

G-623 6169

VERY IMPORTANT
 INFORMATION - Buyer
 should be assured
 safe use of this
 product

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

46

Serial No. **G6236169**
 Order No. **25716**

Made in Hiram, NY Reg. U.S. Pat. & Tm. Off. - Marca Registrada - Marque Deposee.

26RW

5716 G6236169

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



SERIAL NO.



W/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
MOLT ACTION CENTERFIRE RIFLE
4" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



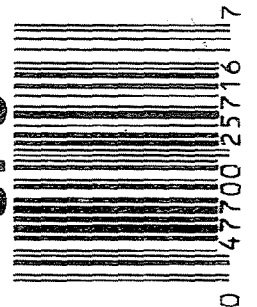
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236169

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236/69

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/4/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 10 2002 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	A
620	APPLY COATINGS (BARREL ACTION)		9-18	TH
	(BOLT)		9-18	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-13-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6.0</u> <u>5.5</u>	9/27/02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.2</u> <u>3.5</u> <u>3.5</u>	9/27/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.022</u>	9/27/02	DA
	J) ASSEMBLE STOCK		9-24-02	RL
	K) ASSEMBLE SWIVEL STUDS		11-15-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11/4/02	RL
	M) IRON SIGHT ALIGNMENT		11/4/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11/4/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9/25/02	TRW
	MALFUNCTION	CORRECTION	9/25/02	TRW
	MALFUNCTION	CORRECTION	9/25/02	TRW
	MALFUNCTION	CORRECTION	9/25/02	TRW
	MALFUNCTION	CORRECTION	9/25/02	TRW
645	INSPECT FOR LIVE AMMO		9/25/02	TRW
655	FINAL INSPECTION A) HEADSPACE		11-13-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.66</u> <u>2.71</u> <u>2.70</u> <u>2.77</u>	10-4-02	DA
	C) FUNCTION		11-13-02	RL
660	PACK		11-13-02	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

TRW

6236169

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.22		2.61	MIN. SETTING,
PULL #2	2.44	2.27		2.42	NO AVG. OF 5
PULL #3	2.50	2.40		2.59	READINGS ACCEPT-
PULL #4	2.44	2.30		2.36	ABLE LESS THAN 2
PULL #5	2.42	2.20		2.45	
TOTAL	12.35	11.39		12.43	
AVG.	2.47	2.27		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.22		
PULL #2	3.25	3.34		
PULL #3	3.21	3.40		
PULL #4	3.16	3.37		
PULL #5	3.31	3.41		
TOTAL	16.07	16.74		
AVG.	3.21	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.26	4.37		4.27
PULL #2	4.32	4.47		4.26
PULL #3	4.21	4.30		4.26
PULL #4	4.27	4.35		4.39
PULL #5	4.19	4.38		4.16
TOTAL	21.25	21.87		21.34
AVG.	4.25	4.37		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236169.___0
FILE DATE AND TIME: 09/26/2002 12:08

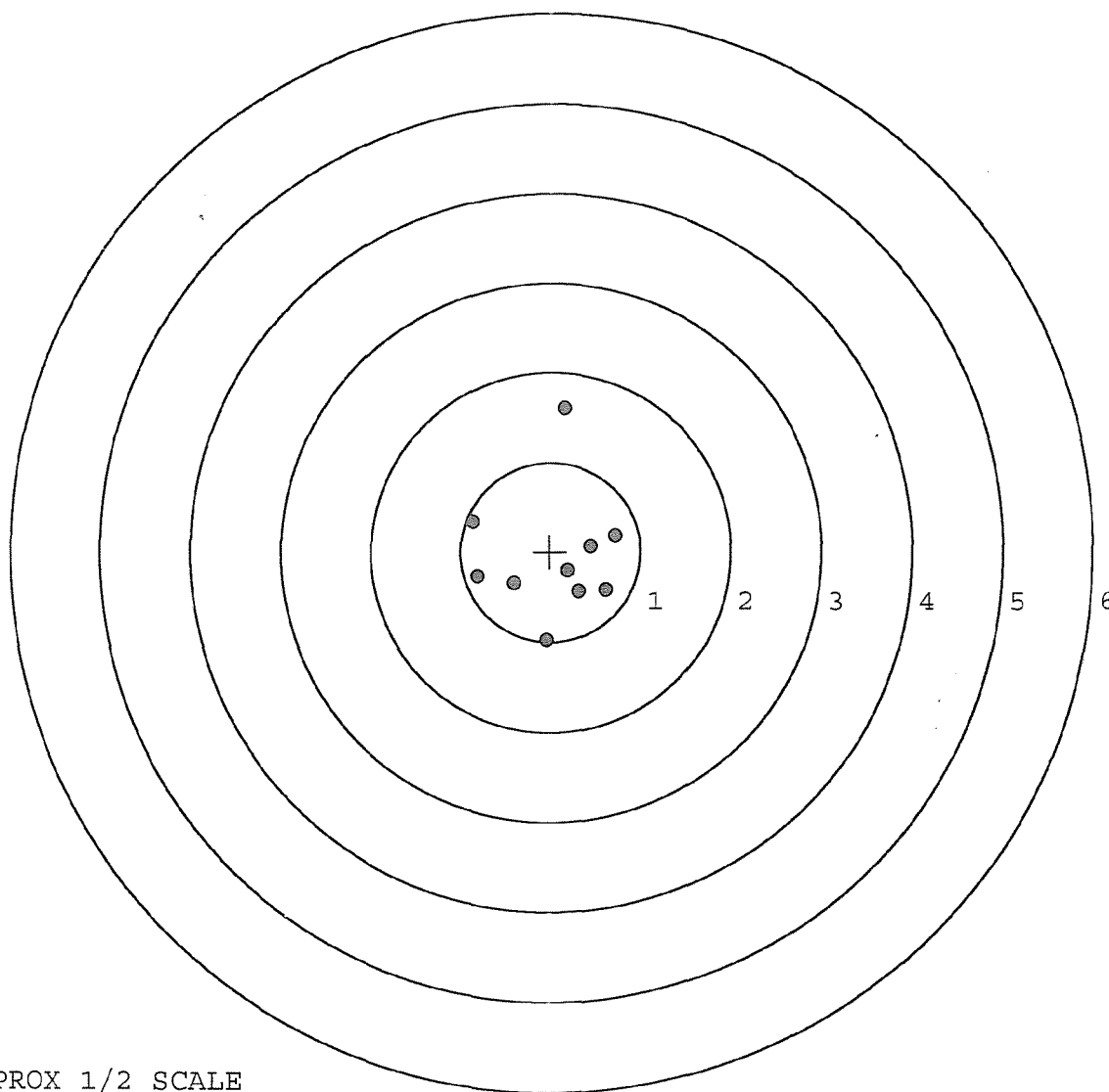
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.053
The Average Y Centroid of the Five Target Set:	-0.054
The Average Point of Impact of the Five Target Set:	0.076
The Average Mean Radius of the Five Target Set:	0.878
The Distance from POA to Centroid Target #1:	0.063
The Distance from Centroid Target #2 to Centroid Target #1:	0.125
The Distance from Centroid Target #3 to Centroid Target #1:	0.272
The Distance from Centroid Target #4 to Centroid Target #1:	0.141
The Distance from Centroid Target #5 to Centroid Target #1:	0.189

SERIAL NUMBER: G6236169. __0
TARGET NUMBER: 1
FILE DATE: 09/26/2002
FILE TIME: 12:08

X CENTROID: 0.033
Y CENTROID: -0.053
POA TO CENTROID: 0.063
HORZ SPREAD: 1.589
VERT SPREAD: 2.589
GROUP SPREAD: 2.596
MIN RADIUS: 0.232
MAX RADIUS: 1.655
MEAN RADIUS: 0.756
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.041	-0.992
2:	-0.402	-0.360
3:	-0.811	-0.275
4:	-0.869	0.344
5:	0.154	1.597
6:	0.720	0.184
7:	0.451	0.066
8:	0.195	-0.219
9:	0.318	-0.448
10:	0.617	-0.430



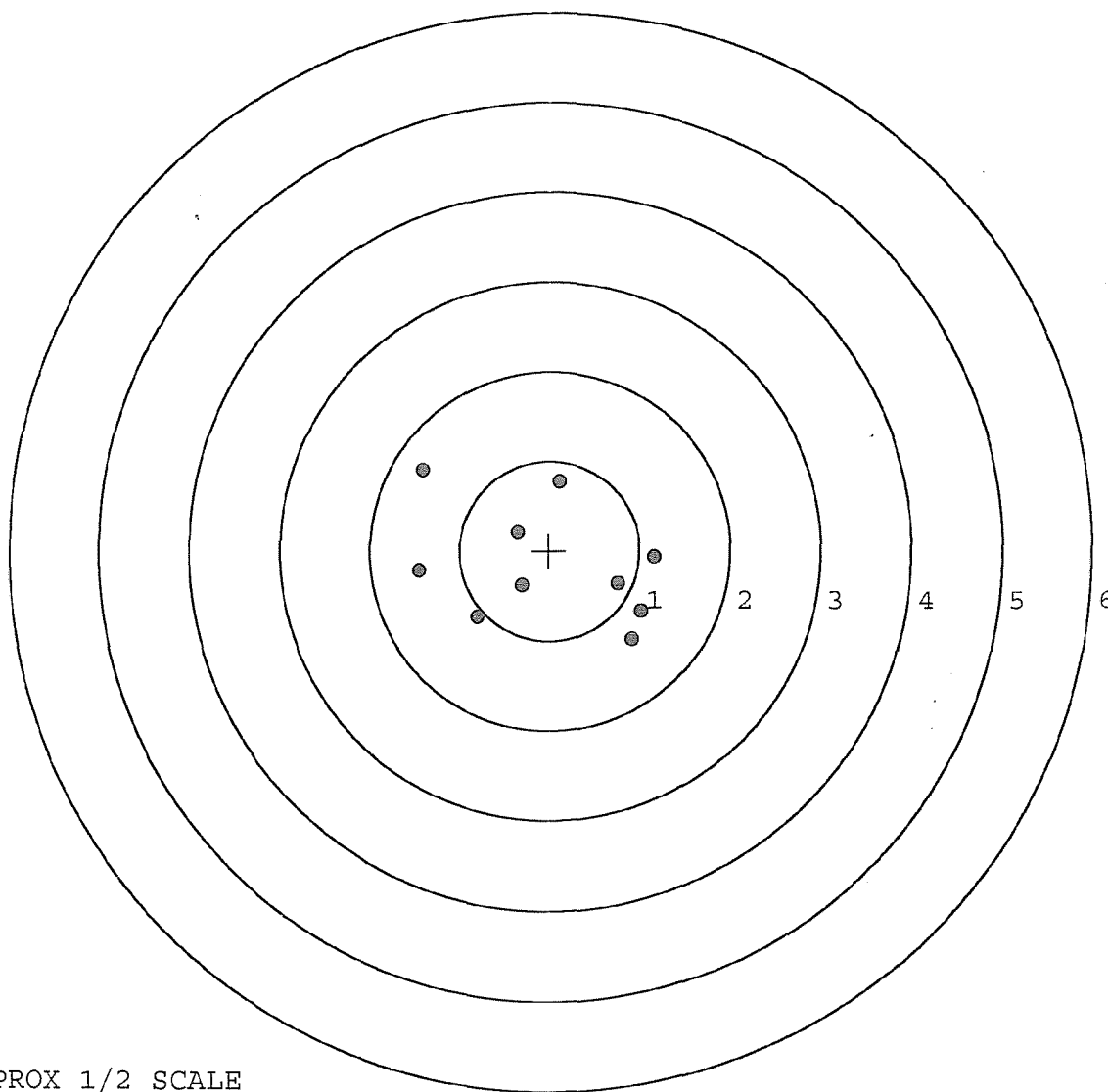
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236169. __0
TARGET NUMBER: 2
FILE DATE: 09/26/2002
FILE TIME: 12:08

X CENTROID: -0.035
Y CENTROID: -0.158
POA TO CENTROID: 0.162
HORZ SPREAD: 2.614
VERT SPREAD: 1.893
GROUP SPREAD: 3.004
MIN RADIUS: 0.353
MAX RADIUS: 1.740
MEAN RADIUS: 1.037

POINT#	X	Y
1:	0.919	-0.989
2:	1.018	-0.676
3:	0.761	-0.372
4:	1.163	-0.074
5:	0.116	0.773
6:	-0.358	0.204
7:	-0.303	-0.388
8:	-0.804	-0.738
9:	-1.451	-0.223
10:	-1.413	0.904

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

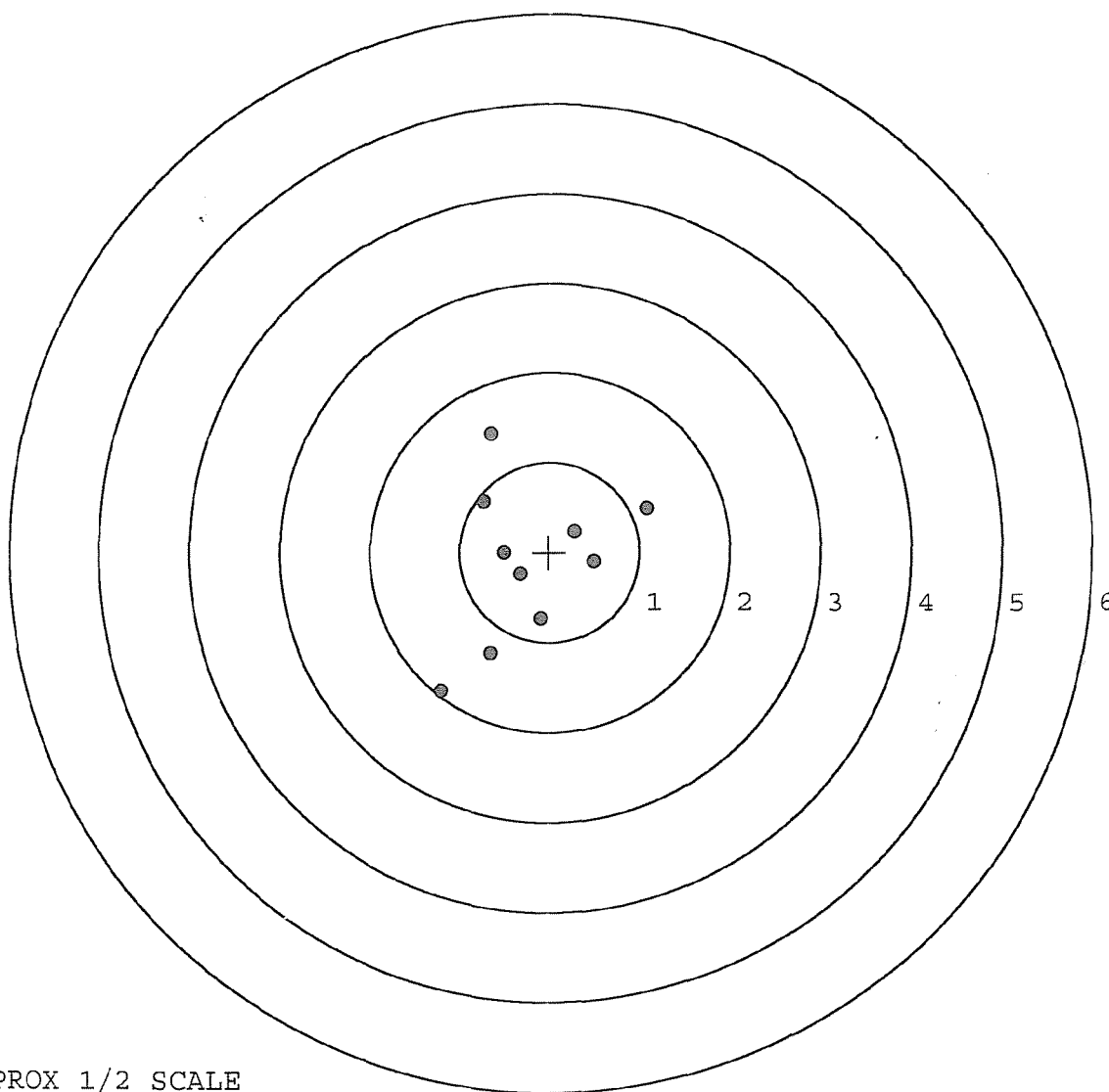


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236169. __0
TARGET NUMBER: 3
FILE DATE: 09/26/2002
FILE TIME: 12:08

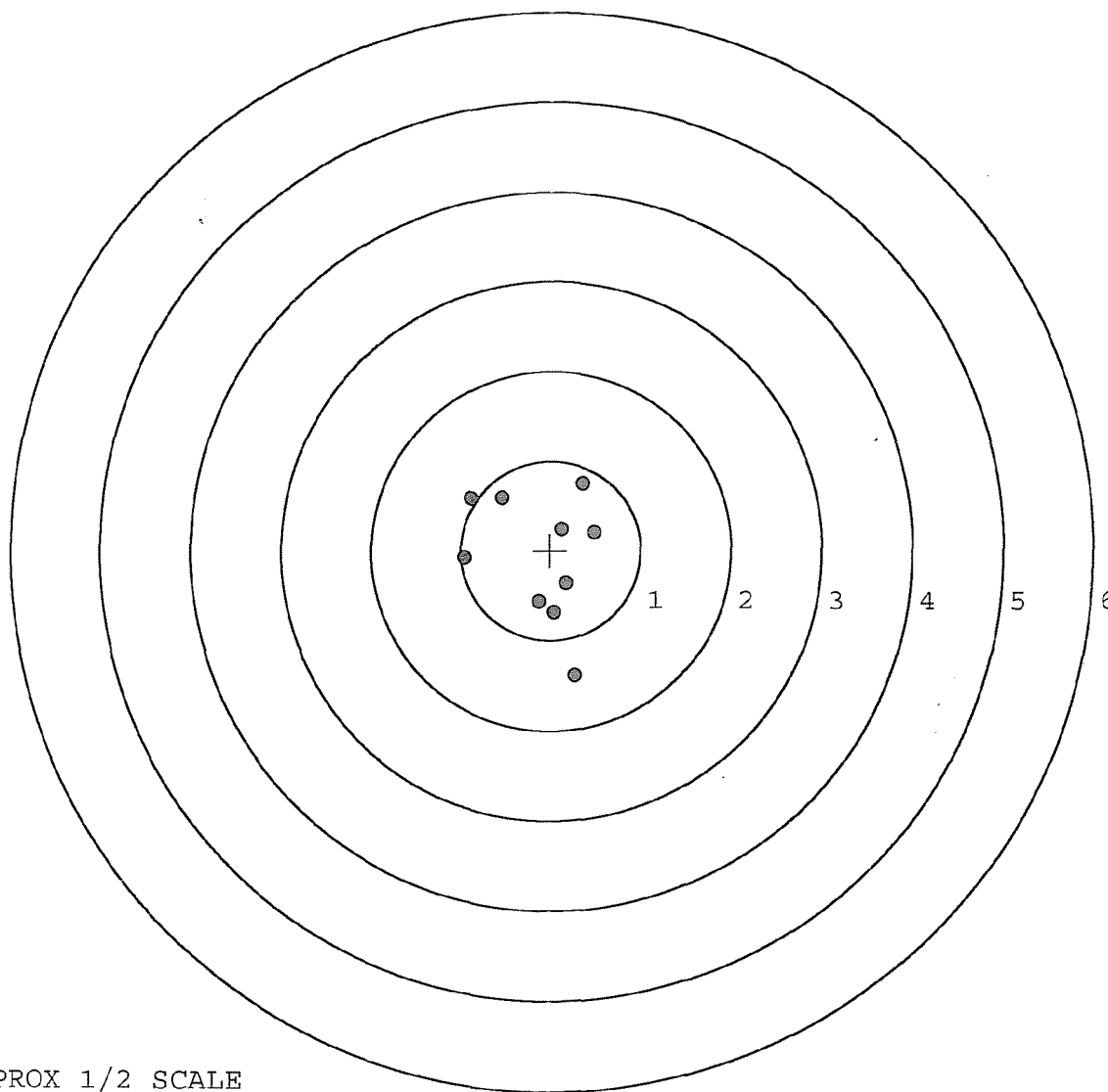
POINT#	X	Y
1:	1.079	0.488
2:	0.277	0.229
3:	0.499	-0.102
4:	-0.098	-0.742
5:	-0.648	-1.125
6:	-1.206	-1.544
7:	-0.322	-0.240
8:	-0.504	-0.003
9:	-0.738	0.572
10:	-0.654	1.316

X CENTROID: -0.232
Y CENTROID: -0.115
POA TO CENTROID: 0.259
HORZ SPREAD: 2.285
VERT SPREAD: 2.860
GROUP SPREAD: 3.058
MIN RADIUS: 0.154
MAX RADIUS: 1.730
MEAN RADIUS: 0.904
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236169.____0	POINT#	X	Y
TARGET NUMBER: 4	1:	0.278	-1.400
FILE DATE: 09/26/2002	2:	0.046	-0.696
FILE TIME: 12:08	3:	-0.131	-0.574
	4:	0.179	-0.373
X CENTROID: -0.106	5:	0.485	0.203
Y CENTROID: -0.076	6:	0.120	0.236
POA TO CENTROID: 0.130	7:	0.359	0.753
HORZ SPREAD: 1.444	8:	-0.546	0.593
VERT SPREAD: 2.153	9:	-0.890	0.583
GROUP SPREAD: 2.301	10:	-0.959	-0.081
MIN RADIUS: 0.385			
MAX RADIUS: 1.379			
MEAN RADIUS: 0.759			
# IN 1 IN DIAMETER: 3			
# IN 2 IN DIAMETER: 8			
# in 3 IN DIAMETER: 10			

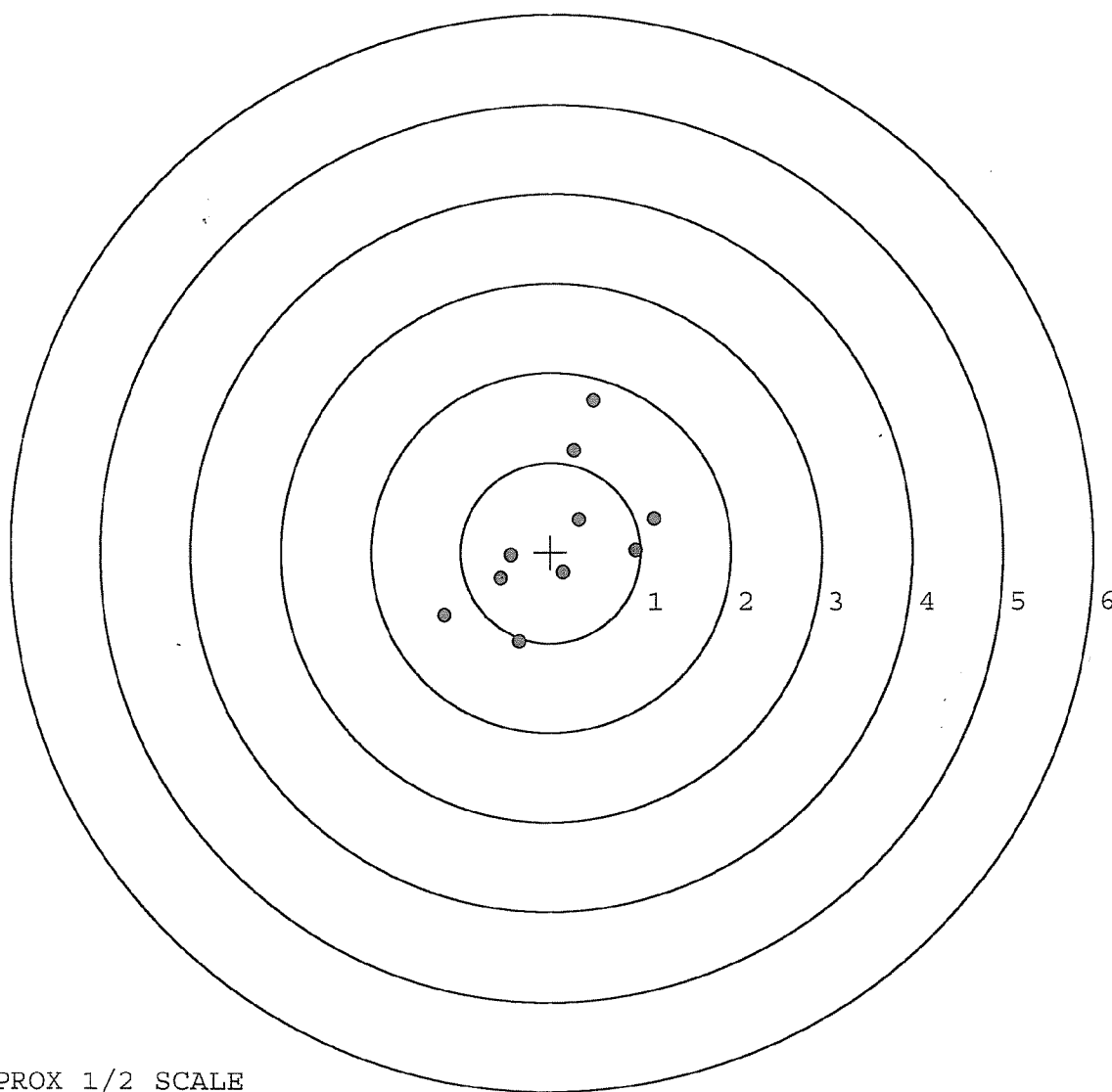


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236169.___0
TARGET NUMBER: 5
FILE DATE: 09/26/2002
FILE TIME: 12:08

POINT#	X	Y
1:	-0.347	-0.993
2:	-1.185	-0.696
3:	-0.560	-0.287
4:	-0.442	-0.039
5:	0.144	-0.230
6:	0.316	0.358
7:	0.941	0.016
8:	1.151	0.361
9:	0.260	1.129
10:	0.475	1.693

X CENTROID: 0.075
Y CENTROID: 0.131
POA TO CENTROID: 0.151
HORZ SPREAD: 2.336
VERT SPREAD: 2.686
GROUP SPREAD: 2.909
MIN RADIUS: 0.331
MAX RADIUS: 1.612
MEAN RADIUS: 0.931
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE