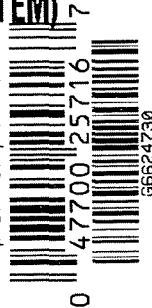


G-6624730

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



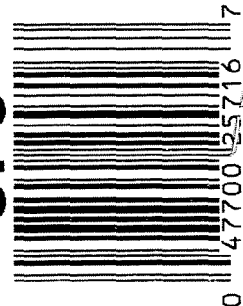
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6624730

UPC



DD FORM

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

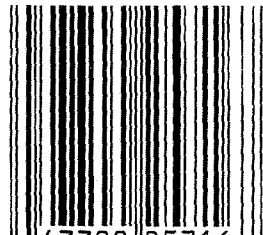


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66624730

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6624730

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		12-27-06	RTZ
420	ASSEMBLE ACTION		1-3-07	RTZ
430	ASSEMBLE TO STOCK		1-4-07	FM
440	PROOF	MAGNA-FLUX	1-4-07	TRL
460	CHECK HEADSPACE	INSPECTED	1-4-07	TRL
470	DIS-ASSEMBLE ACTION	JAN 08 2007	1-4-07	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>APD</u>	1-5-07	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		1-4-07	CW
510	DRILL AND TAP SIGHT HOLES		1-5-07	TRL
520	GOFF BLAST BBL / REC		1-8-07	(R)
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		1/16/07	FB
560	RE-ASSEMBLE ACTION		1-17-07	SD
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-17-07	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-17-07	SD
	D) OIL FIRING PIN ASSEMBLY		1-17-07	APD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2/21/07	MM

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6°</u> <u>6°</u> <u>6°</u>	<u>2/21/07</u>	<u>non</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	<u>2/21/07</u>	<u>non</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>2/21/07</u>	<u>non</u>
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	<u>2/21/07</u>	<u>non</u>
	J) ASSEMBLE STOCK		<u>1-17-07</u>	<u>L.P.A.</u>
	K) ASSEMBLE SWIVEL STUDS		<u>2/21/07</u>	<u>non</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>2/21/07</u>	<u>non</u>
	M) IRON SIGHT ALIGNMENT		<u>2/21/07</u>	<u>non</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>2/21/07</u>	<u>non</u>
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	<u>1-23-07</u>	<u>TRW</u>
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>1-23-07</u>	<u>FM</u>
670	FINAL INSPECTION A) HEADSPACE		<u>2/21/07</u>	<u>non</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.58</u> <u>2.27</u> <u>2.55</u> <u>2.59</u>	<u>2-15-07</u>	<u>TRW</u>
	C) FUNCTION		<u>2/21/07</u>	<u>non</u>
690	PACK		<u>3/29/07</u>	<u>PA</u>

F004 REV 5/2006

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6624730. __0

FILE DATE AND TIME: 01/23/2007 13:10

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.003
The Average Y Centroid of the Five Target Set:	0.003
The Average Point of Impact of the Five Target Set:	0.005
The Average Mean Radius of the Five Target Set:	0.514
The Distance from POA to Centroid Target #1:	0.032
The Distance from Centroid Target #2 to Centroid Target #1:	0.126
The Distance from Centroid Target #3 to Centroid Target #1:	0.110
The Distance from Centroid Target #4 to Centroid Target #1:	0.039
The Distance from Centroid Target #5 to Centroid Target #1:	0.135

SERIAL NUMBER: G6624730. __0

TARGET NUMBER: 1

FILE DATE: 01/23/2007

FILE TIME: 13:10

POINT#	X	Y
1:	-0.347	0.844
2:	0.368	1.095
3:	1.228	-0.121
4:	0.017	0.362
5:	0.022	-0.059
6:	-0.817	-0.128
7:	0.497	-0.415
8:	-0.524	-0.498
9:	-0.218	-0.721
10:	0.090	-0.576

X CENTROID: 0.032

Y CENTROID: 0.002

POA TO CENTROID: 0.032

HORZ SPREAD: 2.045

VERT SPREAD: 1.816

GROUP SPREAD: 2.060

MIN RADIUS: 0.062

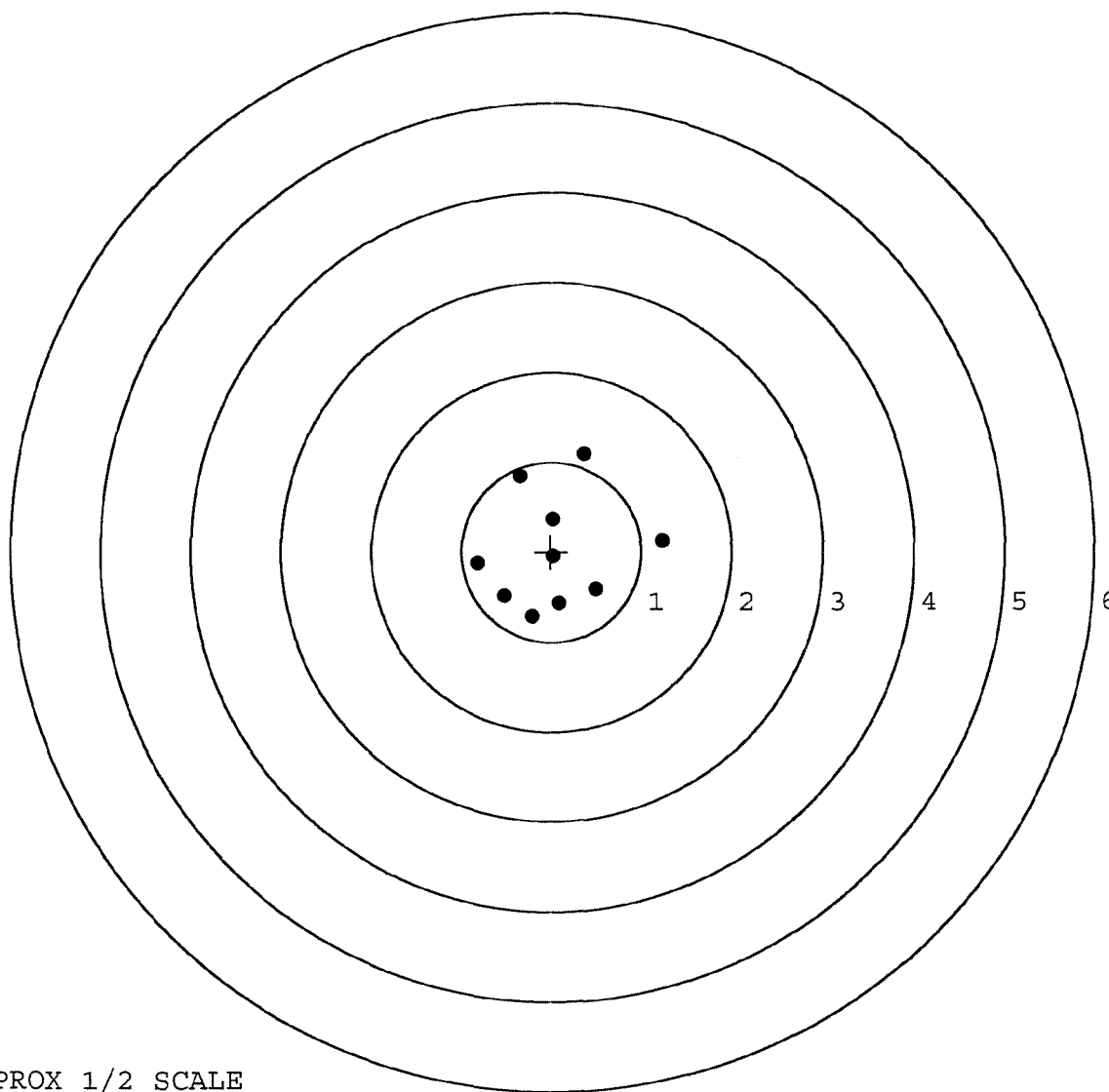
MAX RADIUS: 1.202

MEAN RADIUS: 0.727

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

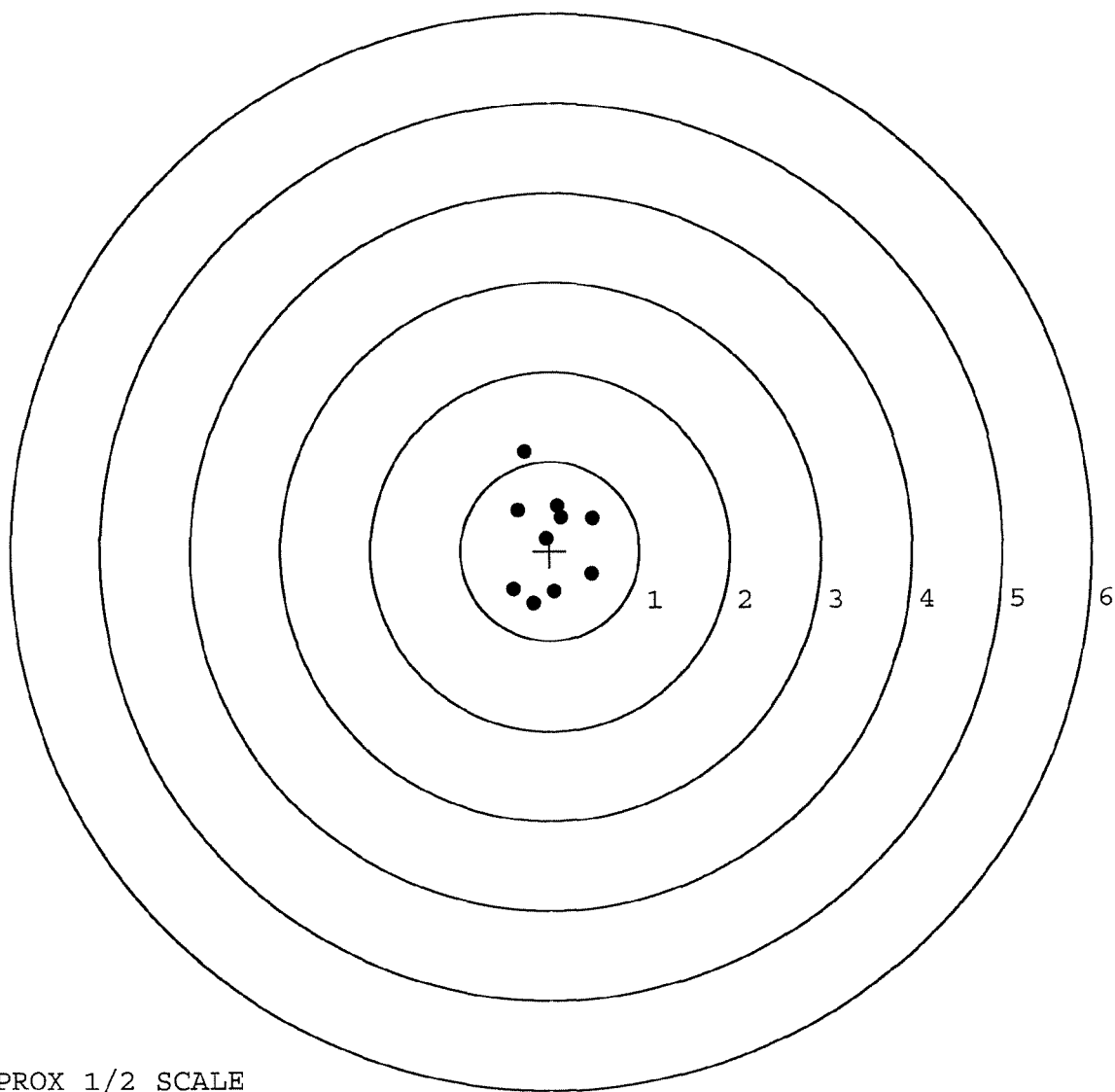


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6624730.___0
TARGET NUMBER: 2
FILE DATE: 01/23/2007
FILE TIME: 13:10

POINT#	X	Y
1:	-0.408	-0.431
2:	-0.189	-0.589
3:	0.048	-0.455
4:	0.470	-0.255
5:	-0.282	1.113
6:	-0.365	0.454
7:	-0.042	0.138
8:	0.083	0.505
9:	0.477	0.368
10:	0.123	0.374

X CENTROID: -0.008
Y CENTROID: 0.122
POA TO CENTROID: 0.122
HORZ SPREAD: 0.885
VERT SPREAD: 1.702
GROUP SPREAD: 1.705
MIN RADIUS: 0.037
MAX RADIUS: 1.028
MEAN RADIUS: 0.538
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

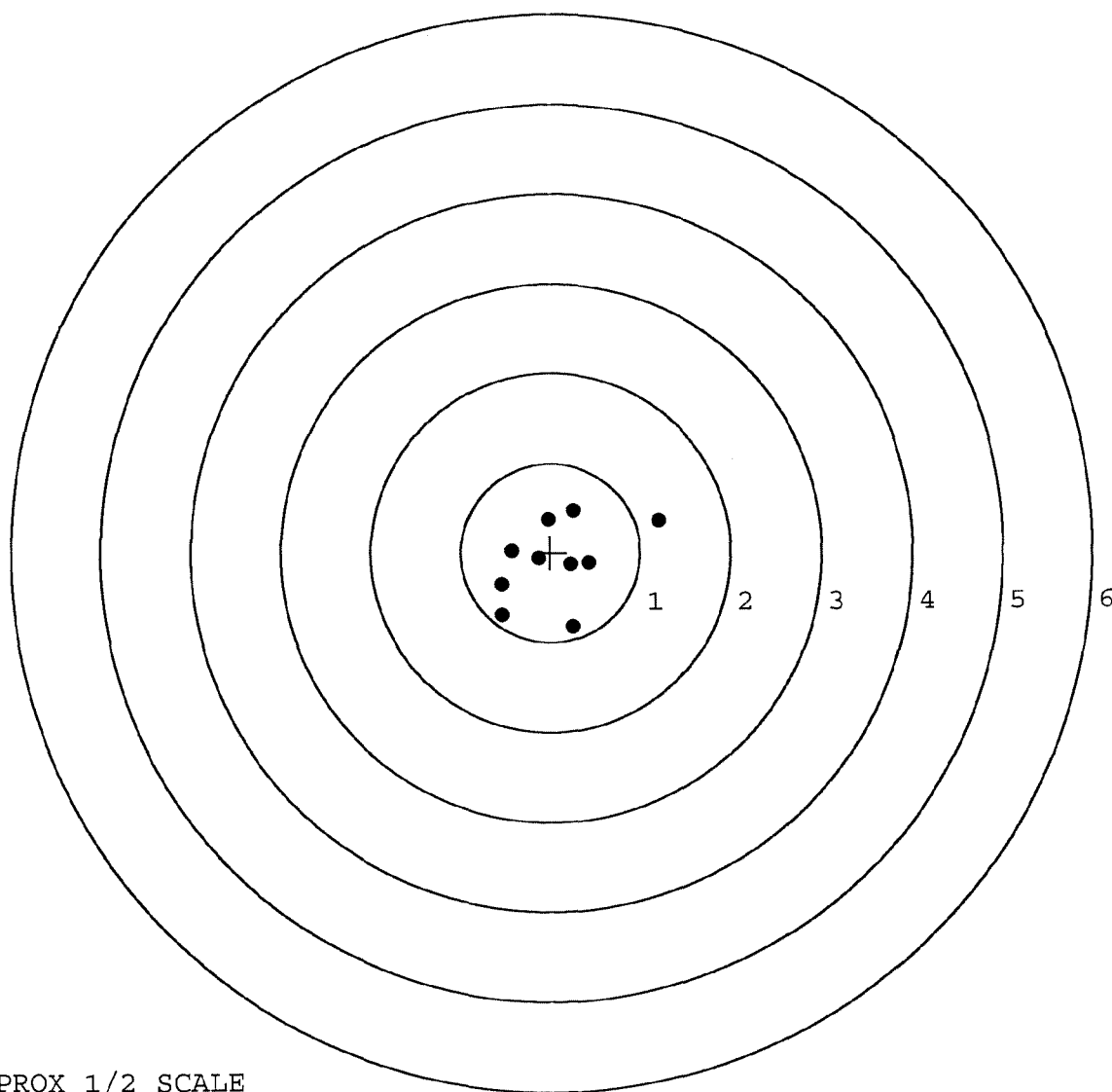


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6624730. __0
TARGET NUMBER: 3
FILE DATE: 01/23/2007
FILE TIME: 13:10

POINT#	X	Y
1:	1.205	0.354
2:	0.251	-0.837
3:	0.430	-0.118
4:	0.227	-0.134
5:	-0.546	-0.703
6:	-0.544	-0.366
7:	-0.131	-0.072
8:	-0.427	0.022
9:	-0.032	0.371
10:	0.254	0.471

X CENTROID: 0.069
Y CENTROID: -0.101
POA TO CENTROID: 0.122
HORZ SPREAD: 1.751
VERT SPREAD: 1.308
GROUP SPREAD: 2.045
MIN RADIUS: 0.162
MAX RADIUS: 1.224
MEAN RADIUS: 0.583
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

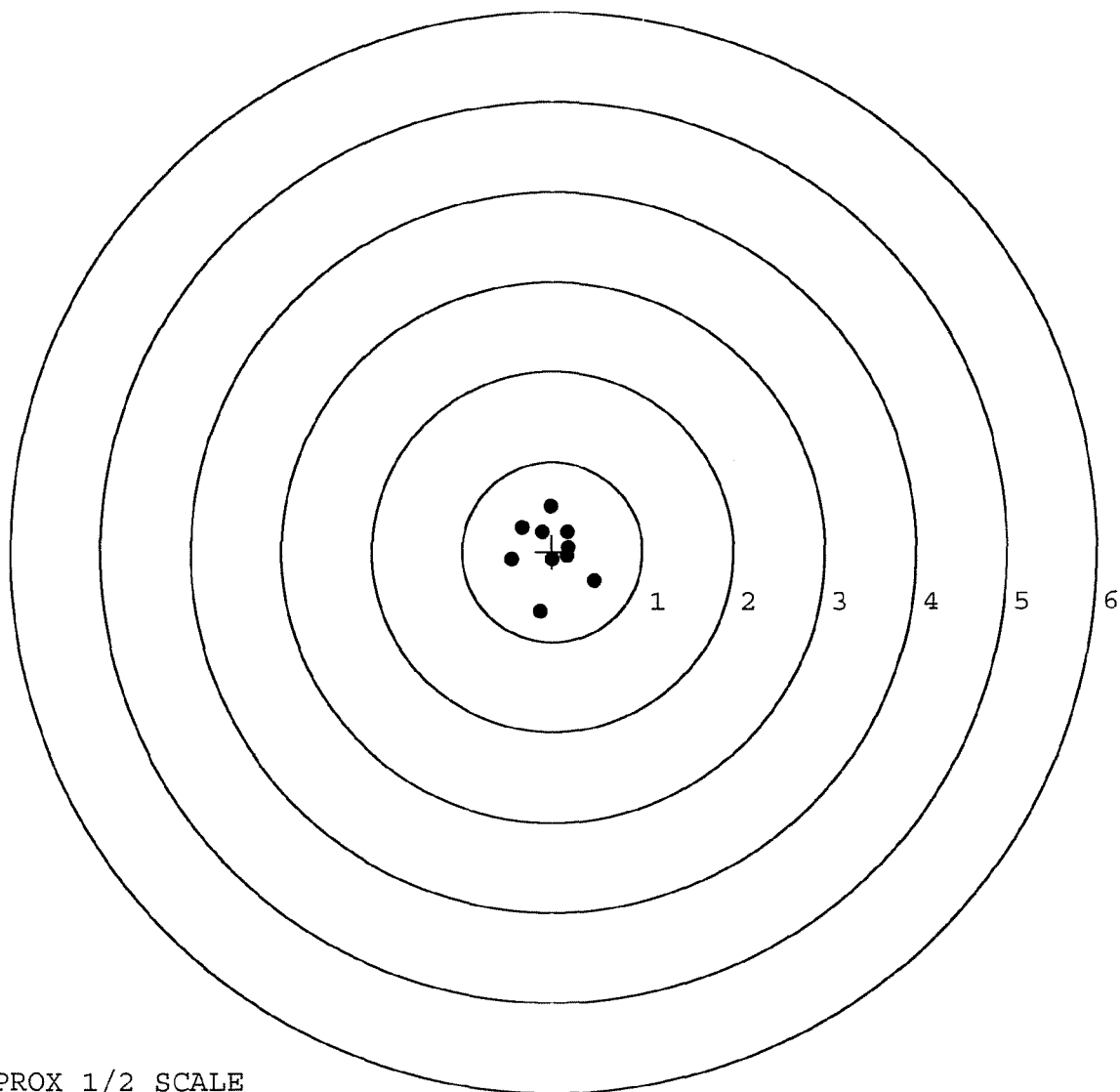


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6624730. __0
TARGET NUMBER: 4
FILE DATE: 01/23/2007
FILE TIME: 13:10

POINT#	X	Y
1:	-0.135	-0.667
2:	-0.451	-0.090
3:	-0.346	0.270
4:	-0.021	0.501
5:	-0.118	0.214
6:	0.172	0.216
7:	0.005	-0.087
8:	0.185	0.044
9:	0.472	-0.324
10:	0.168	-0.050

X CENTROID: -0.007
Y CENTROID: 0.003
POA TO CENTROID: 0.007
HORZ SPREAD: 0.923
VERT SPREAD: 1.168
GROUP SPREAD: 1.174
MIN RADIUS: 0.090
MAX RADIUS: 0.682
MEAN RADIUS: 0.363
IN 1 IN DIAMETER: 8
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6624730. __0

TARGET NUMBER: 5

FILE DATE: 01/23/2007

FILE TIME: 13:10

POINT#	X	Y
1:	-0.420	0.403
2:	-0.337	0.181
3:	-0.098	0.161
4:	0.146	0.230
5:	0.299	0.224
6:	0.183	-0.025
7:	0.045	-0.210
8:	-0.218	-0.498
9:	-0.525	-0.315
10:	-0.098	-0.259

X CENTROID: -0.102

Y CENTROID: -0.011

POA TO CENTROID: 0.103

HORZ SPREAD: 0.824

VERT SPREAD: 0.901

GROUP SPREAD: 0.923

MIN RADIUS: 0.172

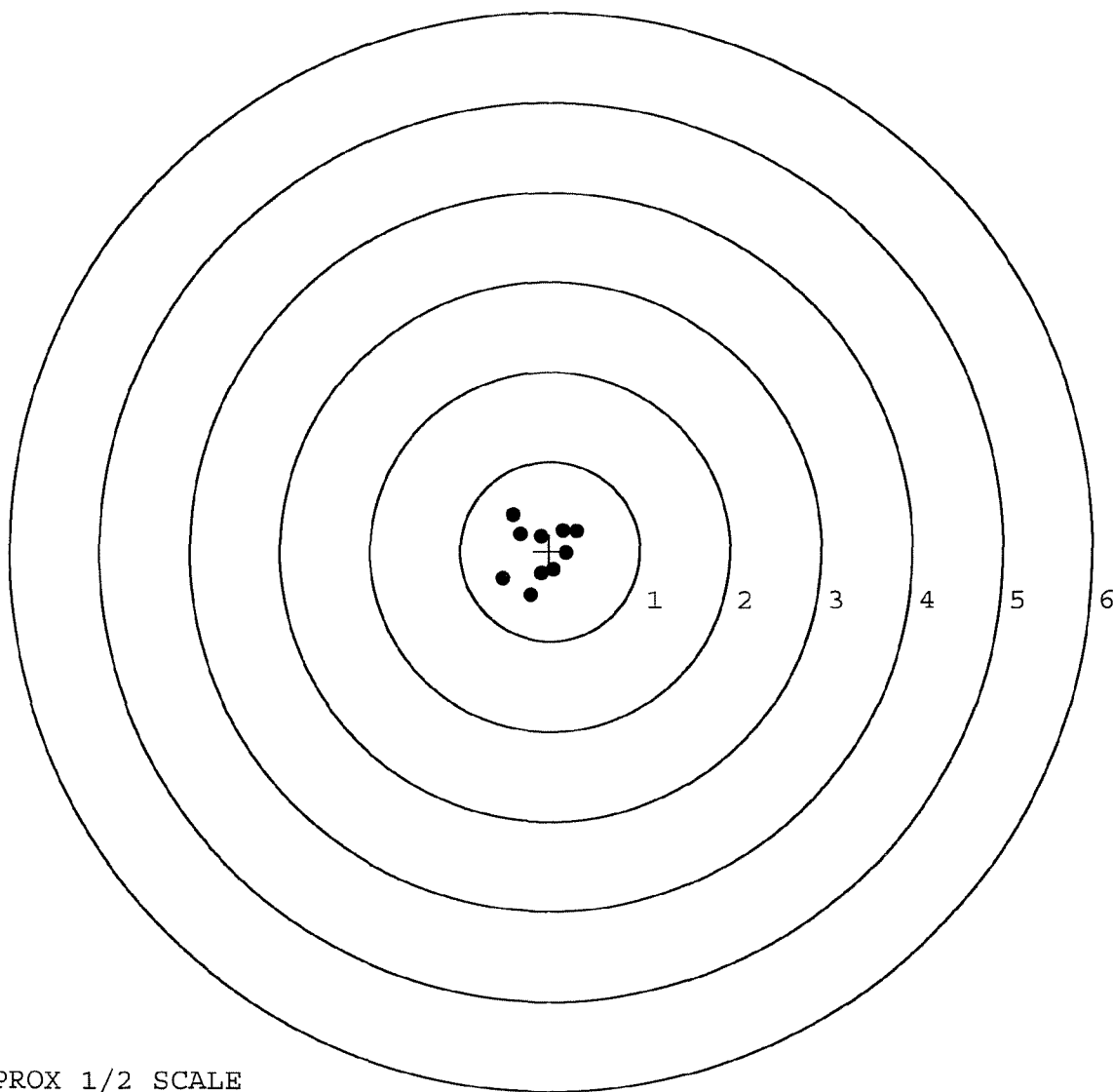
MAX RADIUS: 0.522

MEAN RADIUS: 0.361

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

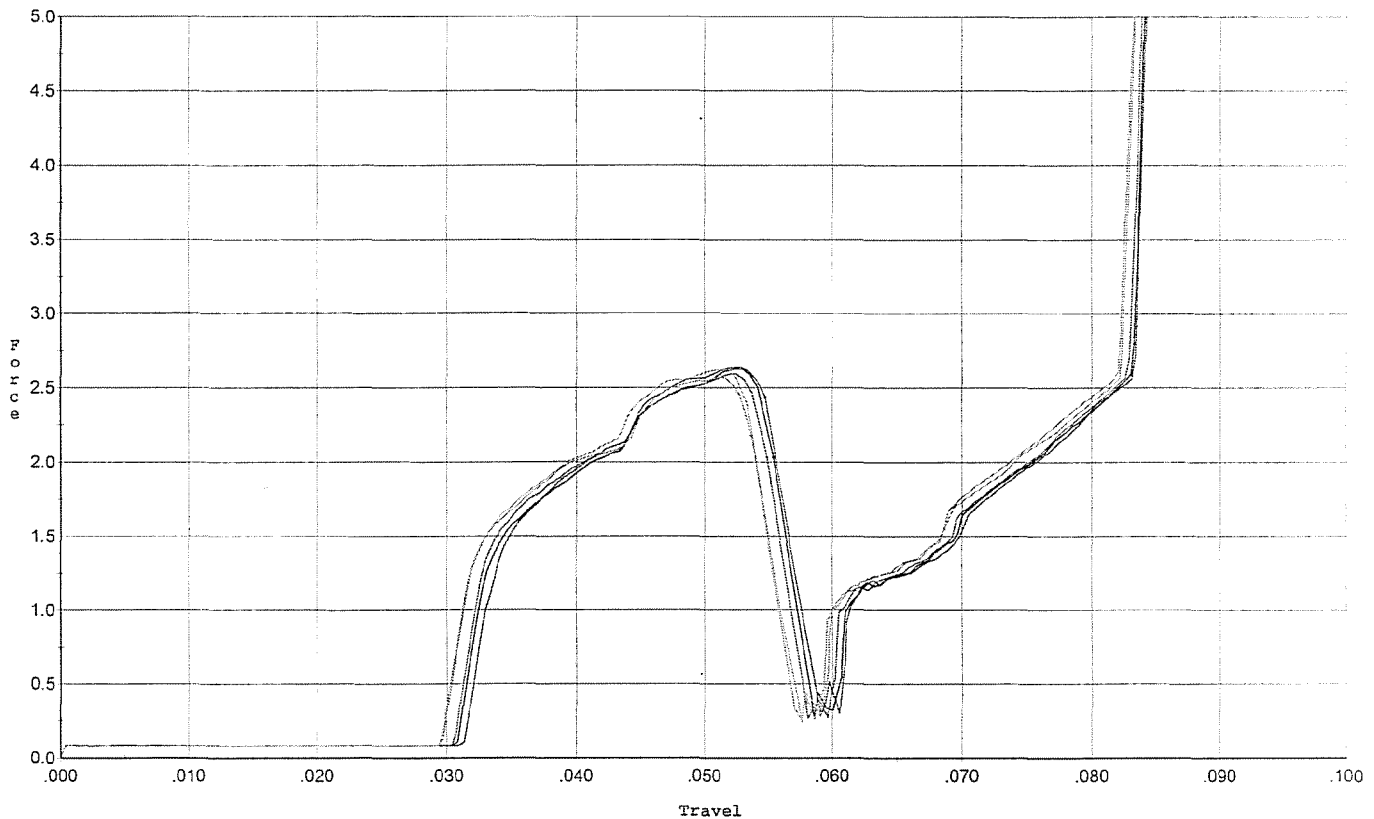


TARGET APPROX 1/2 SCALE

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/03/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



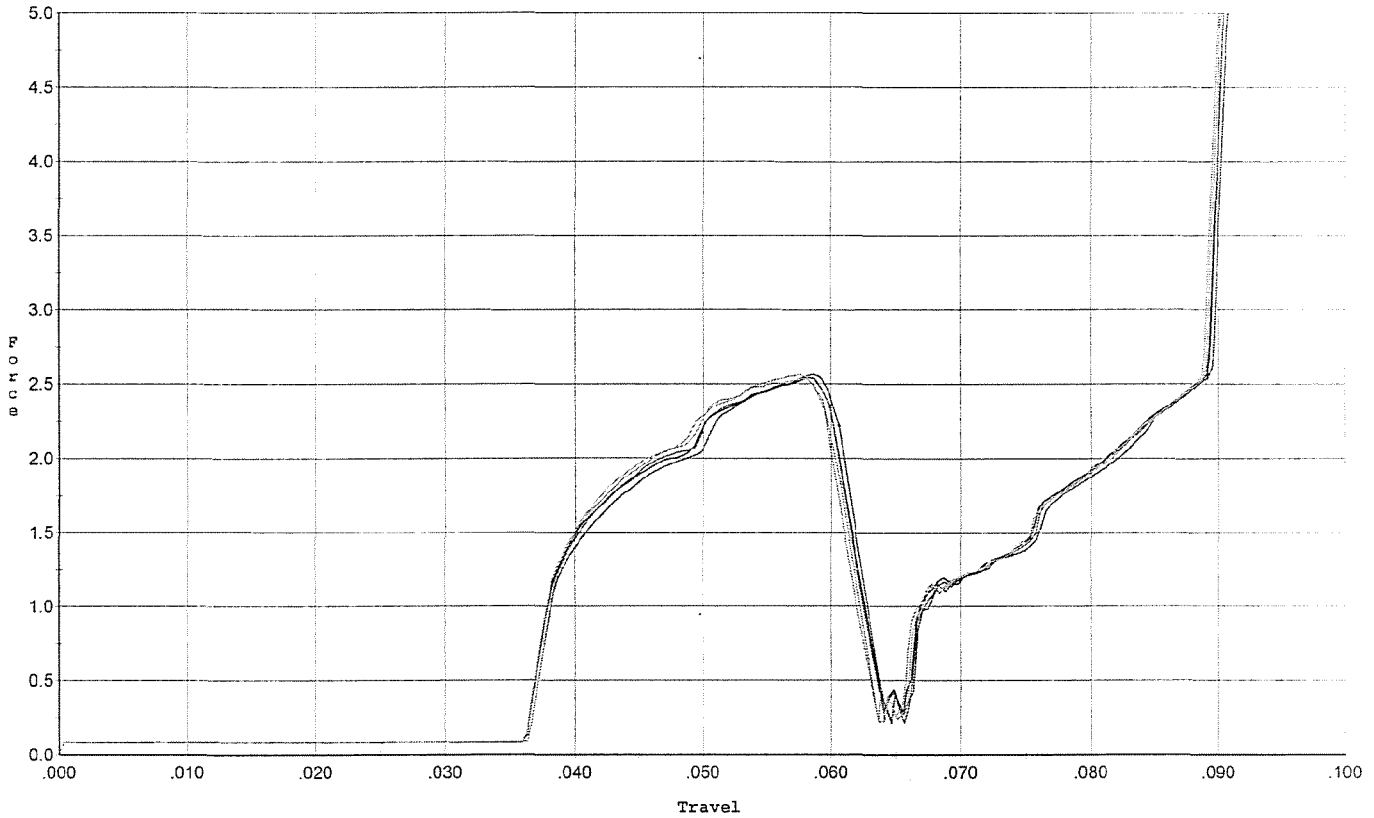
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.055	0.032	0.034	0.052		Set Trigger
2	2.628	0.055	0.031	0.033	0.053		Set Trigger
3	2.591	0.055	0.031	0.033	0.052		Set Trigger
4	2.629	0.053	0.030	0.034	0.052		Set Trigger
5	2.570	0.054	0.030	0.034	0.051		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/03/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



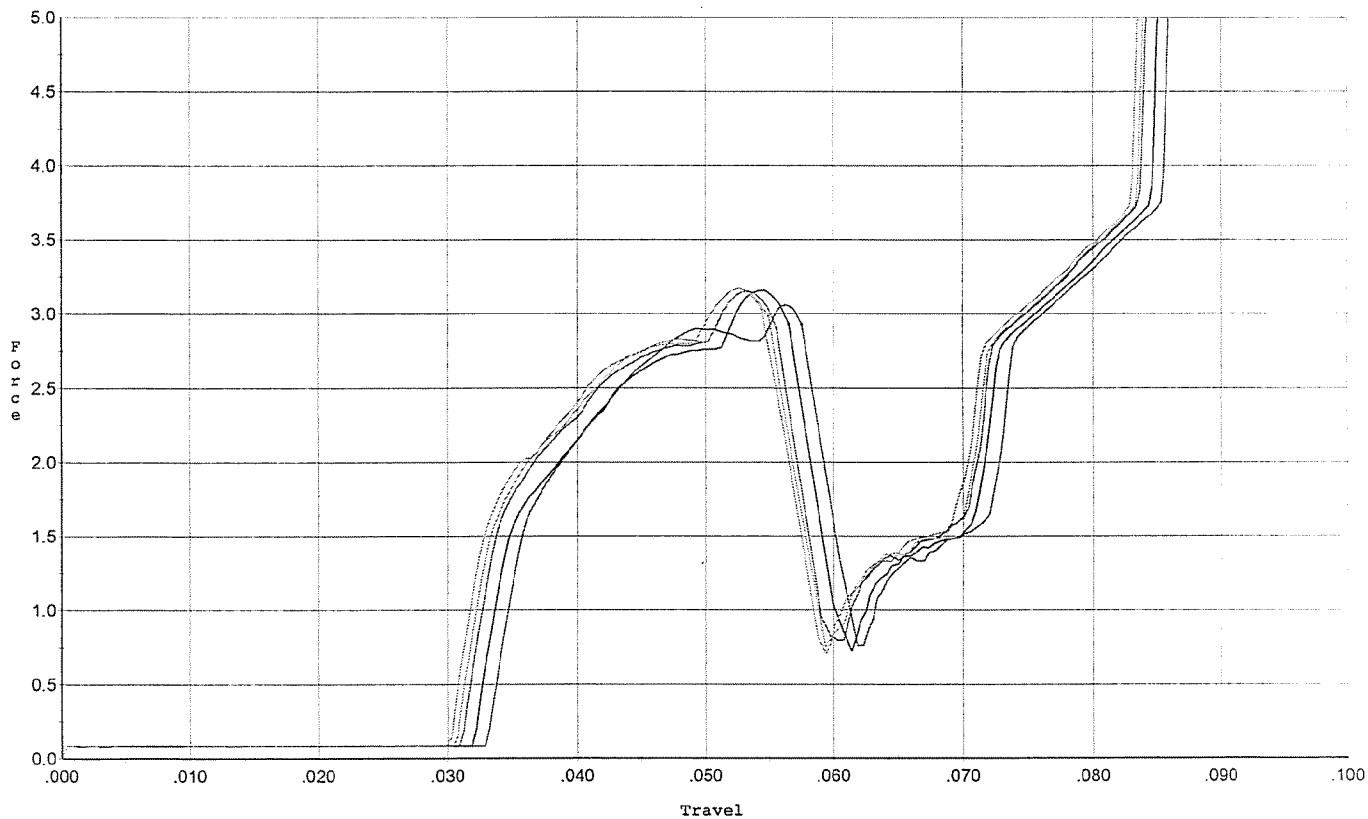
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.061	0.037	0.036	0.051		Set Trigger
2	2.539	0.060	0.037	0.036	0.051		Set Trigger
3	2.549	0.060	0.037	0.037	0.051		Set Trigger
4	2.564	0.059	0.036	0.037	0.051		Set Trigger
5	2.535	0.061	0.037	0.036	0.052		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/03/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



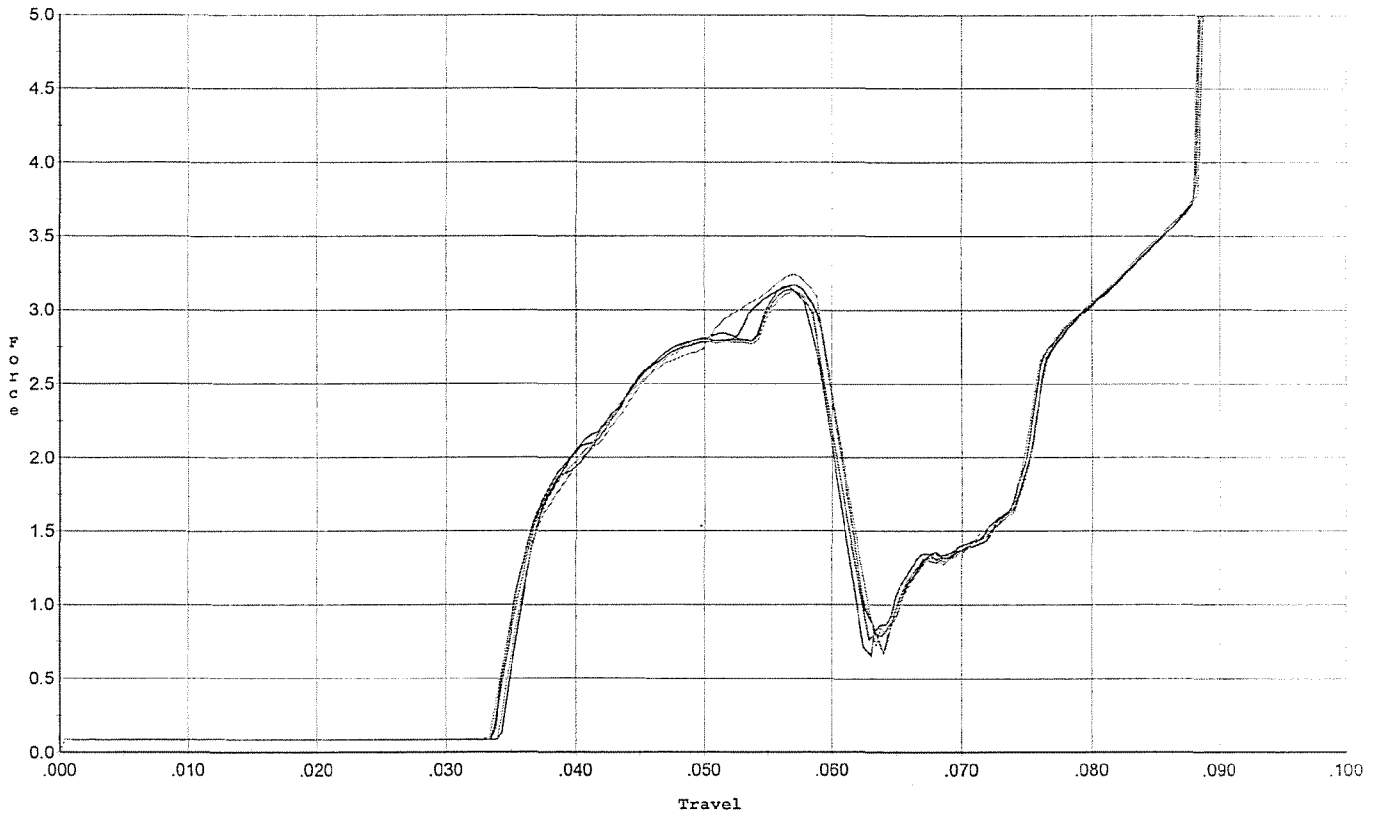
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.060	0.058	0.033	0.033	0.063		Set Trigger
2	3.158	0.057	0.032	0.033	0.062		Set Trigger
3	3.156	0.056	0.031	0.033	0.063		Set Trigger
4	3.151	0.055	0.031	0.032	0.063		Set Trigger
5	3.172	0.056	0.030	0.032	0.065		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/03/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



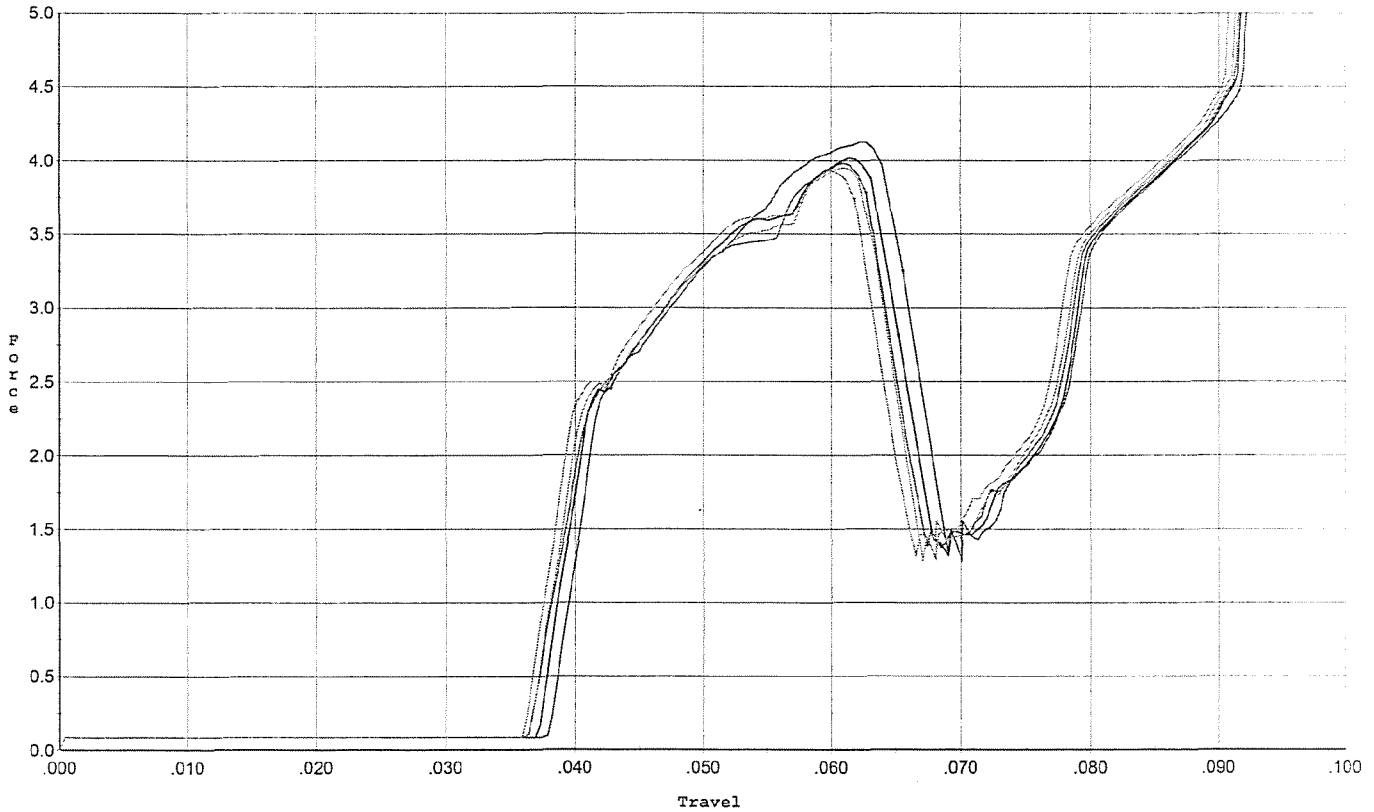
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.156	0.059	0.034	0.034	0.065		Set Trigger
2	3.169	0.059	0.035	0.035	0.065		Set Trigger
3	3.138	0.058	0.034	0.034	0.064		Set Trigger
4	3.239	0.059	0.034	0.034	0.066		Set Trigger
5	3.126	0.059	0.034	0.034	0.064		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 1/03/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



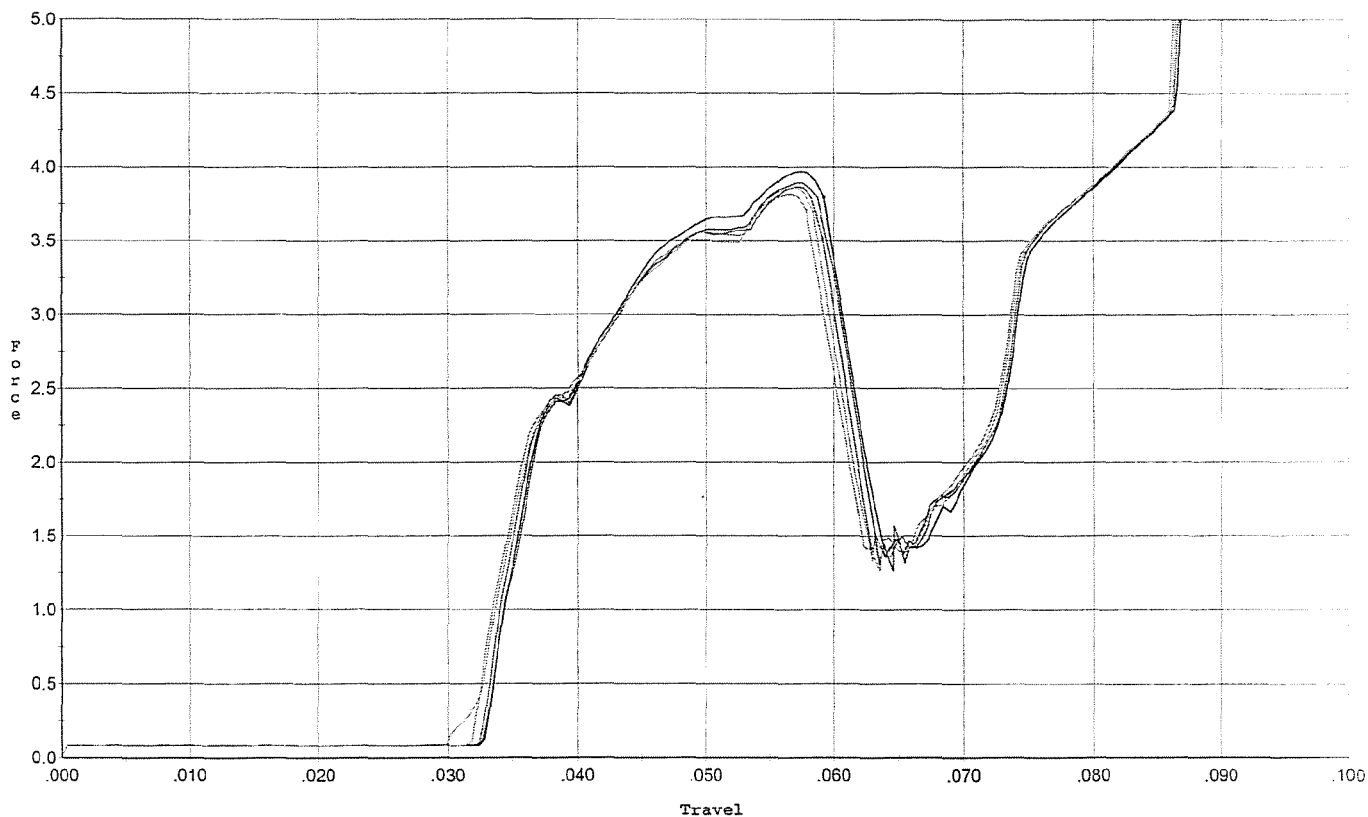
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.066	0.038	0.031	0.092		Set Trigger
2	4.018	0.065	0.037	0.032	0.090		Set Trigger
3	3.984	0.063	0.037	0.033	0.085		Set Trigger
4	3.953	0.063	0.037	0.032	0.086		Set Trigger
5	3.928	0.062	0.036	0.033	0.084		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/03/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



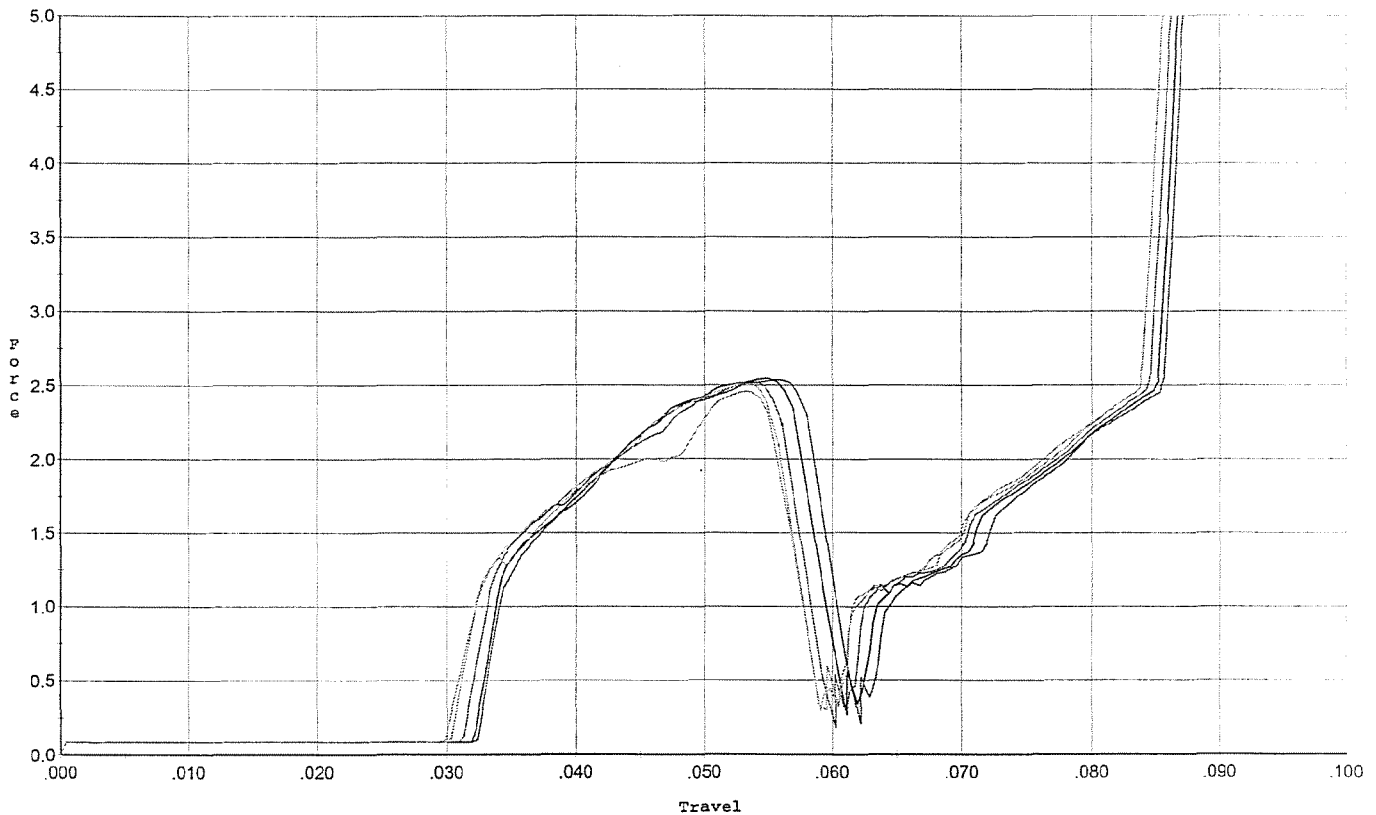
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.894	0.060	0.033	0.031	0.086		Set Trigger
2	3.970	0.059	0.033	0.031	0.086		Set Trigger
3	3.867	0.059	0.033	0.032	0.084		Set Trigger
4	3.861	0.058	0.030	0.032	0.083		Set Trigger
5	3.818	0.058	0.032	0.032	0.081		Set Trigger

Aug 3.88

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/03/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



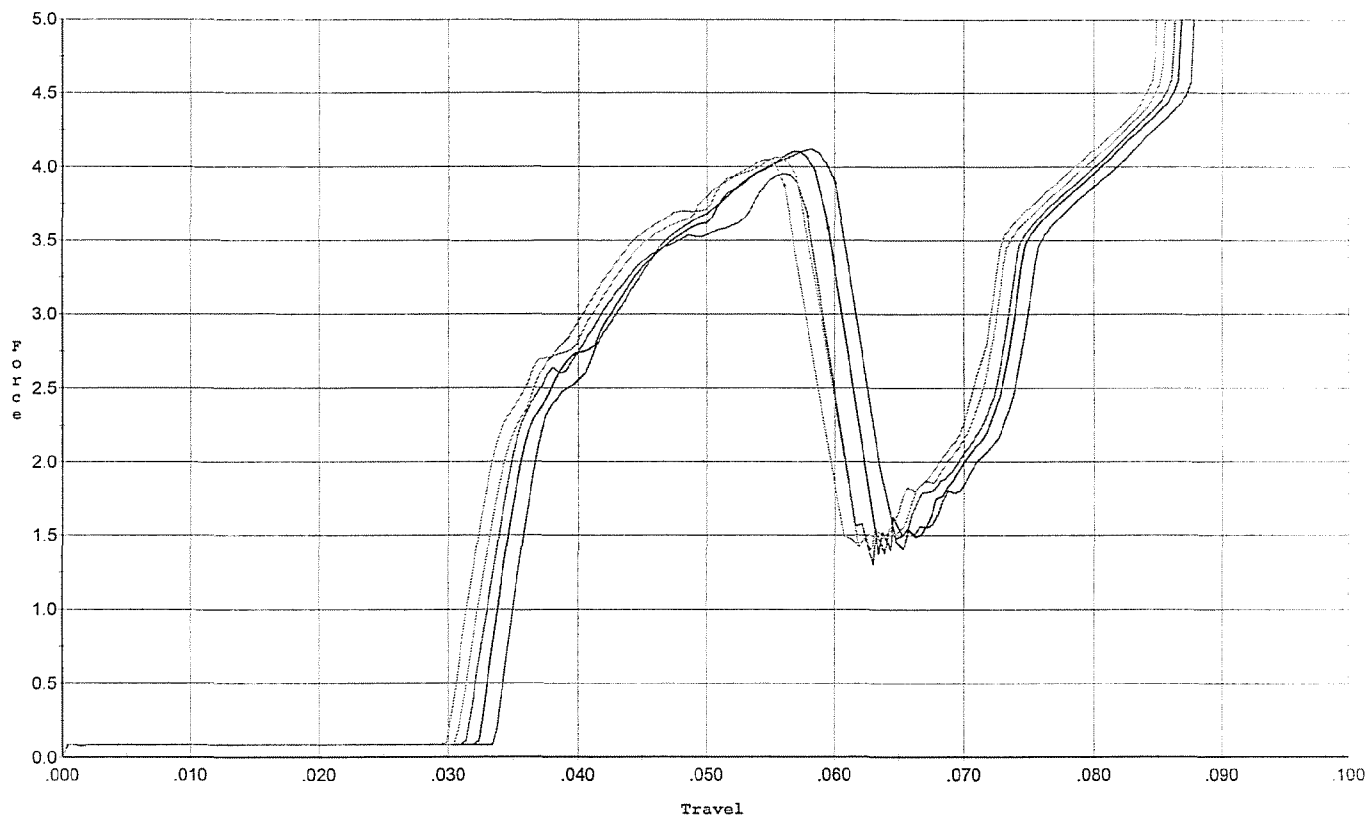
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.058	0.033	0.034	0.055		Set Trigger
2	2.547	0.057	0.032	0.034	0.053		Set Trigger
3	2.523	0.056	0.032	0.034	0.051		Set Trigger
4	2.513	0.056	0.031	0.034	0.052		Set Trigger
5	2.461	0.057	0.030	0.035	0.050		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 1/03/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.060	0.034	0.031	0.090		Set Trigger
2	4.104	0.060	0.033	0.031	0.090		Set Trigger
3	3.953	0.058	0.032	0.032	0.085		Set Trigger
4	4.061	0.059	0.031	0.031	0.090		Set Trigger
5	4.047	0.056	0.030	0.031	0.086		Set Trigger

Aug 4.05