CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

– INSTUCTION BOOK 3518

proof of purchase
0 47700 25716 7
G6635193

owner registration sticker
0 47700 25716 7
G6635193

ORDER NO. 25716

BARREL LENGTH	24"
CAPACITY	6

G6635193

UPC
0 47700 25716 7

DD FORM

M2400143418

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KINZER V. REMINGTON

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC

0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC

0 47700 25716 7

SERIAL NO.

G6635193

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6635193

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		3-14-07	RR
420	ASSEMBLE ACTION		3-12-07	SPD
430	ASSEMBLE TO STOCK		3-12-07	SPD
440	PROOF		3-14-07	FM
460	CHECK HEADSPACE		3-14-07	FM
470	DIS-ASSEMBLE ACTION	INSPECTED MAR 15 2007	3-14-07	RR
480	MAGNAFLUX BBL ACTION	OPERATOR	3/15/07	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3-15-07	CW
510	DRILL AND TAP SIGHT HOLES		3-14-07	TRW
520	GOFF BLAST BBL / REC		3-19-07	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		3-23-07	
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		3/30/07	SPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/30/07	SPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/30/07	SPD
	D) OIL FIRING PIN ASSEMBLY		3/30/07	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4/10/07	

F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8.25	8.25	8.0	4-10-07	TRW
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3.25	3.25	3.0	4-10-07	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					4/10/07	[illegible]
	I) FIRING PIN INDENT	.020 MIN	.0245	.024	.024	4-10-07	TRW
	J) ASSEMBLE STOCK					3/30/07	[illegible]
	K) ASSEMBLE SWIVEL STUDS					4/10/07	[illegible]
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4/10/07	[illegible]
	M) IRON SIGHT ALIGNMENT					4/10/07	[illegible]
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4/10/07	[illegible]
640 &	FUNCTION TEST AND		PASS	FAIL			
650	TARGET		PASS	FAIL		4-2-07	TRW
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION		N/A		
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					4-2-07	FM
670	FINAL INSPECTION A) HEADSPACE					4/10/07	[illegible]
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.37	2.33	2.26 2.35 2.35	4-10-07	TRW
	C) FUNCTION					4/10/07	[illegible]
690	PACK					4/12/07	[illegible]

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 3-30-07

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.22	2.61		2.40	
PULL #2	2.38	2.60		2.69	
PULL #3	2.38	2.68		2.59	
PULL #4	2.31	2.79		2.65	
PULL #5	2.44	2.68		2.73	
TOTAL	11.73	13.36		13.06	
AVERAGE	2.34	2.67		2.61	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.14		
PULL #2	3.13	3.16		
PULL #3	3.14	3.18		
PULL #4	3.09	3.13		
PULL #5	3.04	3.10		
TOTAL	15.47	15.71		
AVERAGE	3.09	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.26	4.31		4.26
PULL #2	4.40	4.27		4.13
PULL #3	4.18	4.24		4.16
PULL #4	4.28	4.14		4.15
PULL #5	4.26	4.14		4.14
TOTAL	21.38	21.10		20.84
AVERAGE	4.27	4.22		4.16

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M2400143422

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6635193.__0
FILE DATE AND TIME: 04/02/2007 12:37

