

66236176

VERY IMPORTANT
 1. Do not use for identification
 2. Do not use for identification
 3. Do not use for identification

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tam. Off. Parca Registrada Parque Deposee.

SERIAL NO. **G6236176**
 ORDER NO. **25716**
46
26RW

5716 G6236176

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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 M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



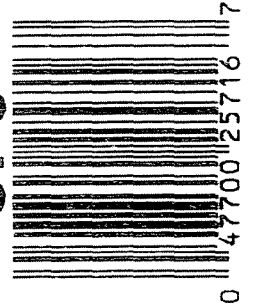
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6236176

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G623 60176

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/27/02	RL
600	PROOF		9-4-02	Ac
607	CHECK HEADSPACE		9-4-02	Ac
610	DIS-ASSEMBLE GUN	MAGNA - FLUX INSPECTED	9/3/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 04 2002 OPERATOR <u>PR</u>		
615	ROLLMARK CALIBER		9/5-	B
617	DRILL AND TAP SIGHT HOLES		9-5-02	Ac
620	APPLY COATINGS (BARREL ACTION)		10-1	TA
	(BOLT)		10-1	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-16-02	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-16-02	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-16-02	RA
	D) OIL FIRING PIN ASSEMBLY		10-16-02	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-20-02	R

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>6.0</u>	10-30-02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.0</u>	10-30-02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-20-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	10-30-02	DA
	J) ASSEMBLE STOCK		10/18/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-20-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-20-02	RL
	M) IRON SIGHT ALIGNMENT		11-20-02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-20-02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-29-02	RL
	MALFUNCTION	CORRECTION	10-29-02	RL
	MALFUNCTION	CORRECTION	10-29-02	RL
	MALFUNCTION	CORRECTION	10-29-02	RL
	MALFUNCTION	CORRECTION	10-29-02	RL
645	INSPECT FOR LIVE AMMO		10-29-02	RL
655	FINAL INSPECTION A) HEADSPACE		11-20-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.72</u> <u>2.63</u> <u>2.61</u> <u>2.69</u>	10-30-02	DA
	C) FUNCTION		11-20-02	RL
660	PACK		11-22-02	DA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 10-18-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.69	2.33		2.32	MIN. SETTING,
PULL #2	2.37	2.31		2.24	NO AVG. OF 5.
PULL #3	2.56	2.42		2.27	READINGS ACCEPT-
PULL #4	2.46	2.32		2.33	ABLE LESS THAN 2
PULL #5	2.50	2.33		2.28	
TOTAL	12.50	11.71		11.44	
AVG.	2.50	2.34		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.08		
PULL #2	3.18	3.28		
PULL #3	3.26	3.17		
PULL #4	2.97	3.10		
PULL #5	3.17	3.16		
TOTAL	15.76	15.79		
AVG.	3.15	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.10	3.99		4.23
PULL #2	4.19	4.02		4.19
PULL #3	4.05	4.07		4.28
PULL #4	4.13	4.04		4.22
PULL #5	4.15	4.06		4.07
TOTAL	20.62	20.18		20.99
AVG.	4.12	4.03		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236176.___0

