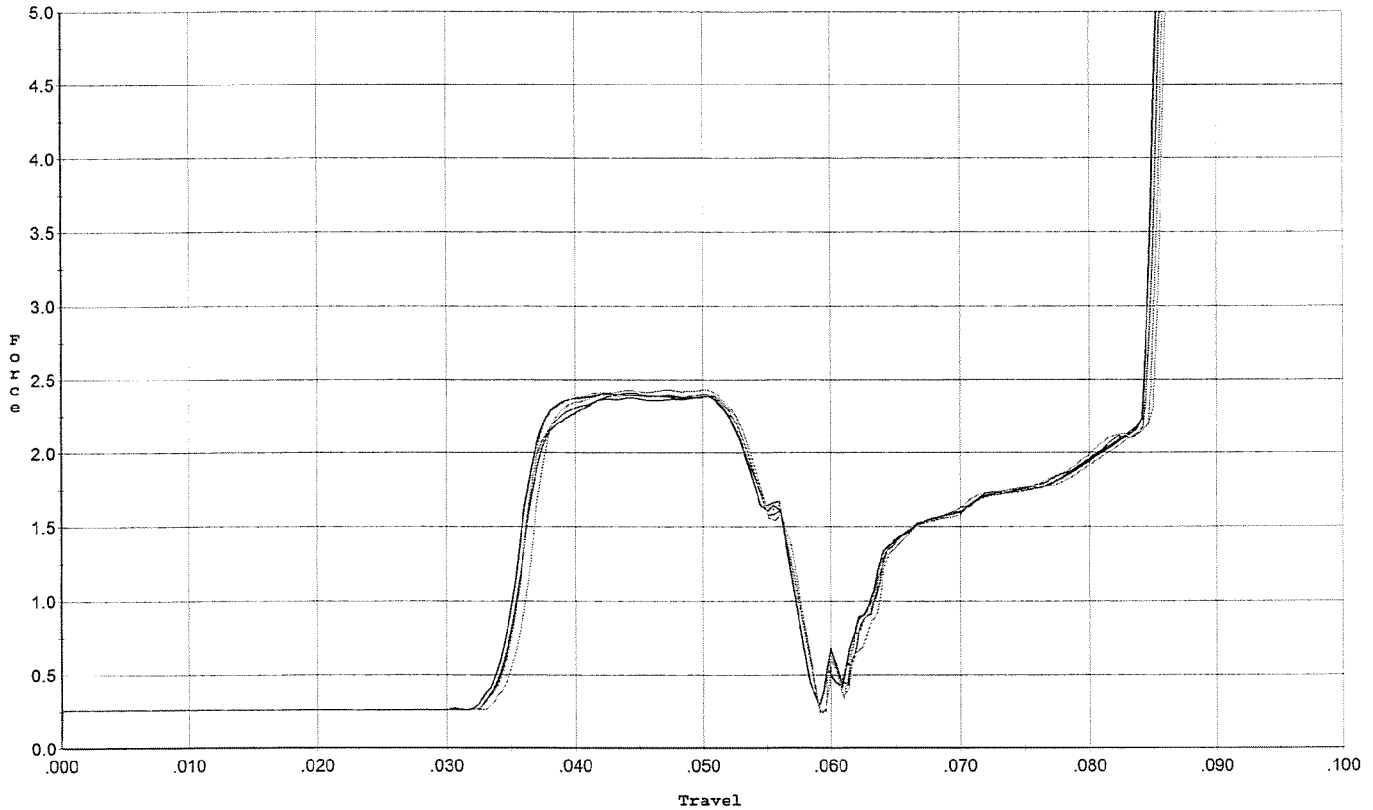
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.058	0.031	0.031	0.099		Set Trigger
2	4.203	0.059	0.032	0.032	0.097		Set Trigger
3	4.152	0.058	0.032	0.032	0.095		Set Trigger
4	4.165	0.058	0.032	0.032	0.095		Set Trigger
5	4.185	0.058	0.032	0.032	0.096		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



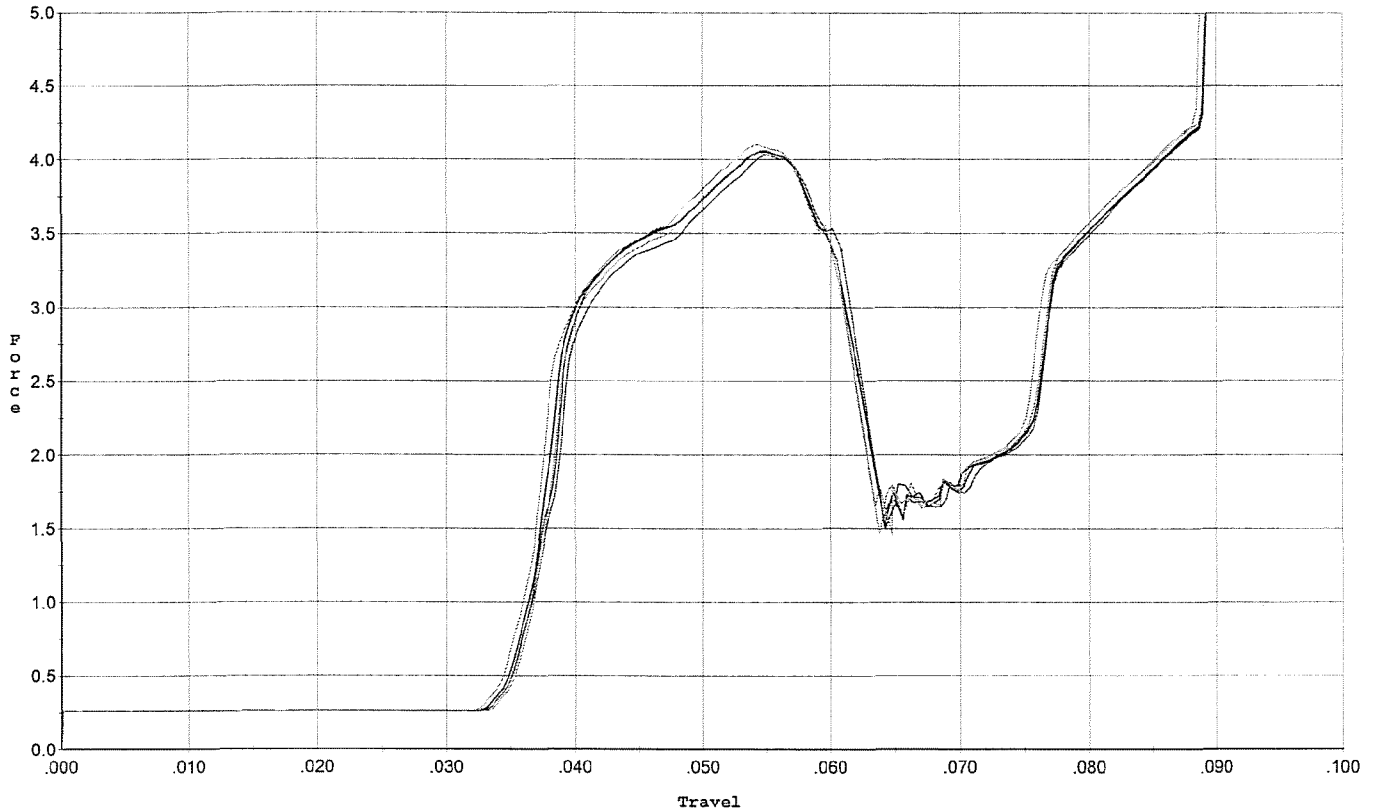
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.057	0.034	0.035	0.056		Set Trigger
2	2.404	0.056	0.033	0.035	0.056		Set Trigger
3	2.390	0.057	0.034	0.035	0.056		Set Trigger
4	2.395	0.057	0.034	0.036	0.055		Set Trigger
5	2.431	0.057	0.034	0.035	0.057		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.062	0.035	0.033	0.096		Set Trigger
2	4.051	0.062	0.035	0.033	0.097		Set Trigger
3	4.037	0.061	0.035	0.033	0.093		Set Trigger
4	4.104	0.061	0.034	0.033	0.096		Set Trigger
5	4.051	0.060	0.035	0.033	0.092		Set Trigger

Avg 4.06