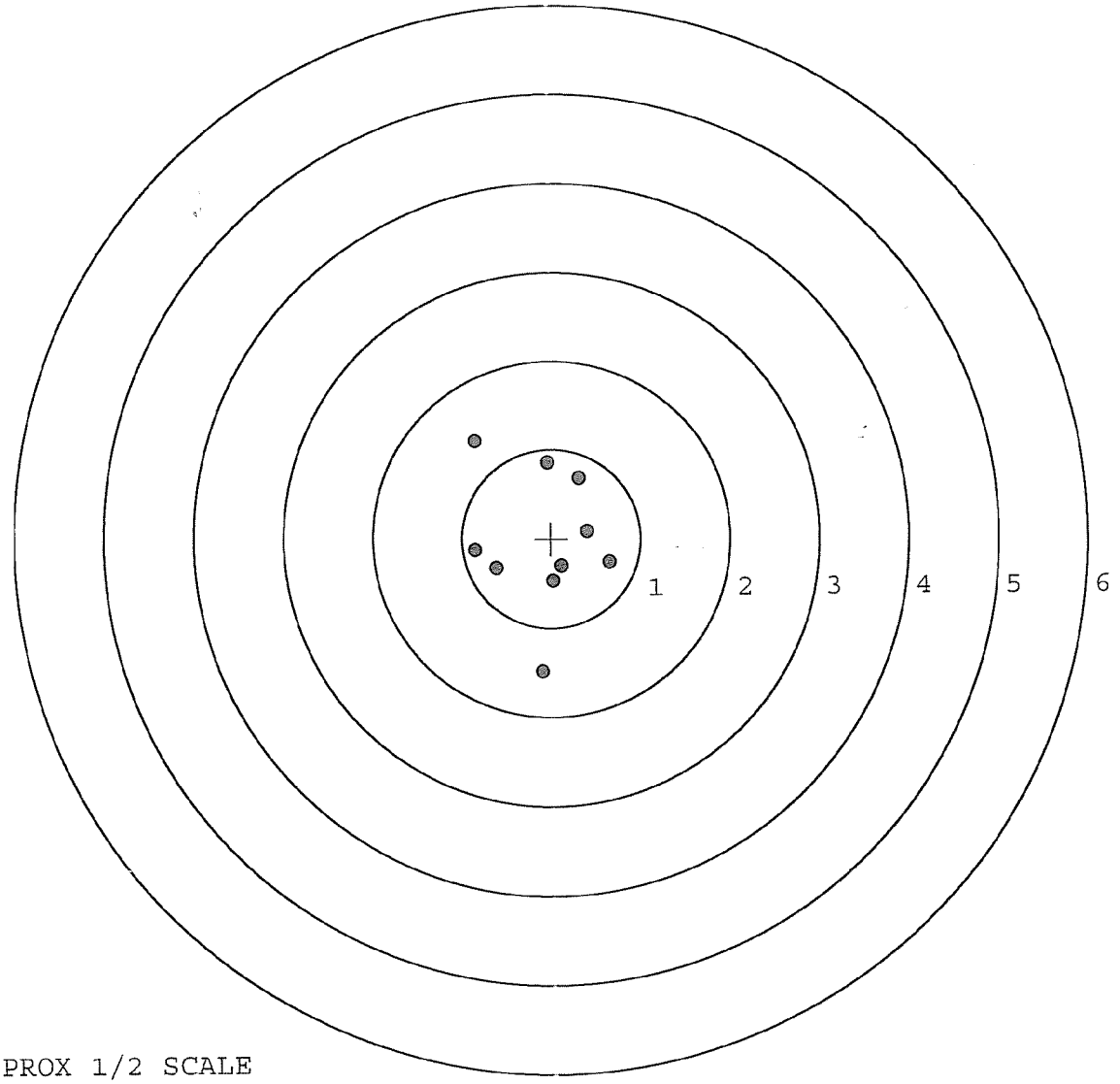
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.006
The Average Y Centroid of the Five Target Set:	-0.070
The Average Point of Impact of the Five Target Set:	0.071
The Average Mean Radius of the Five Target Set:	0.692
The Distance from POA to Centroid Target #1:	0.101
The Distance from Centroid Target #2 to Centroid Target #1:	0.148
The Distance from Centroid Target #3 to Centroid Target #1:	0.067
The Distance from Centroid Target #4 to Centroid Target #1:	0.235
The Distance from Centroid Target #5 to Centroid Target #1:	0.161

