

G623 6/82

VERY IMPORTANT! Buyer's Instructions: To ensure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6236182**
 Order No. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

26RW

5716 G6236182

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



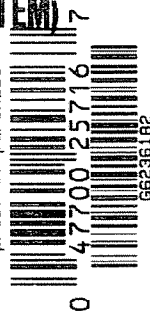
ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



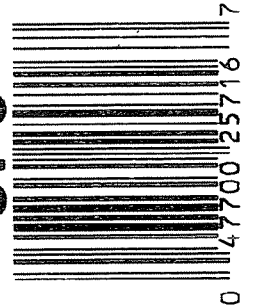
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236182

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G-6236182

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/23/02	RL
600	PROOF		8-26-02	AK
607	CHECK HEADSPACE		8-26-02	AK
610	DIS-ASSEMBLE GUN	INSPECTED	8/26/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8/27/02	BS
617	DRILL AND TAP SIGHT HOLES		8-27-02	AK
620	APPLY COATINGS (BARREL ACTION)		9-10	TA
	(BOLT)		9-10	TA
625	FINAL ASSEMBLY		9/19-02	BA
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/19/02	BA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/19/02	BA
	D) OIL FIRING PIN ASSEMBLY		9/19/02	BA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>5.0</u> <u>4.5</u>	9/27/02	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	9/27/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.022</u>	9/27/02	DA
	J) ASSEMBLE STOCK		9-19-02	RL
	K) ASSEMBLE SWIVEL STUDS		11/22/02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/14/02	RL
	M) IRON SIGHT ALIGNMENT		10/15/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/15/02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	9/23/02	TRW
	MALFUNCTION	CORRECTION	9/23/02	TRW
	MALFUNCTION	CORRECTION	9/23/02	TRW
	MALFUNCTION	CORRECTION	9/23/02	TRW
	MALFUNCTION	CORRECTION	9/23/02	TRW
645	INSPECT FOR LIVE AMMO		9/23/02	TRW
655	FINAL INSPECTION A) HEADSPACE		11/22/02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>269</u> <u>265</u> <u>268</u> <u>257</u> <u>271</u>	9/30/02	RL
	C) FUNCTION		11/22/02	RL
660	PACK		11/25/02	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

RW
6236182

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.27	2.42	2.28	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.45	2.42	2.36	
PULL #3	2.49	2.37	2.38	
PULL #4	2.53	2.32	2.42	
PULL #5	2.50	2.38	2.43	
TOTAL	12.24	11.91	11.87	
AVG.	2.45	2.38	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	3.20	
PULL #2	3.00	3.18	
PULL #3	3.00	3.03	
PULL #4	3.00	3.16	
PULL #5	3.00	3.09	
TOTAL	15.05	15.66	
AVG.	3.01	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.03	4.25		4.37
PULL #2	3.99	4.08		4.37
PULL #3	3.94	4.20		4.33
PULL #4	3.94	4.18		4.40
PULL #5	3.95	4.17		4.21
TOTAL	19.85	20.88		21.68
AVG.	3.97	4.18		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236182.___0
FILE DATE AND TIME: 09/24/2002 12:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.049
The Average Y Centroid of the Five Target Set:	-0.042
The Average Point of Impact of the Five Target Set:	0.065
The Average Mean Radius of the Five Target Set:	0.589
The Distance from POA to Centroid Target #1:	0.104
The Distance from Centroid Target #2 to Centroid Target #1:	0.153
The Distance from Centroid Target #3 to Centroid Target #1:	0.188
The Distance from Centroid Target #4 to Centroid Target #1:	0.100
The Distance from Centroid Target #5 to Centroid Target #1:	0.081

SERIAL NUMBER: G6236182. __0

TARGET NUMBER: 1

FILE DATE: 09/24/2002

FILE TIME: 12:06

X CENTROID: -0.071

Y CENTROID: -0.076

POA TO CENTROID: 0.104

HORZ SPREAD: 0.948

VERT SPREAD: 2.115

GROUP SPREAD: 2.240

MIN RADIUS: 0.137

MAX RADIUS: 1.334

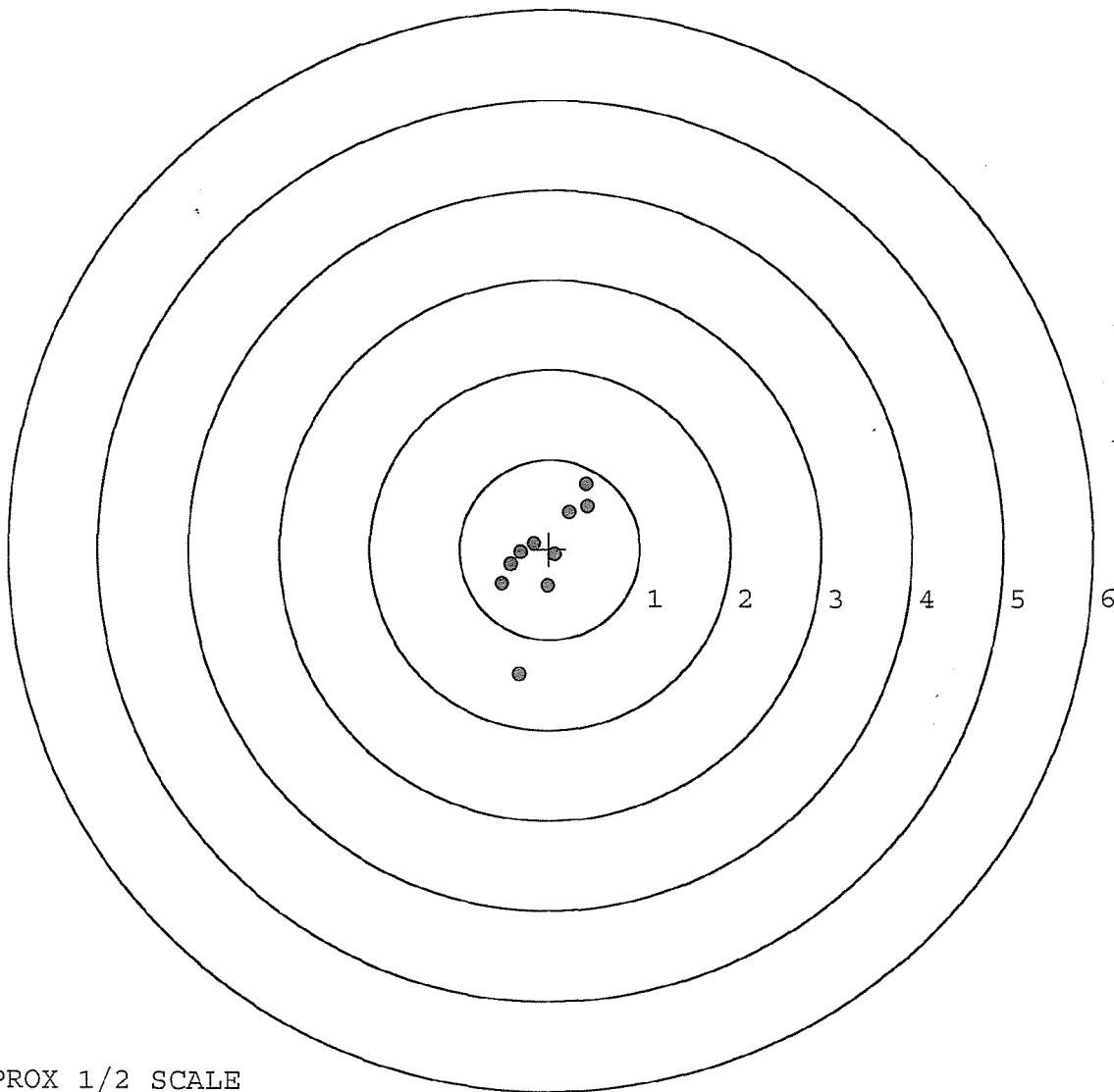
MEAN RADIUS: 0.540

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.335	-1.384
2:	-0.528	-0.385
3:	-0.023	-0.409
4:	0.065	-0.060
5:	0.217	0.409
6:	0.420	0.482
7:	0.402	0.731
8:	-0.175	0.063
9:	-0.322	-0.038
10:	-0.428	-0.169



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236182. __0

TARGET NUMBER: 2

FILE DATE: 09/24/2002

FILE TIME: 12:06

X CENTROID: -0.155

Y CENTROID: 0.052

POA TO CENTROID: 0.163

HORZ SPREAD: 2.181

VERT SPREAD: 1.384

GROUP SPREAD: 2.199

MIN RADIUS: 0.231

MAX RADIUS: 1.252

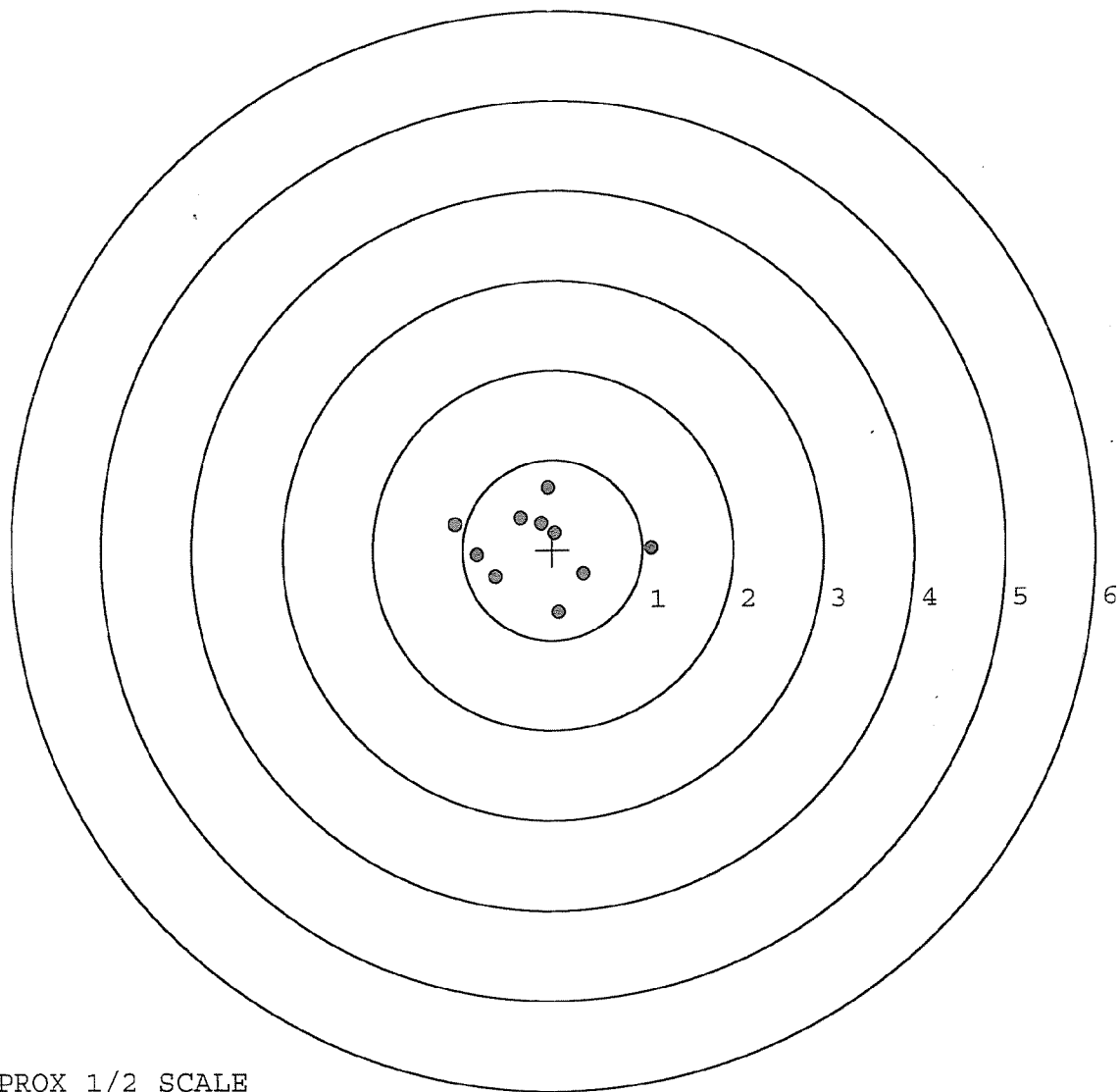
MEAN RADIUS: 0.636

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.071	-0.694
2:	0.345	-0.268
3:	1.097	0.014
4:	-0.048	0.690
5:	-1.084	0.293
6:	-0.637	-0.297
7:	-0.841	-0.058
8:	0.028	0.193
9:	-0.121	0.296
10:	-0.358	0.354

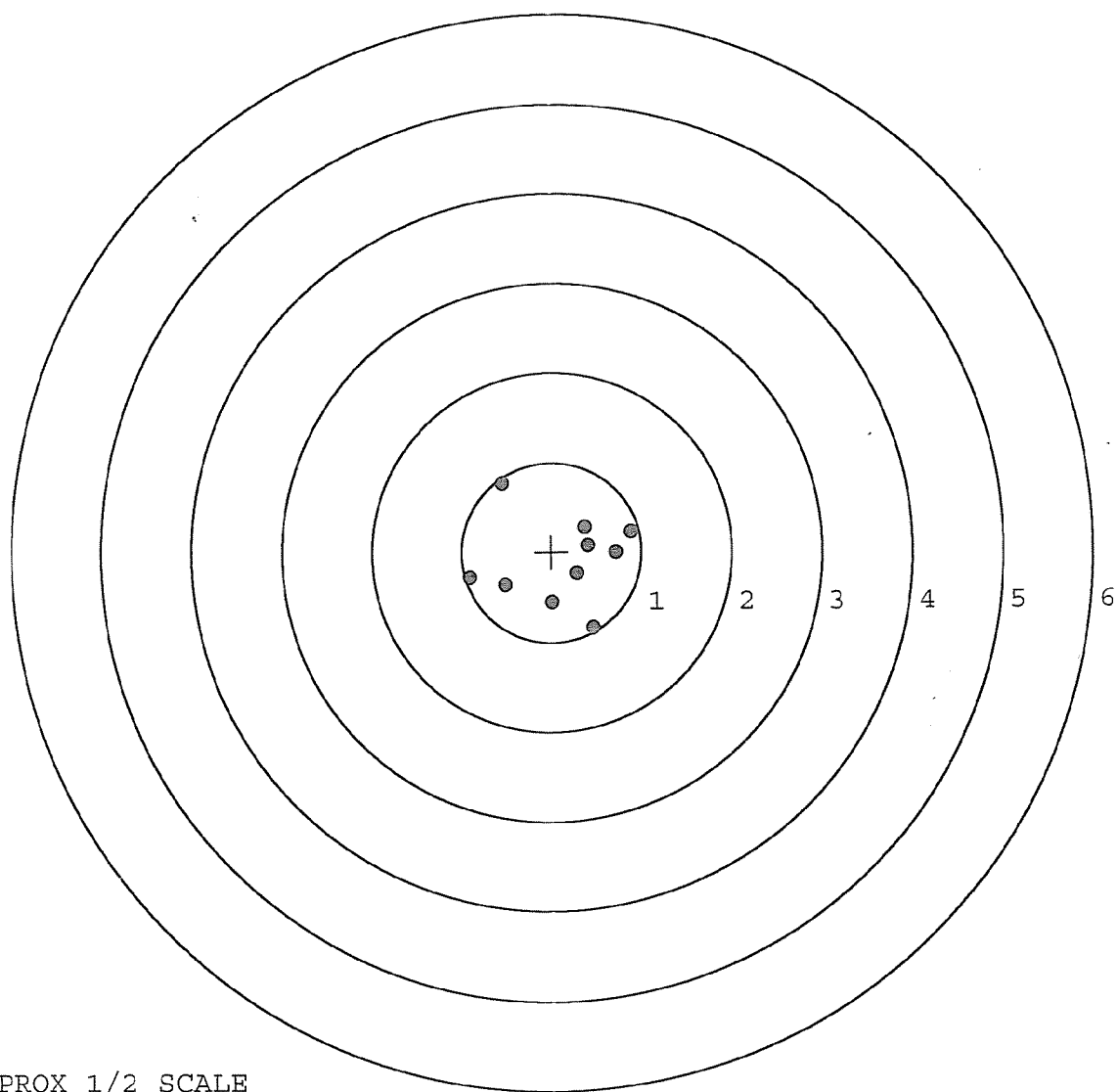


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236182. __0
 TARGET NUMBER: 3
 FILE DATE: 09/24/2002
 FILE TIME: 12:06

X CENTROID: 0.116
 Y CENTROID: -0.097
 POA TO CENTROID: 0.151
 HORZ SPREAD: 1.793
 VERT SPREAD: 1.612
 GROUP SPREAD: 1.902
 MIN RADIUS: 0.220
 MAX RADIUS: 1.092
 MEAN RADIUS: 0.656
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.462	-0.842
2:	0.012	-0.562
3:	-0.515	-0.370
4:	-0.907	-0.283
5:	-0.548	0.770
6:	0.280	-0.243
7:	0.368	0.276
8:	0.401	0.073
9:	0.886	0.221
10:	0.718	-0.009

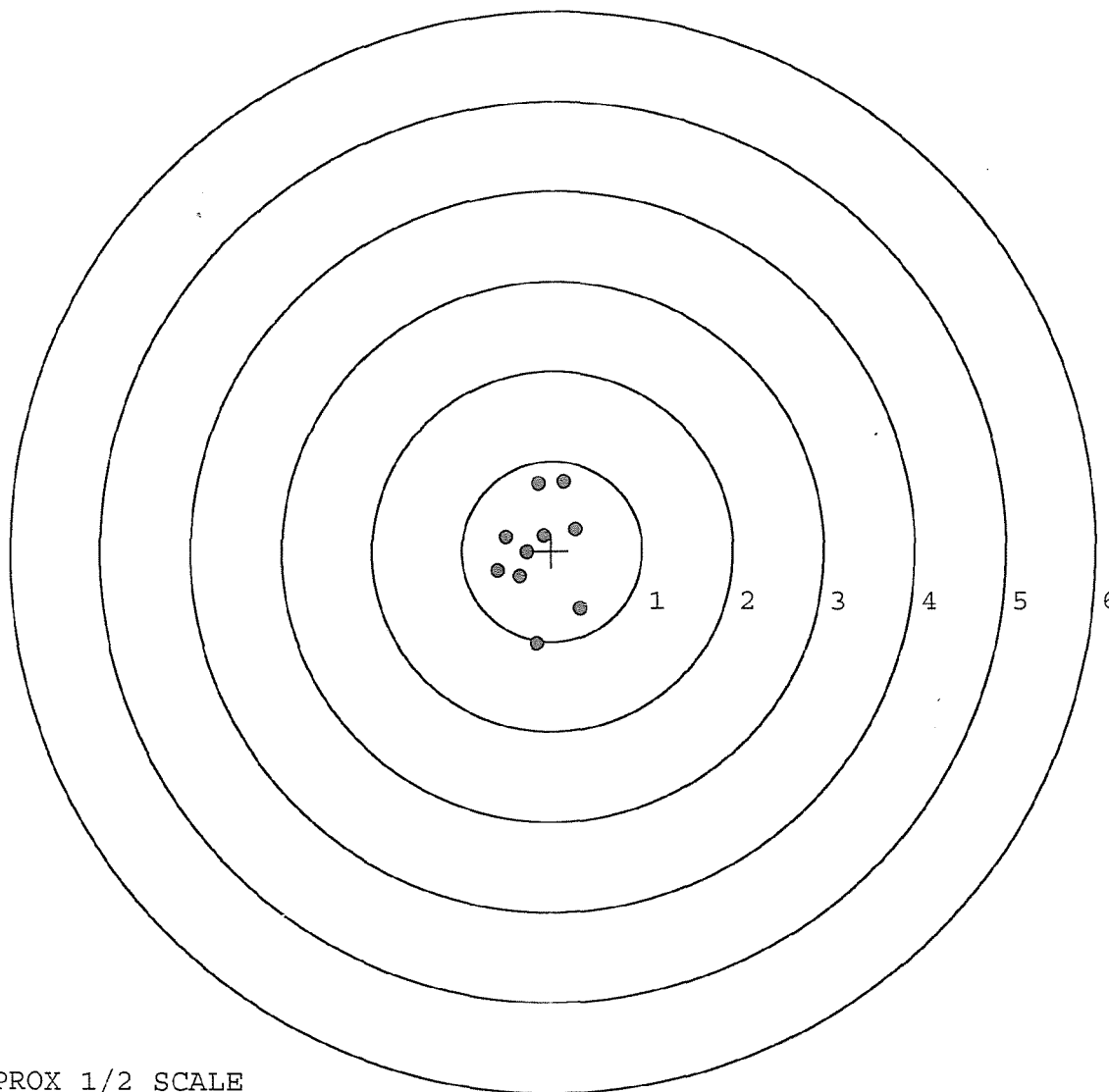


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236182. __0
TARGET NUMBER: 4
FILE DATE: 09/24/2002
FILE TIME: 12:06

X CENTROID: -0.146
Y CENTROID: -0.010
POA TO CENTROID: 0.147
HORZ SPREAD: 0.919
VERT SPREAD: 1.799
GROUP SPREAD: 1.824
MIN RADIUS: 0.129
MAX RADIUS: 1.017
MEAN RADIUS: 0.543
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.170	-1.027
2:	0.318	-0.639
3:	0.256	0.235
4:	0.129	0.772
5:	-0.154	0.748
6:	-0.089	0.173
7:	-0.520	0.158
8:	-0.275	-0.019
9:	-0.601	-0.225
10:	-0.357	-0.280

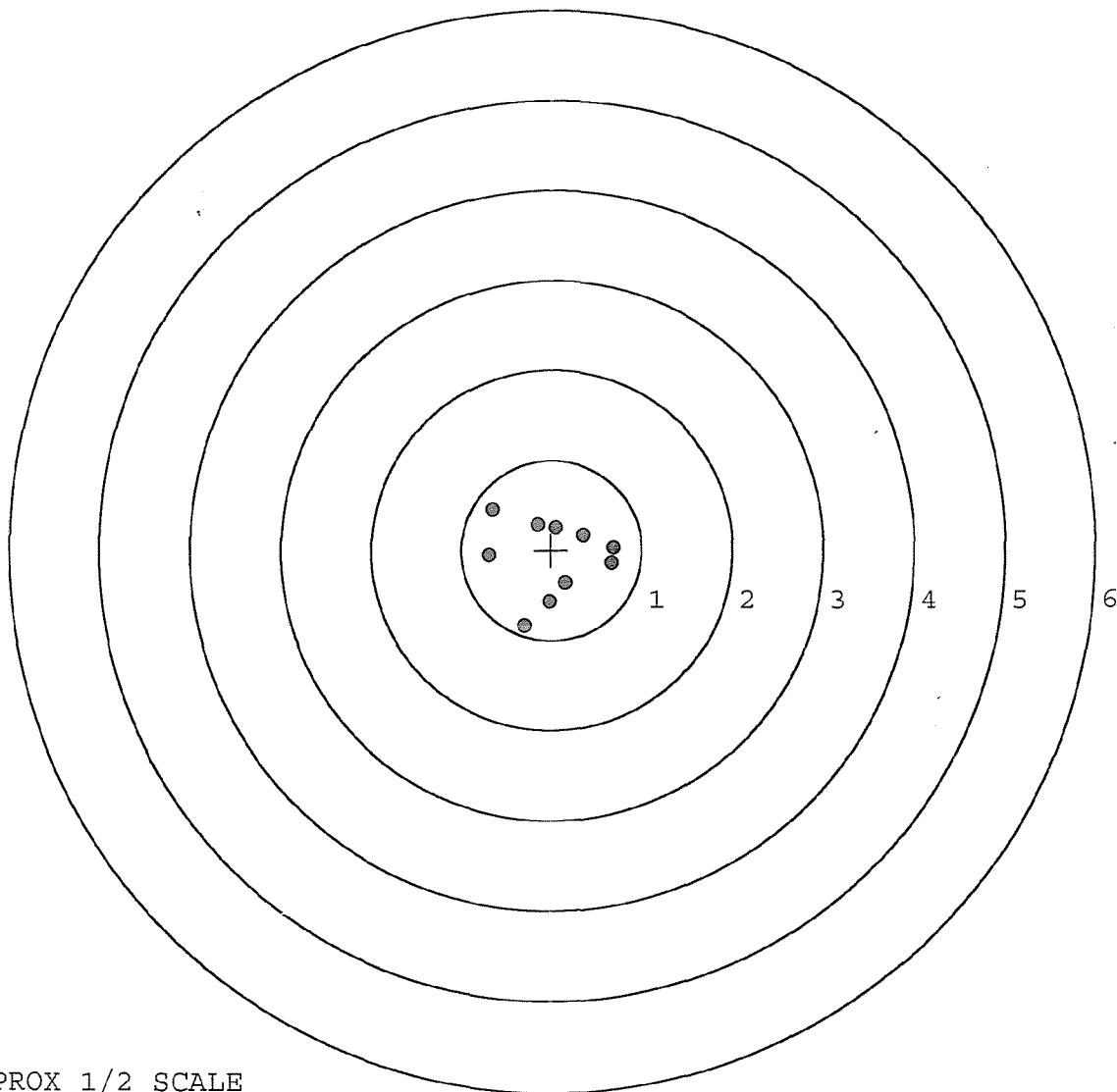


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236182. __0
TARGET NUMBER: 5
FILE DATE: 09/24/2002
FILE TIME: 12:06

X CENTROID: 0.010
Y CENTROID: -0.079
POA TO CENTROID: 0.080
HORZ SPREAD: 1.382
VERT SPREAD: 1.296
GROUP SPREAD: 1.458
MIN RADIUS: 0.326
MAX RADIUS: 0.854
MEAN RADIUS: 0.571
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.300	-0.841
2:	-0.021	-0.574
3:	0.156	-0.371
4:	-0.690	-0.060
5:	-0.656	0.455
6:	-0.159	0.283
7:	0.057	0.253
8:	0.351	0.172
9:	0.692	0.033
10:	0.673	-0.144



TARGET APPROX 1/2 SCALE