

G-6236171

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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SERIAL NO.

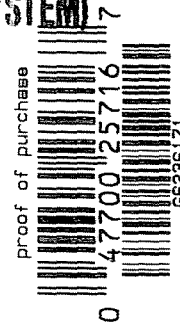


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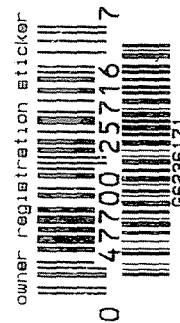
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



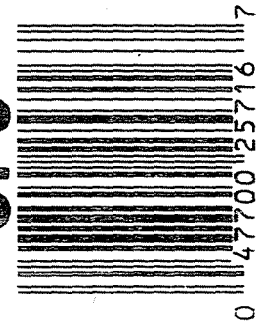
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236171

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6236171

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	K
607	CHECK HEADSPACE		8-26-02	K
610	DIS-ASSEMBLE GUN		8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED AUG 27 2002 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8/27/02	BS
617	DRILL AND TAP SIGHT HOLES		8-28-02	AC
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/18/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/18/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/18/02	DA
	D) OIL FIRING PIN ASSEMBLY		9/18/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10/14/02	RL

STATION #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>5.5</u> <u>5.2</u> <u>5.5</u>	9/27/02	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.2</u> <u>3.2</u> <u>3.2</u>	9/27/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			10/4/02	RL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	9/27/02	DA
	J) ASSEMBLE STOCK			9-19-02	RU
	K) ASSEMBLE SWIVEL STUDS			10/4/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			10/4/02	RL
	M) IRON SIGHT ALIGNMENT			10/4/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			10/4/02	RL
640	GALLERY TEST AND TARGET		PASS FAIL	9/23/02	TRW
	MALFUNCTION		CORRECTION	9/23/02	TRW
	MALFUNCTION		CORRECTION	9/23/02	TRW
	MALFUNCTION		CORRECTION	9/23/02	TRW
	MALFUNCTION		CORRECTION	9/23/02	TRW
645	INSPECT FOR LIVE AMMO			9/23/02	TRW
655	FINAL INSPECTION A) HEADSPACE			10/4/02	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>274</u> <u>290</u> <u>289</u> <u>288</u> <u>283</u>	10/4/02	RL
	C) FUNCTION			10/4/02	RL
660	PACK			10-4-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 6162-201-21

DATE 9-13-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.40		2.24	MIN. SETTING,
PULL #2	2.52	2.66		2.34	NO AVG. OF 5
PULL #3	2.71	2.56		2.22	READINGS ACCEPT-
PULL #4	2.52	2.68		2.28	ABLE LESS THAN 2
PULL #5	2.69	2.49		2.44	
TOTAL	12.81	12.79		11.52	
AVG.	2.56	2.55		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.15		
PULL #2	3.09	3.06		
PULL #3	3.49	3.03		
PULL #4	3.24	3.22		
PULL #5	3.17	3.21		
TOTAL	16.24	15.67		
AVG.	3.24	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.17	4.46		4.40
PULL #2	3.99	4.16		4.15
PULL #3	4.02	4.11		4.44
PULL #4	4.18	4.11		4.37
PULL #5	4.19	4.06		4.28
TOTAL	20.55	20.90		21.64
AVG.	4.15	4.18		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236171.___0
FILE DATE AND TIME: 09/24/2002 11:49

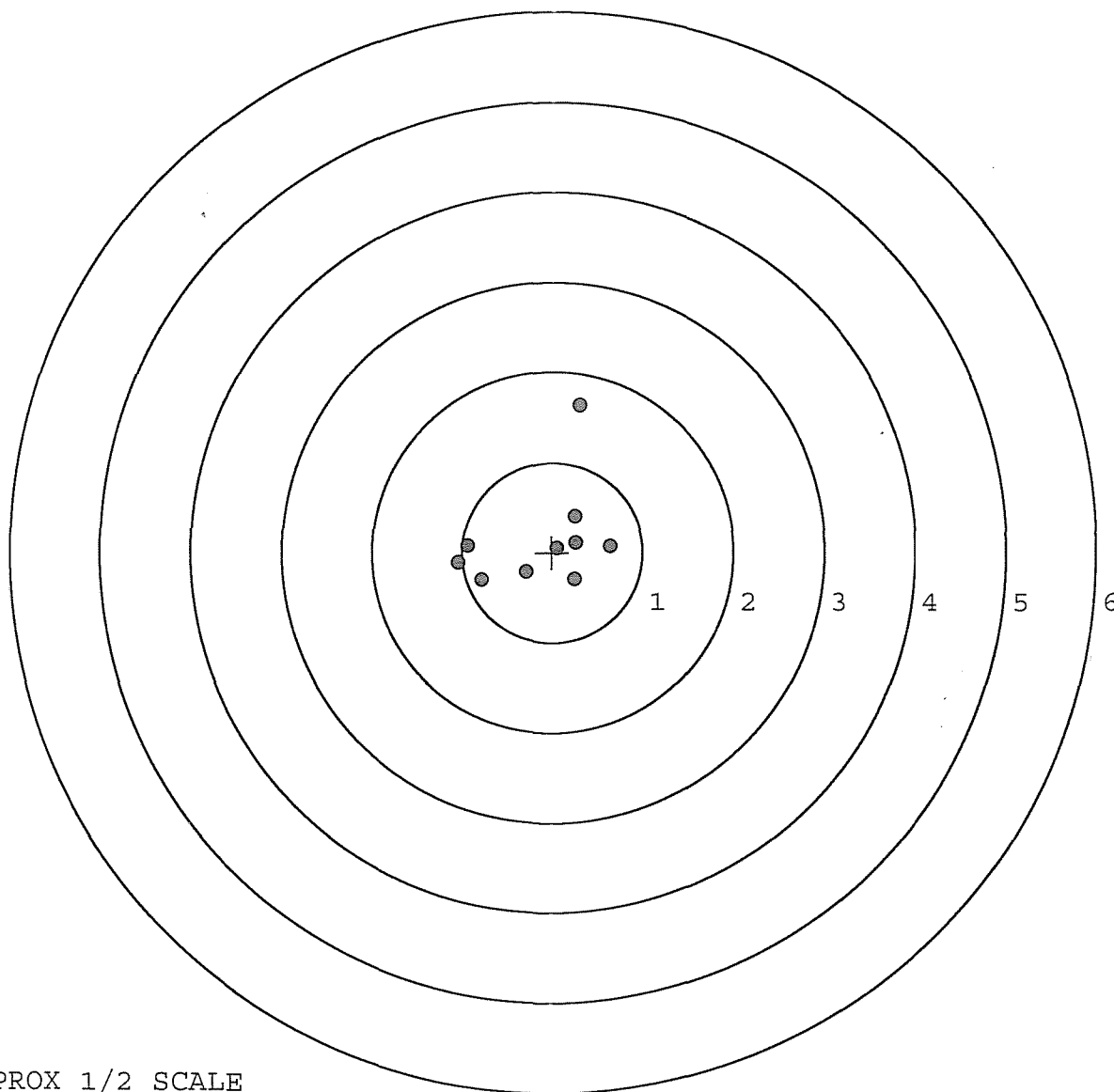
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.087
The Average Y Centroid of the Five Target Set:	-0.040
The Average Point of Impact of the Five Target Set:	0.096
The Average Mean Radius of the Five Target Set:	0.629
The Distance from POA to Centroid Target #1:	0.189
The Distance from Centroid Target #2 to Centroid Target #1:	0.371
The Distance from Centroid Target #3 to Centroid Target #1:	0.240
The Distance from Centroid Target #4 to Centroid Target #1:	0.143
The Distance from Centroid Target #5 to Centroid Target #1:	0.249

SERIAL NUMBER: G6236171. __0
 TARGET NUMBER: 1
 FILE DATE: 09/24/2002
 FILE TIME: 11:49

POINT#	X	Y
1:	0.300	1.629
2:	0.645	0.069
3:	0.250	0.401
4:	0.260	0.109
5:	0.054	0.051
6:	0.250	-0.305
7:	-0.289	-0.226
8:	-0.785	-0.307
9:	-1.043	-0.116
10:	-0.935	0.076

X CENTROID: -0.129
 Y CENTROID: 0.138
 POA TO CENTROID: 0.189
 HORZ SPREAD: 1.688
 VERT SPREAD: 1.936
 GROUP SPREAD: 2.219
 MIN RADIUS: 0.203
 MAX RADIUS: 1.551
 MEAN RADIUS: 0.691
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 9

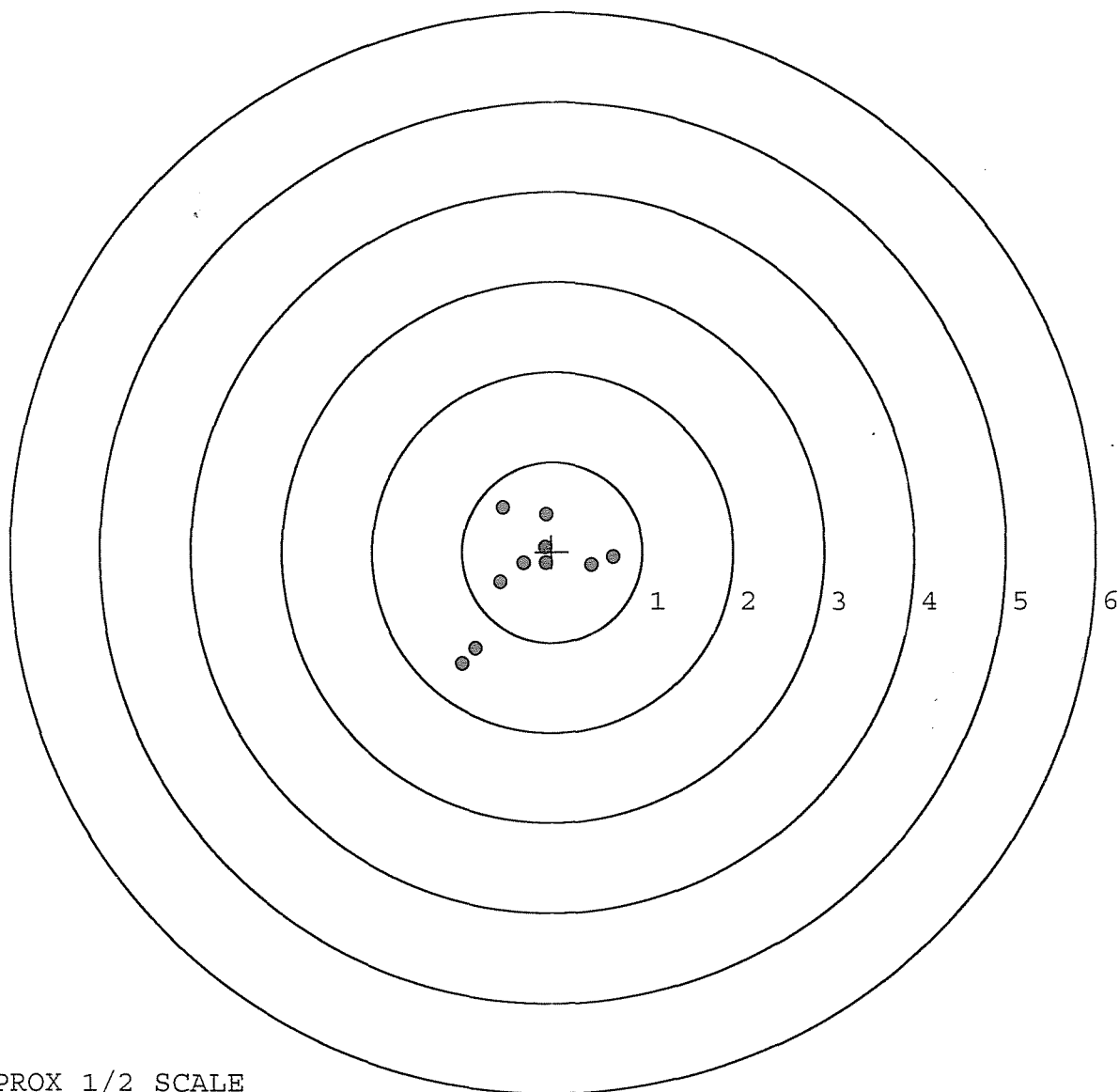


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236171. 0
TARGET NUMBER: 2
FILE DATE: 09/24/2002
FILE TIME: 11:49

X CENTROID: -0.240
Y CENTROID: -0.216
POA TO CENTROID: 0.323
HORZ SPREAD: 1.677
VERT SPREAD: 1.734
GROUP SPREAD: 2.049
MIN RADIUS: 0.113
MAX RADIUS: 1.274
MEAN RADIUS: 0.632
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.848	-1.064
2:	-0.999	-1.240
3:	-0.575	-0.340
4:	-0.316	-0.132
5:	-0.073	-0.133
6:	0.434	-0.148
7:	0.678	-0.063
8:	-0.073	0.416
9:	-0.553	0.494
10:	-0.076	0.049

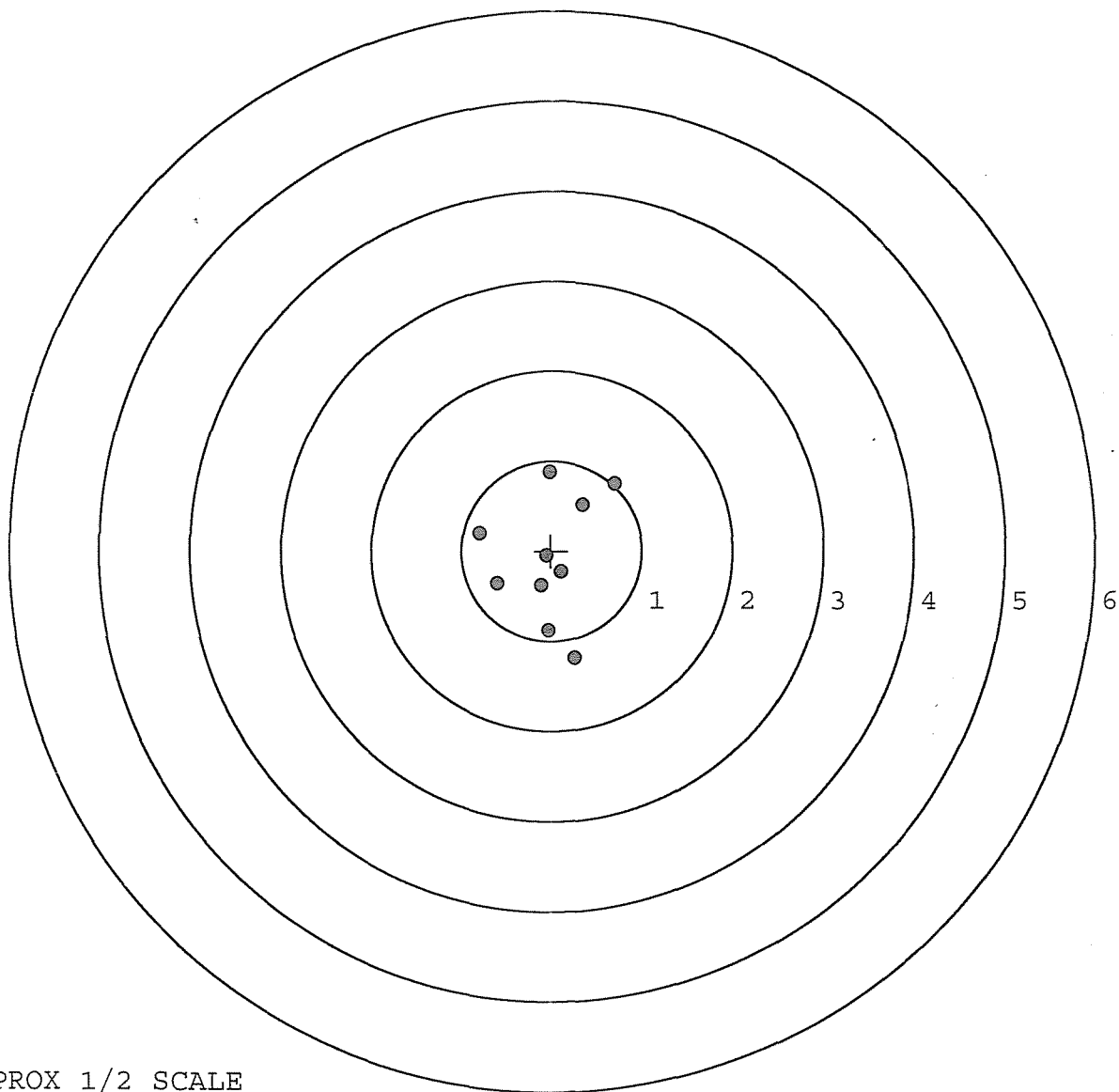


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236171. __0
TARGET NUMBER: 3
FILE DATE: 09/24/2002
FILE TIME: 11:49

X CENTROID: -0.024
Y CENTROID: -0.078
POA TO CENTROID: 0.081
HORZ SPREAD: 1.501
VERT SPREAD: 2.061
GROUP SPREAD: 2.081
MIN RADIUS: 0.041
MAX RADIUS: 1.146
MEAN RADIUS: 0.675
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.265	-1.187
2:	-0.037	-0.889
3:	-0.602	-0.361
4:	-0.806	0.201
5:	-0.025	0.874
6:	0.342	0.514
7:	0.695	0.750
8:	-0.058	-0.055
9:	-0.117	-0.390
10:	0.107	-0.234

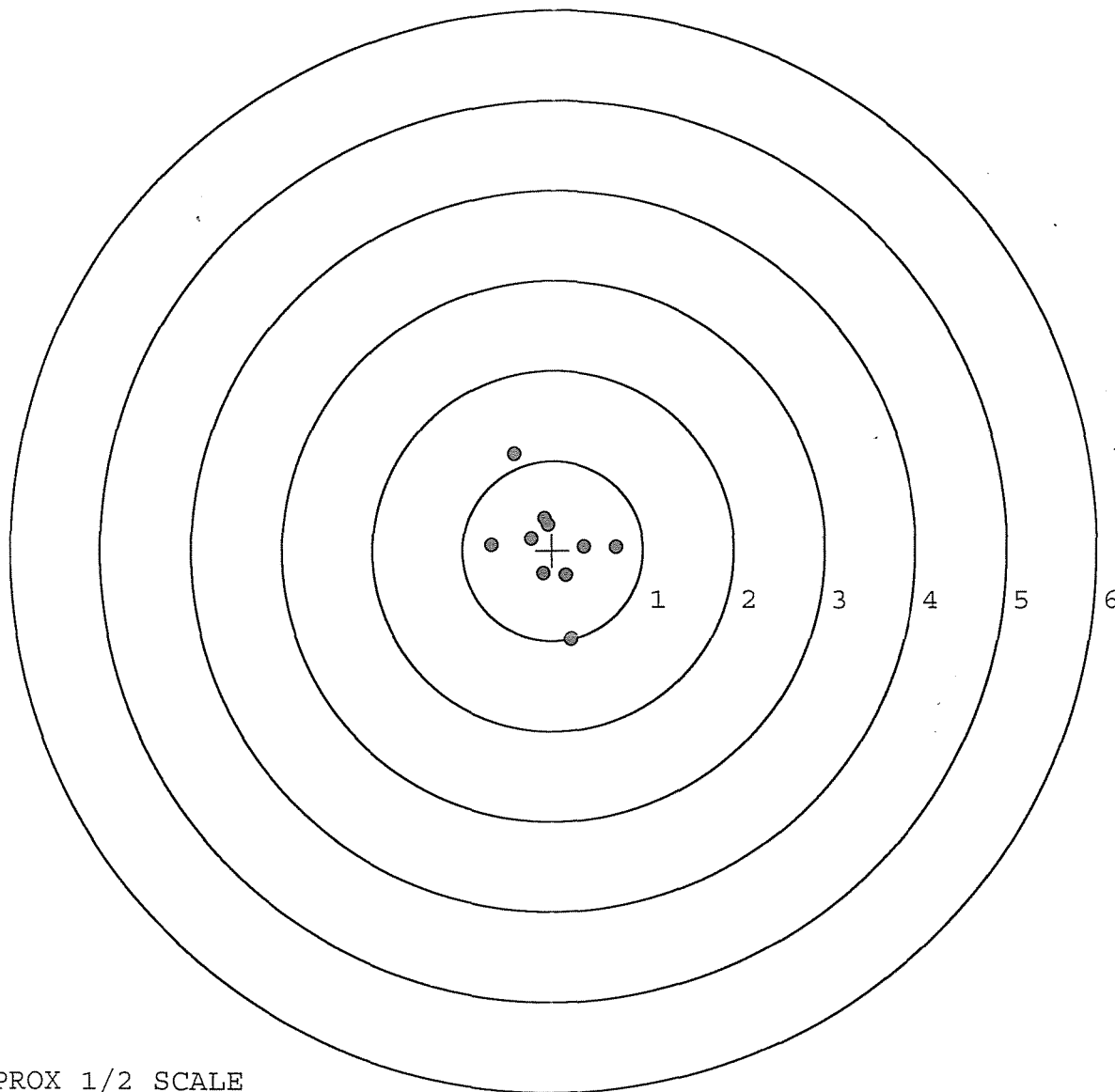


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236171. __0
TARGET NUMBER: 4
FILE DATE: 09/24/2002
FILE TIME: 11:49

X CENTROID: -0.019
Y CENTROID: 0.046
POA TO CENTROID: 0.050
HORZ SPREAD: 1.375
VERT SPREAD: 2.065
GROUP SPREAD: 2.162
MIN RADIUS: 0.234
MAX RADIUS: 1.109
MEAN RADIUS: 0.540
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.211	-0.988
2:	0.701	0.036
3:	-0.428	1.077
4:	-0.674	0.063
5:	0.149	-0.280
6:	-0.105	-0.262
7:	0.350	0.044
8:	-0.060	0.284
9:	-0.237	0.132
10:	-0.098	0.359

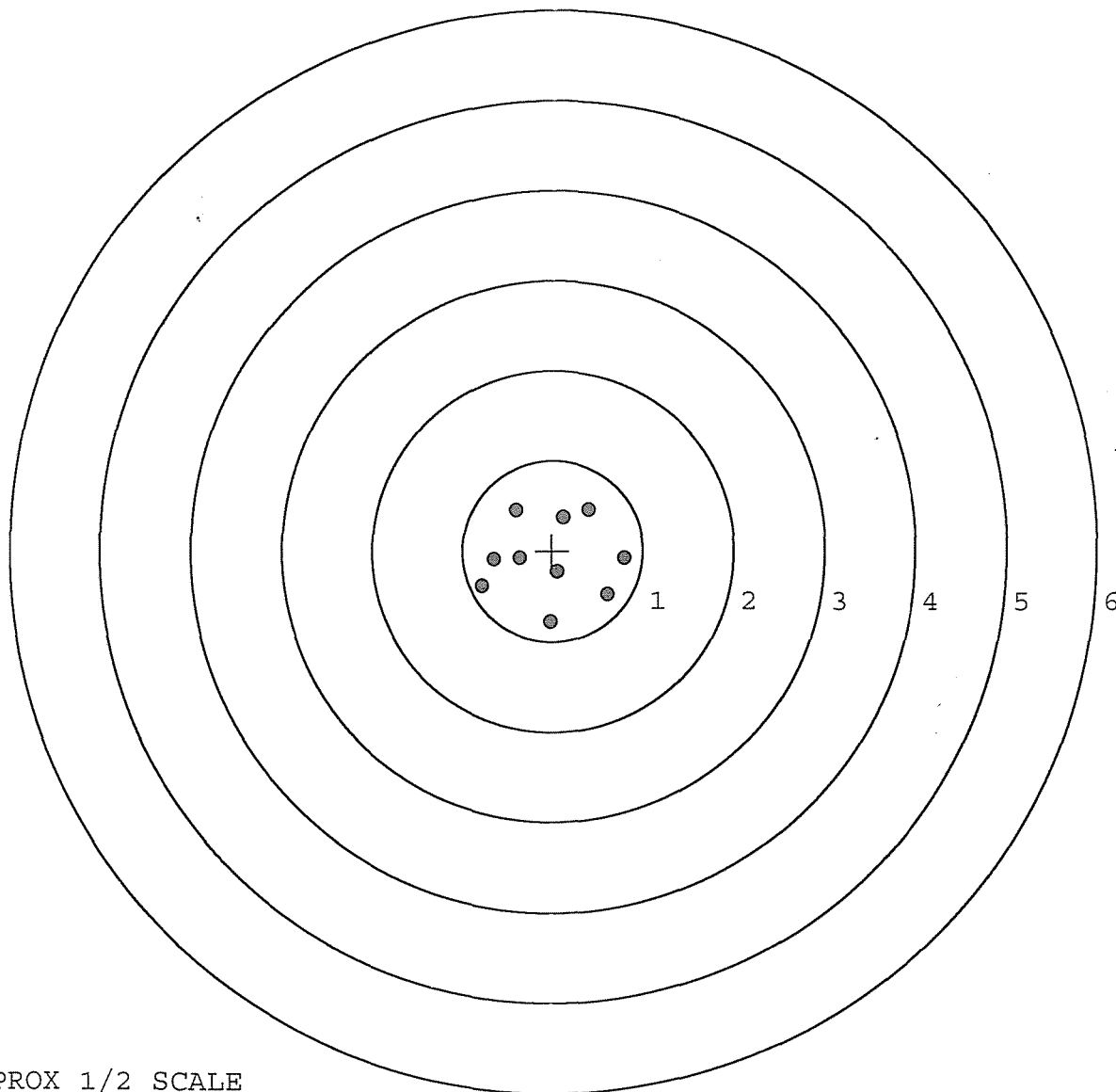


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236171. __0
TARGET NUMBER: 5
FILE DATE: 09/24/2002
FILE TIME: 11:49

X CENTROID: -0.025
Y CENTROID: -0.088
POA TO CENTROID: 0.092
HORZ SPREAD: 1.580
VERT SPREAD: 1.245
GROUP SPREAD: 1.609
MIN RADIUS: 0.167
MAX RADIUS: 0.824
MEAN RADIUS: 0.604
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.021	-0.787
2:	0.607	-0.482
3:	0.799	-0.086
4:	0.399	0.458
5:	0.114	0.370
6:	-0.412	0.451
7:	-0.651	-0.099
8:	-0.361	-0.086
9:	-0.781	-0.388
10:	0.054	-0.235



TARGET APPROX 1/2 SCALE