SERIAL NUMBER: G6635193.__0
TARGET NUMBER: 1
FILE DATE: 04/02/2007
FILE TIME: 12:37

X CENTROID:	-0.096
Y CENTROID:	-0.031
POA TO CENTROID:	0.101
HORZ SPREAD:	1.502
VERT SPREAD:	2.589
GROUP SPREAD:	2.693
MIN RADIUS:	0.352
MAX RADIUS:	1.465
MEAN RADIUS:	0.799
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.108	-1.495
2:	-0.855	-0.129
3:	-0.616	-0.327
4:	0.023	-0.479
5:	0.117	-0.311
6:	0.647	-0.271
7:	0.404	0.085
8:	0.314	0.677
9:	-0.038	0.851
10:	-0.850	1.094

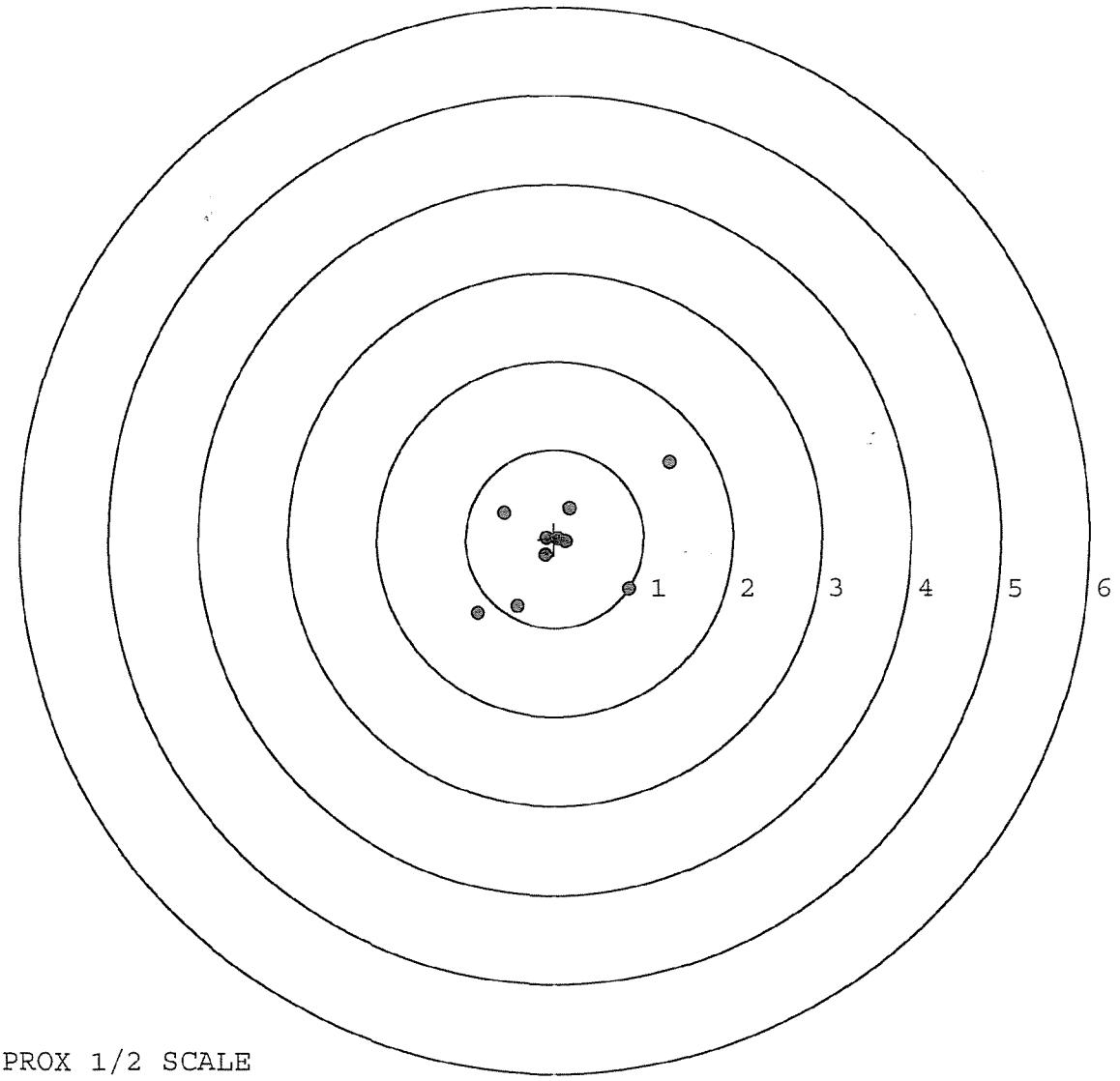


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635193.__0
TARGET NUMBER: 2
FILE DATE: 04/02/2007
FILE TIME: 12:37

X CENTROID:	0.042
Y CENTROID:	-0.085
POA TO CENTROID:	0.095
HORZ SPREAD:	2.155
VERT SPREAD:	1.700
GROUP SPREAD:	2.745
MIN RADIUS:	0.097
MAX RADIUS:	1.562
MEAN RADIUS:	0.620
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.839	-0.562
2:	1.289	0.856
3:	0.167	0.350
4:	0.127	-0.030
5:	0.042	0.012
6:	-0.088	0.020
7:	-0.106	-0.182
8:	-0.417	-0.760
9:	-0.866	-0.844
10:	-0.569	0.289

