

G-6236172

VERY IMPORTANT
INSTRUCTION: Buyer
should be assured
that use of this
brand.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. J
66236172

Order No.
25716

13RW

Made in Illinois, U.S. Pat. & Int. Off. Marca Registrada. Marque Deposee.



5716 66236172

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



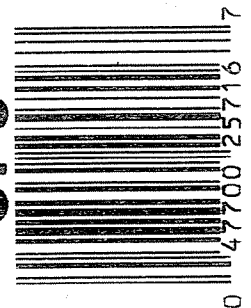
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236172

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6023 6172

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		9/5/02	RL
600	PROOF			
607	CHECK HEADSPACE		9/9/02	RL
610	DIS-ASSEMBLE GUN		9/9/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED SEP 10 2002 OPERATOR RK		
615	ROLLMARK CALIBER		9/10	BS
617	DRILL AND TAP SIGHT HOLES		9-12-02	K
620	APPLY COATINGS (BARREL ACTION)		9-18	TA
	(BOLT)		9-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-20-02	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-02	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-02	RW
	D) OIL FIRING PIN ASSEMBLY		9-20-02	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-2-02	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.0</u>	10-4-02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-4-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-12-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.021</u> <u>.022</u>	10-4-02	DA
	J) ASSEMBLE STOCK		9-23-02	RW
	K) ASSEMBLE SWIVEL STUDS		11-12-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/31/02	RL
	M) IRON SIGHT ALIGNMENT		10/31/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/31/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-4-02	A
	MALFUNCTION	CORRECTION	10-4-02	A
	MALFUNCTION	CORRECTION	10-4-02	A
	MALFUNCTION	CORRECTION	10-4-02	A
	MALFUNCTION	CORRECTION	10-4-02	A
645	INSPECT FOR LIVE AMMO		10-4-02	A
655	FINAL INSPECTION A) HEADSPACE		11-12-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.56</u> <u>2.55</u> <u>2.51</u> <u>2.31</u>	10-4-02	DA
	C) FUNCTION		11-12-02	RL
660	PACK		11-12-02	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

TRW

66736172

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.28		2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.48	2.65		2.65	
PULL #3	2.25	2.26		2.46	
PULL #4	2.37	2.44		2.44	
PULL #5	2.21	2.24		2.48	
TOTAL	11.65	11.87		12.57	
AVG.	2.33	2.37		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.34		
PULL #2	3.32	3.21		
PULL #3	3.31	3.41		
PULL #4	3.34	3.24		
PULL #5	3.26	3.32		
TOTAL	16.41	16.52		
AVG.	3.28	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.25	4.17		4.05
PULL #2	4.20	4.24		4.07
PULL #3	4.24	4.29		4.04
PULL #4	4.25	4.27		4.03
PULL #5	4.32	4.27		4.23
TOTAL	21.26	21.24		20.42
AVG.	4.25	4.24		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236172.___0
FILE DATE AND TIME: 10/05/2002 10:19

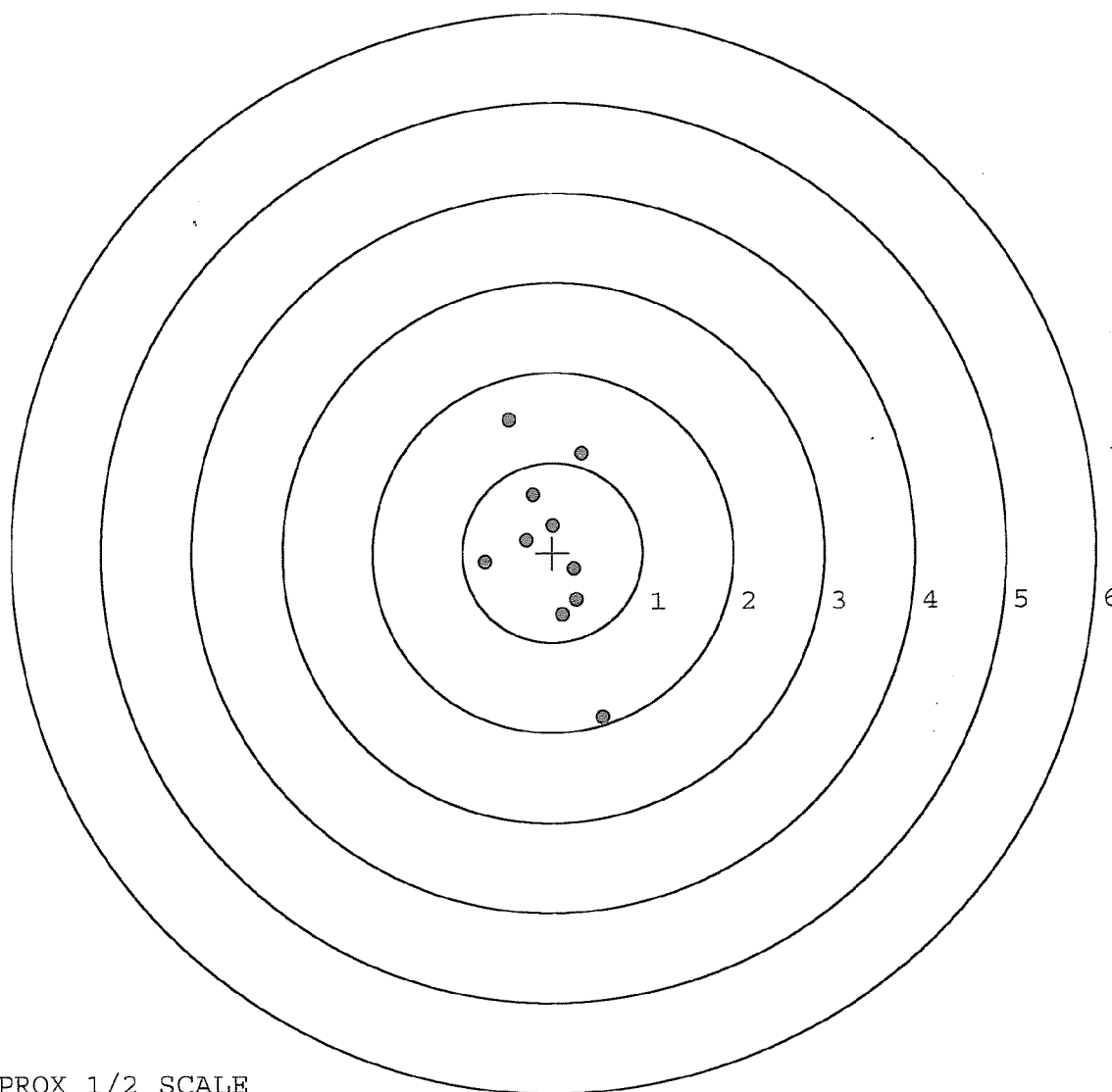
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.103
The Average Y Centroid of the Five Target Set:	-0.061
The Average Point of Impact of the Five Target Set:	0.120
The Average Mean Radius of the Five Target Set:	0.784
The Distance from POA to Centroid Target #1:	0.039
The Distance from Centroid Target #2 to Centroid Target #1:	0.064
The Distance from Centroid Target #3 to Centroid Target #1:	0.388
The Distance from Centroid Target #4 to Centroid Target #1:	0.057
The Distance from Centroid Target #5 to Centroid Target #1:	0.139

SERIAL NUMBER: G6236172. __0
TARGET NUMBER: 1
FILE DATE: 10/05/2002
FILE TIME: 10:19

POINT#	X	Y
1:	0.549	-1.843
2:	0.107	-0.694
3:	0.262	-0.533
4:	0.235	-0.182
5:	-0.748	-0.101
6:	-0.291	0.145
7:	0.010	0.302
8:	-0.218	0.644
9:	0.330	1.098
10:	-0.478	1.474

X CENTROID: -0.024
Y CENTROID: 0.031
POA TO CENTROID: 0.039
HORZ SPREAD: 1.297
VERT SPREAD: 3.317
GROUP SPREAD: 3.472
MIN RADIUS: 0.273
MAX RADIUS: 1.960
MEAN RADIUS: 0.824
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

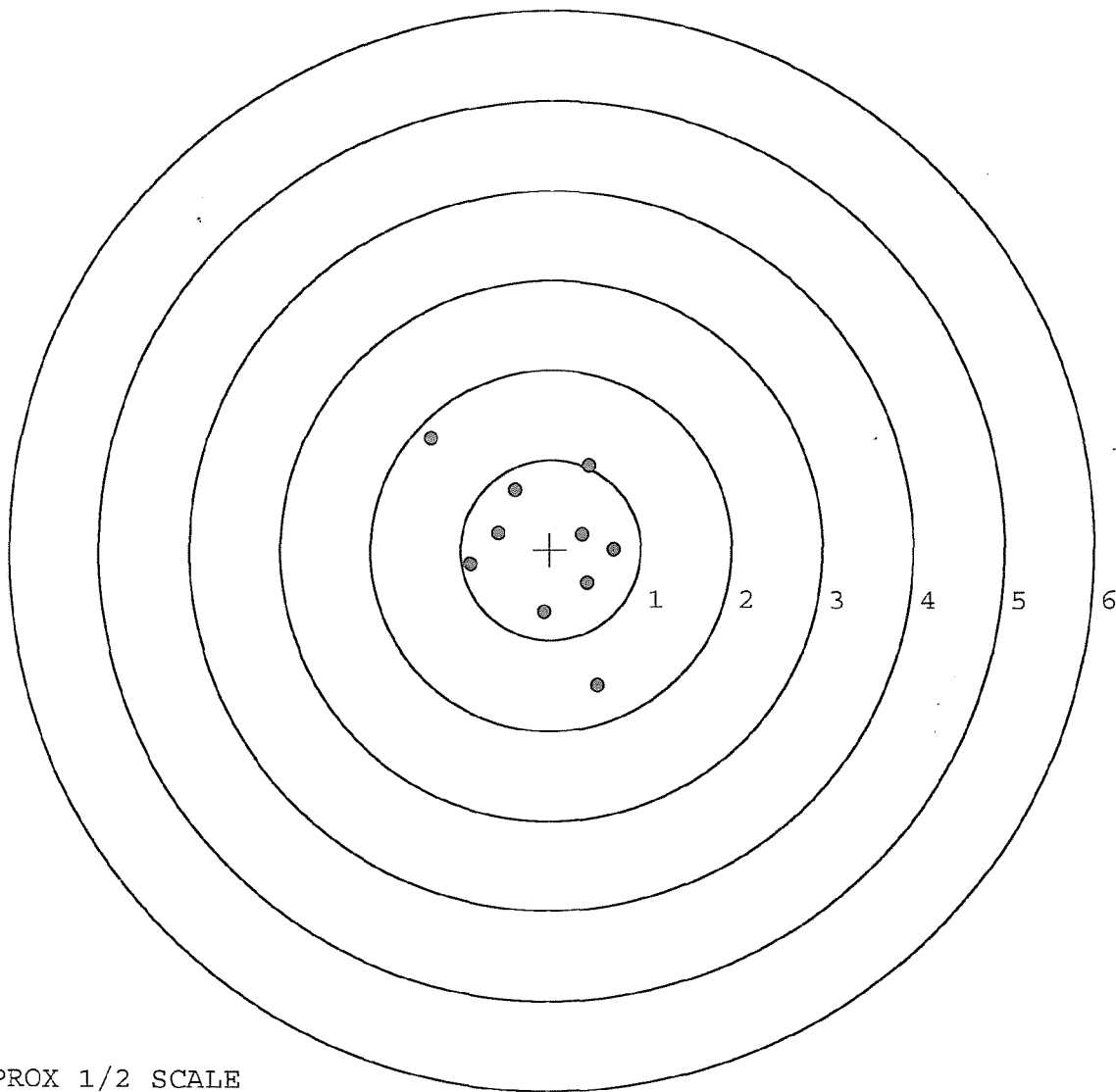


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236172. 0
TARGET NUMBER: 2
FILE DATE: 10/05/2002
FILE TIME: 10:19

POINT#	X	Y
1:	0.531	-1.502
2:	-0.071	-0.697
3:	0.410	-0.369
4:	0.701	0.003
5:	0.353	0.170
6:	0.421	0.936
7:	-0.399	0.661
8:	-0.583	0.180
9:	-0.892	-0.164
10:	-1.332	1.239

X CENTROID: -0.086
Y CENTROID: 0.046
POA TO CENTROID: 0.097
HORZ SPREAD: 2.033
VERT SPREAD: 2.741
GROUP SPREAD: 3.314
MIN RADIUS: 0.456
MAX RADIUS: 1.725
MEAN RADIUS: 0.909
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