FILE DATE AND TIME: 10/30/2002 22:54

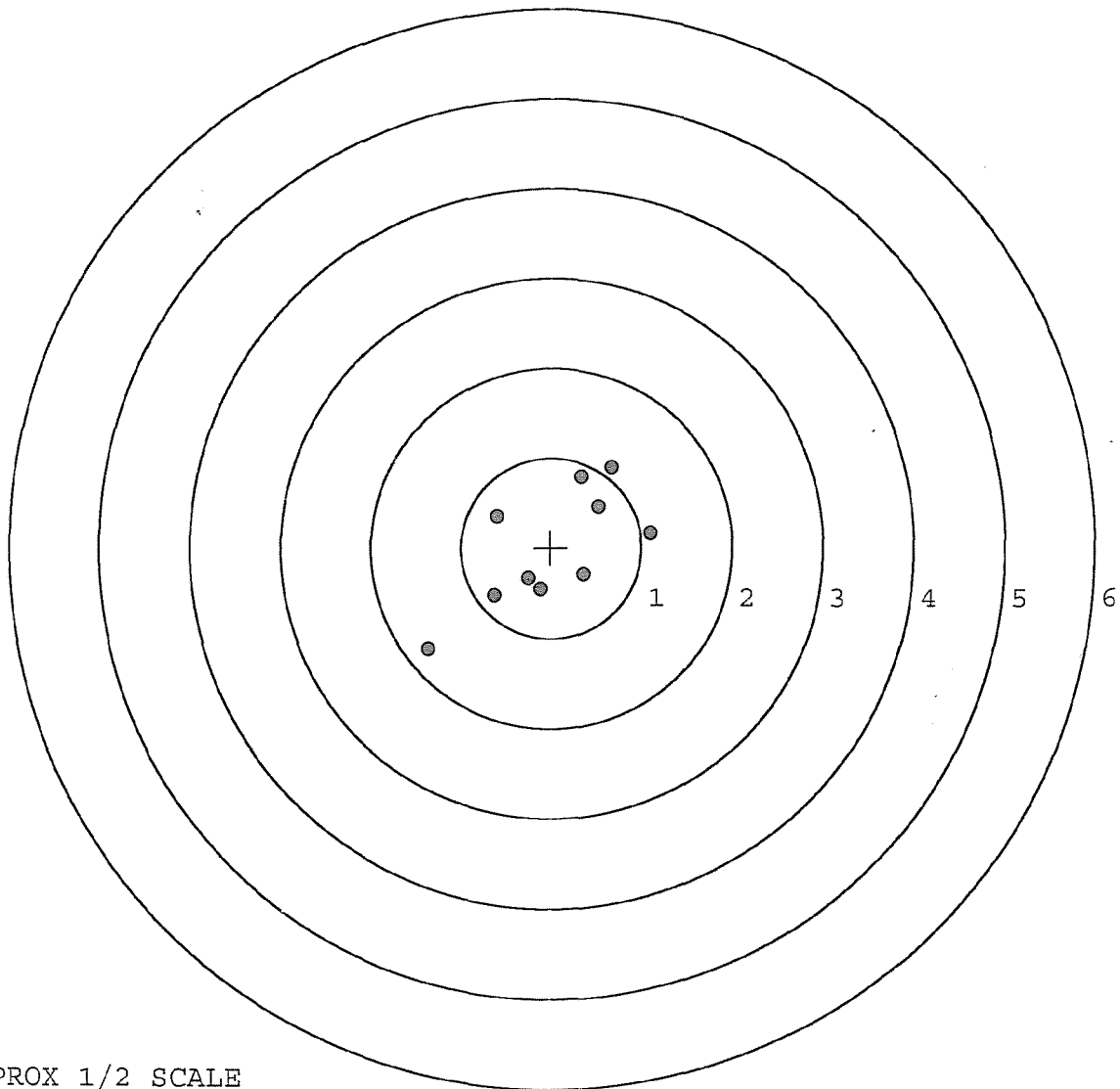
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.029
The Average Y Centroid of the Five Target Set:	-0.083
The Average Point of Impact of the Five Target Set:	0.088
The Average Mean Radius of the Five Target Set:	0.866
The Distance from POA to Centroid Target #1:	0.009
The Distance from Centroid Target #2 to Centroid Target #1:	0.138
The Distance from Centroid Target #3 to Centroid Target #1:	0.131
The Distance from Centroid Target #4 to Centroid Target #1:	0.266
The Distance from Centroid Target #5 to Centroid Target #1:	0.182

