

66749868

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



3J FORM

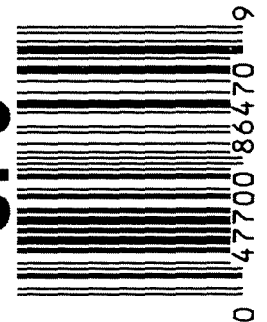
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749868

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6749868

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-9-08	RPD
475	DRILL AND TAP SIGHT HOLES		7-11-08	SP
480	MAGNAFLUX BBL ACTION		7-15-08	(KS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-15-08	KT
520	GOFF BLAST BBL / REC		7-16	CS
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-08	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-4	TC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	8-4	TC
	J) ASSEMBLE STOCK			7-17-08	SPJ
	K) ASSEMBLE SWIVEL STUDS			8-28-08	Rgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		(PASS) FAIL (PASS) FAIL	7-21-08	TRW
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/21/08	MED
670	FINAL INSPECTION A) HEADSPACE			8-28-08	Rgn
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.58</u> <u>2.64</u> <u>2.49</u> <u>2.61</u>	8-2-08	RSN
	C) FUNCTION			8-28-08	Rgn
690	PACK			9-2-08	TC

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE July 14, 2008
TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.66	2.63		2.60	
PULL #2	2.86	2.63		2.58	
PULL #3	2.78	2.65		2.55	
PULL #4	2.76	2.54		2.59	
PULL #5	2.76	2.55		2.53	
TOTAL	1382	1360		1285	
AVERAGE	2.76	2.60		2.57	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.01		
PULL #2	3.08	3.04		
PULL #3	3.08	3.01		
PULL #4	3.04	3.02		
PULL #5	3.09	3.12		
TOTAL	1534	1520		
AVERAGE	3.06	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.11		4.23
PULL #2	4.11	4.05		4.24
PULL #3	4.10	4.22		4.20
PULL #4	4.07	4.10		4.21
PULL #5	4.04	4.05		4.19
TOTAL	2054	2053		2107
AVERAGE	4.10	4.10		4.21