

G-6236115

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66236115**
Order No. **25716**

46

Made in Elton, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

16WW

5716 66236115

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



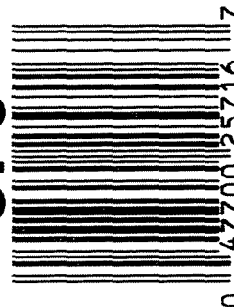
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236115

UPC



[REDACTED] GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # G623 60115

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/22/02	RL
600	PROOF		7/22/02	RL
607	CHECK HEADSPACE		7/22/02	RL
610	DIS-ASSEMBLE GUN	MAGNA - FLUX INSPECTED JUL 23 2002	7/22/02	RL
612	MAGNAFLUX BARREL ACTION	OPERATOR <u>RR</u>		
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		7/23/02	TD
617	DRILL AND TAP SIGHT HOLES		7-24-02	AC
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)		7-26	TA
	(BOLT)		7-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/5/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/5/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/5/02	DA
	D) OIL FIRING PIN ASSEMBLY		8/5/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/5/02	DA

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.0</u> <u>4.5</u> <u>4.5</u>	8/15/02	DA
CONT.	G) SAFETY OFF FORCE	<u>3.0</u> <u>3.0</u> <u>3.0</u>	8/15/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	8/15/02	DA
	J) ASSEMBLE STOCK		8-6-02	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8/15/02	RL
	M) IRON SIGHT ALIGNMENT		8/15/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8/15/02	RL
640	GALLERY TEST AND TARGET		8/9/02	TRW
	A) MALFUNCTIONS		8/9/02	TRW
	B) PIERCED PRIMERS		8/9/02	TRW
645	INSPECT FOR LIVE AMMO		8/9/02	TRW
655	FINAL INSPECTION A) HEADSPACE		8/15/02	RW
	B) TRIGGER PULL	<u>277</u> <u>275</u> <u>270</u> <u>286</u> <u>272</u>	8/15/02	272 RL
	C) FUNCTION		8/15/02	RW
660	PACK		8-16-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 56236115

DATE 8-6-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.31		2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.30		2.24	
PULL #3	2.28	2.27		2.28	
PULL #4	2.31	2.33		2.26	
PULL #5	2.25	2.35		2.28	
TOTAL	11.44	11.56		11.36	
AVG.	2.28	2.31		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.29		
PULL #2	3.37	3.27		
PULL #3	3.38	3.22		
PULL #4	3.29	3.22		
PULL #5	3.34	3.25		
TOTAL	16.66	16.25		
AVG.	3.33	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.27	4.35		4.08
PULL #2	4.47	4.05		4.00
PULL #3	4.47	3.99		3.88
PULL #4	4.31	3.97		4.13
PULL #5	4.44	4.04		4.03
TOTAL	21.96	20.37		20.12
AVG.	4.39	4.07		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236115.__0

FILE DATE AND TIME: 08/10/2002 12:01

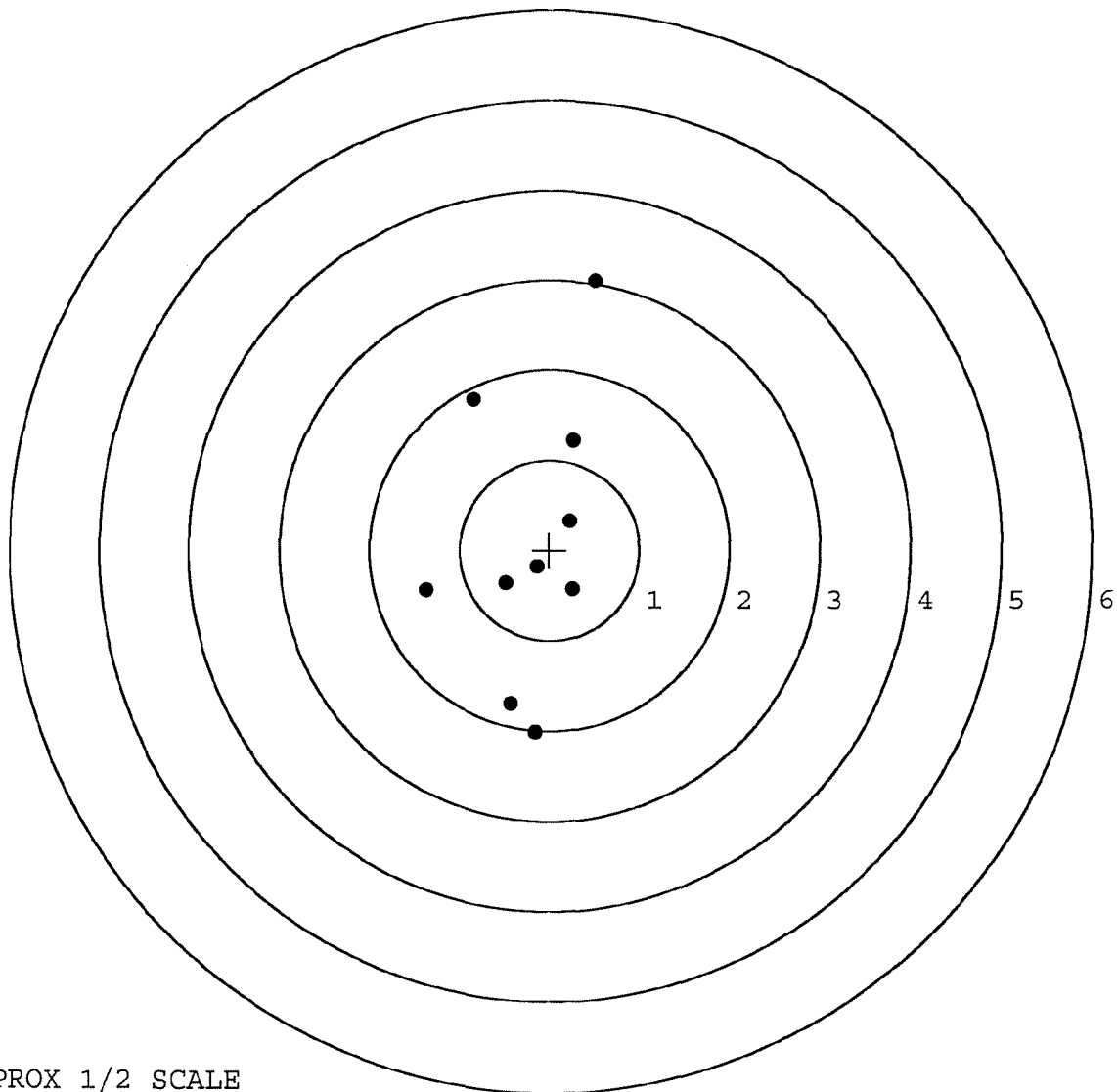
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.080
The Average Y Centroid of the Five Target Set:	0.065
The Average Point of Impact of the Five Target Set:	0.103
The Average Mean Radius of the Five Target Set:	0.985
The Distance from POA to Centroid Target #1:	0.242
The Distance from Centroid Target #2 to Centroid Target #1:	0.156
The Distance from Centroid Target #3 to Centroid Target #1:	0.277
The Distance from Centroid Target #4 to Centroid Target #1:	0.373
The Distance from Centroid Target #5 to Centroid Target #1:	0.052

SERIAL NUMBER: G6236115. 0
TARGET NUMBER: 1
FILE DATE: 08/10/2002
FILE TIME: 12:01

X CENTROID: -0.219
Y CENTROID: 0.103
POA TO CENTROID: 0.242
HORZ SPREAD: 1.876
VERT SPREAD: 5.019
GROUP SPREAD: 5.062
MIN RADIUS: 0.306
MAX RADIUS: 2.979
MEAN RADIUS: 1.318
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 6

POINT#	X	Y
1:	0.503	2.993
2:	-0.856	1.669
3:	0.261	1.218
4:	0.226	0.325
5:	-0.134	-0.191
6:	-0.488	-0.371
7:	-1.373	-0.451
8:	-0.430	-1.700
9:	-0.156	-2.026
10:	0.259	-0.436



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236115. 0

TARGET NUMBER: 2

FILE DATE: 08/10/2002

FILE TIME: 12:01

POINT#	X	Y
1:	0.118	2.935
2:	-0.292	1.189
3:	0.001	1.133
4:	-0.053	0.617
5:	0.319	0.389
6:	-0.282	-0.881
7:	-0.139	-0.903
8:	-0.831	-1.062
9:	-0.377	-1.784
10:	-0.201	-2.101

X CENTROID: -0.174

Y CENTROID: -0.047

POA TO CENTROID: 0.180

HORZ SPREAD: 1.150

VERT SPREAD: 5.036

GROUP SPREAD: 5.046

MIN RADIUS: 0.658

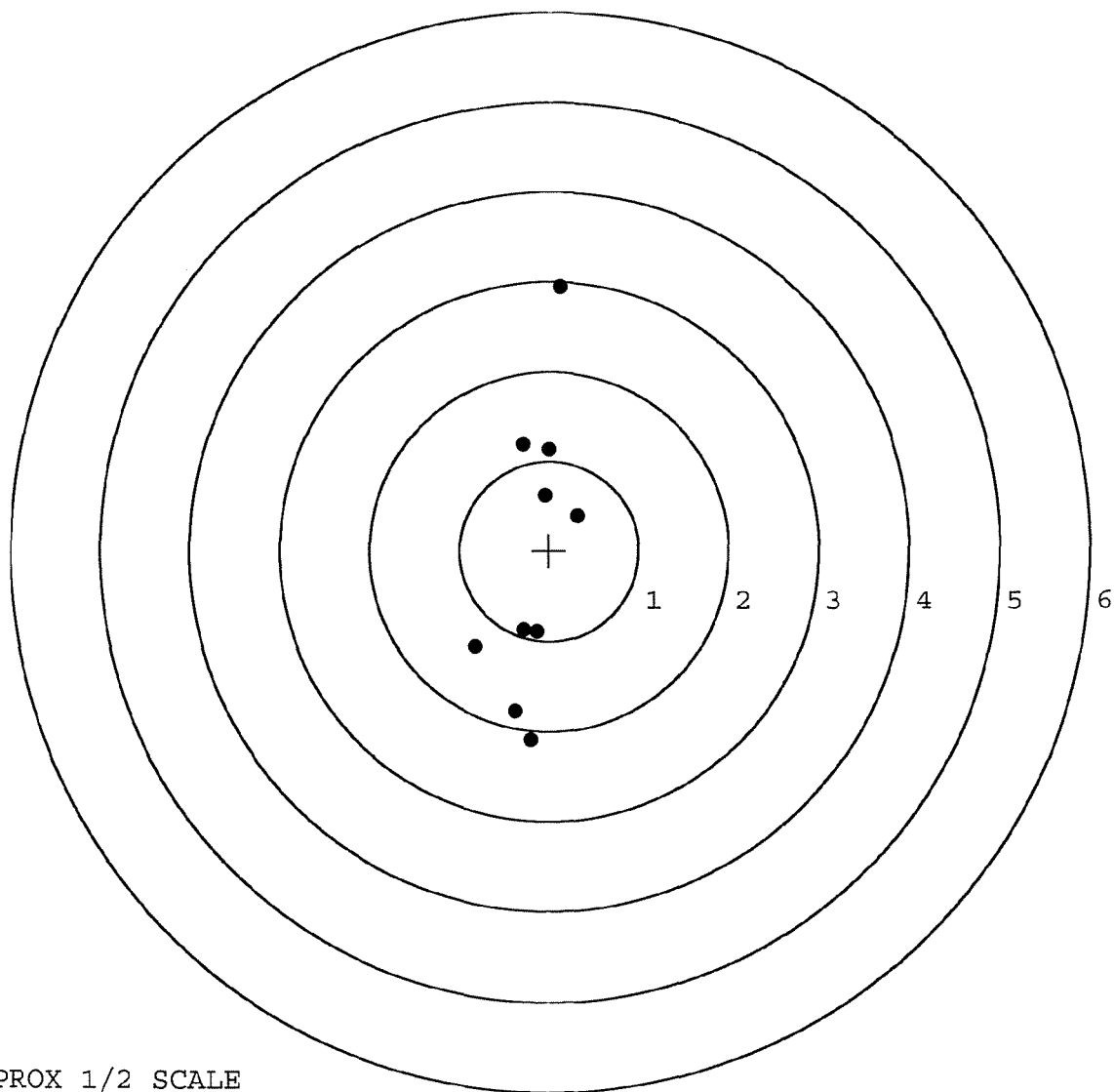
MAX RADIUS: 2.996

MEAN RADIUS: 1.347

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7

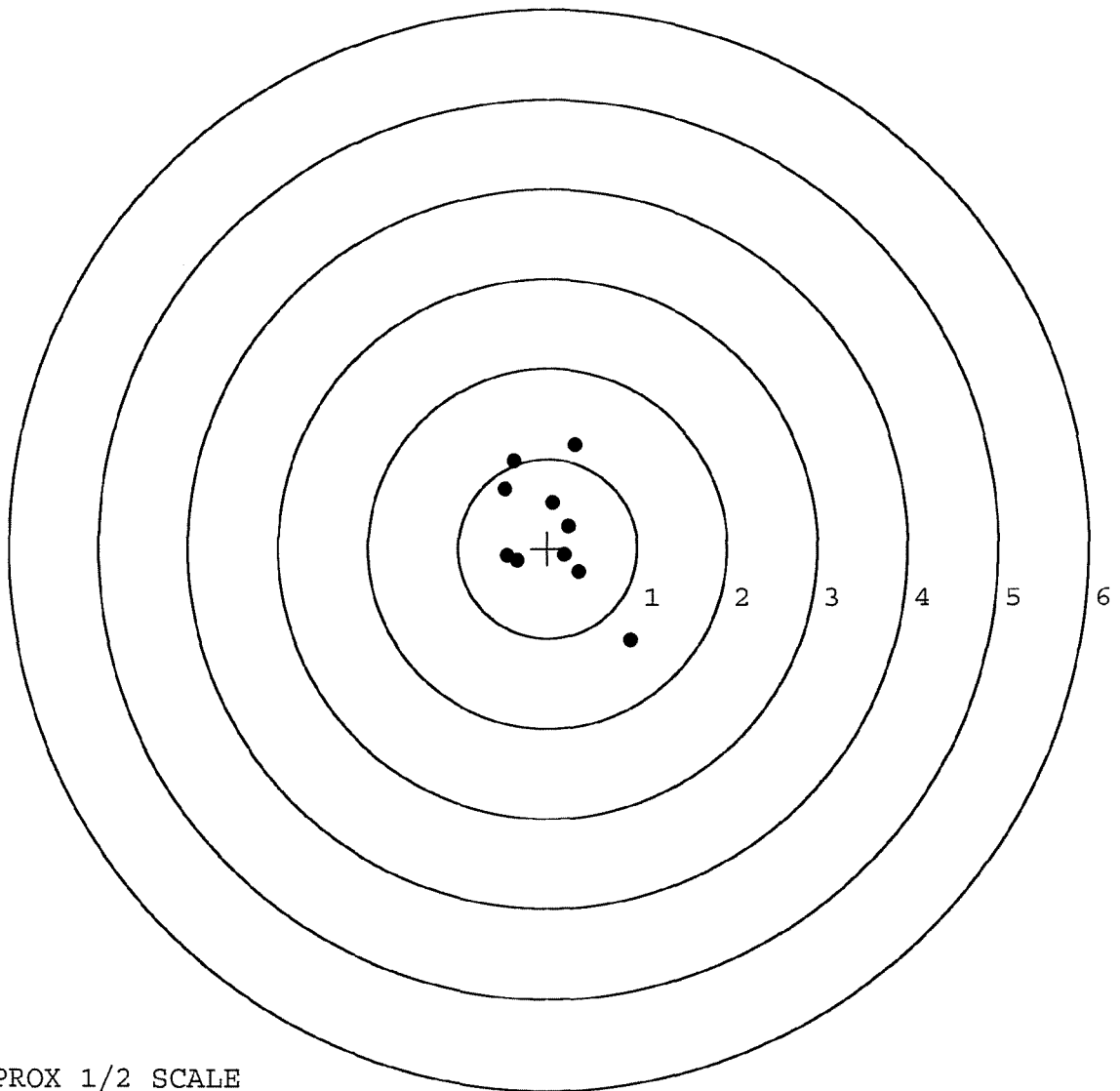


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236115. __0
TARGET NUMBER: 3
FILE DATE: 08/10/2002
FILE TIME: 12:01

X CENTROID: 0.042
Y CENTROID: 0.196
POA TO CENTROID: 0.201
HORZ SPREAD: 1.399
VERT SPREAD: 2.186
GROUP SPREAD: 2.394
MIN RADIUS: 0.193
MAX RADIUS: 1.512
MEAN RADIUS: 0.653
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.309	1.155
2:	-0.376	0.979
3:	-0.475	0.662
4:	0.056	0.509
5:	0.227	0.251
6:	-0.452	-0.081
7:	0.190	-0.079
8:	0.351	-0.262
9:	0.924	-1.031
10:	-0.337	-0.138



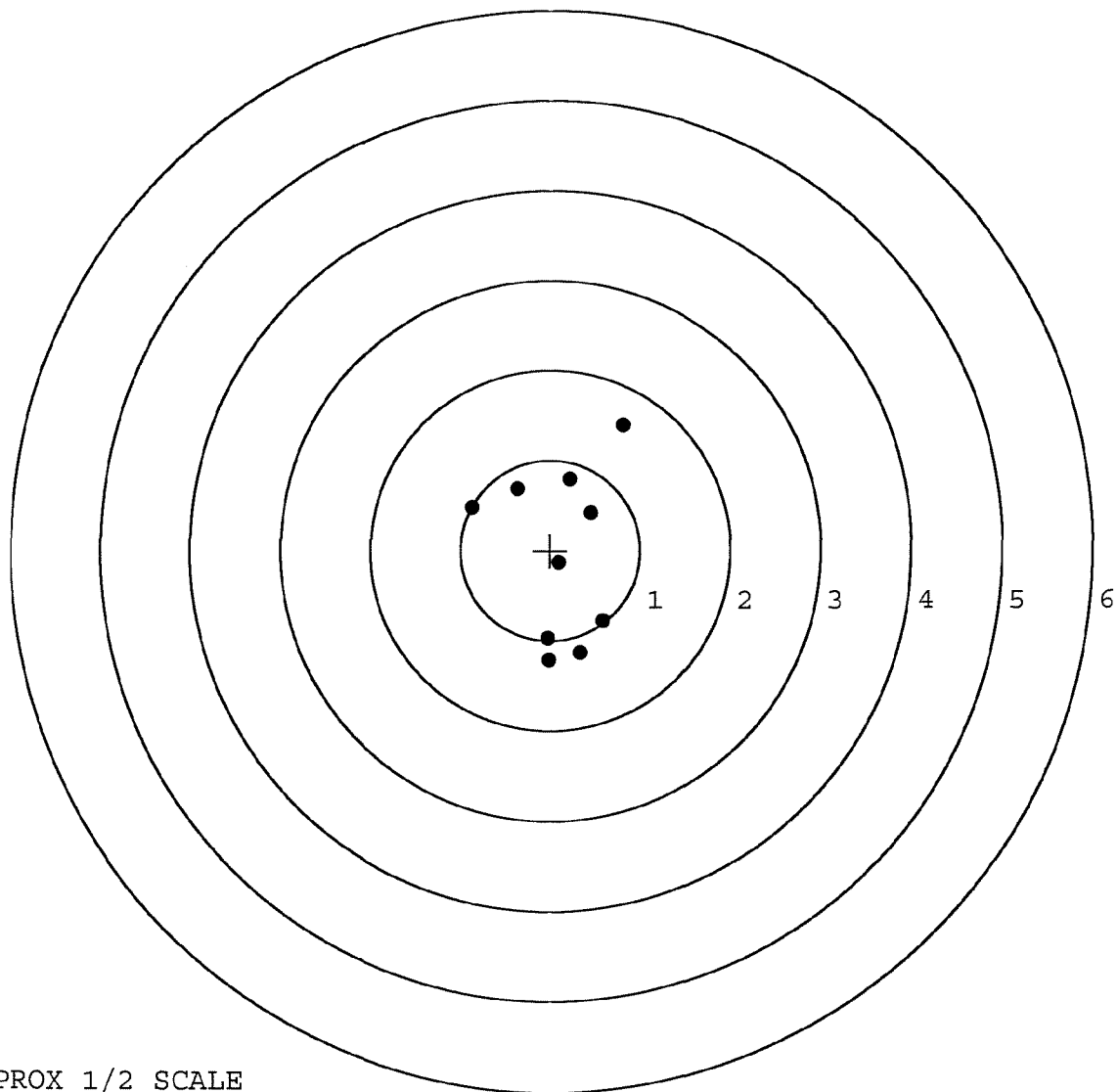
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236115. __0
TARGET NUMBER: 4
FILE DATE: 08/10/2002
FILE TIME: 12:01

X CENTROID: 0.120
Y CENTROID: -0.051
POA TO CENTROID: 0.131
HORZ SPREAD: 1.677
VERT SPREAD: 2.608
GROUP SPREAD: 2.736
MIN RADIUS: 0.087
MAX RADIUS: 1.593
MEAN RADIUS: 0.922

POINT#	X	Y
1:	-0.867	0.486
2:	-0.371	0.685
3:	0.216	0.790
4:	0.810	1.385
5:	0.447	0.418
6:	0.095	-0.135
7:	0.587	-0.793
8:	0.334	-1.141
9:	-0.031	-0.986
10:	-0.016	-1.223

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236115. __0

TARGET NUMBER: 5

FILE DATE: 08/10/2002

FILE TIME: 12:01

POINT#	X	Y
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1:	-0.142	1.367
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2:	-0.277	1.014
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3:	-0.334	0.733
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4:	0.355	0.259
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5:	0.204	-0.050
----	-------	--------

6:	0.182	-0.964
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7:	-0.816	-0.555
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8:	-0.405	-0.440
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9:	-0.159	0.026
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10:	-0.321	-0.147
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X CENTROID: -0.171

Y CENTROID: 0.124

POA TO CENTROID: 0.212

HORZ SPREAD: 1.171

VERT SPREAD: 2.331

GROUP SPREAD: 2.353

MIN RADIUS: 0.099

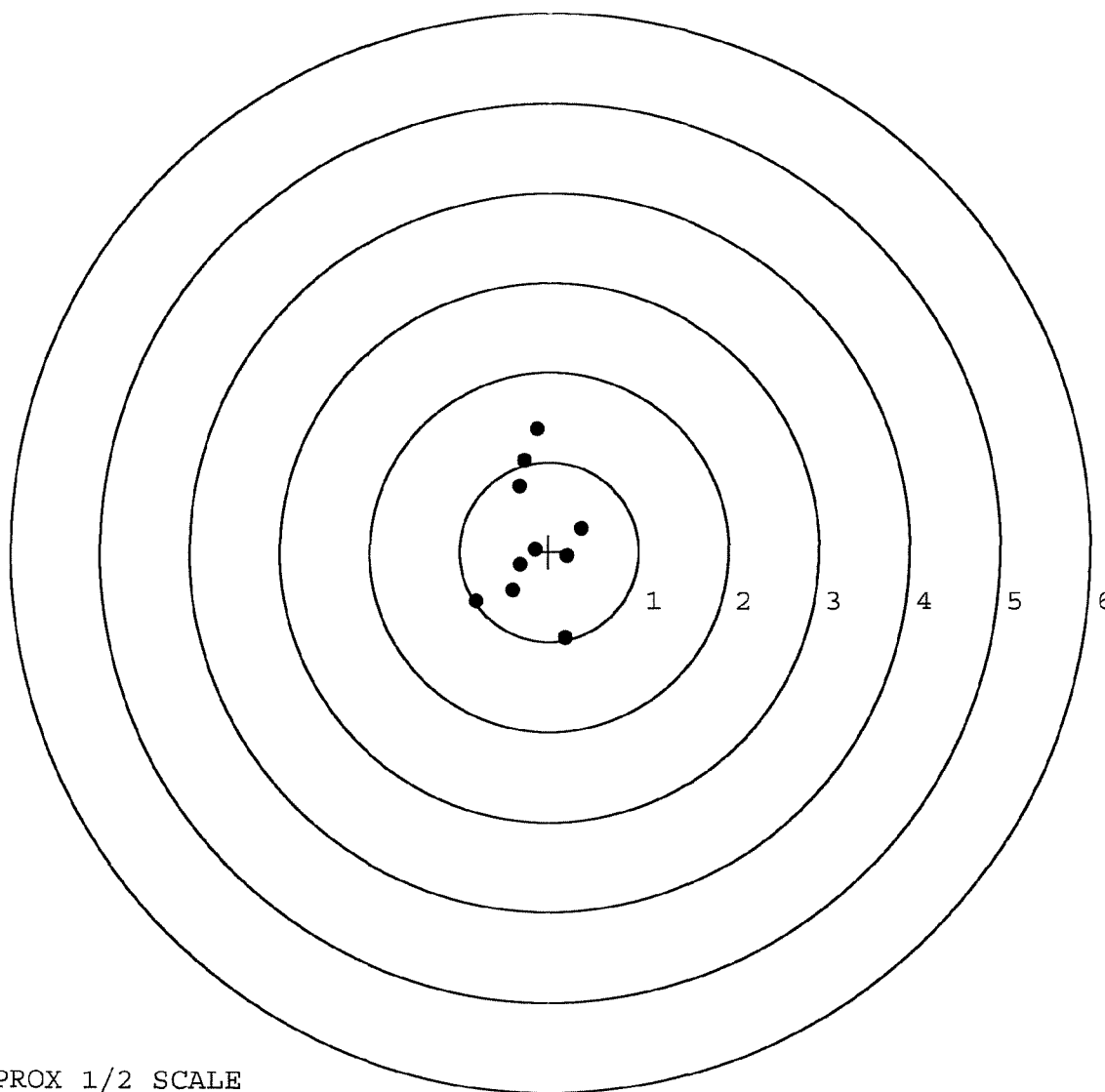
MAX RADIUS: 1.243

MEAN RADIUS: 0.683

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE