

G-623 4114

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6236114

ORDER NO. **25716**

46

26RW

5716 G6236114

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTE
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



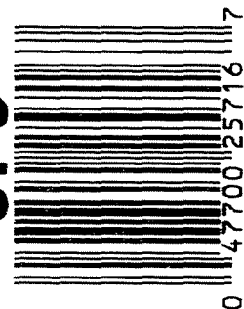
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236114

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236114

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/21/02	RL
600	PROOF		9-4-02	AC
607	CHECK HEADSPACE		9-4-02	AC
610	DIS-ASSEMBLE GUN		9/13/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNA-FLUX INSPECTED SEP 04 2002 OPERATOR <i>RR</i>		
615	ROLLMARK CALIBER		9/5-	lb
617	DRILL AND TAP SIGHT HOLES		9-5-02	AC
620	APPLY COATINGS (BARREL ACTION)		10-1	TA
	(BOLT)		10-1	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		10-17-02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-17-02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-17-02	DA
	D) OIL FIRING PIN ASSEMBLY		10-17-02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-13-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX		10-24-02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-24-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>5.5</u> <u>5.5</u> <u>5.0</u>	10-24-02	DA
	J) ASSEMBLE STOCK		10/17/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-13-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-13-02	RL
	M) IRON SIGHT ALIGNMENT		11-13-02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-13-02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-23-02	RW
	MALFUNCTION	CORRECTION	10-23-02	RW
	MALFUNCTION	CORRECTION	10-23-02	RW
	MALFUNCTION	CORRECTION	10-23-02	RW
	MALFUNCTION	CORRECTION	10-23-02	RW
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION A) HEADSPACE		11-13-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.50</u> <u>2.45</u> <u>2.41</u> <u>2.53</u>	10-24-02	DA
	C) FUNCTION		11-13-02	RL
660	PACK		11-13-02	DA

AVERAGE
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 10-17-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.74		2.46	MIN. SETTING,
PULL #2	2.43	2.71		2.56	NO AVG. OF 5
PULL #3	2.44	2.70		2.62	READINGS ACCEPT-
PULL #4	2.42	2.67		2.68	ABLE LESS THAN 2
PULL #5	2.43	2.68		2.64	
TOTAL	12.09	13.50		12.96	
AVG.	2.41	2.70		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.37		
PULL #2	3.14	3.45		
PULL #3	3.13	3.40		
PULL #4	3.31	3.42		
PULL #5	3.22	3.39		
TOTAL	15.91	17.03		
AVG.	3.18	3.40		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.15	4.41		4.24
PULL #2	4.19	4.30		4.19
PULL #3	4.08	4.39		4.22
PULL #4	4.07	4.48		4.27
PULL #5	4.17	4.39		4.27
TOTAL	20.66	21.97		21.19
AVG.	4.13	4.39		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: 66236114.__0
FILE DATE AND TIME: 10/24/2002 21:53

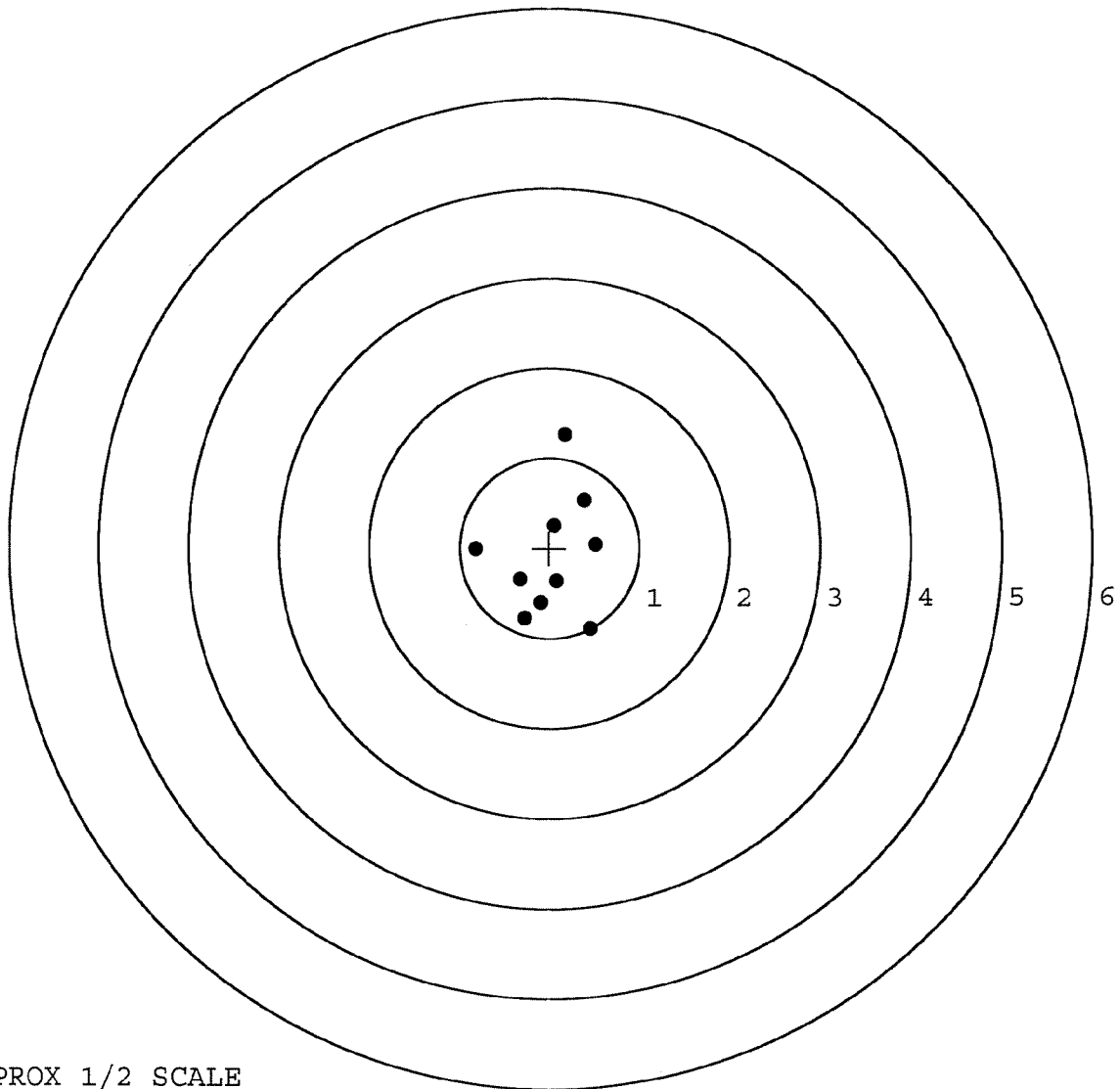
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.058
The Average Y Centroid of the Five Target Set:	-0.126
The Average Point of Impact of the Five Target Set:	0.138
The Average Mean Radius of the Five Target Set:	0.899
The Distance from POA to Centroid Target #1:	0.126
The Distance from Centroid Target #2 to Centroid Target #1:	1.079
The Distance from Centroid Target #3 to Centroid Target #1:	0.146
The Distance from Centroid Target #4 to Centroid Target #1:	0.056
The Distance from Centroid Target #5 to Centroid Target #1:	0.047

SERIAL NUMBER: G6236114. __0
TARGET NUMBER: 1
FILE DATE: 10/24/2002
FILE TIME: 21:45

POINT#	X	Y
1:	0.459	-0.894
2:	-0.274	-0.783
3:	-0.094	-0.607
4:	0.086	-0.370
5:	-0.331	-0.352
6:	-0.823	-0.013
7:	0.054	0.248
8:	0.517	0.046
9:	0.387	0.533
10:	0.174	1.255

X CENTROID: 0.015
Y CENTROID: -0.094
POA TO CENTROID: 0.095
HORZ SPREAD: 1.340
VERT SPREAD: 2.149
GROUP SPREAD: 2.168
MIN RADIUS: 0.285
MAX RADIUS: 1.358
MEAN RADIUS: 0.670
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

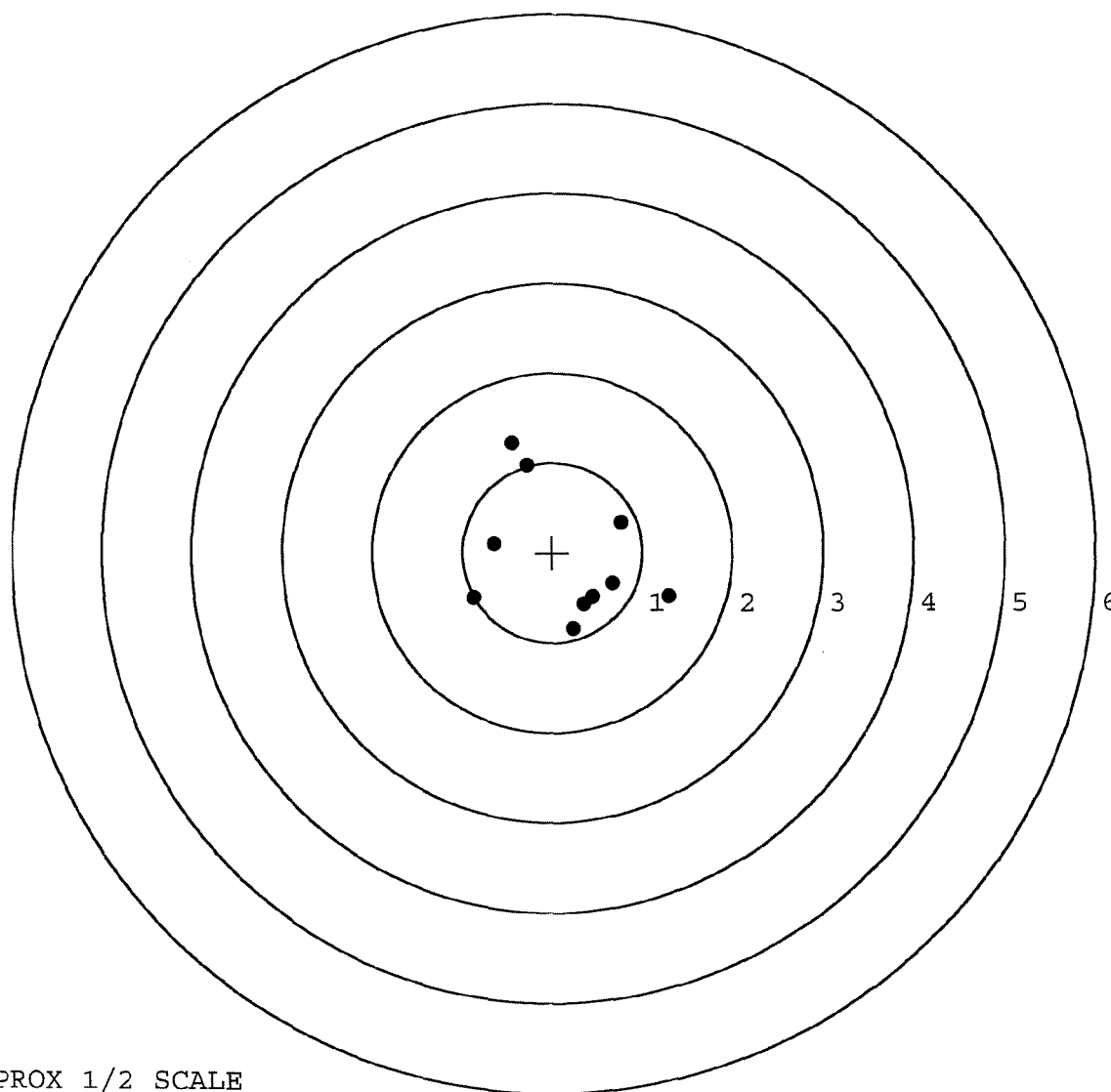


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236114. __ 0
TARGET NUMBER: 2
FILE DATE: 10/24/2002
FILE TIME: 21:45

X CENTROID: 0.149
Y CENTROID: -0.065
POA TO CENTROID: 0.163
HORZ SPREAD: 2.163
VERT SPREAD: 2.067
GROUP SPREAD: 2.437
MIN RADIUS: 0.523
MAX RADIUS: 1.416
MEAN RADIUS: 0.888
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.287	-0.488
2:	0.673	-0.349
3:	0.447	-0.495
4:	0.352	-0.575
5:	0.237	-0.851
6:	0.766	0.337
7:	-0.876	-0.510
8:	-0.649	0.094
9:	-0.288	0.972
10:	-0.455	1.216

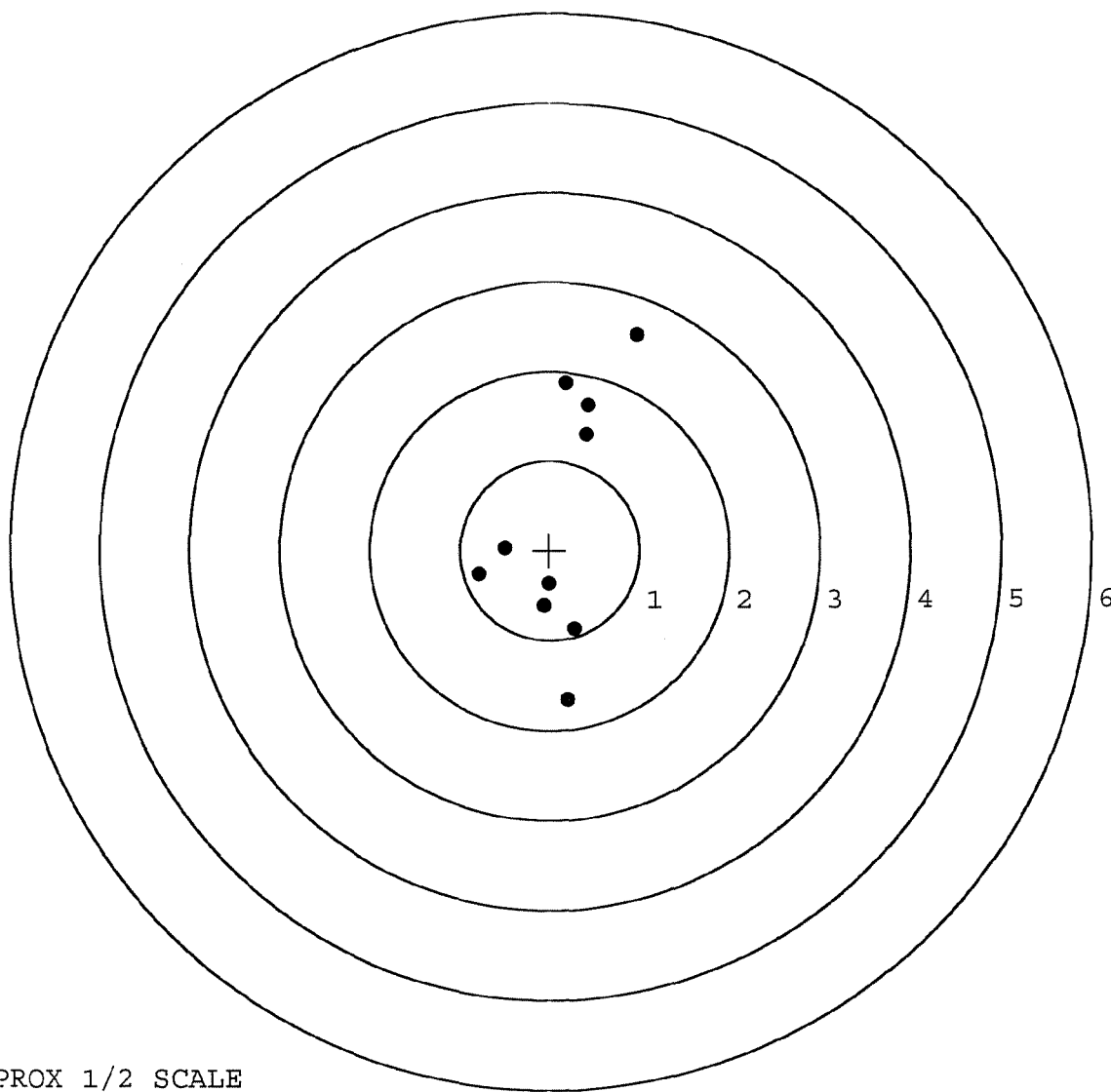


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236114. __0
TARGET NUMBER: 3
FILE DATE: 10/24/2002
FILE TIME: 21:45

X CENTROID: 0.112
Y CENTROID: 0.342
POA TO CENTROID: 0.360
HORZ SPREAD: 1.766
VERT SPREAD: 4.060
GROUP SPREAD: 4.133
MIN RADIUS: 0.682
MAX RADIUS: 2.232
MEAN RADIUS: 1.279
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.974	2.401
2:	0.183	1.867
3:	0.431	1.620
4:	0.420	1.297
5:	-0.494	0.029
6:	-0.792	-0.264
7:	-0.013	-0.377
8:	-0.065	-0.620
9:	0.279	-0.874
10:	0.201	-1.659

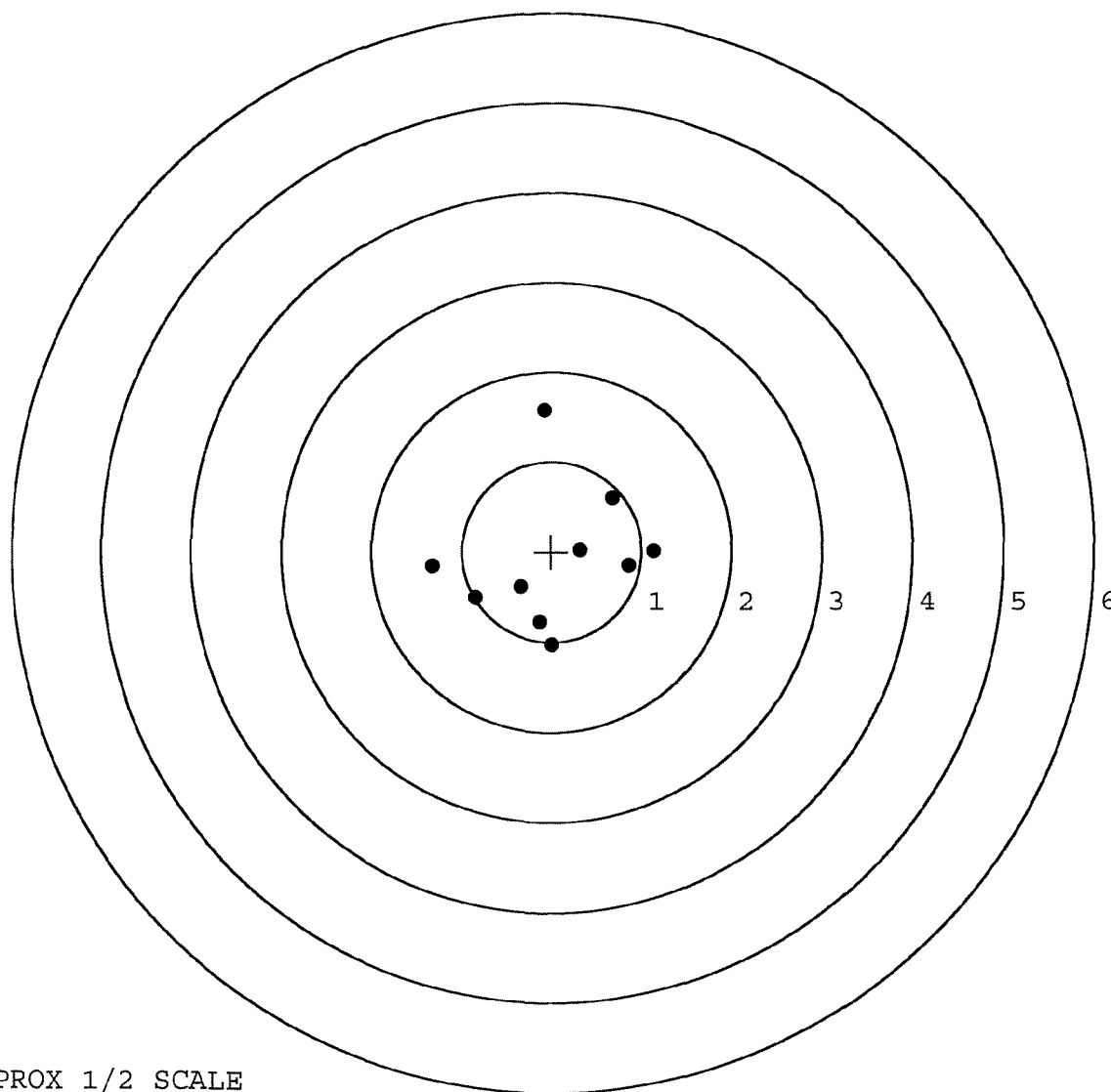


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236114. 0
TARGET NUMBER: 4
FILE DATE: 10/24/2002
FILE TIME: 21:45

POINT#	X	Y
1:	-0.081	1.572
2:	0.678	0.595
3:	0.323	0.024
4:	0.864	-0.156
5:	1.138	0.010
6:	0.008	-1.037
7:	-0.127	-0.783
8:	-0.343	-0.398
9:	-0.851	-0.515
10:	-1.323	-0.161

X CENTROID: 0.029
Y CENTROID: -0.085
POA TO CENTROID: 0.090
HORZ SPREAD: 2.461
VERT SPREAD: 2.609
GROUP SPREAD: 2.611
MIN RADIUS: 0.314
MAX RADIUS: 1.661
MEAN RADIUS: 0.935
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

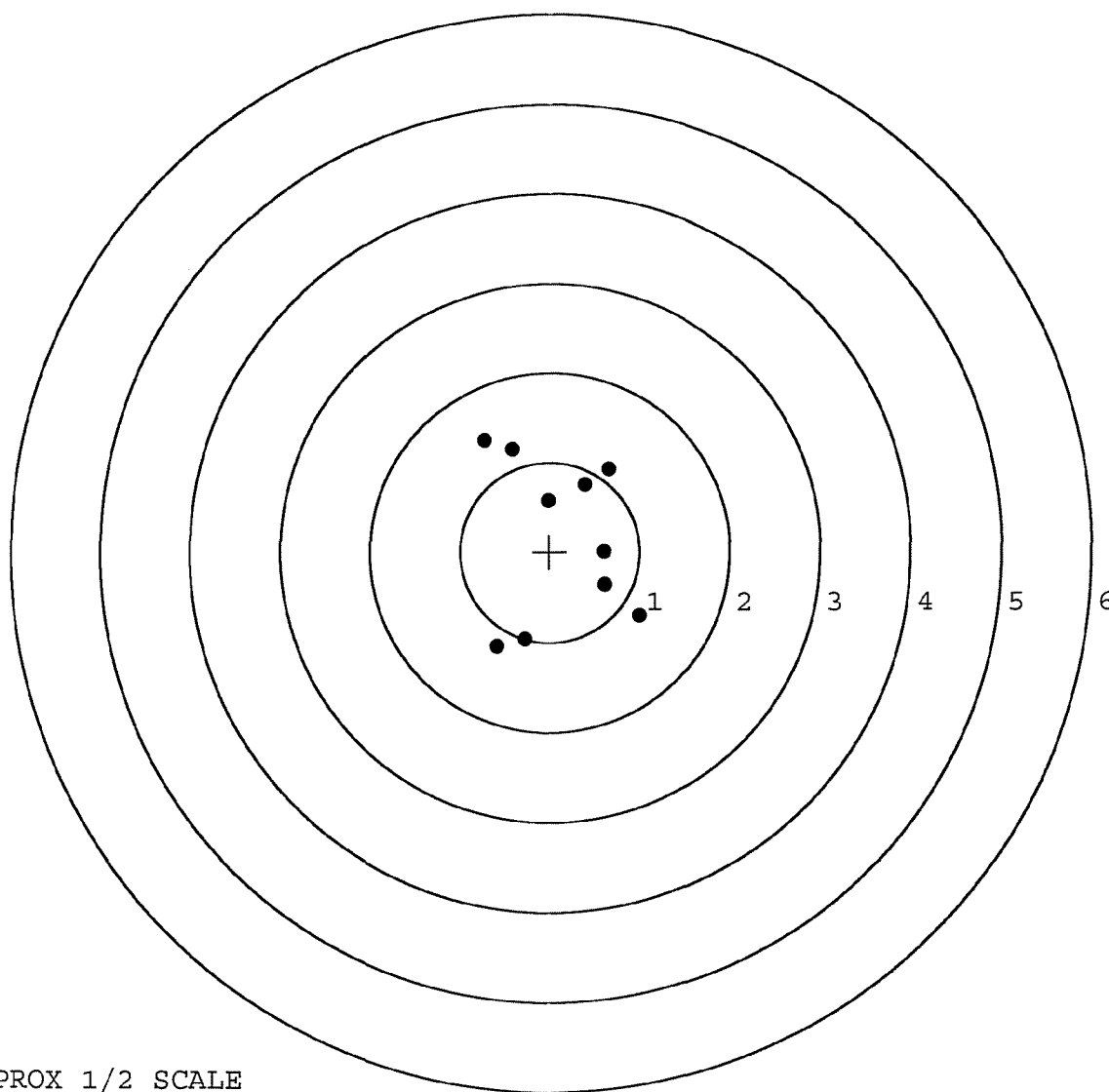


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236114. __0
TARGET NUMBER: 5
FILE DATE: 10/24/2002
FILE TIME: 21:45

POINT#	X	Y
1:	0.994	-0.712
2:	-0.279	-0.967
3:	-0.590	-1.048
4:	0.615	-0.367
5:	0.608	-0.006
6:	-0.024	0.570
7:	0.387	0.753
8:	0.658	0.921
9:	-0.422	1.140
10:	-0.740	1.246

X CENTROID: 0.121
Y CENTROID: 0.153
POA TO CENTROID: 0.195
HORZ SPREAD: 1.734
VERT SPREAD: 2.294
GROUP SPREAD: 2.331
MIN RADIUS: 0.441
MAX RADIUS: 1.396
MEAN RADIUS: 0.960
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE