

G-623 6/26

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.
66236126

ORDER NO.
25716

46

14RW

5716 66236126

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



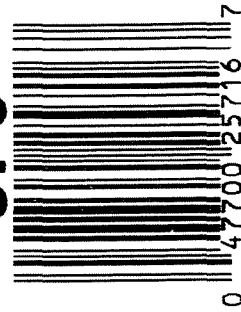
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6236126

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236126

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	A
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	8-26-02	A
610	DIS-ASSEMBLE GUN	AUG 26 2002	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>WRS</u>		
615	ROLLMARK CALIBER		8/27/02	BS
617	DRILL AND TAP SIGHT HOLES		8-28-02	AC
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/12/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/12/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/12/02	DA
	D) OIL FIRING PIN ASSEMBLY		9/12/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	11-2-02	R

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.5</u> <u>4.5</u>	9/27/02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>3.0</u>	9/27/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-12-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	9/27/02	DA
	J) ASSEMBLE STOCK		9/16/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-12-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/29/02	RL
	M) IRON SIGHT ALIGNMENT		10/29/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/29/02	RL
640	GALLERY TEST AND TARGET	<u>PASS</u> FAIL	9/18/02	AC
	MALFUNCTION <i>CA</i>	CORRECTION	9/18/02	AC
	MALFUNCTION	CORRECTION	9/18/02	AC
	MALFUNCTION	CORRECTION	9/18/02	AC
	MALFUNCTION	CORRECTION	9/18/02	AC
645	INSPECT FOR LIVE AMMO		9/18/02	AC
655	FINAL INSPECTION A) HEADSPACE		11-12-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.86</u> <u>2.72</u> <u>2.86</u> <u>2.86</u>	9/24/02	RL
	C) FUNCTION		11-12-02	RL
660	PACK		11/12/02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 9-13-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.45		2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.25	2.66		2.39	
PULL #3	2.38	2.44		2.40	
PULL #4	2.46	2.60		2.38	
PULL #5	2.34	2.38		2.53	
TOTAL	11.82	12.53		12.29	
AVG.	2.36	2.50		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.25		
PULL #2	3.21	3.30		
PULL #3	3.39	3.40		
PULL #4	3.35	3.15		
PULL #5	3.24	3.22		
TOTAL	16.59	16.32		
AVG.	3.31	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.12	4.31		4.08
PULL #2	4.13	4.21		4.18
PULL #3	4.24	4.19		4.12
PULL #4	4.26	4.15		4.21
PULL #5	4.08	4.16		4.09
TOTAL	20.83	20.97		20.68
AVG.	4.16	4.19		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236126.___0
FILE DATE AND TIME: 09/19/2002 13:49

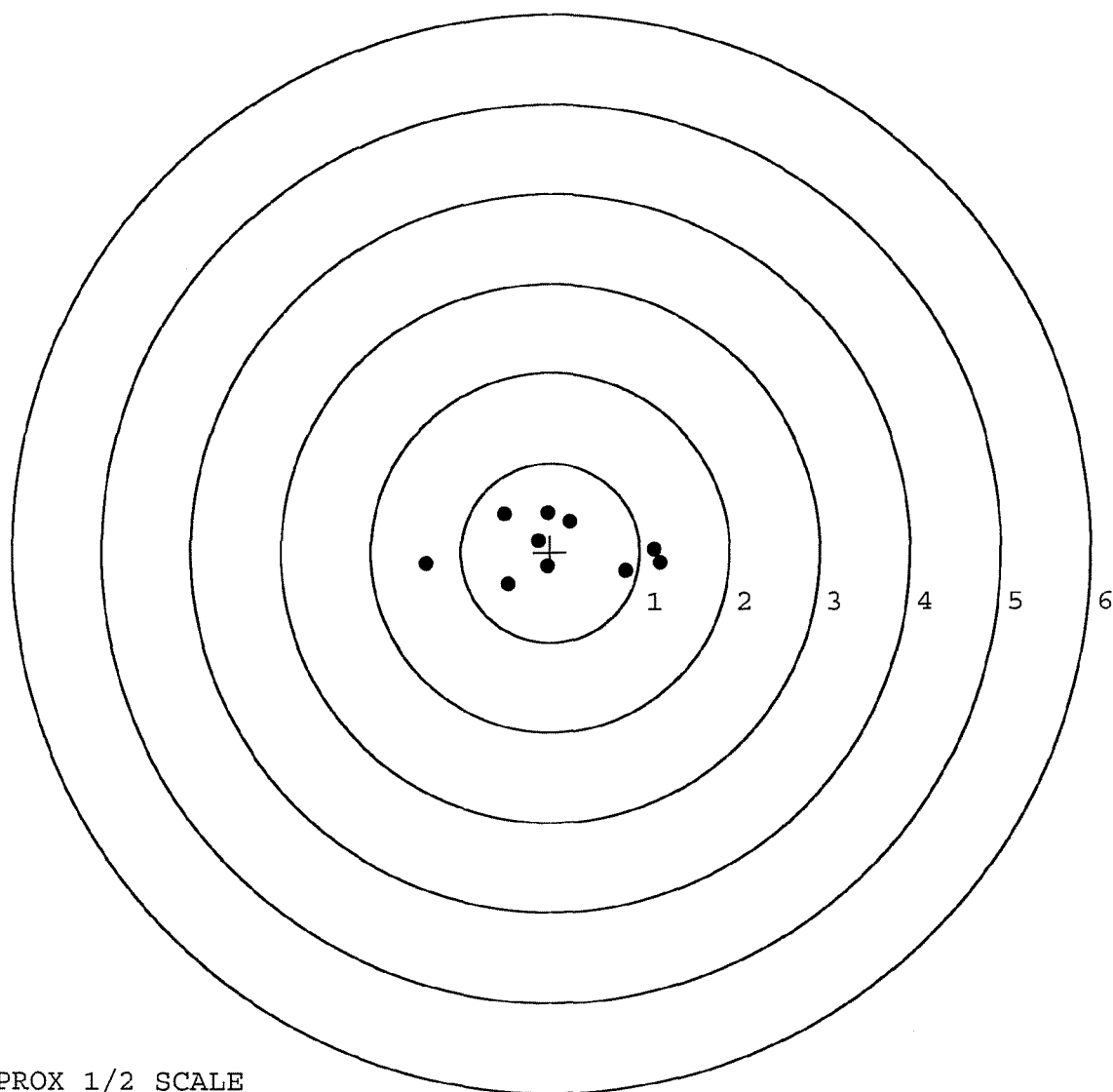
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.129
The Average Y Centroid of the Five Target Set:	-0.008
The Average Point of Impact of the Five Target Set:	0.129
The Average Mean Radius of the Five Target Set:	0.734
The Distance from POA to Centroid Target #1:	0.096
The Distance from Centroid Target #2 to Centroid Target #1:	0.414
The Distance from Centroid Target #3 to Centroid Target #1:	0.288
The Distance from Centroid Target #4 to Centroid Target #1:	0.286
The Distance from Centroid Target #5 to Centroid Target #1:	0.144

SERIAL NUMBER: G6236126. 0
TARGET NUMBER: 1
FILE DATE: 09/19/2002
FILE TIME: 13:49

POINT#	X	Y
1:	1.160	0.032
2:	1.230	-0.121
3:	0.842	-0.213
4:	-1.386	-0.128
5:	-0.467	-0.357
6:	-0.520	0.427
7:	0.215	0.344
8:	-0.033	0.443
9:	-0.137	0.131
10:	-0.032	-0.158

X CENTROID: 0.087
Y CENTROID: 0.040
POA TO CENTROID: 0.096
HORZ SPREAD: 2.616
VERT SPREAD: 0.800
GROUP SPREAD: 2.616
MIN RADIUS: 0.231
MAX RADIUS: 1.483
MEAN RADIUS: 0.713
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

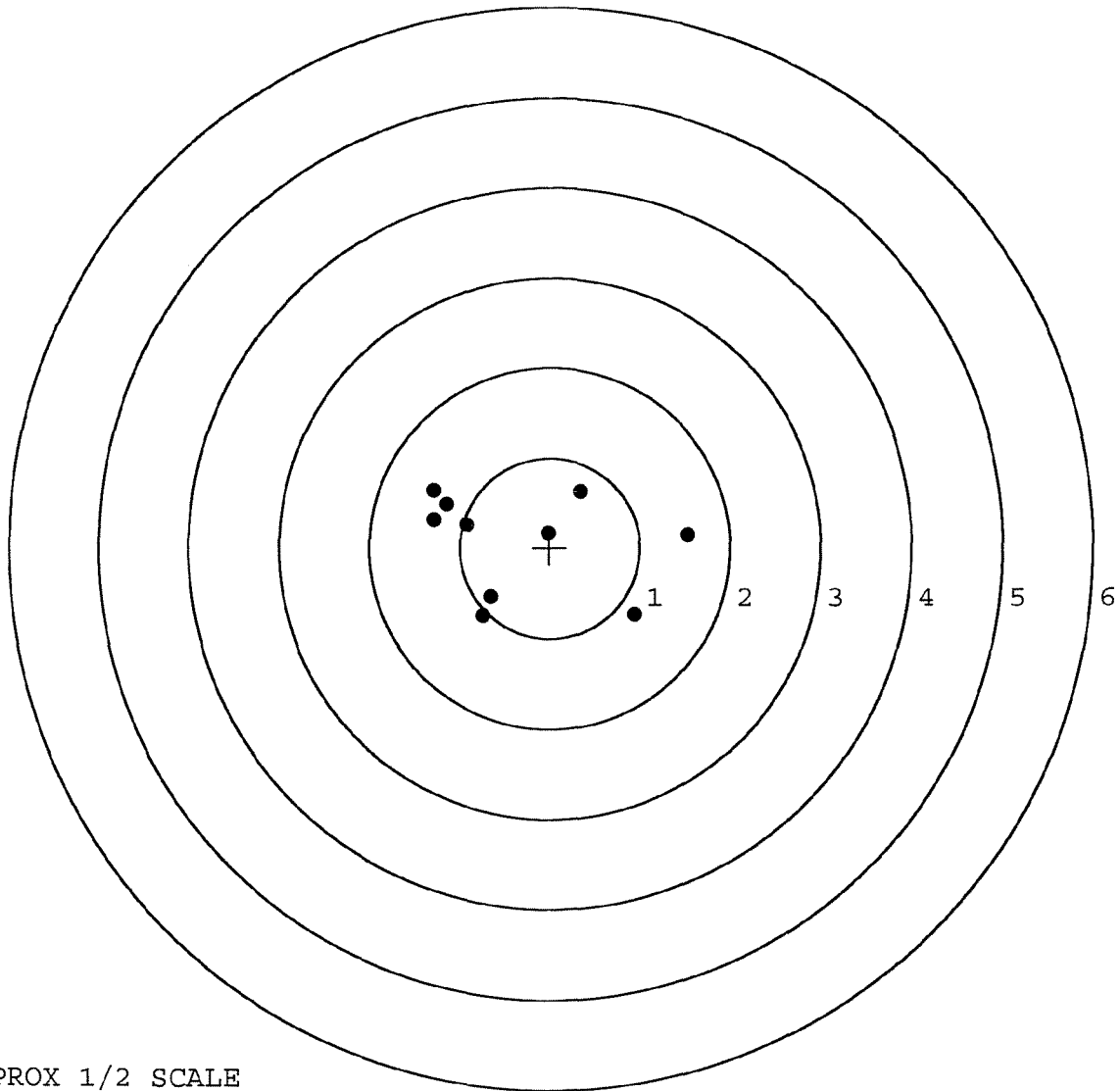


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236126. __0
TARGET NUMBER: 2
FILE DATE: 09/19/2002
FILE TIME: 13:49

POINT#	X	Y
1:	0.945	-0.743
2:	1.529	0.151
3:	0.345	0.629
4:	-0.019	0.164
5:	-0.658	-0.549
6:	-0.744	-0.754
7:	-0.930	0.256
8:	-1.291	0.312
9:	-1.150	0.484
10:	-1.290	0.635

X CENTROID: -0.326
Y CENTROID: 0.059
POA TO CENTROID: 0.332
HORZ SPREAD: 2.820
VERT SPREAD: 1.389
GROUP SPREAD: 2.860
MIN RADIUS: 0.325
MAX RADIUS: 1.858
MEAN RADIUS: 0.985
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236126. 0

TARGET NUMBER: 3

FILE DATE: 09/19/2002

FILE TIME: 13:49

POINT#	X	Y
1:	0.764	-1.541
2:	0.430	-0.757
3:	0.457	-0.336
4:	-0.314	-0.114
5:	0.149	0.315
6:	-0.395	0.537
7:	-0.512	0.375
8:	-0.756	0.751
9:	-1.085	0.337
10:	-0.652	0.109

X CENTROID: -0.191

Y CENTROID: -0.032

POA TO CENTROID: 0.194

HORZ SPREAD: 1.849

VERT SPREAD: 2.292

GROUP SPREAD: 2.750

MIN RADIUS: 0.147

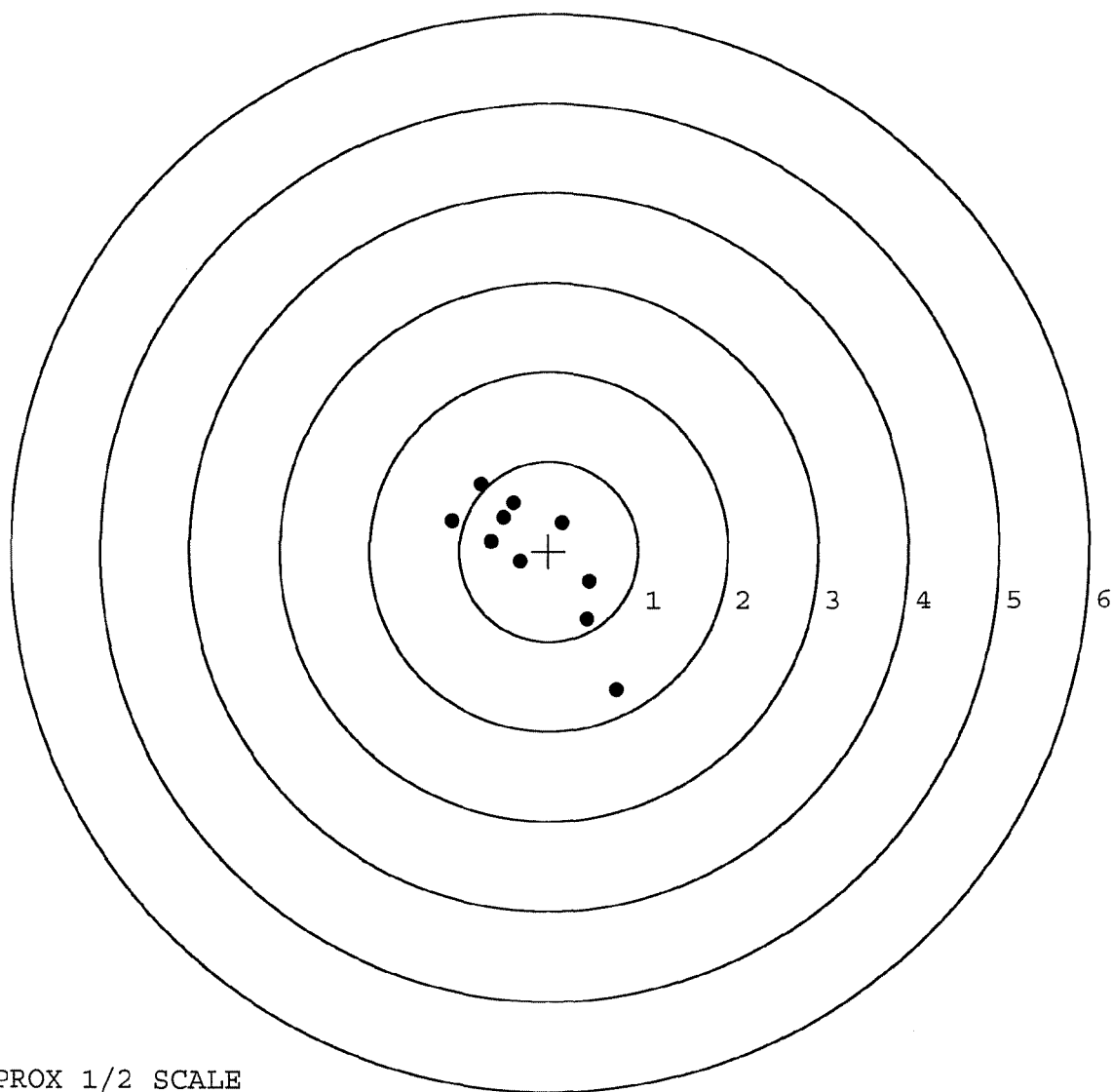
MAX RADIUS: 1.786

MEAN RADIUS: 0.763

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9

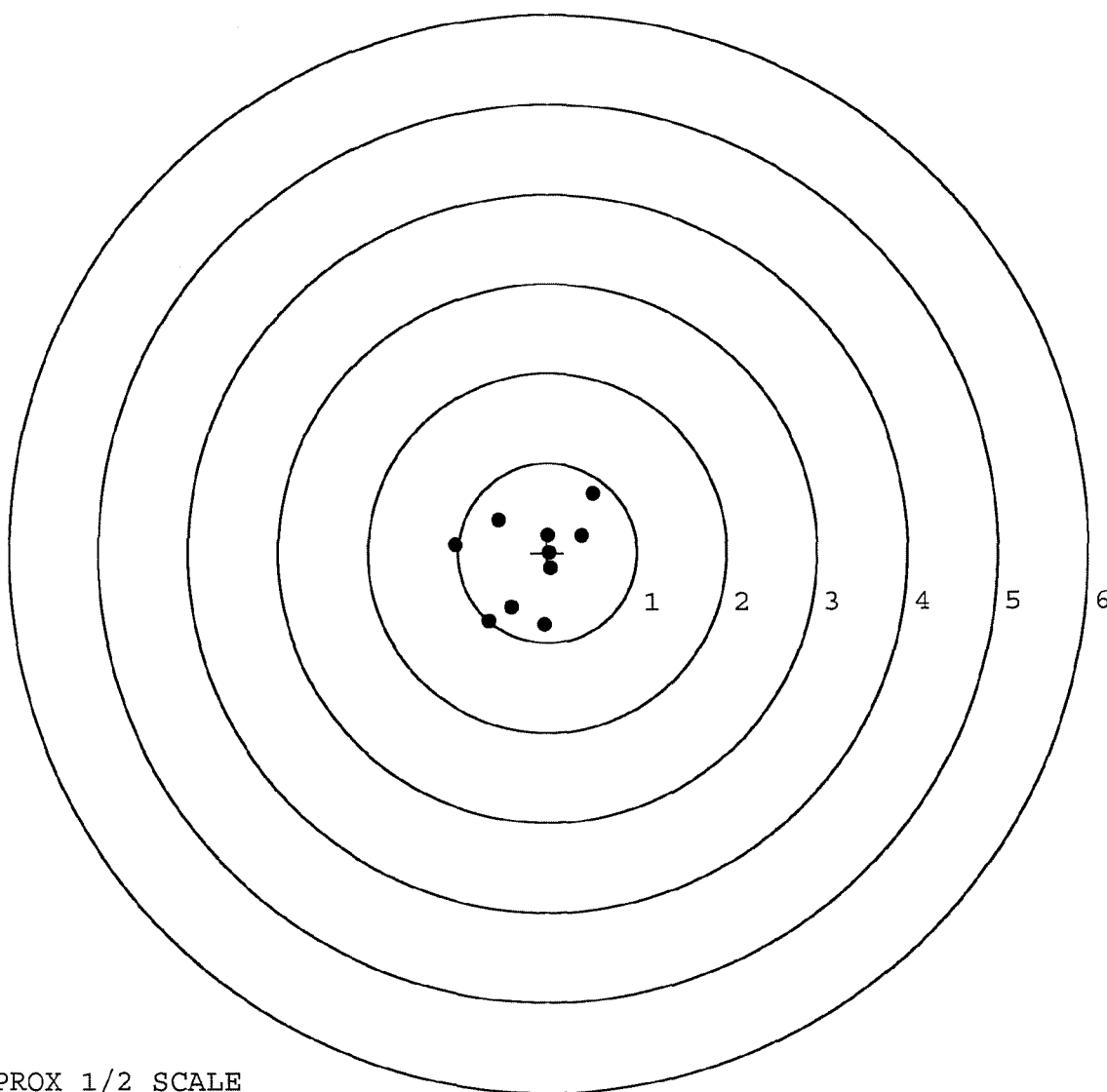


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236126. __0
TARGET NUMBER: 4
FILE DATE: 09/19/2002
FILE TIME: 13:49

X CENTROID: -0.171
Y CENTROID: -0.083
POA TO CENTROID: 0.190
HORZ SPREAD: 1.546
VERT SPREAD: 1.474
GROUP SPREAD: 1.844
MIN RADIUS: 0.213
MAX RADIUS: 1.013
MEAN RADIUS: 0.603
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.036	-0.810
2:	-0.401	-0.611
3:	-0.657	-0.761
4:	-1.033	0.093
5:	-0.550	0.371
6:	0.039	-0.179
7:	0.023	0.006
8:	0.013	0.198
9:	0.383	0.194
10:	0.513	0.664



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236126. __0

TARGET NUMBER: 5

FILE DATE: 09/19/2002

FILE TIME: 13:49

POINT#	X	Y
1:	0.735	-0.144
2:	-0.448	0.799
3:	-1.028	0.470
4:	-0.339	-0.366
5:	-0.228	0.022
6:	-0.082	0.226
7:	0.123	0.432
8:	0.113	-0.320
9:	0.221	-0.676
10:	0.499	-0.661

X CENTROID: -0.043

Y CENTROID: -0.022

POA TO CENTROID: 0.049

HORZ SPREAD: 1.763

VERT SPREAD: 1.475

GROUP SPREAD: 1.900

MIN RADIUS: 0.190

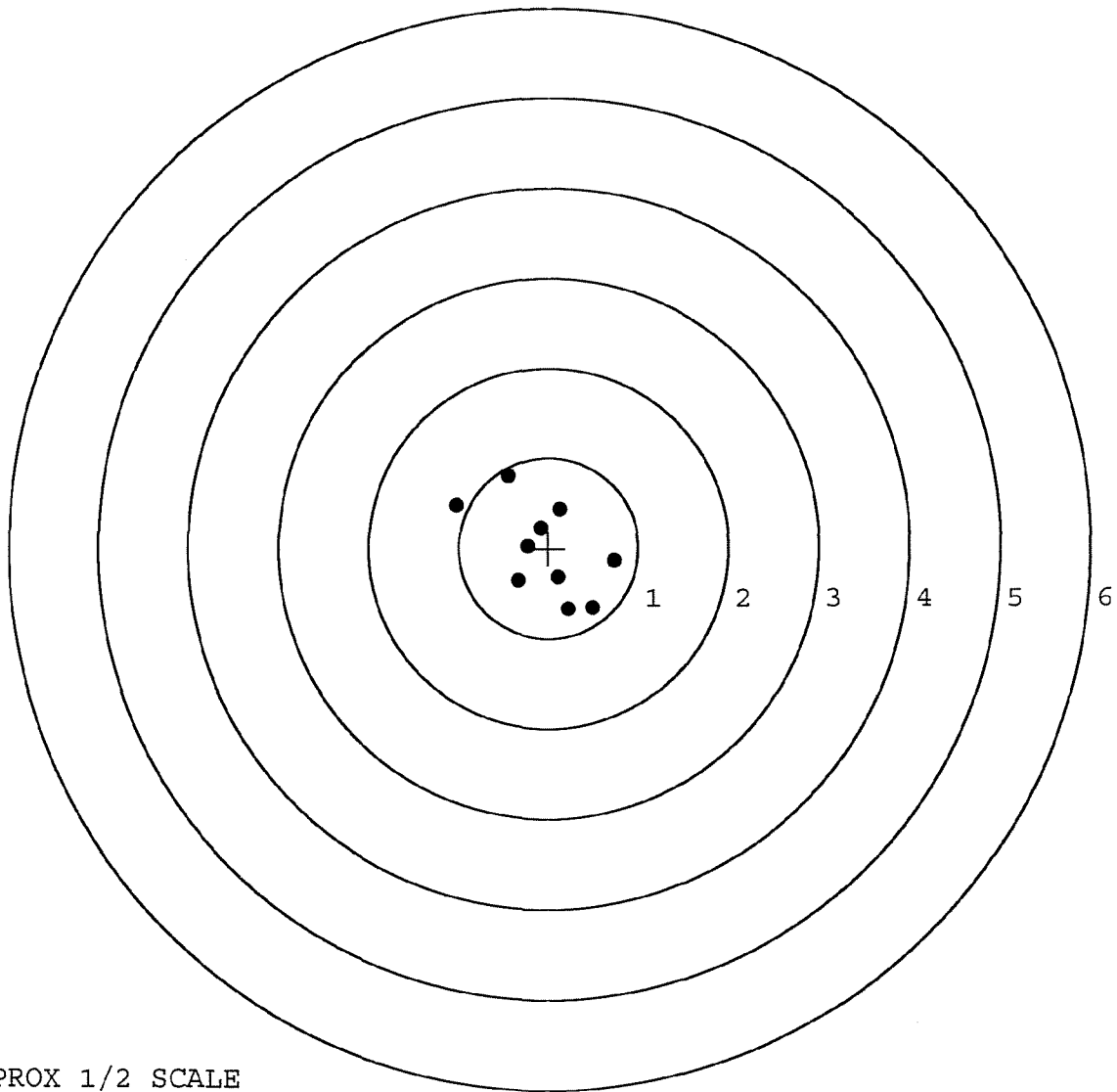
MAX RADIUS: 1.101

MEAN RADIUS: 0.606

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE