

G-623 6117

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	Remington®	
	M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO	
SERIAL NO. 66236117	ORDER NO. 25716	46
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		 5716 66236117
		26RW

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



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UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



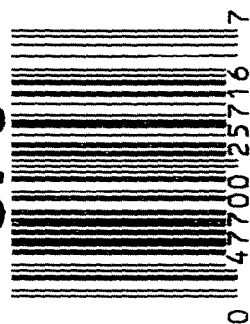
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236117

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236117

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-26-02	RL
610	DIS-ASSEMBLE GUN	AUG 27 2002	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		8/27/02	BS
617	DRILL AND TAP SIGHT HOLES		9-24-02	RL
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/14/02	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/16/02	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/16/02	RL
	D) OIL FIRING PIN ASSEMBLY		9/16/02	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.9</u> <u>6.9</u> <u>5.9</u>	9/30/02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.5</u>	9/30/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	9/30/02	DA
	J) ASSEMBLE STOCK		9/18/02	RL
	K) ASSEMBLE SWIVEL STUDS		11/22/02	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/15/02	RL
	M) IRON SIGHT ALIGNMENT		10/15/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/15/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9/24/02	TRW
	MALFUNCTION	CORRECTION	9/24/02	TRW
	MALFUNCTION	CORRECTION	9/24/02	TRW
	MALFUNCTION	CORRECTION	9/24/02	TRW
	MALFUNCTION	CORRECTION	9/24/02	TRW
645	INSPECT FOR LIVE AMMO		9/24/02	TRW
655	FINAL INSPECTION A) HEADSPACE		11/22/02	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>289</u> <u>287</u> <u>24</u> <u>269</u> <u>281</u>	10/2/02	RL
	C) FUNCTION		11/22/02	RW
660	PACK		11/25/02	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236117.___0
FILE DATE AND TIME: 09/25/2002 12:02

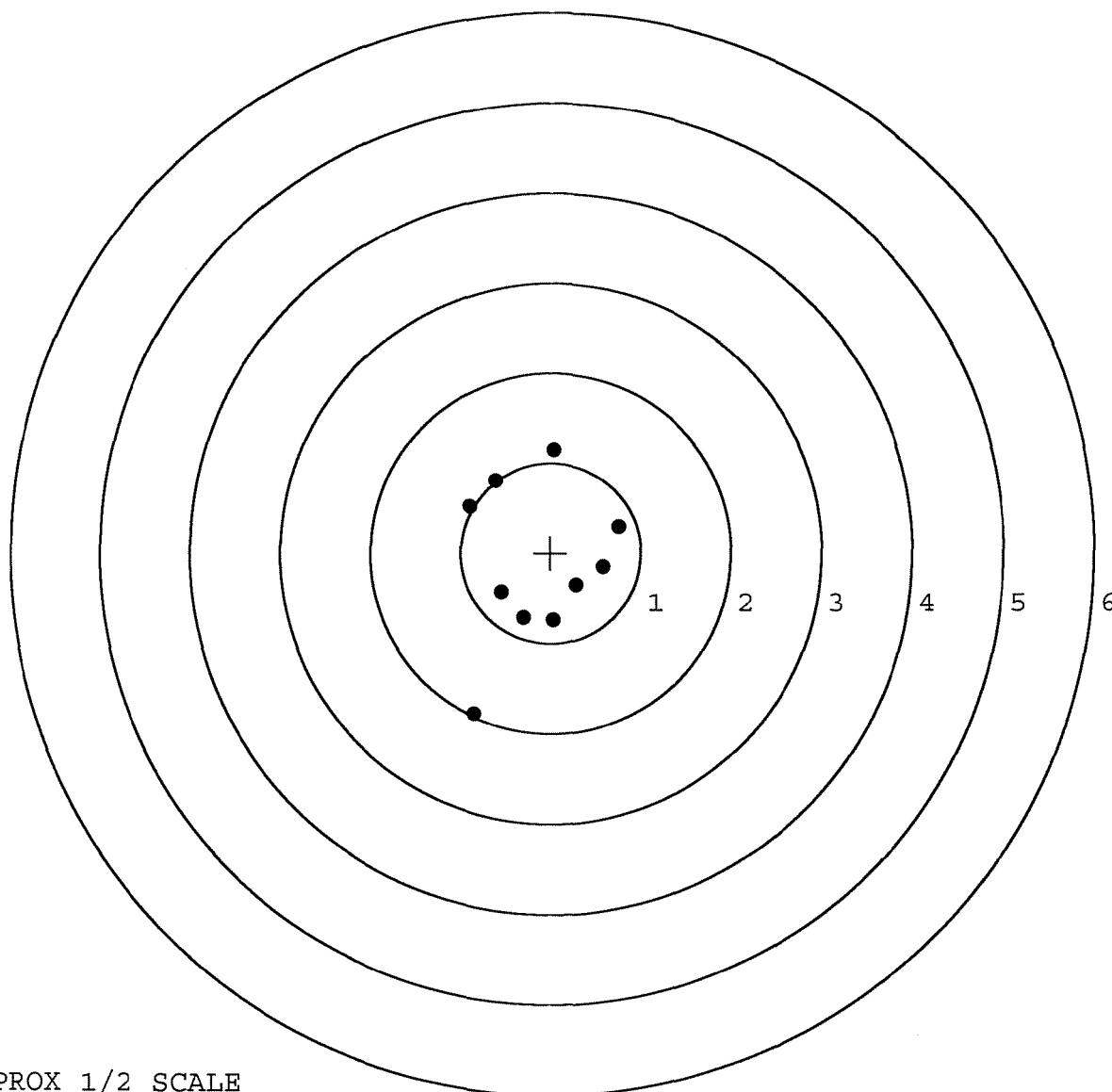
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.114
The Average Y Centroid of the Five Target Set:	-0.029
The Average Point of Impact of the Five Target Set:	0.117
The Average Mean Radius of the Five Target Set:	0.805
The Distance from POA to Centroid Target #1:	0.211
The Distance from Centroid Target #2 to Centroid Target #1:	0.121
The Distance from Centroid Target #3 to Centroid Target #1:	0.249
The Distance from Centroid Target #4 to Centroid Target #1:	0.262
The Distance from Centroid Target #5 to Centroid Target #1:	0.220

SERIAL NUMBER: G6236117. __0
TARGET NUMBER: 1
FILE DATE: 09/25/2002
FILE TIME: 12:02

X CENTROID: -0.153
Y CENTROID: -0.146
POA TO CENTROID: 0.211
HORZ SPREAD: 1.660
VERT SPREAD: 2.930
GROUP SPREAD: 3.061
MIN RADIUS: 0.488
MAX RADIUS: 1.782
MEAN RADIUS: 0.910
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.851	-1.786
2:	-0.553	-0.437
3:	0.027	-0.751
4:	-0.300	-0.723
5:	0.287	-0.358
6:	0.588	-0.159
7:	0.759	0.290
8:	0.034	1.144
9:	-0.615	0.800
10:	-0.901	0.515

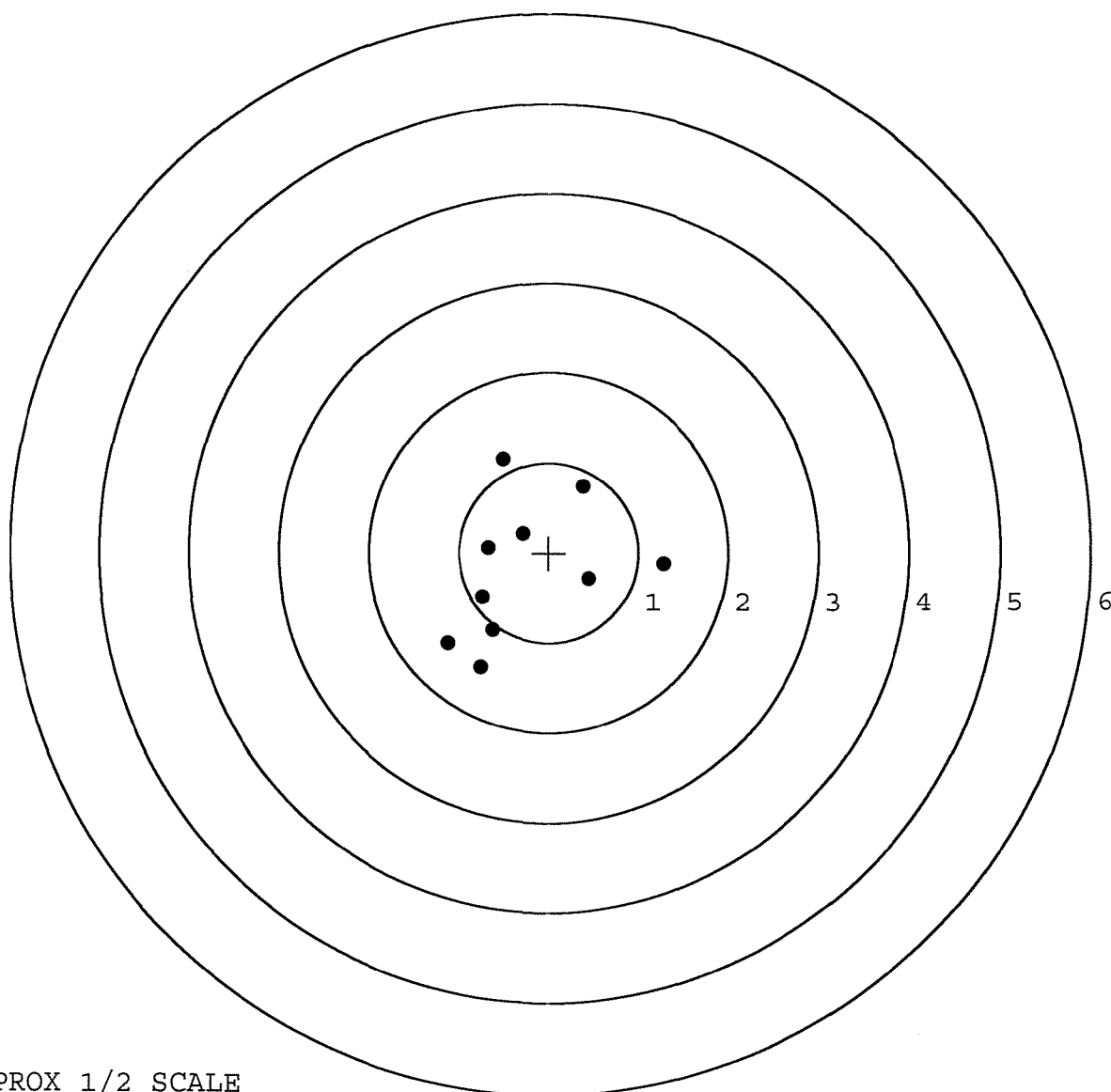


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236117. __0
TARGET NUMBER: 2
FILE DATE: 09/25/2002
FILE TIME: 12:02

X CENTROID: -0.261
Y CENTROID: -0.201
POA TO CENTROID: 0.329
HORZ SPREAD: 2.399
VERT SPREAD: 2.315
GROUP SPREAD: 2.555
MIN RADIUS: 0.422
MAX RADIUS: 1.540
MEAN RADIUS: 0.926
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.277	-0.129
2:	0.447	-0.288
3:	0.392	0.737
4:	-0.292	0.220
5:	-0.676	0.059
6:	-0.511	1.039
7:	-0.746	-0.497
8:	-0.623	-0.865
9:	-1.122	-1.008
10:	-0.757	-1.276

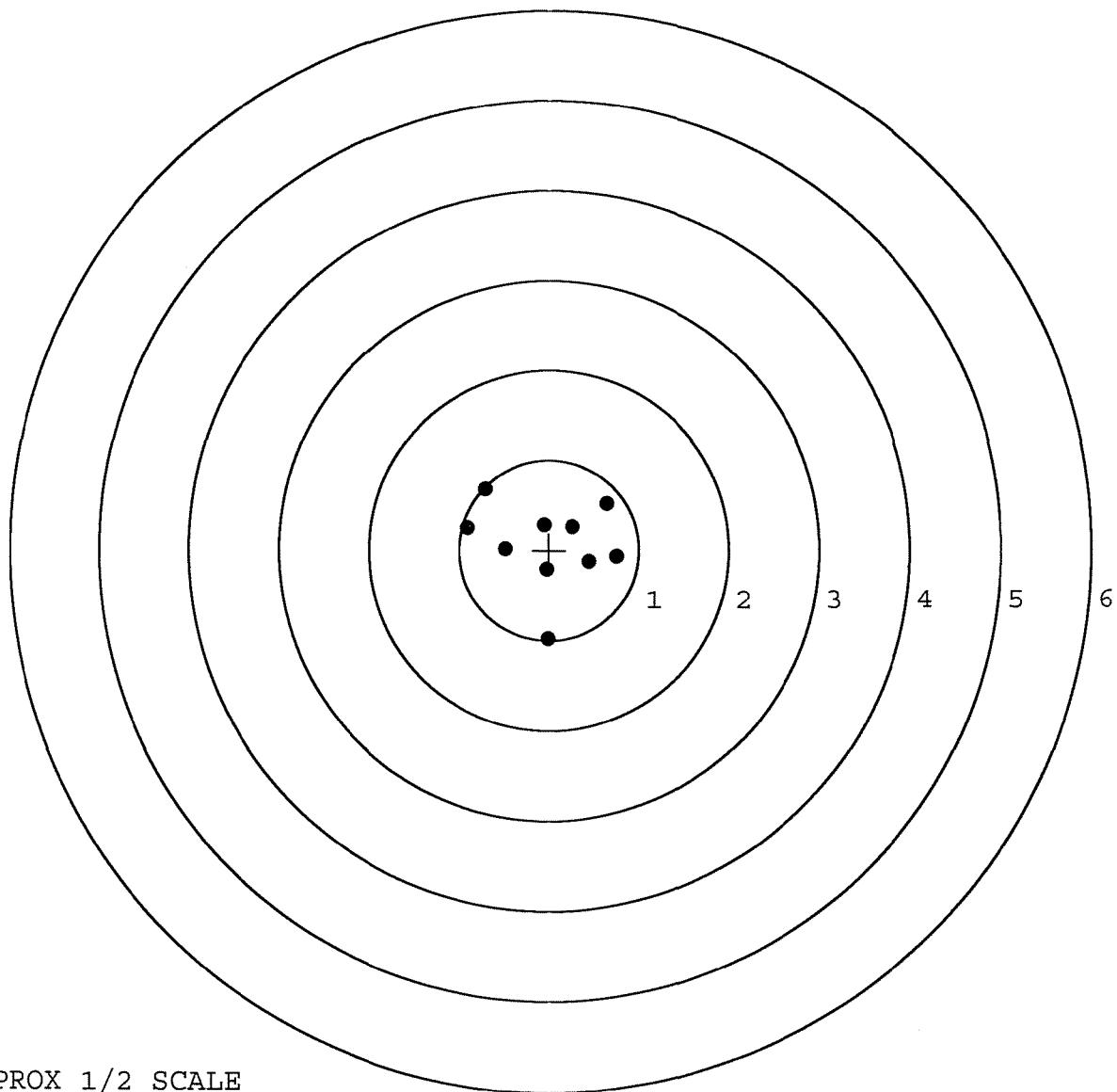


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236117. __0
TARGET NUMBER: 3
FILE DATE: 09/25/2002
FILE TIME: 12:02

X CENTROID: -0.009
Y CENTROID: 0.057
POA TO CENTROID: 0.057
HORZ SPREAD: 1.668
VERT SPREAD: 1.664
GROUP SPREAD: 1.803
MIN RADIUS: 0.224
MAX RADIUS: 1.047
MEAN RADIUS: 0.630
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.016	-0.990
2:	0.759	-0.080
3:	0.650	0.513
4:	0.261	0.258
5:	0.451	-0.132
6:	-0.056	0.276
7:	-0.027	-0.215
8:	-0.491	0.015
9:	-0.909	0.248
10:	-0.711	0.674

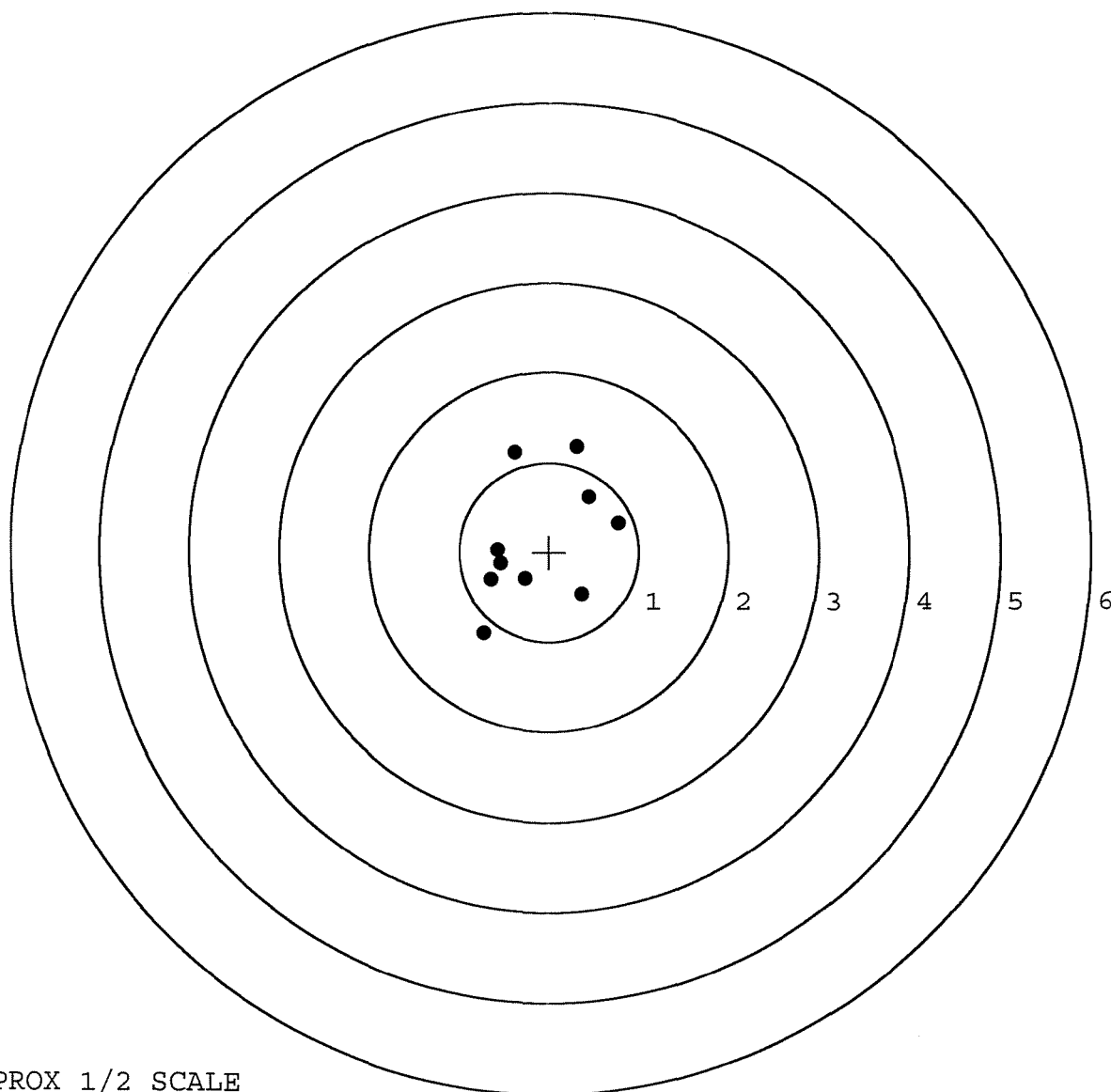


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236117.____0
TARGET NUMBER: 4
FILE DATE: 09/25/2002
FILE TIME: 12:02

X CENTROID: -0.124
Y CENTROID: 0.114
POA TO CENTROID: 0.168
HORZ SPREAD: 1.501
VERT SPREAD: 2.082
GROUP SPREAD: 2.325
MIN RADIUS: 0.437
MAX RADIUS: 1.184
MEAN RADIUS: 0.787
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.367	-0.470
2:	-0.722	-0.908
3:	-0.272	-0.298
4:	-0.651	-0.309
5:	-0.578	0.025
6:	-0.381	1.111
7:	0.313	1.174
8:	0.449	0.615
9:	0.779	0.323
10:	-0.542	-0.128

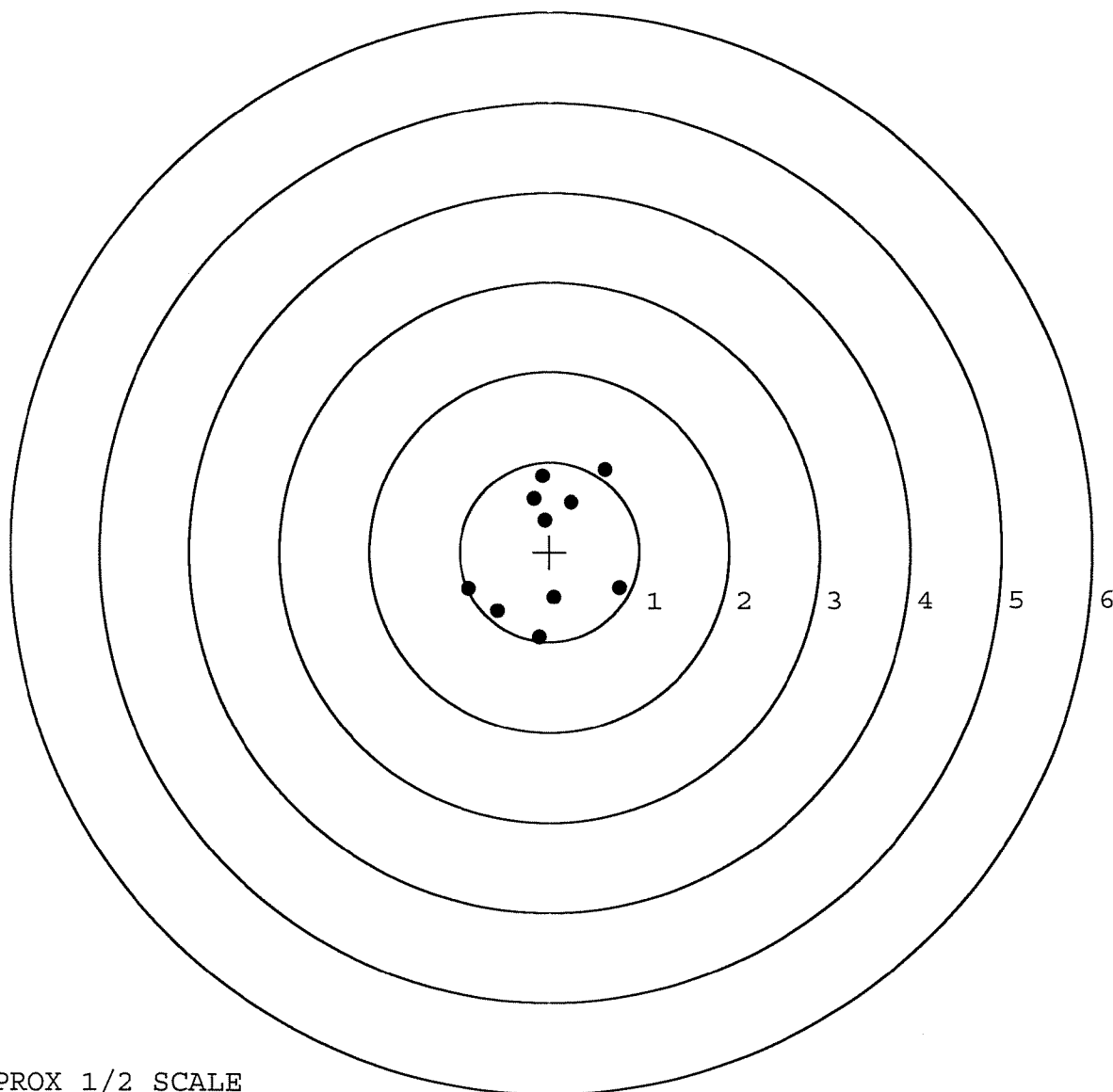


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236117.___0
TARGET NUMBER: 5
FILE DATE: 09/25/2002
FILE TIME: 12:02

X CENTROID: -0.021
Y CENTROID: 0.030
POA TO CENTROID: 0.037
HORZ SPREAD: 1.685
VERT SPREAD: 1.875
GROUP SPREAD: 2.022
MIN RADIUS: 0.320
MAX RADIUS: 1.097
MEAN RADIUS: 0.773
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.783	-0.405
2:	0.049	-0.511
3:	-0.115	-0.959
4:	-0.581	-0.665
5:	-0.902	-0.408
6:	-0.085	0.844
7:	0.626	0.916
8:	-0.176	0.593
9:	0.243	0.548
10:	-0.054	0.348



TARGET APPROX 1/2 SCALE

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 9-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.72		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.35	2.32		2.48	
PULL #3	2.42	2.71		2.60	
PULL #4	2.55	2.79		2.58	
PULL #5	2.62	2.54		2.63	
TOTAL	12.33	13.08		12.76	
AVG.	2.46	2.61		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.31		
PULL #2	3.40	3.36		
PULL #3	3.29	3.27		
PULL #4	3.32	3.34		
PULL #5	3.23	3.44		
TOTAL	16.53	16.72		
AVG.	3.30	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.23	4.13		4.35
PULL #2	4.19	4.17		4.34
PULL #3	4.17	4.18		4.29
PULL #4	4.19	4.15		4.10
PULL #5	4.22	4.17		4.33
TOTAL	21.00	20.80		21.41
AVG.	4.20	4.16		4.28