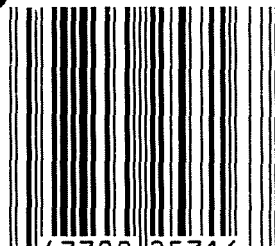


G663 5149

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**UPC**

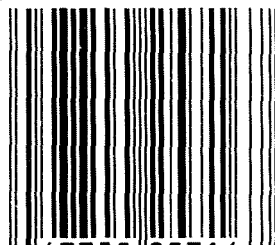


0 47700 25716 7

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**UPC**



0 47700 25716 7

SERIAL NO.



66635149

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



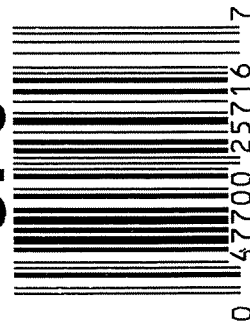
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6635149

UPC



DD FORM

**M-24**  
**INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G663 5149

| OP #         | OPERATION NAME                                                                                                                         | READINGS                | DATE     | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|-------------------------|----------|---------|
| 410          | SERIALIZE BOLT HANDLE                                                                                                                  |                         | 12-20-06 | RTZ     |
| 420          | ASSEMBLE ACTION                                                                                                                        |                         | 12-27-06 | RTZ     |
| 430          | ASSEMBLE TO STOCK                                                                                                                      |                         |          |         |
| 440          | PROOF                                                                                                                                  |                         | 12/27/06 | mon     |
| 460          | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX<br>INSPECTED | 12/27/06 | mon     |
| 470          | DIS-ASSEMBLE ACTION                                                                                                                    | JAN 08 2007             | 12-28-06 | RTZ     |
| 480          | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <u>APD</u>     | 1-8-07   | APD     |
| 490          | MAGNAFLUX BOLT                                                                                                                         |                         |          |         |
| 500          | ROLLMARK CALIBER                                                                                                                       |                         | 1-4-07   | CW      |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                         | 1-4-07   | TRW     |
| 520          | GOFF BLAST BBL / REC                                                                                                                   |                         | 1-8-07   | ES      |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                         |          |         |
|              | (BOLT)                                                                                                                                 |                         | 1/16/07  | ES      |
| 560          | RE-ASSEMBLE ACTION                                                                                                                     |                         | 1-17-07  | SD      |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                         |          |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                         | 1-17-07  | SD      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                         | 1-17-07  | SD      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                         | 1-18-07  | L.P.D.  |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                         | 2/1/07   | mon     |

F004 REV 5/2006

| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6°</u> <u>6°</u> <u>6°</u>                               | 2/21/07 | nom     |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4°</u> <u>4°</u> <u>4°</u>                               | 2/21/07 | nom     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 2/21/07 | nom     |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.025</u> <u>.025</u>                         | 2/21/07 | nom     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 1-18-07 | J.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 2/21/07 | nom     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 2/21/07 | nom     |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 2/21/07 | nom     |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 2/21/07 | nom     |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 1-23-07 | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 1-23-07 | Fm      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 2/21/07 | nom     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.67</u> <u>2.50</u> <u>2.58</u> <u>2.77</u> <u>2.51</u> | 2-15-07 | TRW     |
|              | C) FUNCTION                                                              |                                                             | 2/21/07 | nom     |
| 690          | PACK                                                                     |                                                             | 3/29/07 | PA      |

F004 REV 5/2006

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6635149.\_\_\_0

FILE DATE AND TIME: 01/23/2007 13:15

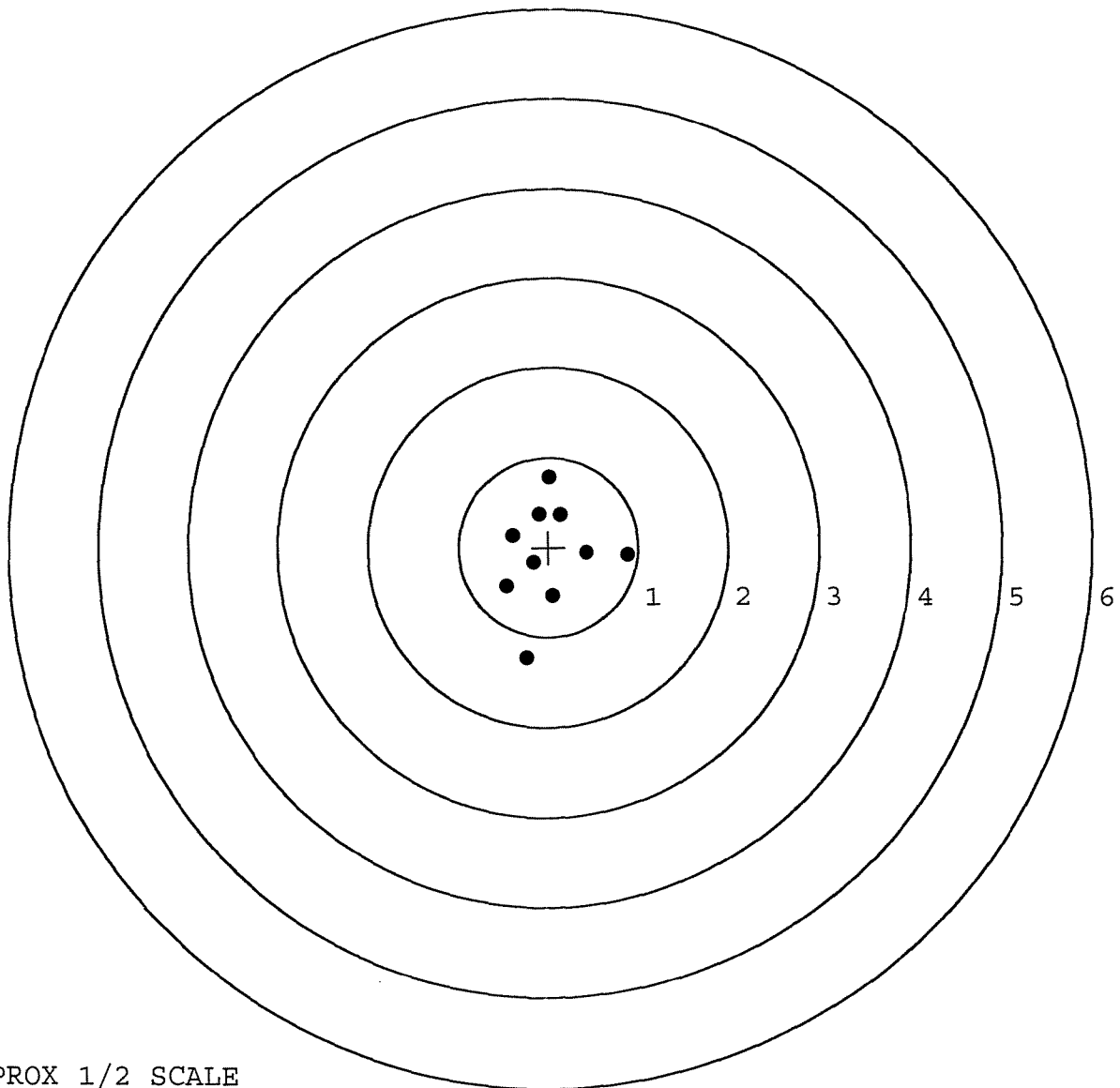
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | 0.079  |
| The Average Y Centroid of the Five Target Set:              | -0.012 |
| The Average Point of Impact of the Five Target Set:         | 0.080  |
| The Average Mean Radius of the Five Target Set:             | 0.712  |
| The Distance from POA to Centroid Target #1:                | 0.090  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.086  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.364  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.044  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.065  |

SERIAL NUMBER: G6635149.\_\_\_0  
TARGET NUMBER: 1  
FILE DATE: 01/23/2007  
FILE TIME: 13:15

X CENTROID: 0.011  
Y CENTROID: -0.089  
POA TO CENTROID: 0.090  
HORZ SPREAD: 1.344  
VERT SPREAD: 2.020  
GROUP SPREAD: 2.035  
MIN RADIUS: 0.202  
MAX RADIUS: 1.174  
MEAN RADIUS: 0.599  
# IN 1 IN DIAMETER: 6  
# IN 2 IN DIAMETER: 9  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.240 | -1.236 |
| 2:     | 0.051  | -0.544 |
| 3:     | 0.882  | -0.088 |
| 4:     | 0.425  | -0.061 |
| 5:     | -0.173 | -0.173 |
| 6:     | -0.462 | -0.439 |
| 7:     | -0.397 | 0.132  |
| 8:     | 0.003  | 0.784  |
| 9:     | 0.131  | 0.366  |
| 10:    | -0.112 | 0.370  |

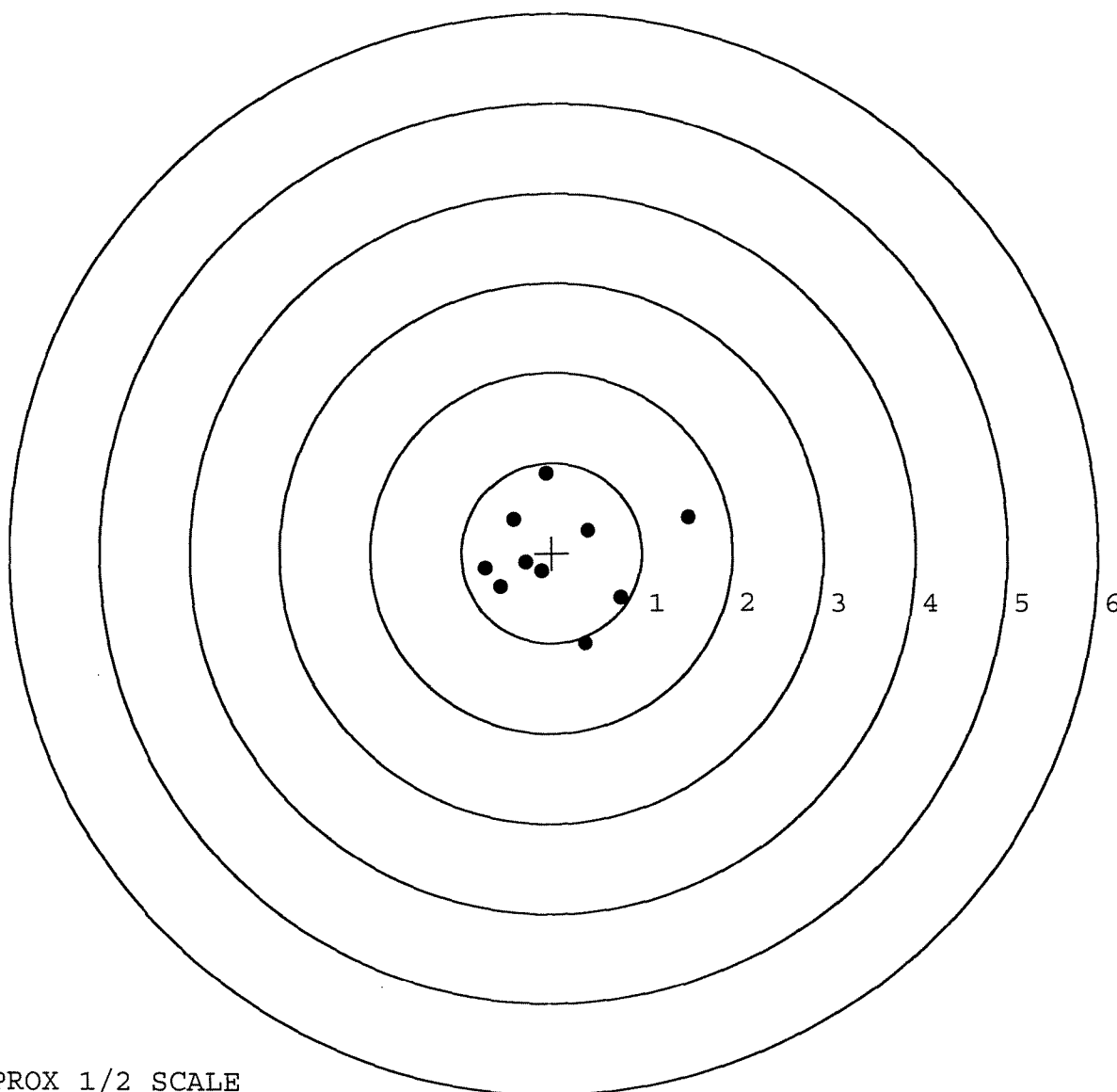


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635149. \_\_ 0  
TARGET NUMBER: 2  
FILE DATE: 01/23/2007  
FILE TIME: 13:15

X CENTROID: 0.086  
Y CENTROID: -0.047  
POA TO CENTROID: 0.098  
HORZ SPREAD: 2.244  
VERT SPREAD: 1.893  
GROUP SPREAD: 2.315  
MIN RADIUS: 0.257  
MAX RADIUS: 1.491  
MEAN RADIUS: 0.754  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.379  | -1.008 |
| 2:     | 0.770  | -0.494 |
| 3:     | 1.509  | 0.396  |
| 4:     | 0.397  | 0.252  |
| 5:     | -0.071 | 0.885  |
| 6:     | -0.423 | 0.370  |
| 7:     | -0.118 | -0.204 |
| 8:     | -0.288 | -0.112 |
| 9:     | -0.563 | -0.377 |
| 10:    | -0.735 | -0.174 |

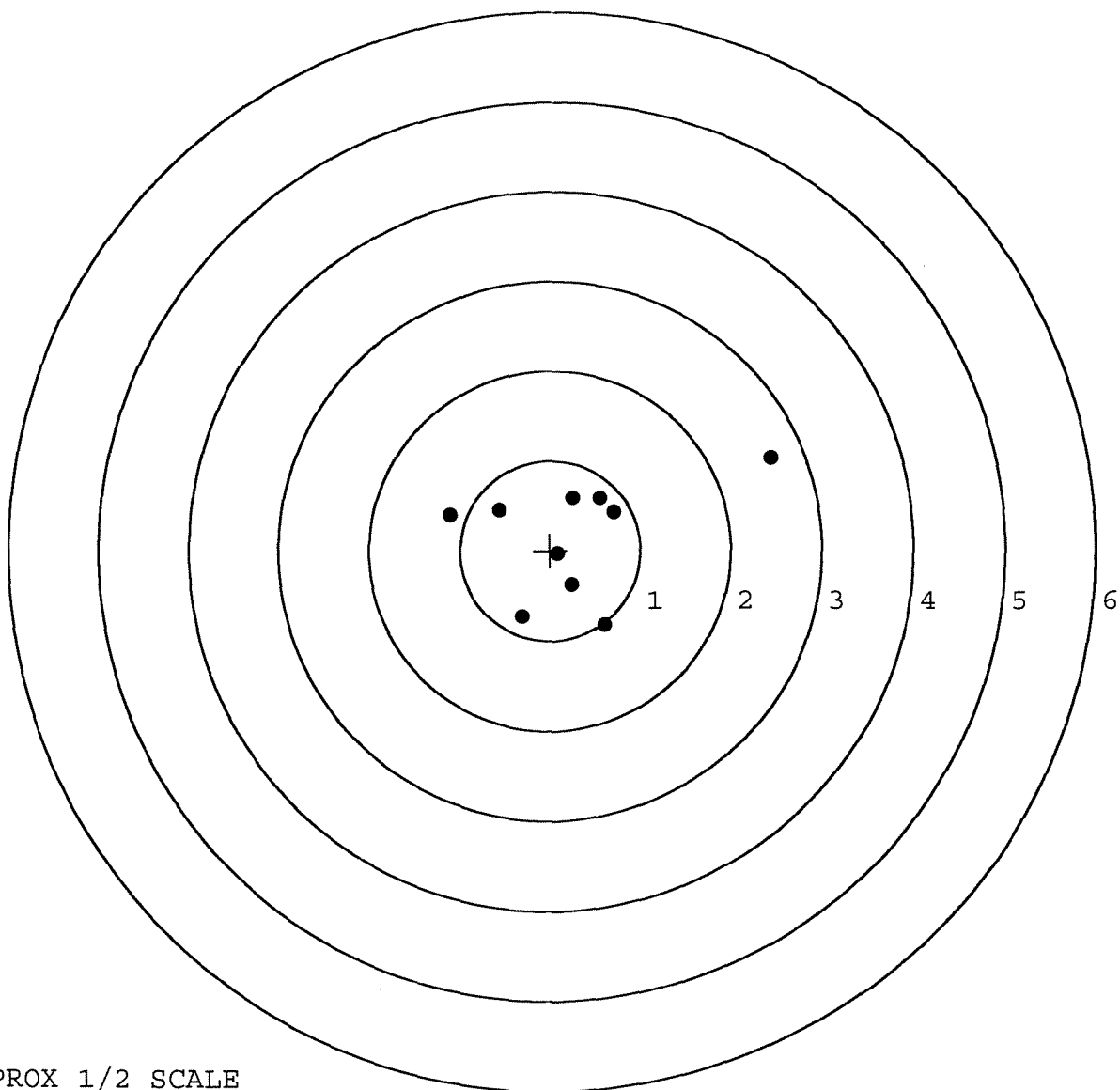


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635149. \_\_0  
 TARGET NUMBER: 3  
 FILE DATE: 01/23/2007  
 FILE TIME: 13:15

X CENTROID: 0.288  
 Y CENTROID: 0.146  
 POA TO CENTROID: 0.323  
 HORZ SPREAD: 3.541  
 VERT SPREAD: 1.861  
 GROUP SPREAD: 3.598  
 MIN RADIUS: 0.277  
 MAX RADIUS: 2.316  
 MEAN RADIUS: 0.901  
 # IN 1 IN DIAMETER: 2  
 # IN 2 IN DIAMETER: 6  
 # in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.608  | -0.832 |
| 2:     | -0.308 | -0.738 |
| 3:     | 0.234  | -0.383 |
| 4:     | 0.085  | -0.042 |
| 5:     | 0.713  | 0.424  |
| 6:     | 0.553  | 0.585  |
| 7:     | 0.241  | 0.585  |
| 8:     | -0.563 | 0.445  |
| 9:     | -1.112 | 0.391  |
| 10:    | 2.429  | 1.029  |

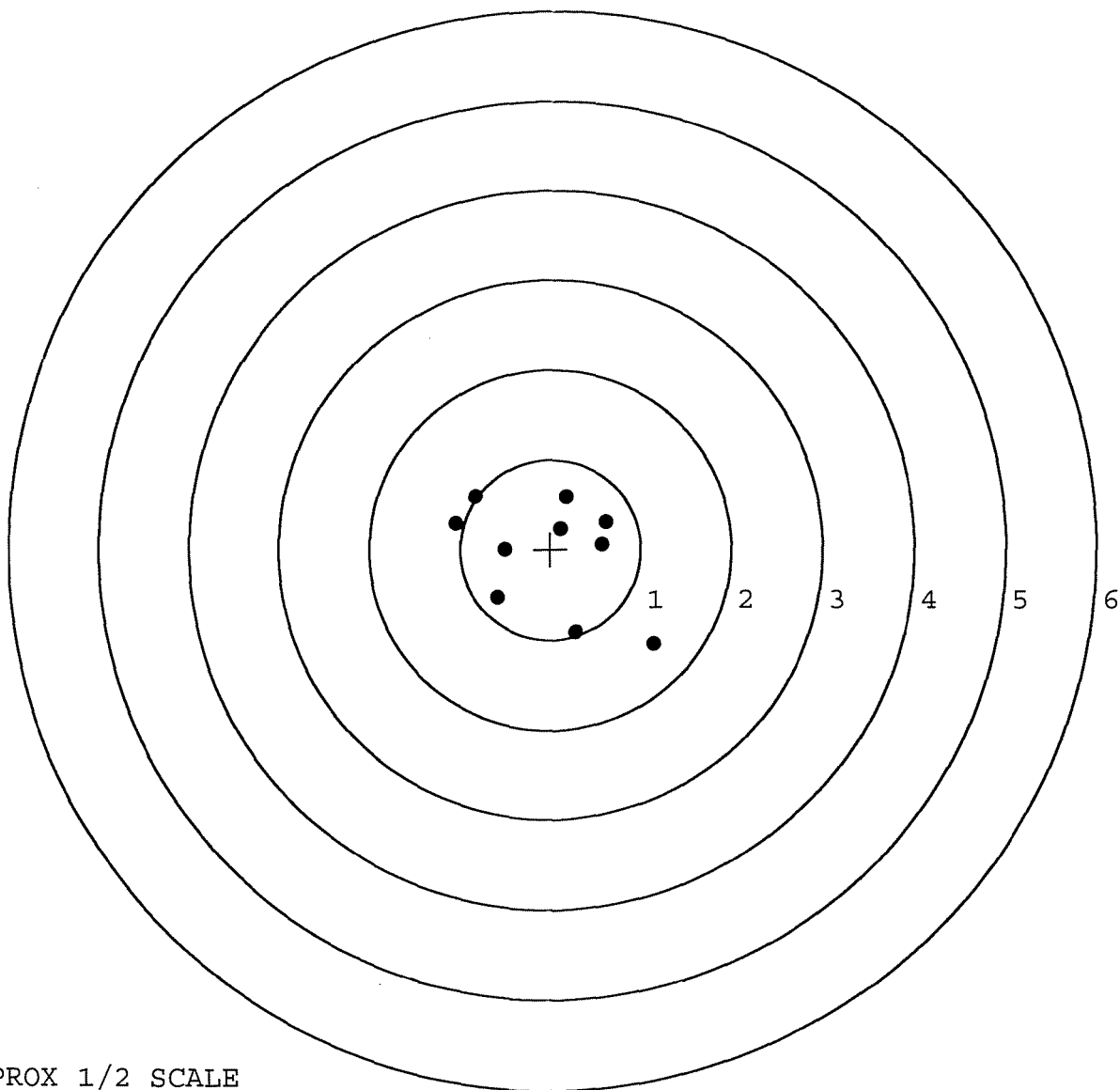


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635149. \_\_0  
TARGET NUMBER: 4  
FILE DATE: 01/23/2007  
FILE TIME: 13:15

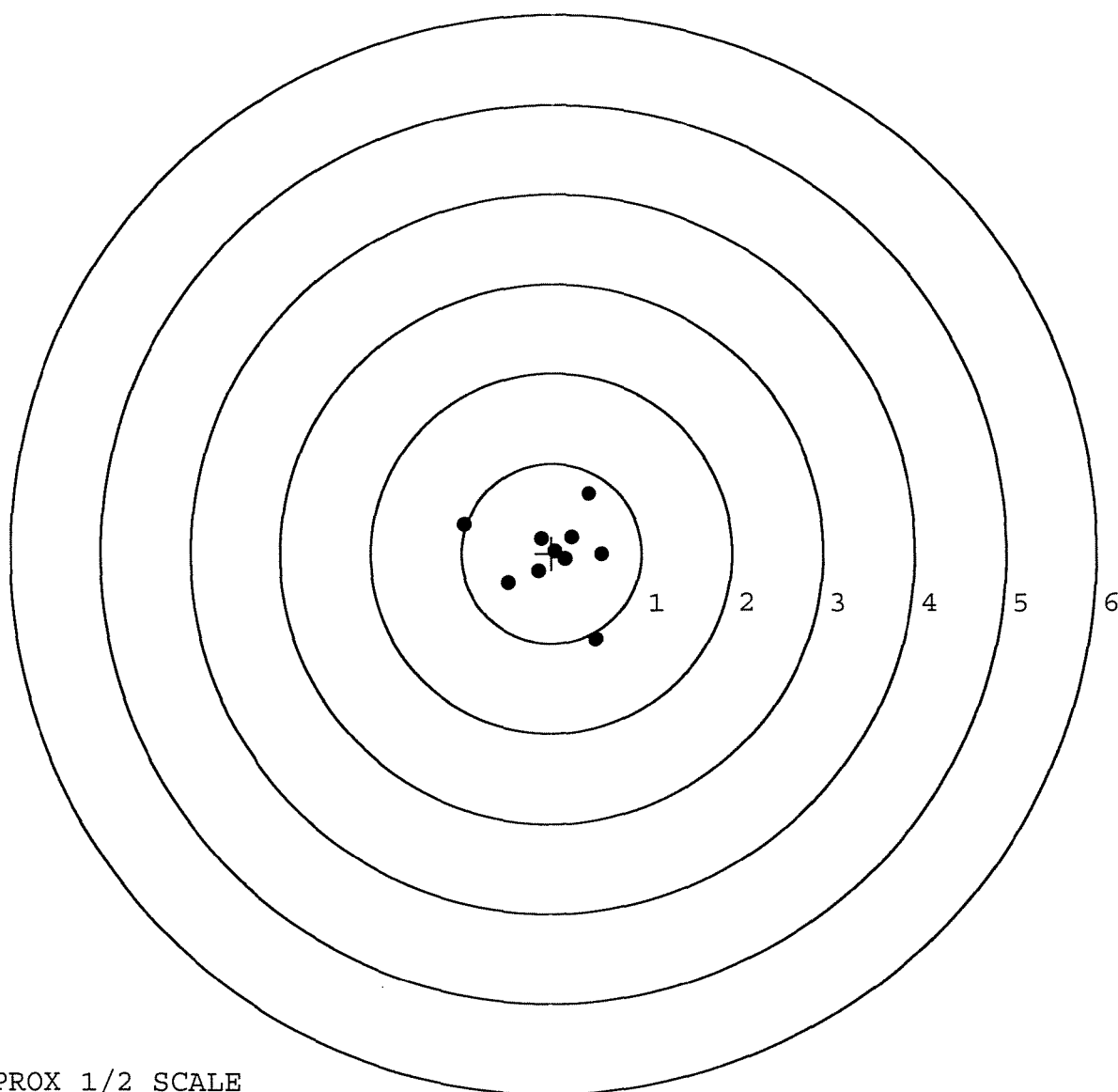
X CENTROID: -0.006  
Y CENTROID: -0.048  
POA TO CENTROID: 0.049  
HORZ SPREAD: 2.201  
VERT SPREAD: 1.632  
GROUP SPREAD: 2.572  
MIN RADIUS: 0.305  
MAX RADIUS: 1.531  
MEAN RADIUS: 0.811  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.152  | -1.049 |
| 2:     | 0.283  | -0.925 |
| 3:     | -0.585 | -0.539 |
| 4:     | -0.503 | -0.008 |
| 5:     | -1.049 | 0.281  |
| 6:     | -0.836 | 0.583  |
| 7:     | 0.111  | 0.233  |
| 8:     | 0.172  | 0.581  |
| 9:     | 0.576  | 0.057  |
| 10:    | 0.617  | 0.302  |



TARGET APPROX 1/2 SCALE

|                            |        |        |        |
|----------------------------|--------|--------|--------|
| SERIAL NUMBER: G6635149. 0 | POINT# | X      | Y      |
| TARGET NUMBER: 5           | 1:     | 0.497  | -0.964 |
| FILE DATE: 01/23/2007      | 2:     | 0.555  | -0.019 |
| FILE TIME: 13:15           | 3:     | 0.409  | 0.664  |
|                            | 4:     | -0.969 | 0.326  |
| X CENTROID: 0.016          | 5:     | 0.223  | 0.181  |
| Y CENTROID: -0.024         | 6:     | -0.116 | 0.161  |
| POA TO CENTROID: 0.029     | 7:     | 0.153  | -0.073 |
| HORZ SPREAD: 1.524         | 8:     | -0.476 | -0.332 |
| VERT SPREAD: 1.628         | 9:     | -0.153 | -0.203 |
| GROUP SPREAD: 1.953        | 10:    | 0.040  | 0.022  |
| MIN RADIUS: 0.051          |        |        |        |
| MAX RADIUS: 1.056          |        |        |        |
| MEAN RADIUS: 0.497         |        |        |        |
| # IN 1 IN DIAMETER: 5      |        |        |        |
| # IN 2 IN DIAMETER: 8      |        |        |        |
| # in 3 IN DIAMETER: 10     |        |        |        |

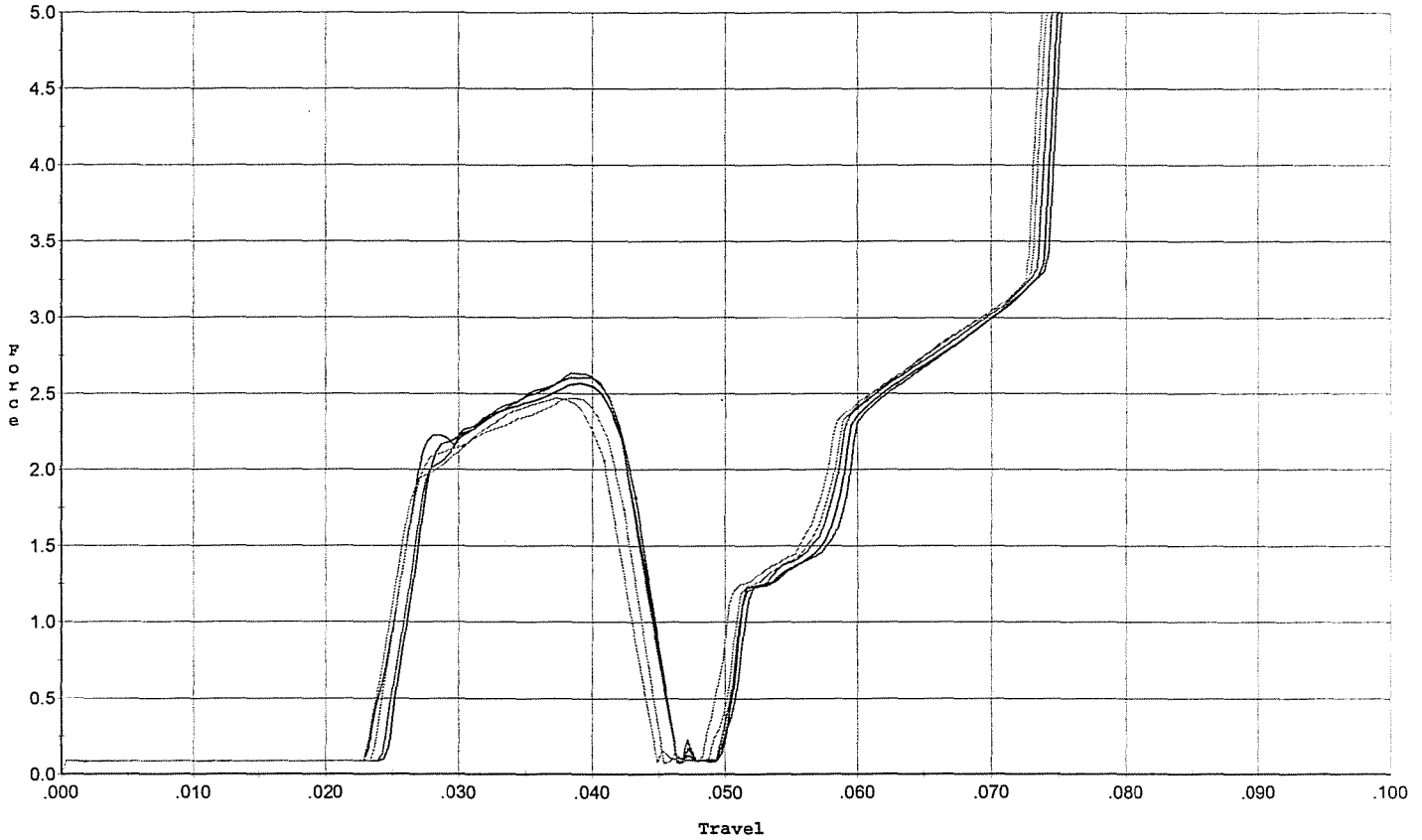


TARGET APPROX 1/2 SCALE

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: S. Day 12/21/06

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 initl.



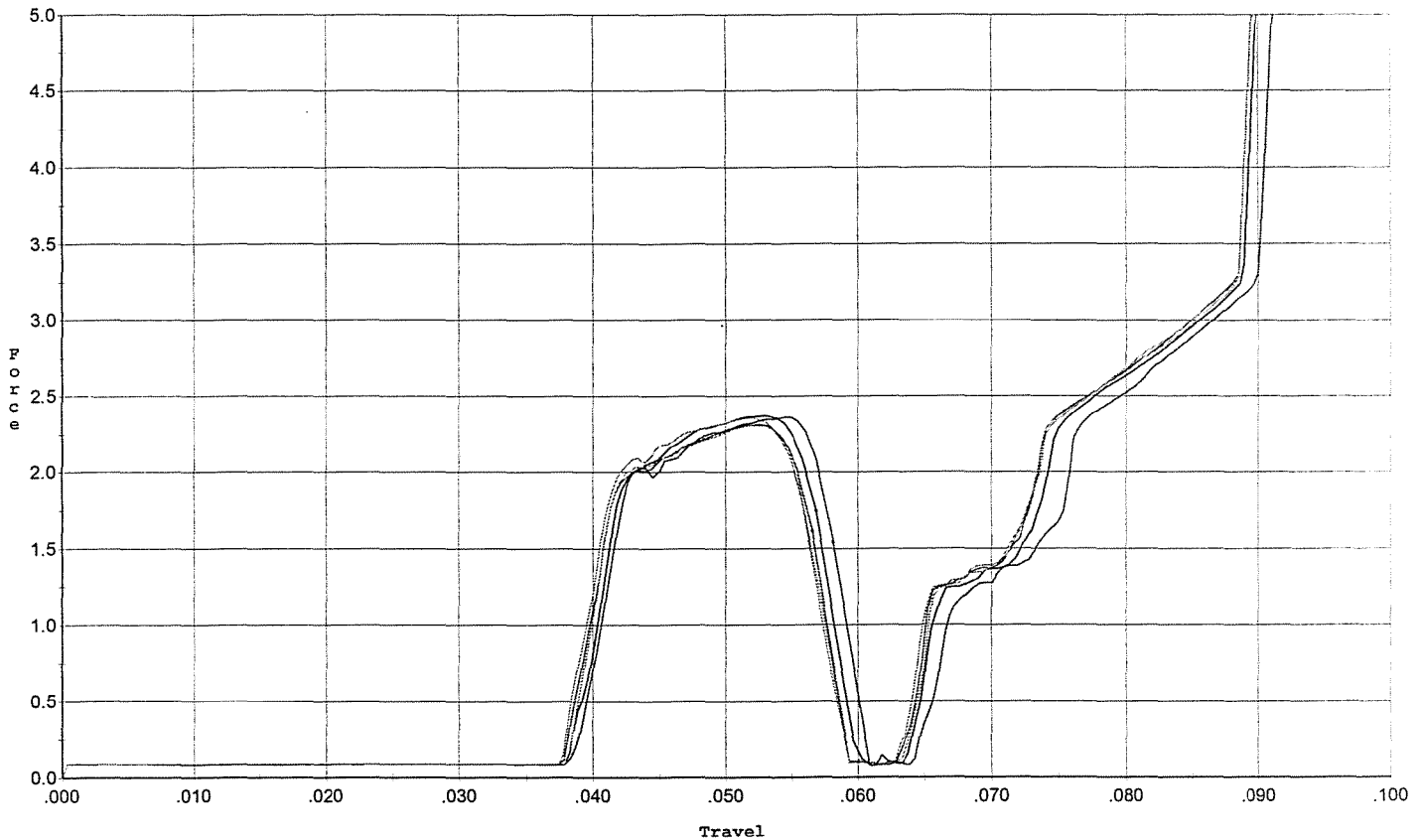
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.607      | 0.043             | 0.023           | 0.035      | 0.045             |           | Set Trigger |
| 2 | 2.569      | 0.044             | 0.025           | 0.035      | 0.043             |           | Set Trigger |
| 3 | 2.636      | 0.042             | 0.025           | 0.035      | 0.041             |           | Set Trigger |
| 4 | 2.472      | 0.042             | 0.024           | 0.035      | 0.041             |           | Set Trigger |
| 5 | 2.472      | 0.041             | 0.023           | 0.036      | 0.039             |           | Set Trigger |

Avg 254

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: S. Day 12/21/06

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 after 50 cycles



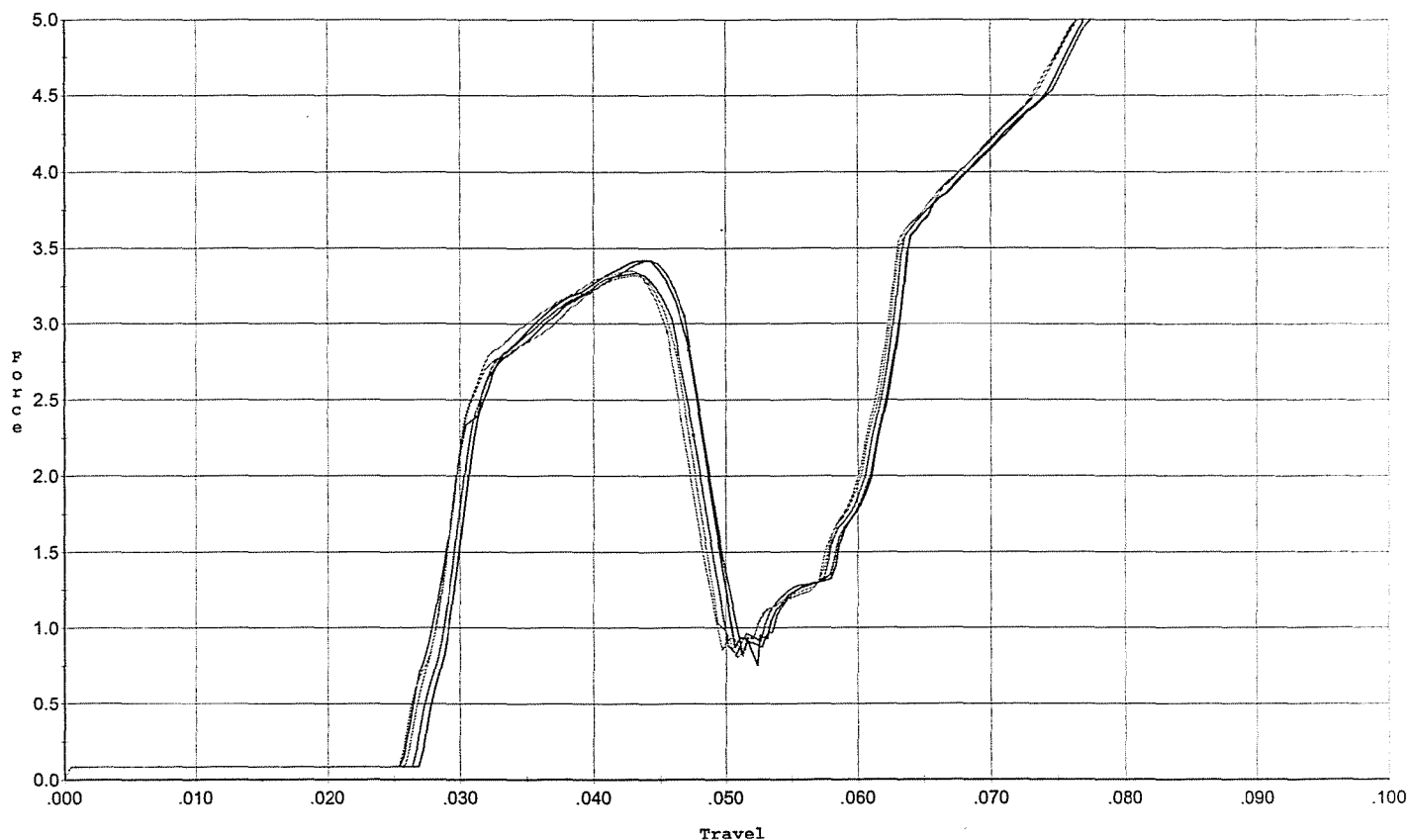
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.364      | 0.058             | 0.039           | 0.040      | 0.042             |           | Set Trigger |
| 2 | 2.372      | 0.057             | 0.038           | 0.040      | 0.040             |           | Set Trigger |
| 3 | 2.314      | 0.057             | 0.038           | 0.039      | 0.040             |           | Set Trigger |
| 4 | 2.309      | 0.057             | 0.038           | 0.039      | 0.040             |           | Set Trigger |
| 5 | 2.360      | 0.056             | 0.038           | 0.040      | 0.040             |           | Set Trigger |

AUG 234

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: S. Day 12/21/06

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 initl.



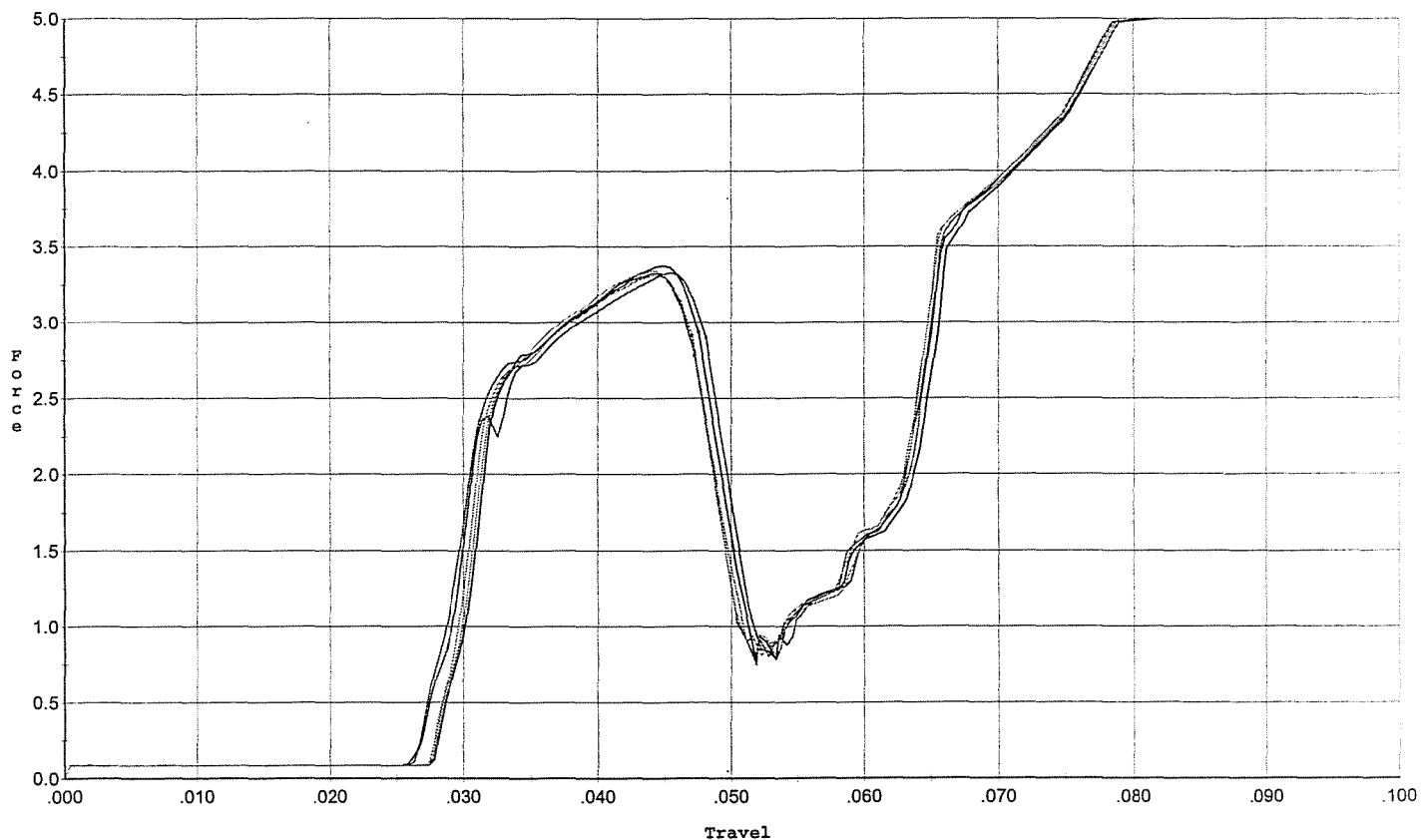
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.420      | 0.047             | 0.026           | 0.032      | 0.060             |           | Set Trigger |
| 2 | 3.423      | 0.047             | 0.027           | 0.032      | 0.058             |           | Set Trigger |
| 3 | 3.335      | 0.048             | 0.027           | 0.032      | 0.058             |           | Set Trigger |
| 4 | 3.320      | 0.046             | 0.026           | 0.032      | 0.057             |           | Set Trigger |
| 5 | 3.352      | 0.046             | 0.026           | 0.033      | 0.056             |           | Set Trigger |

AUG 336

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: S. Day 12/21/06

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 after 20 cycles



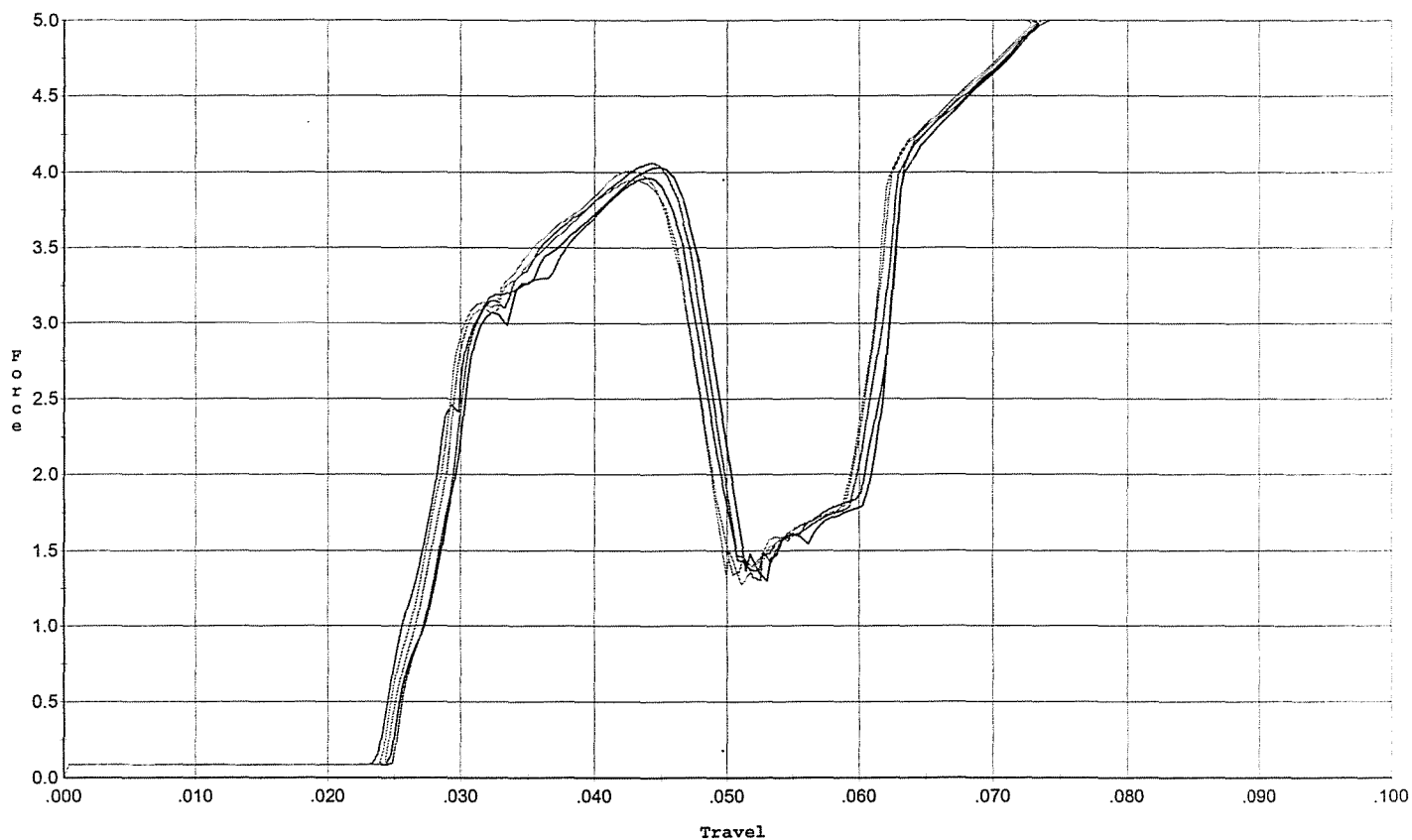
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.329      | 0.048             | 0.027           | 0.033      | 0.059             |           | Set Trigger |
| 2 | 3.374      | 0.048             | 0.028           | 0.033      | 0.056             |           | Set Trigger |
| 3 | 3.325      | 0.047             | 0.027           | 0.034      | 0.057             |           | Set Trigger |
| 4 | 3.342      | 0.047             | 0.028           | 0.033      | 0.056             |           | Set Trigger |
| 5 | 3.312      | 0.047             | 0.028           | 0.034      | 0.055             |           | Set Trigger |

AUG 333

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: S. Day 12/21/06

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 initl.



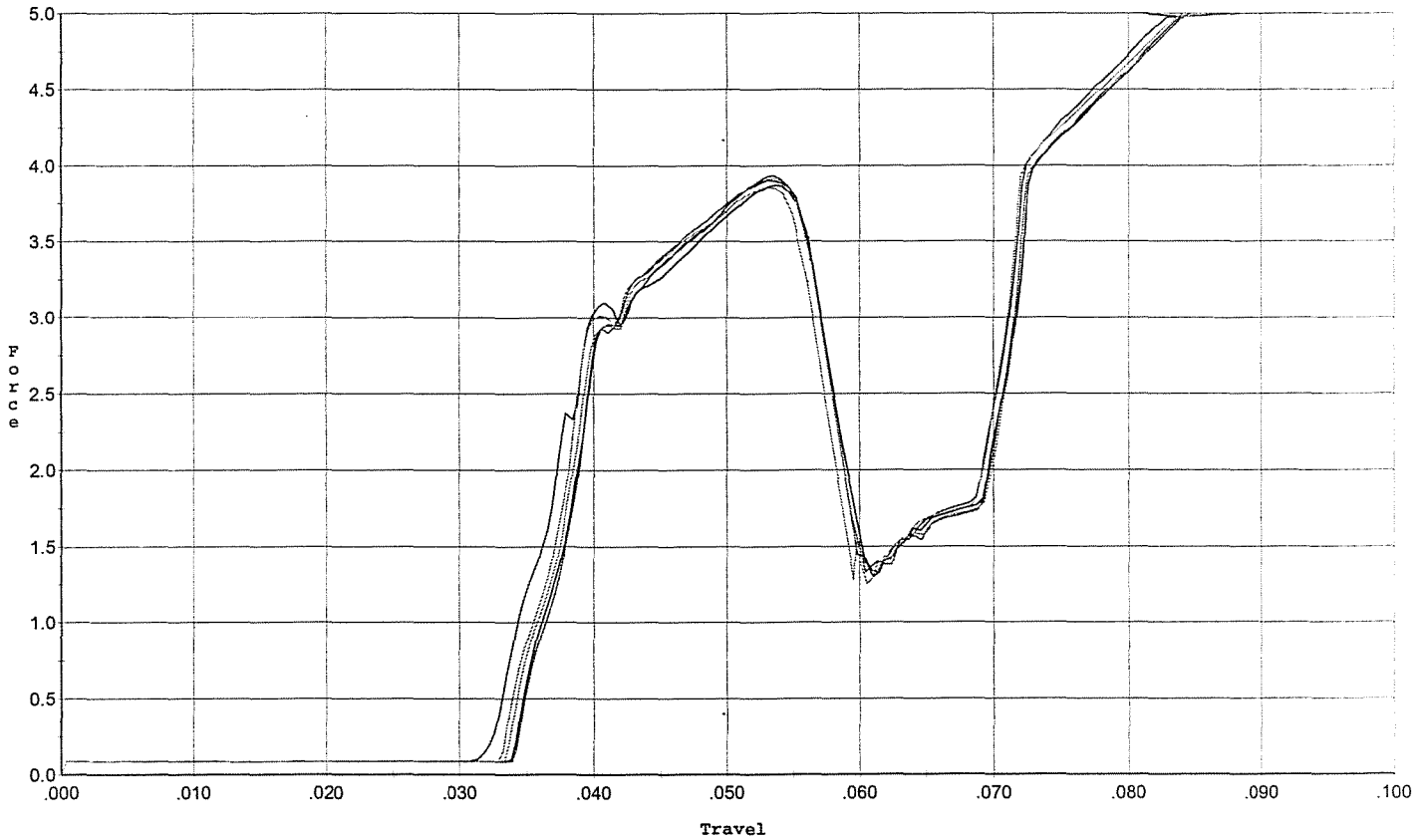
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.967      | 0.047             | 0.024           | 0.031      | 0.072             |           | Set Trigger |
| 2 | 4.033      | 0.048             | 0.025           | 0.030      | 0.073             |           | Set Trigger |
| 3 | 4.065      | 0.047             | 0.025           | 0.030      | 0.072             |           | Set Trigger |
| 4 | 4.009      | 0.046             | 0.024           | 0.030      | 0.071             |           | Set Trigger |
| 5 | 3.949      | 0.046             | 0.025           | 0.030      | 0.069             |           | Set Trigger |

AUG 399

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: S. Day 12/21/06

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 after 20 cycles



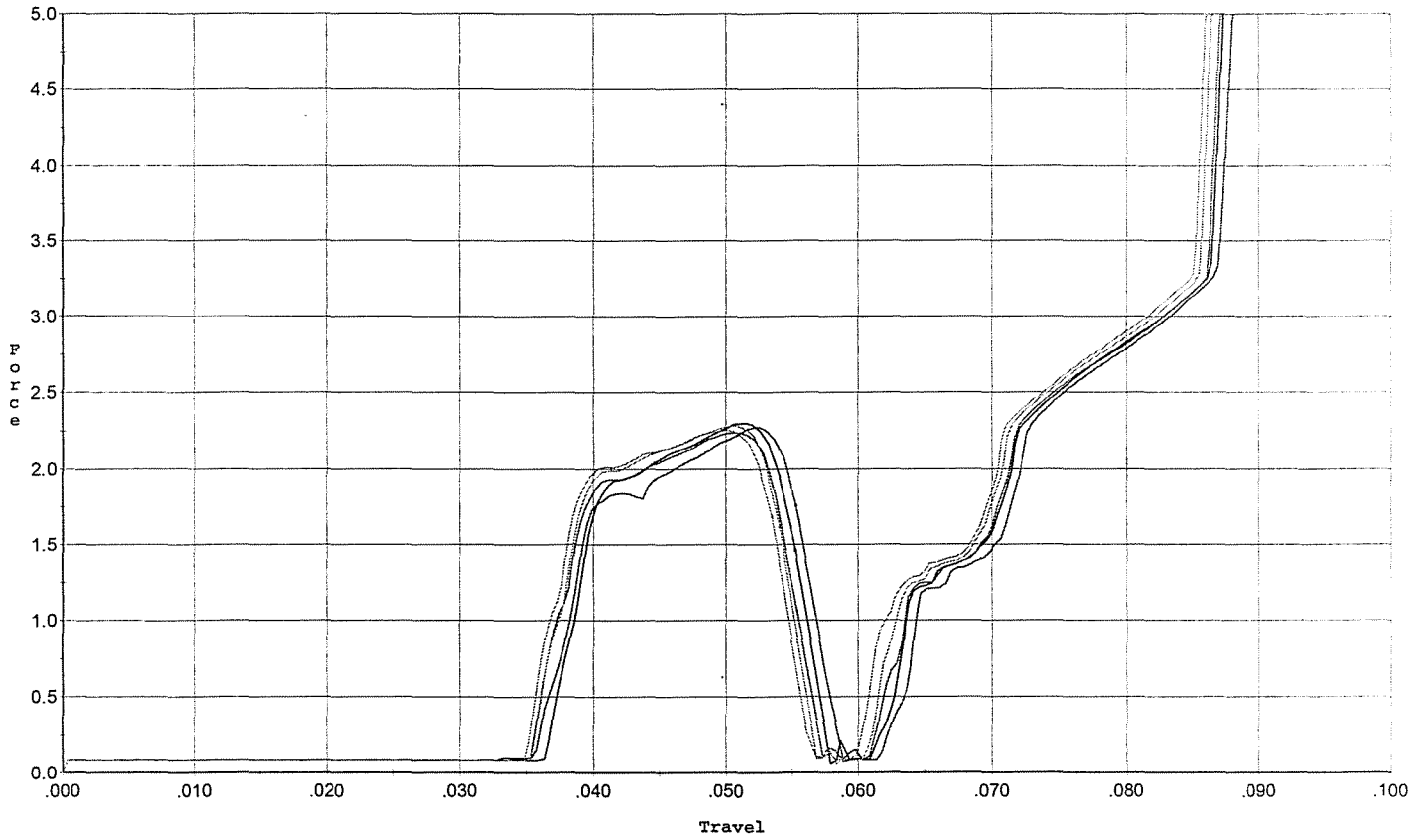
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.936      | 0.056             | 0.033           | 0.034      | 0.075             |           | Set Trigger |
| 2 | 3.873      | 0.056             | 0.034           | 0.034      | 0.070             |           | Set Trigger |
| 3 | 3.905      | 0.056             | 0.034           | 0.034      | 0.071             |           | Set Trigger |
| 4 | 3.915      | 0.056             | 0.034           | 0.034      | 0.072             |           | Set Trigger |
| 5 | 3.855      | 0.056             | 0.033           | 0.034      | 0.072             |           | Set Trigger |

Avg 389

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: S. Day 12/21/06

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 reset final test



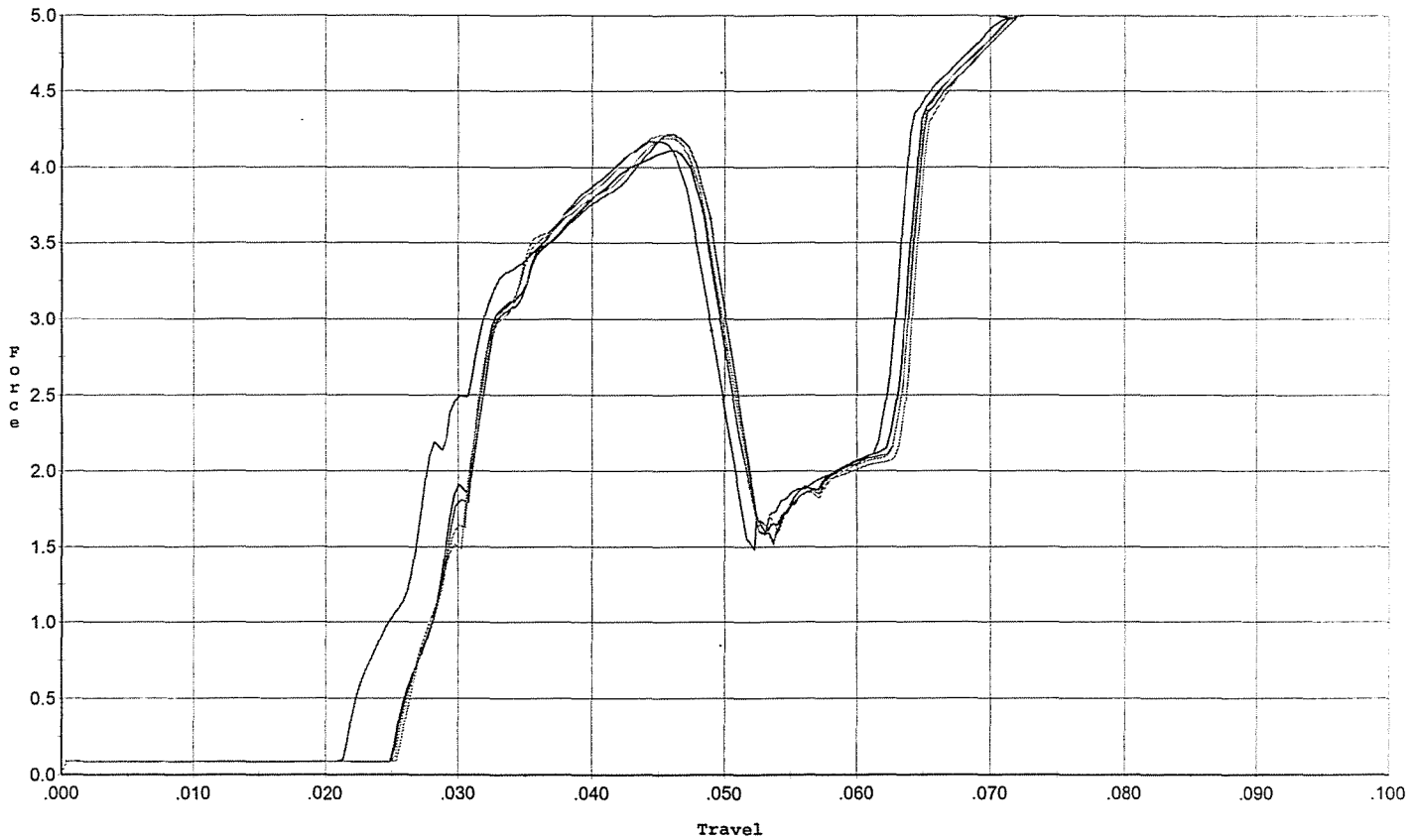
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.273      | 0.055             | 0.036           | 0.038      | 0.039             |           | Set Trigger |
| 2 | 2.303      | 0.055             | 0.037           | 0.039      | 0.038             |           | Set Trigger |
| 3 | 2.237      | 0.055             | 0.036           | 0.038      | 0.039             |           | Set Trigger |
| 4 | 2.284      | 0.054             | 0.036           | 0.038      | 0.039             |           | Set Trigger |
| 5 | 2.254      | 0.053             | 0.035           | 0.038      | 0.038             |           | Set Trigger |

AUG 226

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: S. Day 12/21/06

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 reset for target and accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.172      | 0.049             | 0.022           | 0.030      | 0.082             |           | Set Trigger |
| 2 | 4.110      | 0.048             | 0.025           | 0.031      | 0.074             |           | Set Trigger |
| 3 | 4.215      | 0.049             | 0.025           | 0.031      | 0.076             |           | Set Trigger |
| 4 | 4.212      | 0.048             | 0.026           | 0.031      | 0.074             |           | Set Trigger |
| 5 | 4.193      | 0.050             | 0.026           | 0.031      | 0.078             |           | Set Trigger |

Avg 4.17