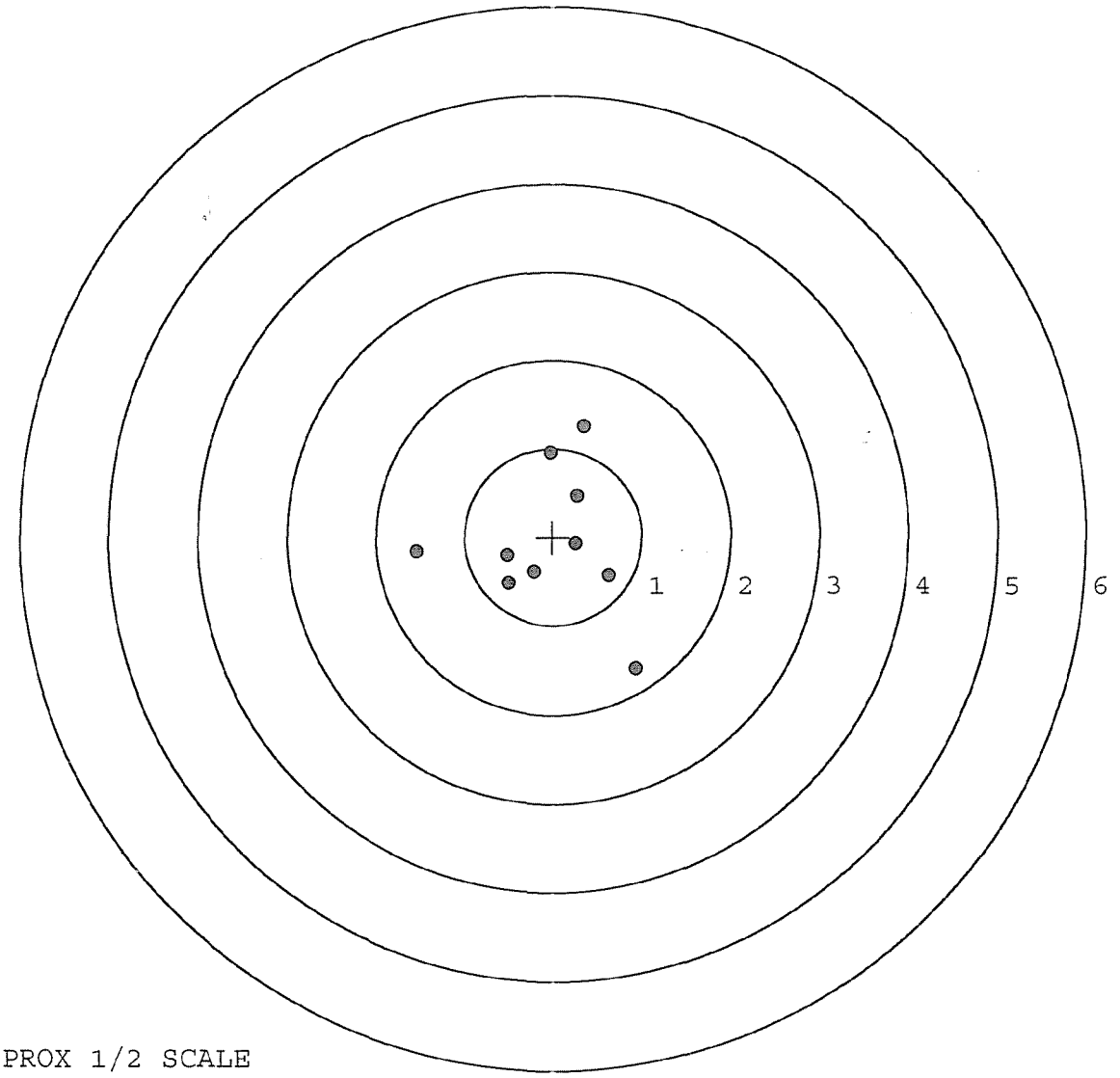


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635193.__0
TARGET NUMBER: 3
FILE DATE: 04/02/2007
FILE TIME: 12:37

X CENTROID:	-0.038
Y CENTROID:	-0.063
POA TO CENTROID:	0.074
HORZ SPREAD:	2.477
VERT SPREAD:	2.740
GROUP SPREAD:	2.800
MIN RADIUS:	0.293
MAX RADIUS:	1.717
MEAN RADIUS:	0.884
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	0.931	-1.481
2:	0.629	-0.436
3:	0.255	-0.076
4:	0.267	0.471
5:	-0.032	0.955
6:	0.353	1.259
7:	-1.546	-0.180
8:	-0.517	-0.216
9:	-0.214	-0.399
10:	-0.506	-0.528

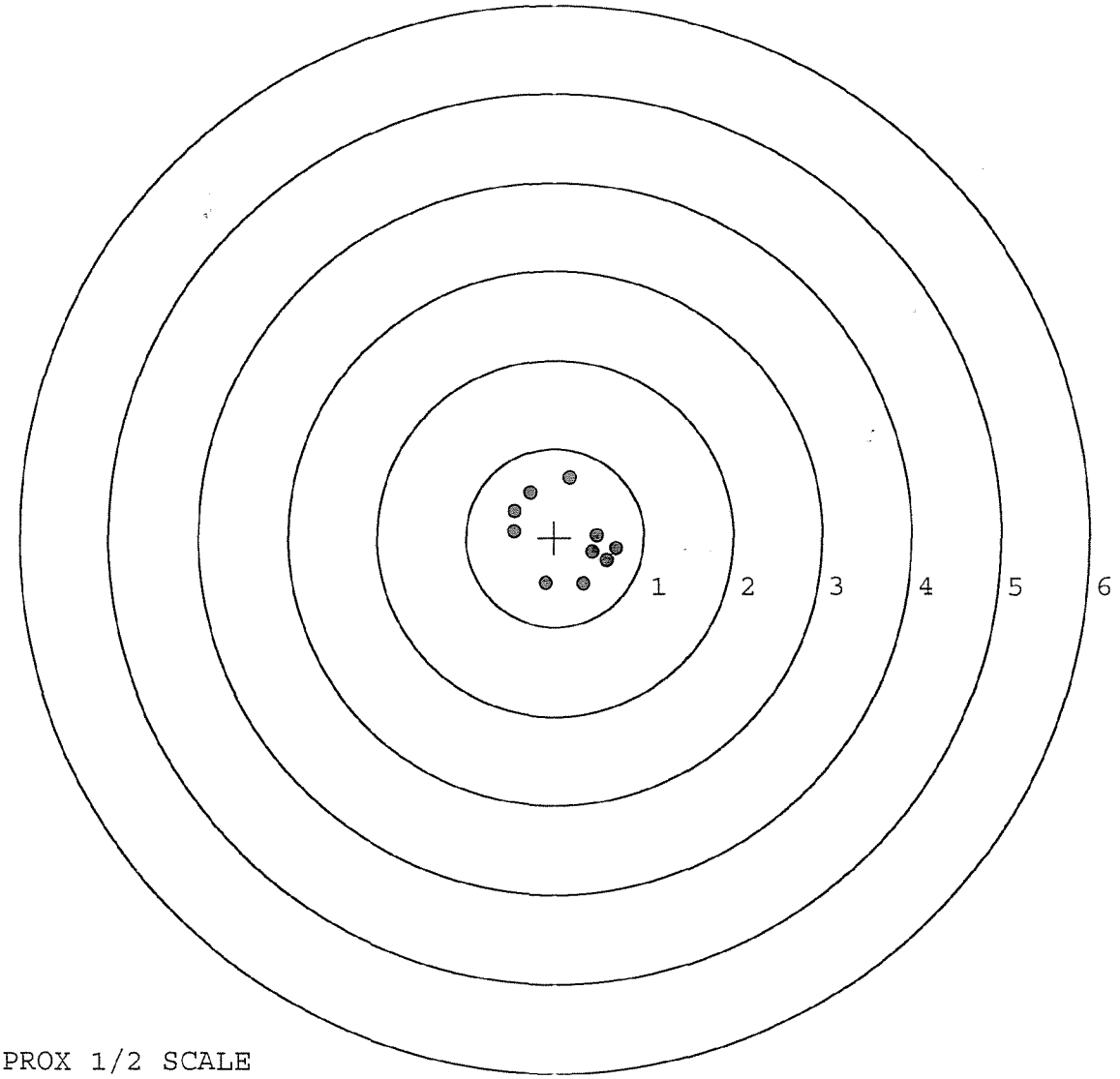


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635193.__0
TARGET NUMBER: 4
FILE DATE: 04/02/2007
FILE TIME: 12:37

X CENTROID:	0.137
Y CENTROID:	-0.005
POA TO CENTROID:	0.138
HORZ SPREAD:	1.152
VERT SPREAD:	1.201
GROUP SPREAD:	1.225
MIN RADIUS:	0.332
MAX RADIUS:	0.681
MEAN RADIUS:	0.548
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.170	0.675
2:	-0.274	0.509
3:	-0.455	0.290
4:	-0.460	0.062
5:	0.323	-0.526
6:	-0.103	-0.519
7:	0.584	-0.263
8:	0.692	-0.131
9:	0.473	0.024
10:	0.425	-0.171

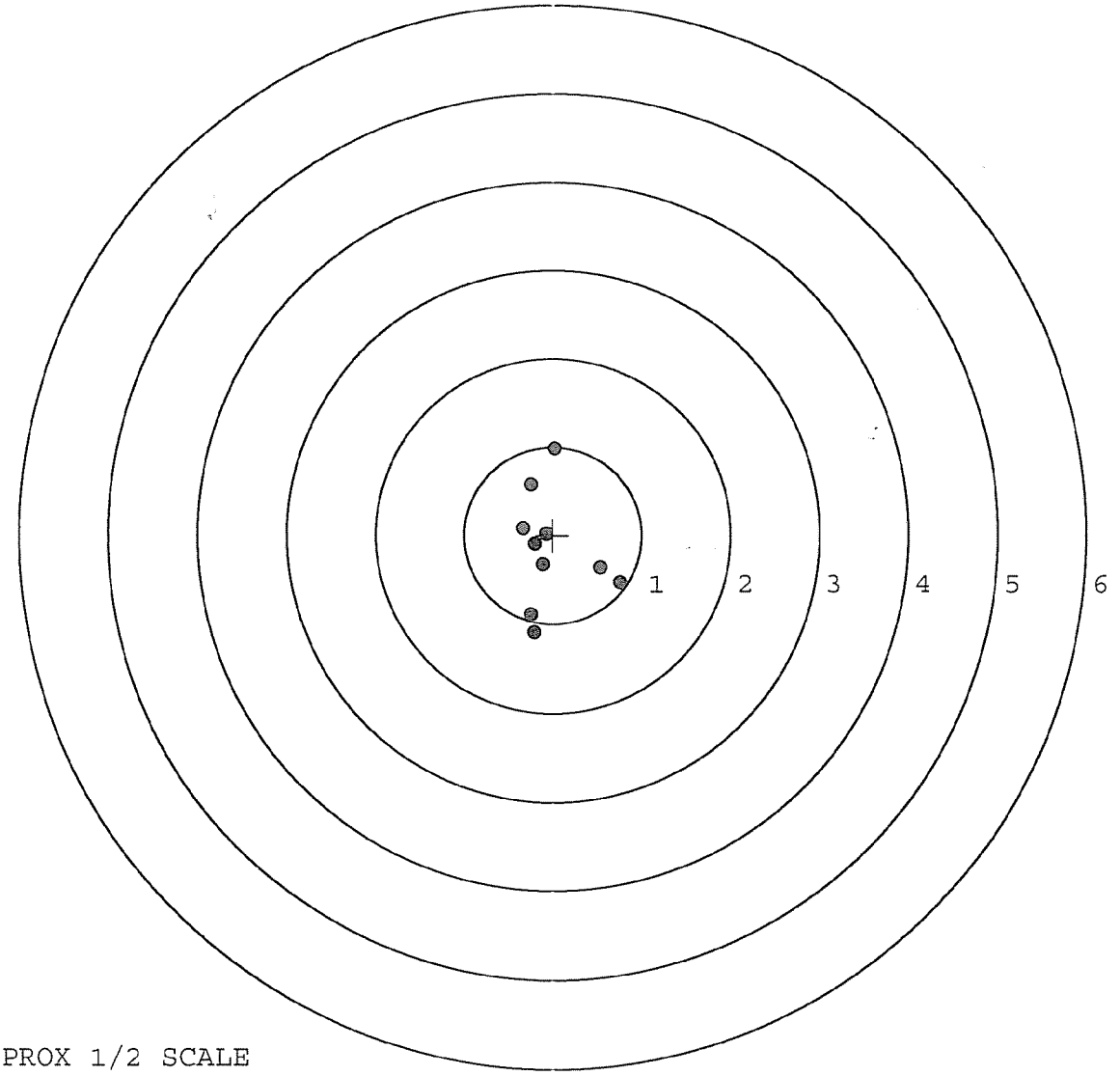


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635193.__0
TARGET NUMBER: 5
FILE DATE: 04/02/2007
FILE TIME: 12:37

X CENTROID:	-0.013
Y CENTROID:	-0.169
POA TO CENTROID:	0.169
HORZ SPREAD:	1.095
VERT SPREAD:	2.085
GROUP SPREAD:	2.098
MIN RADIUS:	0.195
MAX RADIUS:	1.154
MEAN RADIUS:	0.610
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.755	-0.537
2:	0.537	-0.371
3:	-0.213	-1.100
4:	-0.251	-0.905
5:	-0.116	-0.334
6:	0.023	0.985
7:	-0.247	0.580
8:	-0.074	0.017
9:	-0.340	0.079
10:	-0.201	-0.101



TARGET APPROX 1/2 SCALE