SERIAL NUMBER: G6236176. __0
TARGET NUMBER: 1
FILE DATE: 10/30/2002
FILE TIME: 22:54

X CENTROID: 0.003
Y CENTROID: -0.009
POA TO CENTROID: 0.009
HORZ SPREAD: 2.455
VERT SPREAD: 2.018
GROUP SPREAD: 2.862
MIN RADIUS: 0.416
MAX RADIUS: 1.760
MEAN RADIUS: 0.842
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.095	0.164
2:	0.521	0.456
3:	0.335	0.787
4:	0.670	0.896
5:	-0.601	0.353
6:	-0.119	-0.460
7:	-0.249	-0.340
8:	-0.633	-0.527
9:	-1.360	-1.122
10:	0.366	-0.294

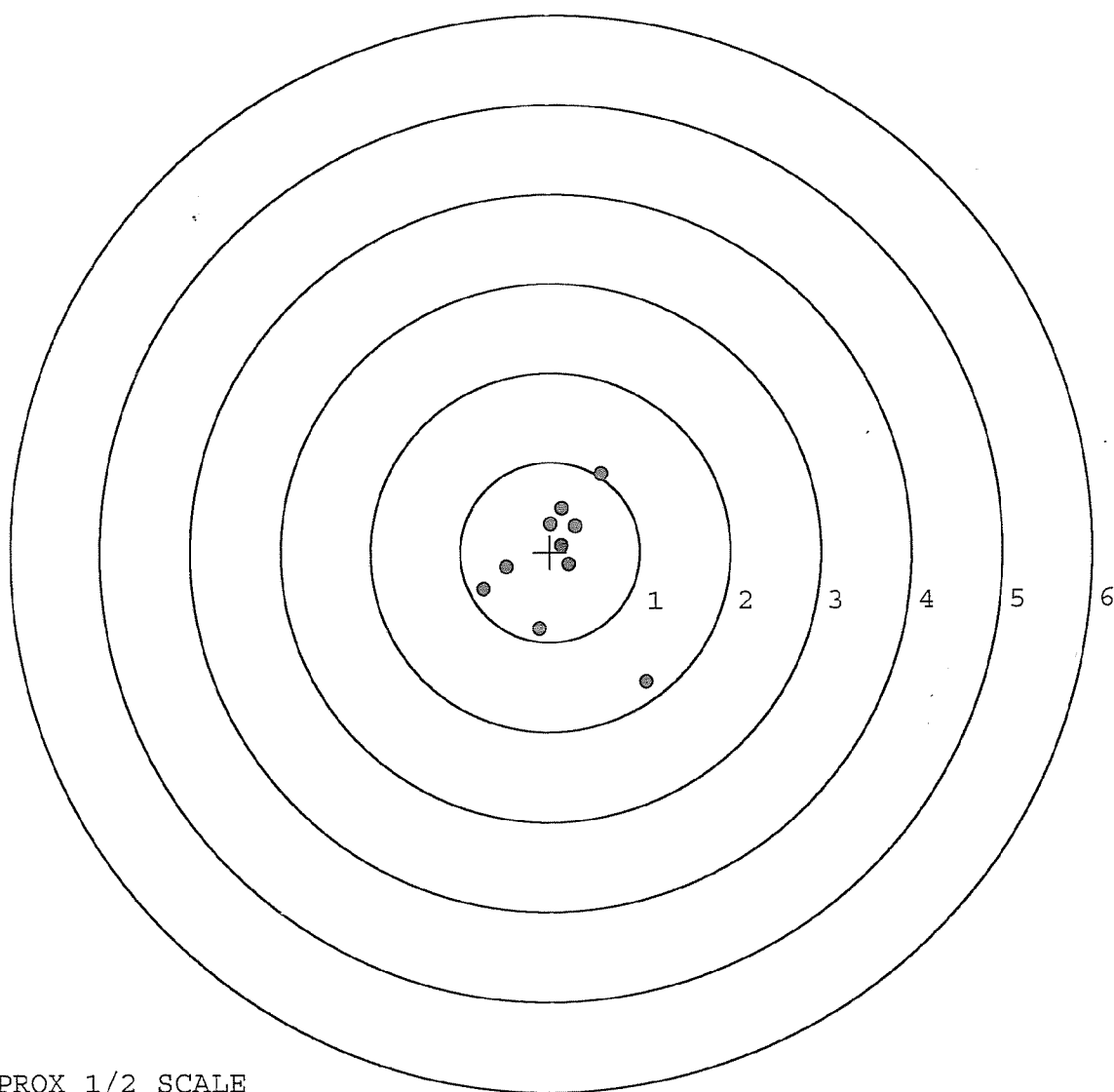


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236176. __0
TARGET NUMBER: 2
FILE DATE: 10/30/2002
FILE TIME: 22:54

X CENTROID: 0.104
Y CENTROID: -0.103
POA TO CENTROID: 0.146
HORZ SPREAD: 1.806
VERT SPREAD: 2.319
GROUP SPREAD: 2.370
MIN RADIUS: 0.111
MAX RADIUS: 1.659
MEAN RADIUS: 0.674
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.062	-1.457
2:	-0.124	-0.857
3:	-0.744	-0.408
4:	-0.492	-0.168
5:	0.573	0.862
6:	0.135	0.483
7:	0.283	0.283
8:	0.008	0.307
9:	0.130	0.067
10:	0.207	-0.143

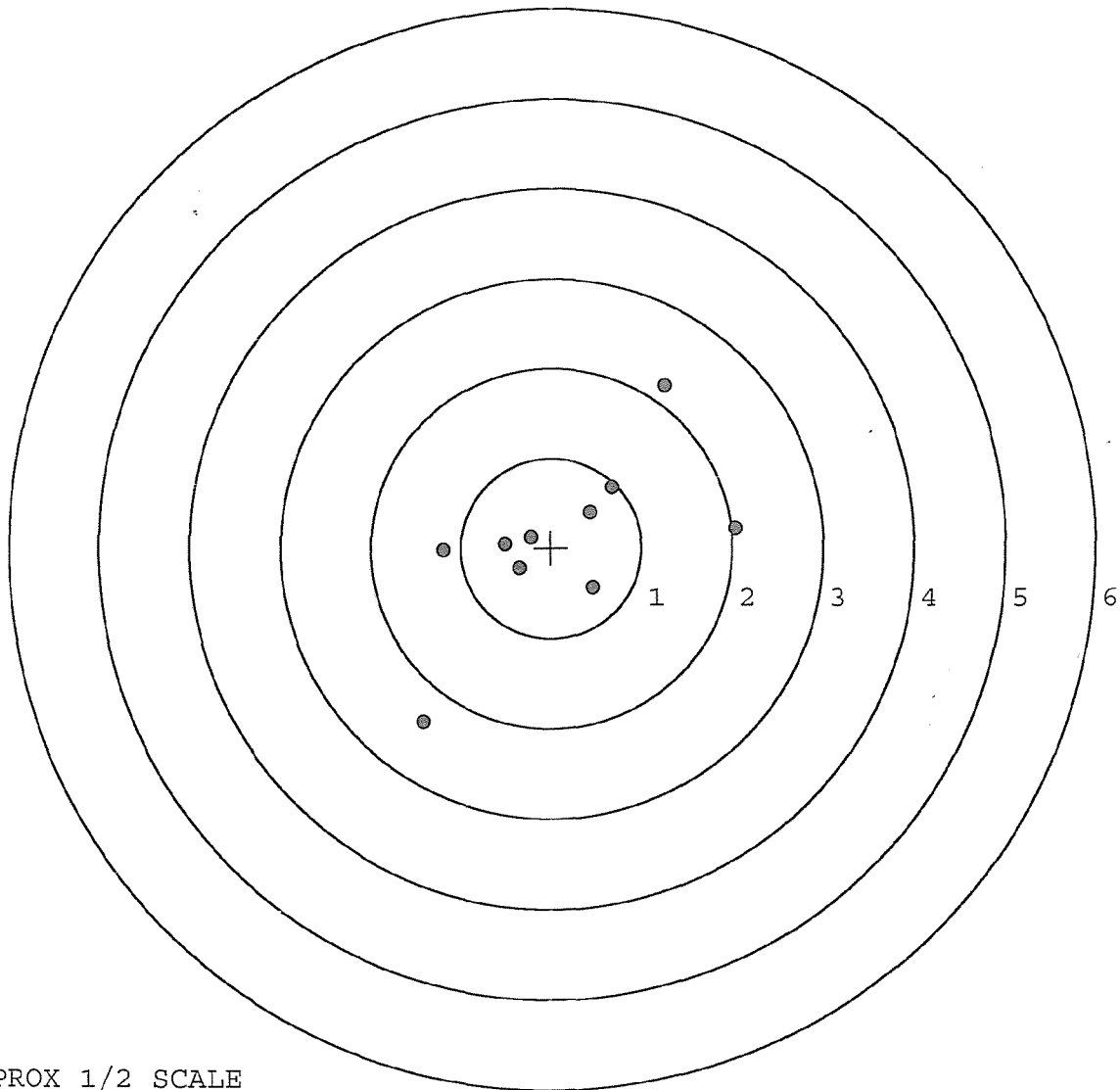


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236176. __0
TARGET NUMBER: 3
FILE DATE: 10/30/2002
FILE TIME: 22:54

X CENTROID: 0.114
Y CENTROID: 0.061
POA TO CENTROID: 0.129
HORZ SPREAD: 3.447
VERT SPREAD: 3.735
GROUP SPREAD: 4.589
MIN RADIUS: 0.348
MAX RADIUS: 2.511
MEAN RADIUS: 1.124
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	2.031	0.215
2:	1.250	1.805
3:	0.667	0.674
4:	0.428	0.394
5:	0.461	-0.441
6:	-0.230	0.116
7:	-0.351	-0.233
8:	-0.508	0.041
9:	-1.191	-0.033
10:	-1.416	-1.930

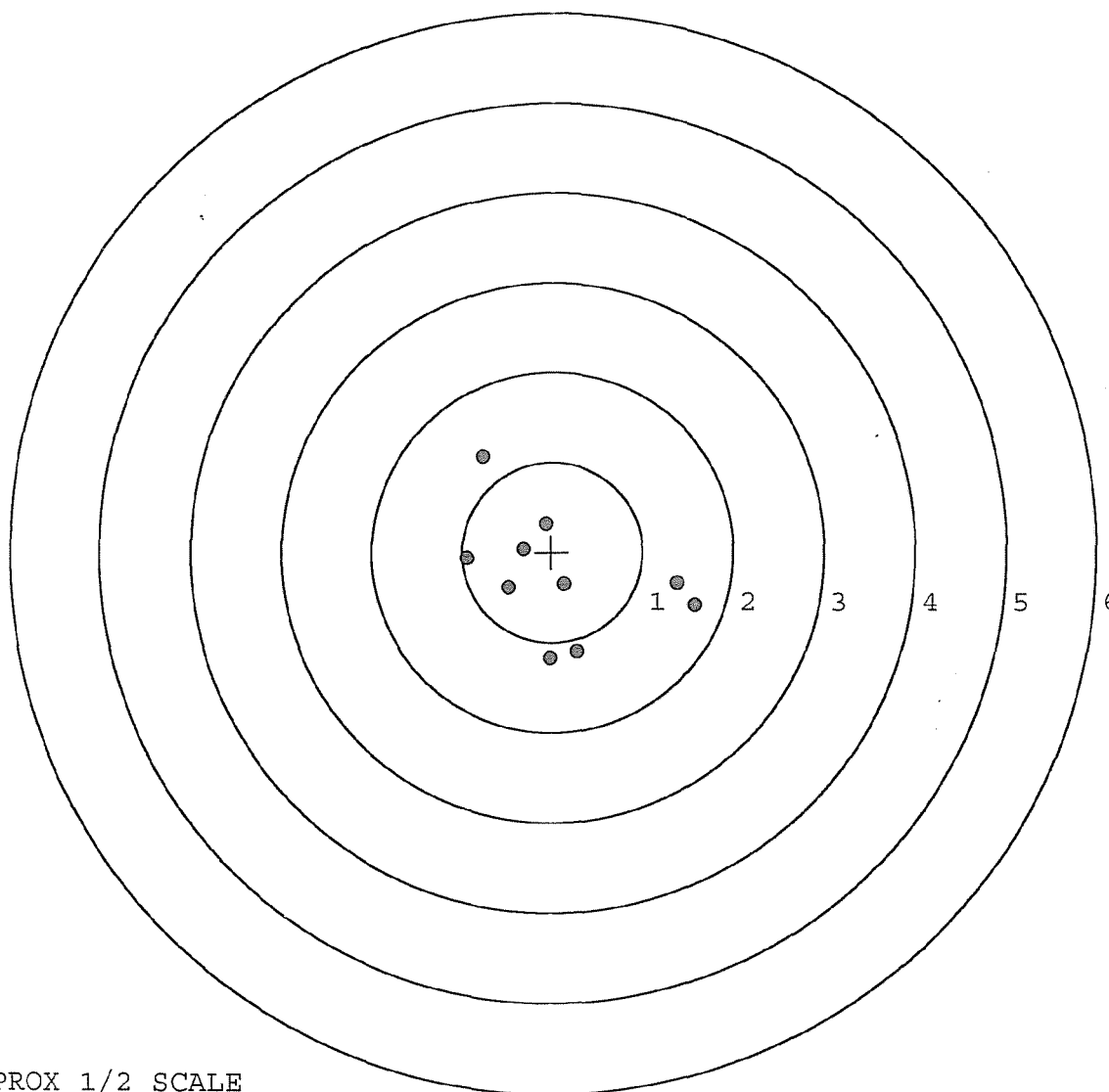


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236176. __0
TARGET NUMBER: 4
FILE DATE: 10/30/2002
FILE TIME: 22:54

POINT#	X	Y
1:	1.579	-0.587
2:	1.383	-0.347
3:	0.280	-1.107
4:	-0.020	-1.186
5:	0.139	-0.363
6:	-0.483	-0.395
7:	-0.316	0.035
8:	-0.068	0.316
9:	-0.945	-0.071
10:	-0.768	1.063

X CENTROID: 0.078
Y CENTROID: -0.264
POA TO CENTROID: 0.276
HORZ SPREAD: 2.524
VERT SPREAD: 2.249
GROUP SPREAD: 2.869
MIN RADIUS: 0.116
MAX RADIUS: 1.574
MEAN RADIUS: 0.904
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236176. 0

TARGET NUMBER: 5

FILE DATE: 10/30/2002

FILE TIME: 22:54

POINT#	X	Y
1:	0.727	1.021
2:	0.849	0.160
3:	0.263	0.195
4:	0.219	-0.373
5:	-0.012	-0.549
6:	-0.123	-0.271
7:	0.166	-0.449
8:	-0.963	0.072
9:	-1.358	-0.159
10:	-1.309	-0.659

X CENTROID: -0.154

Y CENTROID: -0.101

POA TO CENTROID: 0.184

HORZ SPREAD: 2.207

VERT SPREAD: 1.680

GROUP SPREAD: 2.640

MIN RADIUS: 0.173

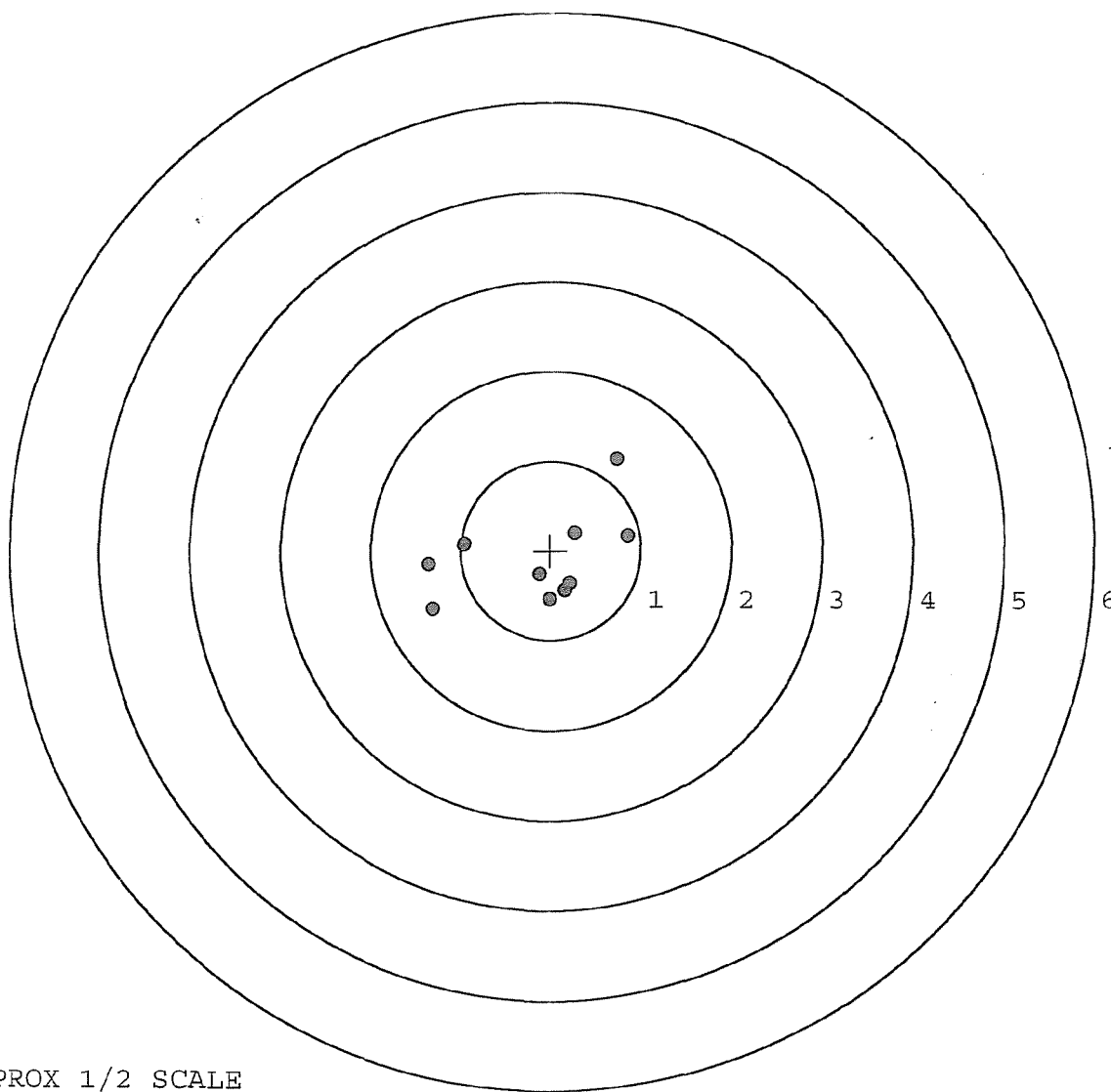
MAX RADIUS: 1.427

MEAN RADIUS: 0.787

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE