

G623 6119

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
G6236119

ORDER NO.
25732

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5732 G6236119

11WX

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM 200348

proof of purchase



owner registration sticker



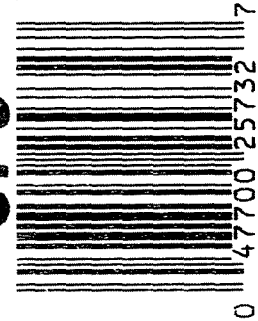
ORDER NO. **25732**

BARREL LENGTH **24"**

CAPACITY **5**

G6236119

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236119

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		10/7/02	RL
600	PROOF		10/7/02	RL
607	CHECK HEADSPACE	MAGNA - FLUX	10/7/02	RL
610	DIS-ASSEMBLE GUN	INSPECTED	10/7/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OCT 8 2002 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		10/9/02	RL
617	DRILL AND TAP SIGHT HOLES		10/9/02	TRW
620	APPLY COATINGS (BARREL ACTION)		10-17	TA
	(BOLT)		10-17	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-13-03	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-13-03	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-13-03	AC
	D) OIL FIRING PIN ASSEMBLY		5-13-03	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>5.0</u> <u>4.5</u> <u>5.0</u>	7/25/03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.5</u>	7/25/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>1.022</u> <u>1.021</u> <u>1.022</u>	7/25/03	DA
	J) ASSEMBLE STOCK			5-13-03	RTL
	K) ASSEMBLE SWIVEL STUDS				
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640	GALLERY TEST AND TARGET		PASS FAIL	5-29-03	TRW
	MALFUNCTION		CORRECTION	5-29-03	TRW
	MALFUNCTION		CORRECTION	5-29-03	TRW
	MALFUNCTION		CORRECTION	5-29-03	TRW
	MALFUNCTION		CORRECTION	5-29-03	TRW
645	INSPECT FOR LIVE AMMO			5-29-03	TRW
655	FINAL INSPECTION A) HEADSPACE			8/5/03	FW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.49</u> <u>2.54</u> <u>2.56</u> <u>2.52</u>	7/25/03	DA
	C) FUNCTION			8/5/03	FW
660	PACK			8/6/03	DA

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 5-12-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.70	2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.45	2.65	2.27	
PULL #3	2.50	2.56	2.24	
PULL #4	2.49	2.54	2.25	
PULL #5	2.37	2.55	2.27	
TOTAL	12.32	13.00	11.33	
AVG.	2.46	2.60	2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.49		
PULL #2	3.41	3.43		
PULL #3	3.46	3.27		
PULL #4	3.37	3.34		
PULL #5	3.19	3.22		
TOTAL	16.87	16.75		
AVG.	3.37	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.14	4.07		4.18
PULL #2	4.11	4.16		4.09
PULL #3	4.04	4.18		4.13
PULL #4	4.18	4.13		4.18
PULL #5	4.13	4.18		4.14
TOTAL	20.60	20.72		20.72
AVG.	4.12	4.14		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236119.___0

FILE DATE AND TIME: 05/29/2003 07:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.072
The Average Y Centroid of the Five Target Set:	0.014
The Average Point of Impact of the Five Target Set:	0.073
The Average Mean Radius of the Five Target Set:	0.926
The Distance from POA to Centroid Target #1:	0.172
The Distance from Centroid Target #2 to Centroid Target #1:	0.272
The Distance from Centroid Target #3 to Centroid Target #1:	0.111
The Distance from Centroid Target #4 to Centroid Target #1:	0.666
The Distance from Centroid Target #5 to Centroid Target #1:	0.490

SERIAL NUMBER: G6236119. __0

TARGET NUMBER: 1

FILE DATE: 05/29/2003

FILE TIME: 07:43

X CENTROID: -0.157

Y CENTROID: -0.070

POA TO CENTROID: 0.172

HORZ SPREAD: 1.674

VERT SPREAD: 2.248

GROUP SPREAD: 2.447

MIN RADIUS: 0.140

MAX RADIUS: 1.345

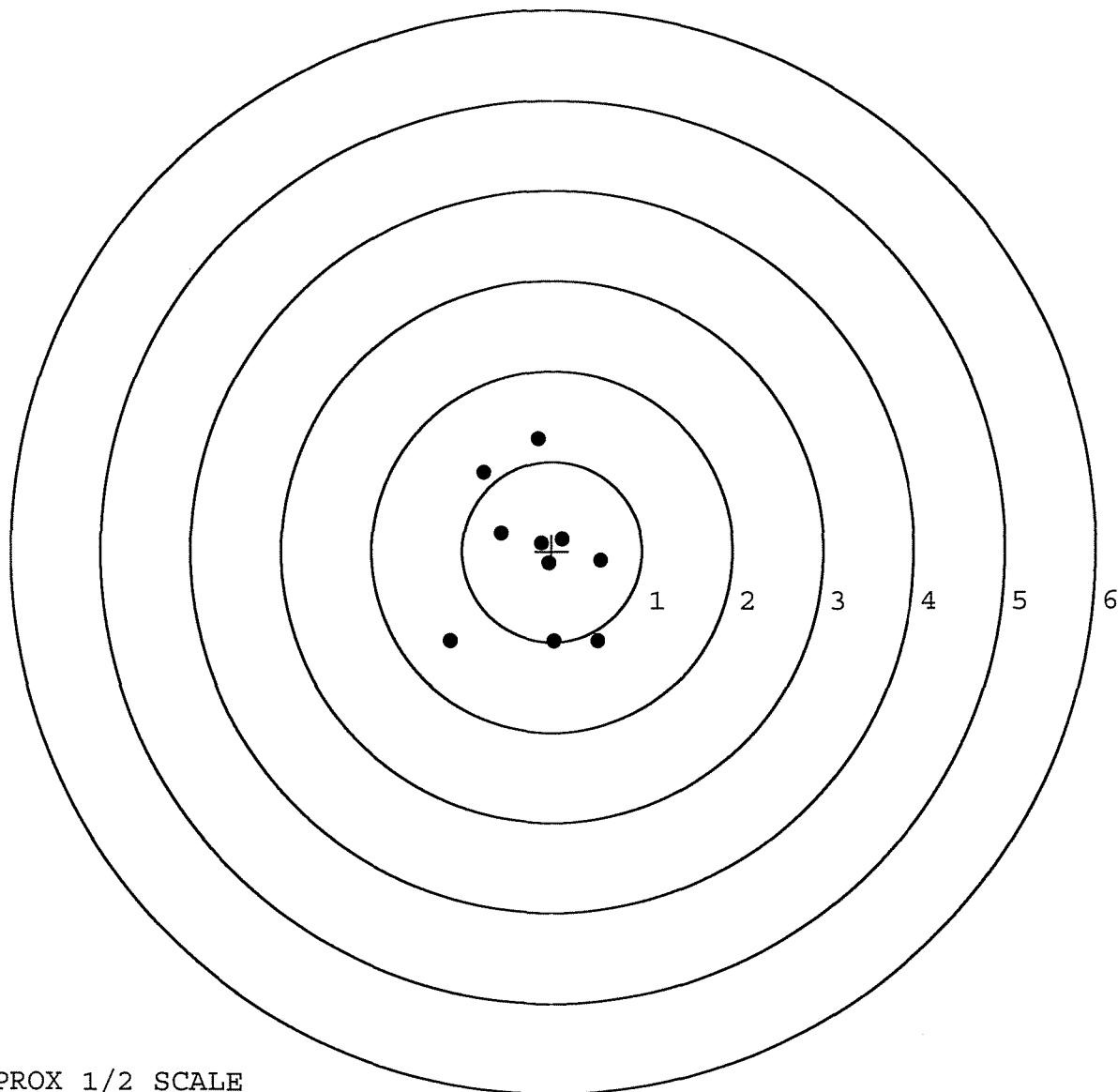
MEAN RADIUS: 0.770

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.510	-0.994
2:	0.021	-1.000
3:	-1.132	-0.996
4:	0.542	-0.113
5:	-0.562	0.196
6:	-0.760	0.877
7:	-0.155	1.248
8:	0.118	0.137
9:	-0.035	-0.139
10:	-0.117	0.087

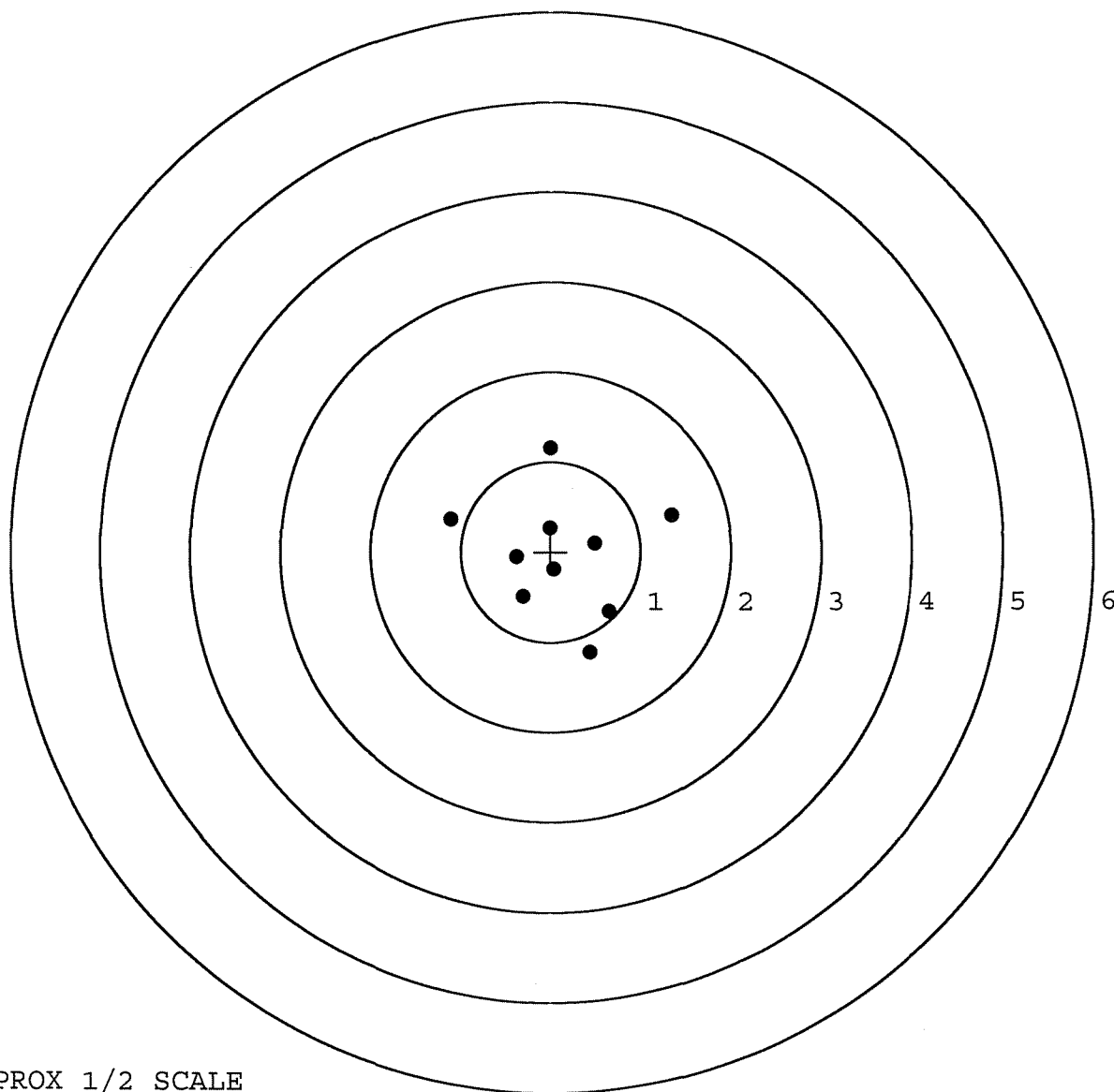


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236119. __0
TARGET NUMBER: 2
FILE DATE: 05/29/2003
FILE TIME: 07:43

POINT#	X	Y
1:	1.335	0.406
2:	0.653	-0.663
3:	0.435	-1.120
4:	0.487	0.099
5:	-1.115	0.360
6:	-0.013	1.152
7:	-0.010	0.263
8:	0.034	-0.199
9:	-0.382	-0.056
10:	-0.311	-0.495

X CENTROID: 0.111
Y CENTROID: -0.025
POA TO CENTROID: 0.114
HORZ SPREAD: 2.450
VERT SPREAD: 2.272
GROUP SPREAD: 2.450
MIN RADIUS: 0.190
MAX RADIUS: 1.297
MEAN RADIUS: 0.777
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

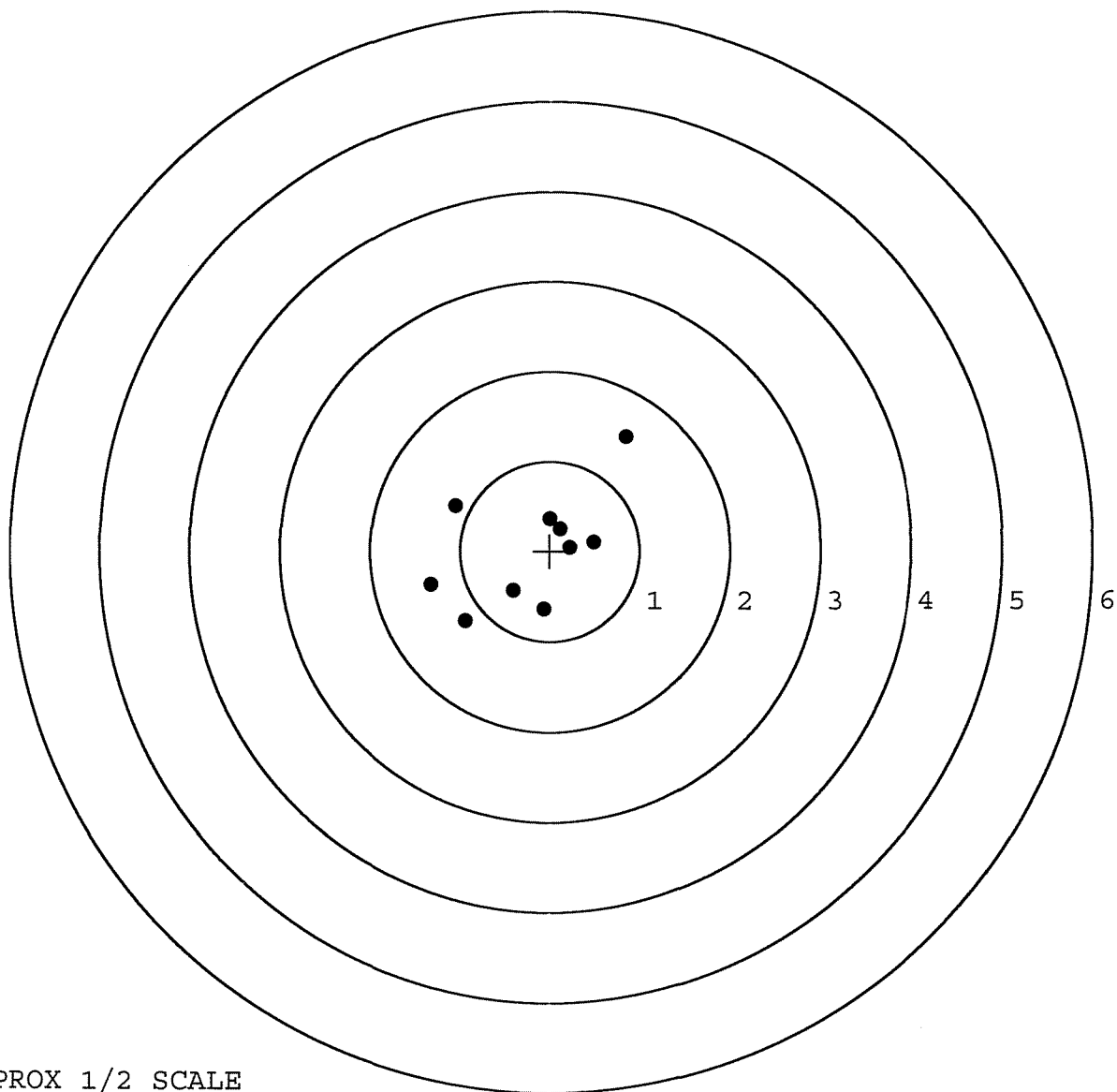


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236119. __0
TARGET NUMBER: 3
FILE DATE: 05/29/2003
FILE TIME: 07:43

X CENTROID: -0.214
Y CENTROID: 0.026
POA TO CENTROID: 0.216
HORZ SPREAD: 2.164
VERT SPREAD: 2.044
GROUP SPREAD: 2.716
MIN RADIUS: 0.392
MAX RADIUS: 1.630
MEAN RADIUS: 0.799
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.069	-0.653
2:	-0.411	-0.441
3:	-1.059	0.502
4:	0.493	0.095
5:	0.223	0.034
6:	0.841	1.268
7:	0.113	0.245
8:	-0.008	0.359
9:	-0.941	-0.776
10:	-1.323	-0.374



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236119. __0

TARGET NUMBER: 4

FILE DATE: 05/29/2003

FILE TIME: 07:43

X CENTROID: 0.505

Y CENTROID: 0.010

POA TO CENTROID: 0.505

HORZ SPREAD: 2.432

VERT SPREAD: 1.635

GROUP SPREAD: 2.486

MIN RADIUS: 0.531

MAX RADIUS: 1.322

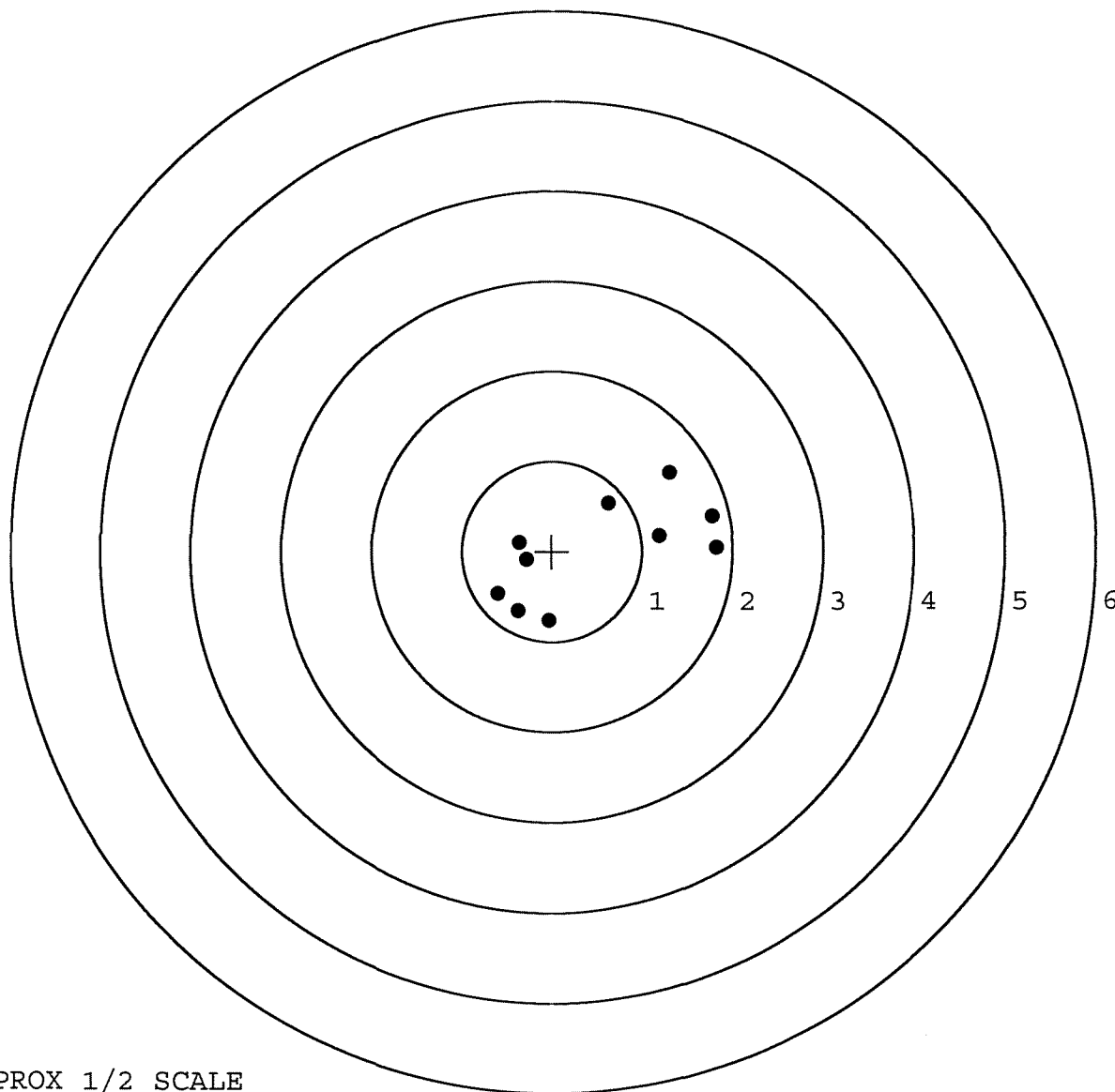
MEAN RADIUS: 0.997

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.826	0.043
2:	1.769	0.388
3:	1.188	0.173
4:	0.621	0.528
5:	1.299	0.868
6:	-0.280	-0.095
7:	-0.362	0.094
8:	-0.034	-0.767
9:	-0.375	-0.663
10:	-0.606	-0.471



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236119. 0

TARGET NUMBER: 5

FILE DATE: 05/29/2003

FILE TIME: 07:43

X CENTROID: -0.604

Y CENTROID: 0.130

POA TO CENTROID: 0.618

HORZ SPREAD: 4.367

VERT SPREAD: 2.099

GROUP SPREAD: 4.413

MIN RADIUS: 0.515

MAX RADIUS: 2.390

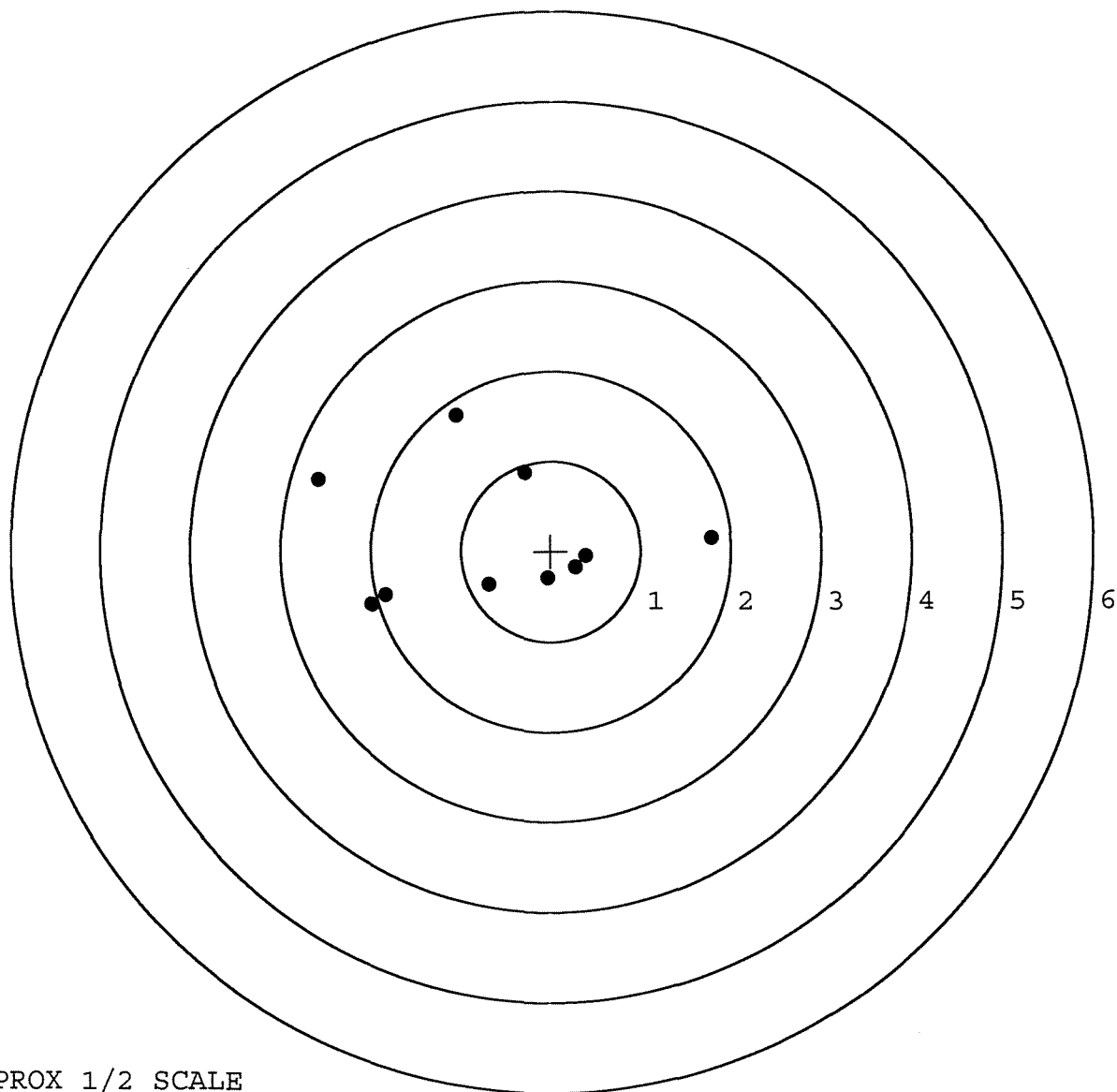
MEAN RADIUS: 1.285

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.786	0.150
2:	0.391	-0.058
3:	0.278	-0.186
4:	-0.037	-0.305
5:	-0.693	-0.377
6:	-0.299	0.872
7:	-1.056	1.503
8:	-2.581	0.787
9:	-1.838	-0.489
10:	-1.993	-0.596



TARGET APPROX 1/2 SCALE