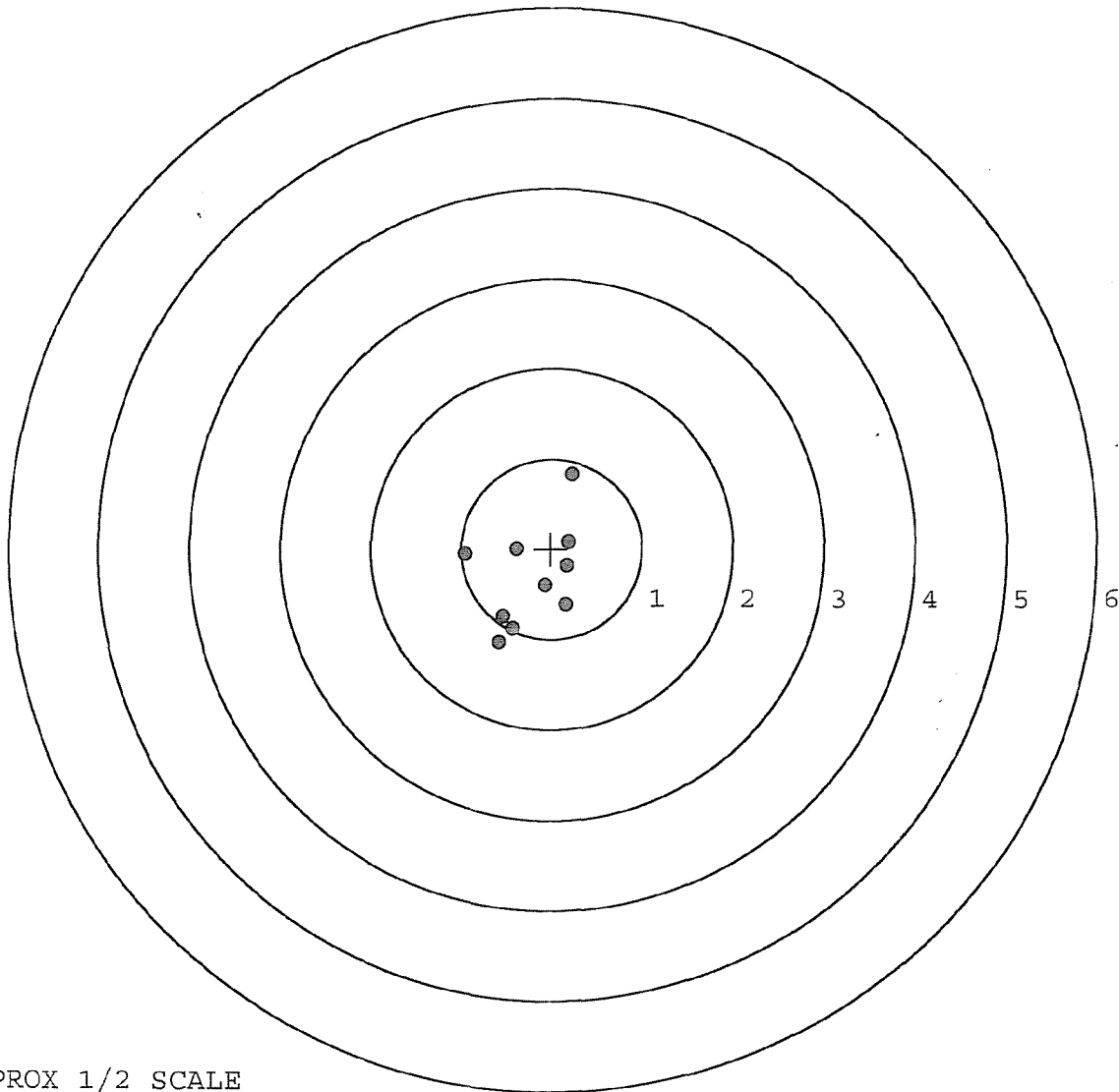


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236172. __0
TARGET NUMBER: 3
FILE DATE: 10/05/2002
FILE TIME: 10:19

X CENTROID: -0.219
Y CENTROID: -0.305
POA TO CENTROID: 0.375
HORZ SPREAD: 1.189
VERT SPREAD: 1.872
GROUP SPREAD: 2.041
MIN RADIUS: 0.182
MAX RADIUS: 1.224
MEAN RADIUS: 0.598
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.581	-1.039
2:	-0.432	-0.881
3:	-0.537	-0.752
4:	-0.957	-0.058
5:	-0.382	-0.002
6:	0.166	-0.624
7:	-0.070	-0.409
8:	0.174	-0.191
9:	0.197	0.076
10:	0.232	0.833

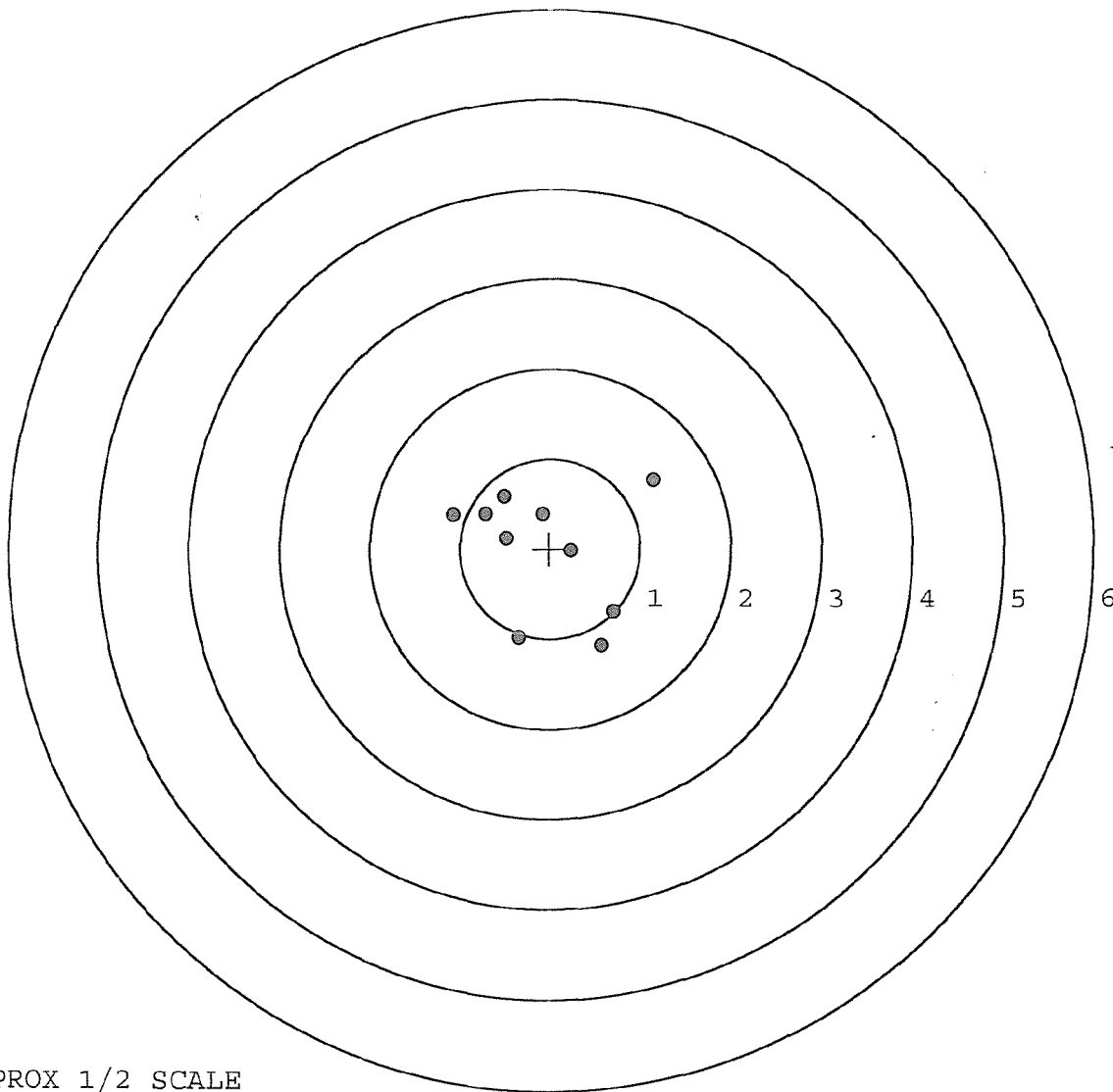


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236172. __0
TARGET NUMBER: 4
FILE DATE: 10/05/2002
FILE TIME: 10:19

POINT#	X	Y
1:	0.571	-1.079
2:	0.703	-0.702
3:	-0.353	-0.991
4:	0.236	-0.023
5:	1.142	0.760
6:	-0.084	0.393
7:	-0.489	0.120
8:	-0.512	0.588
9:	-0.717	0.394
10:	-1.076	0.385

X CENTROID: -0.058
Y CENTROID: -0.015
POA TO CENTROID: 0.060
HORZ SPREAD: 2.218
VERT SPREAD: 1.839
GROUP SPREAD: 2.302
MIN RADIUS: 0.294
MAX RADIUS: 1.429
MEAN RADIUS: 0.849
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10

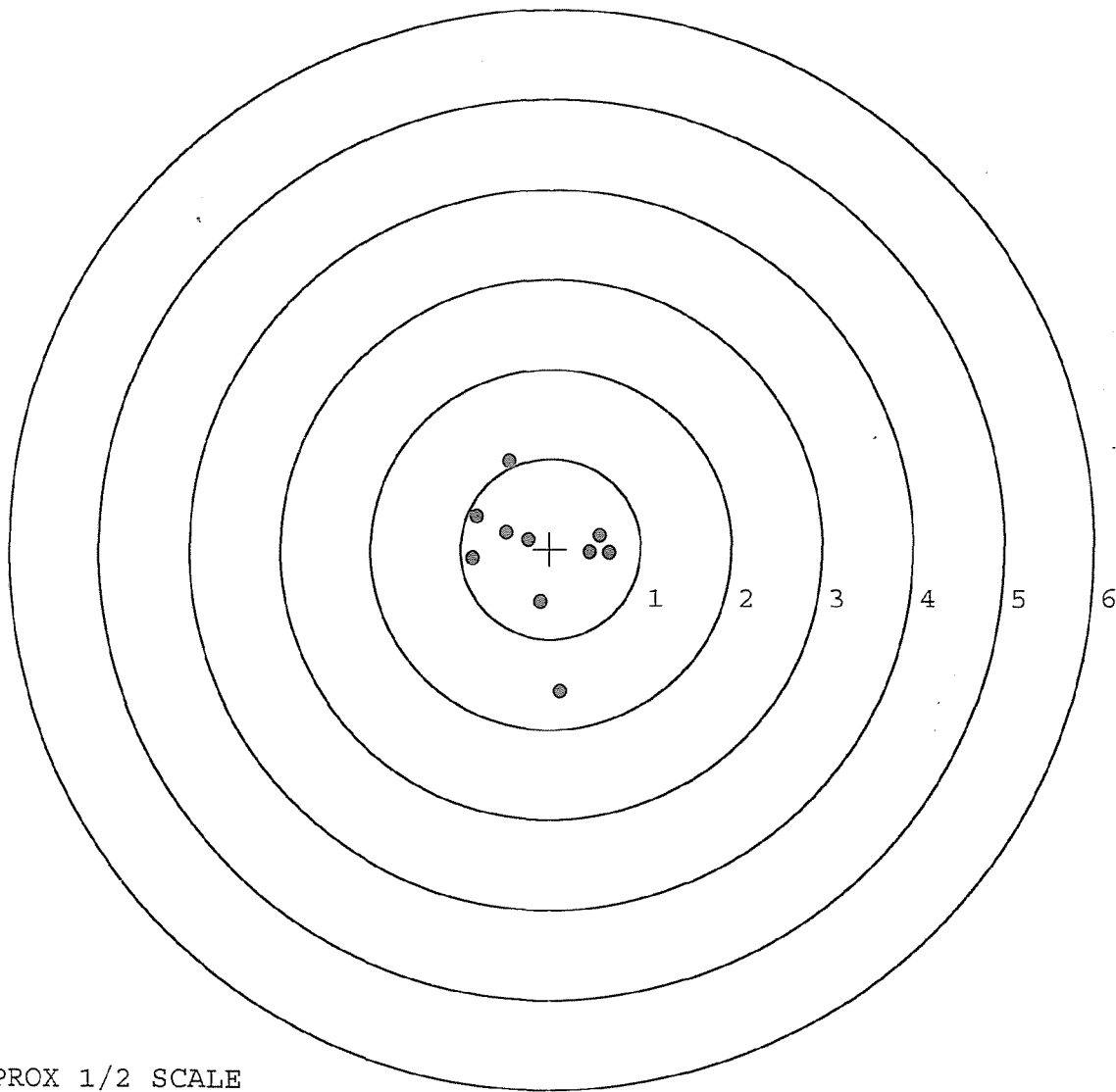


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236172.___0
TARGET NUMBER: 5
FILE DATE: 10/05/2002
FILE TIME: 10:19

POINT#	X	Y
1:	0.111	-1.582
2:	-0.111	-0.589
3:	0.659	-0.049
4:	0.541	0.140
5:	-0.249	0.104
6:	-0.497	0.175
7:	-0.865	-0.111
8:	-0.823	0.359
9:	-0.466	0.967
10:	0.435	-0.041

X CENTROID: -0.126
Y CENTROID: -0.063
POA TO CENTROID: 0.141
HORZ SPREAD: 1.524
VERT SPREAD: 2.549
GROUP SPREAD: 2.613
MIN RADIUS: 0.207
MAX RADIUS: 1.538
MEAN RADIUS: 0.739
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE